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PUBLIC AUCTION

Auction Date:
TUESDAY JUNE 11, 2024 @ 10:30 a.m. PST
AUCTION LOCATION:
1800 S. SAN PEDRO ST. LOS ANGELES, CA

PRECISION SHEET METAL FABRICATION 8 WATERJET CUTTING FACILITY



Sheet Stock w/ Racks

Preview: June 10th 2024 from 9:00 a.m. to 3:00 p.m. "On-line bidding thru bidspotter.com".

PRESORTED First-Class Mail U.S. Postage PAID STA CLARITA, CA Permit No. 298

LARGE CAPACITY METAL FABRICATION & FORMING



2015 Cincinnati 230PF+12 230 Ton x 14' CNC Hydraulic Press Brake w/ Cincinnati Controls and Back Gauging, 14' Bed Length, 16" Stroke



Cincinnati 750H Series x 20' 750 Ton x 24' Hydraulic Press Brake w/ Manual Back Gauging, 24' x 10" Bed, 18" Stroke, 24" Throat, 18" Stroke



Montgomery 4R12050 4-Roll 10' Power Plate Roll w/ Montgomery Controls, 12" Dia Rolls

CINCINNATI METAL FORMING DEPARTMENT



Cincinnati 750H Series x 20' 750 Ton x 24' Hydraulic Press Brake w/ Manual Back Gauging, 24' x 10" Bed, 18" Stroke, 24" Throat, 18" Stroke



Cincinnati 135 CBx10 135 Ton x 10' Hydraulic Press Brake s/n 44107 w/ Manual Back Gauge,10' Bed Length, 7 3/8" Throat Depth, Pro-Tech Light Curtain.



Cincinnati 230PF+12 230 Ton x 14' CNC Hydraulic Press Brake w/ Cincinnati ontrols and Back Gauging, 14' Bed Length, 16"

2015 Cincinnati 230PF+12 230 Ton x 14' CNC Hydraulic Press Brake s/n 55954 w/ Cincinnati Controls and Back Gauging, 14' Bed Length, 16" Stroke, 8" Throat Depth, Pro-Tech Light Curtain.

Cincinnati 750H Series x 20' 750 Ton x 24' Hydraulic Press Brake s/n 38599 w/ Manual BackGauging, 24' x 10" Bed, 18" Stroke, 24" Throat Depth, 18" Stroke, Pro-Tech Light Curtain.

Cincinnati 175 CBx12 175 Ton x 14' Hydraulic Press Brake s/n 40418 w/ Manual Back Gauge, 14' Bed Length, 8 1/8" Throat Depth, Pro-Tech Light Curtain.

Cincinnati 135 CBx10 135 Ton x 10' Hydraulic Press Brake s/n 44107 w/ Manual Back Gauge,10' Bed Length, 7 3/8" Throat Depth, Pro-Tech Light Curtain.

Wysong H3572 35 Ton x 6' CNC Press Brake s/n HPB13-112 w/ Hurco Autobend 7 Controls and Back Gauging, 72" Bed Length, 2 ½" Stroke, 3" Ram Adjust, 8" Throat Depth, Pro-Tech Light Curtain.

CNC Turret Punch : Strippit LVD 1250 H/30 30-Ton CNC Turret Punch Press s/n 083042800 w/ Fanuc Series 0-PControls, 42-Station Turret, 2-Indexing Stations, Repositioner.

Fabrication Support Machinery: Cincinnati 4316 16' x 3/8" Mechanical Gap Frame Plate Shear s/n 34432 w/ Cincinnati Controls and Back Gauging, 36" Shear Gap, 84" Squaring Arm with 96" Extension, Front Supports.

Cincinnati 1812 ¼" x 12' Power Shear s/n 35388 w/ Cincinnati Controls and Back Gauging, 84"Squaring Arm, Front Supports.

Montgomery 4R12050 4-Roll 10' Power Plate Roll s/n 091001 w/ Montgomery Controls, 12" Dia Rolls.

6' Power Roll w/ 7" Tolls. Muhr Bender KLSH900 100-Ton Iron Worker w/ Punch Head, 1 ½"-1 3/8" Bar Shears, 6" x 5/8" Angle Shear, 18" x ¾"-8" x 1 1/8" Flat Bar Shear, Coping

Strippit Super 30 Sheet Metal Fabricator Punch Press s/n 848112287. Chicago SO 1018 18GA x 10' Box and Pan Brake s/n 319444.

Chicago 48" Finger Brake s/n 10449. Rotex 18-Station Turret Punch. Pexto Roll Beader w/ 12" Throat.



Cincinnati 175 CBx12 175 Ton x 14' Hydraulic Press Brake w/ Manual Back Gauge, 14' Bed Length, 8 1/8" Throat

Welding:
Miller Dynasty 400 Arc Welding Power Source.
Miller Dynasty 280 Arc Welding Power Source.
Miller Syncrowave 350LX Arc Welding Power Source w/ ITW Cooler.
Miller Syncrowave 350LX Arc Welding Power Source w/ Miller 22A Wire Feeder.
Lincoln Squarewave TIG 350 Arc Welding Power Source.
(2) Lincoln Power MIG 255C MIG Welding Power Source.
Lincoln Squarewave TIG 200 Arc Welding Power Source.
Miller 330A/BP CC-AC/DC Arc Welding Power Source.
Miller CP-302 CV-DC Arc Welding Power Source w/ Miller 22A Wire Feeder.
Miller CP-301 CV-DC Arc Welding Power Source w/ Miller S-22A Wire Feeder.
Miller CP-200 DC Arc Welding Power Source w/ Miller S-24 Wire Feeder.
Miller CP-200 CP-DC Arc Welding Power Source w/ Miller Wire Feeder.
Miller Spectrum 875 DC Plasma Cutting Power Source.
Miller Spectrum 3080 DC Plasma Cutting Power Source.

Miller Spectrum 3080 DC Plasma Cutting Power Source.

WATERJET CUTTING & CNC LASER CUTTING

CNC CONTOUR MACHINES





Omax 80160 5-Axis CNC Waterjet Contour Machine s/n E511599 w/ Omax CNC Controls, 6' x 12' Sheet Cap, Tilt-A-Jet 5-Axis Cutting Head, mdl. 4055V 40Hp 55,000 PSI Pump, Koolant Koolers Cooling Unit. 2006 Cincinnati CL-6 5x10 CNC Laser Contour Center w/ Fanuc 160i-LB Controls, Fanuc C2000-MODEL E Laser Source, Dual 5' x 10' Shuttle System





Cincinnati 4316 16' x 3/8" Mechanical Gap Frame Plate Shear w/ Cincinnati Controls and Back Gauging, 36" Shear Gap



Cincinnati 1812 1/4" x 12' Power Shear w/ Cincinnati Controls and Back Gauging, 84"Squaring Arm



Strippit LVD 1250 H/30 30-Ton CNC Turret Punch Press w/ Fanuc 0-P Controls, 42-Station Turret



Support Machinery: Haberle H350 Miter Cold Saw w/ Pneumatic Clamping, 2-Speeds,

Cincinnati Bickford 8" Column x 24" Radial Arm Drill w/ Tooling Fixture Block.

Ingersoll Rand UP6-7.5TAS-125W 7.5Hp Rotary Air Compressor s/n UP4059U06226 w/ 28CFM @ 125 PSIG, 120 Gallon Tank, 36,020 Hours.

Delta 6" Belt / 12" Disc Sander w/ Stand. Delta 12" Disc Sander w/ Stand. G & P 4" Belt Sander. 12" Pedestal Grinder.

Tooling:Large Quantity of Press Brake Dies w/ Racks. Strippit Punch & Die Grinder. Strippit Punch Die Tooling w/ Cabinets. Bosch Electric Jack Hammer. Milwaukee Magnetic Base Drills. Power Tools and Hand Tools.

Material and Handling: Hyster H60XT 5500 Lb Cap LPG Forklift s/n H177B16191X w/ 3-Stage Mast, 126" Lift Height, Side Shift, Solid Tires.

Cantilever Sheet Stock Racks. Misc Raw Sheet Stock.

IC AUCTION



Miller Dynasty 280 Arc Welder



Welder



Miller Dynasty 400 Arc Miller and Lincoln Arc Welders



6' Power Roll w/7" Tolls



Muhr Bender KLSH900 100-Ton Iron Worker



Hyster H60XT 5500 Lb Cap LPG Forklift w/ 3-Stage Mast, 126 Lift Height, Side Shift

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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ALL ITEMS MUST BE REMOVED BY JUNE 28, 2024 3:00 PM (PST) NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

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AND DEFECTS.
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LIVE WEBCAST ONLINE ONLY \sim NO ONSITE BIDDING JUNE 11, 2024 $\stackrel{ ext{d}}{=}$ 10:30 a.m.