



PUBLIC AUCTION

1146 N Central Avenue #535
Glendale, California 91202
Phone:
818-763-2021
WWW.AAGAUCATION.COM

Auction Date:
WEDNESDAY MAY 29, 2024 @ 10:30 a.m. PST

AUCTION LOCATION:
4600 INDUSTRIAL ST. SIMI VALLEY, CA

AEROSPACE METAL FABRICATION/FORMING & CNC MACHINING FACILITY

Preview: Day before:
Tuesday May 28, 2023 from
9:00a.m. to 3:00p.m. .
"On-line bidding thru bidspotter.com".

PRESORTED
First-Class Mail
U.S. Postage
PAID
STA CLARITA, CA
Permit No. 298



Verson Wheelon 2500R-20-50, 2500 Ton Hydraulic Bladder Press s/n 27758

STATE OF ART MFG OF COMMERCIAL & AVIATION COMPONENTS



View of Accurpress Forming Department

LARGE ACCURPRESS FORMING AND HAAS DEPARTMENT



View of Haas Department

ACCURPRESS CNC FORMING DEPARTMENT



2014 Accurpress Advantage 177512 175 Ton x 12' CNC Hydraulic Press Brake s/n 11867 w/ Accurpress ETS Controls and CNC Back Gauging, 10 3/4" Throat.



2002 Accurpress 717512 175 Ton x 12' CNC Hydraulic Press Brake s/n 7285 w/ Accurpress Controls and ETS CNC Back Gauging, 10 1/4" Throat.



2001 Accurpress 713010 130 Ton x 10' CNC Hydraulic Press Brake s/n 6776 w/ Accurpress Controls and Back Gauging, Accurpress ETS Control, 12 3/4" Throat.



2016 Accurpress Advantage 7606 60 Ton x 6' CNC Hydraulic Press Brake s/n 132575 w/ Accurpress Touch-Screen Controls, Accurpress ETS Control, 8" Throat.



2000 Accurpress 7606 60 Ton x 6' CNC Hydraulic Press Brake s/n 6441 w/ Accurpress ETS 3000 Controls, Accurpress ETS Pendant Control, 8 1/4" Throat.

CNC Press Brakes :

2014 Accurpress Advantage 177512 175 Ton x 12' CNC Hydraulic Press Brake s/n 11867 w/ Accurpress ETS Controls and CNC Back Gauging, 10 3/4" Throat.

2002 Accurpress 717512 175 Ton x 12' CNC Hydraulic Press Brake s/n 7285 w/ Accurpress Controls and ETS CNC Back Gauging, 10 1/4" Throat.

2001 Accurpress 713010 130 Ton x 10' CNC Hydraulic Press Brake s/n 6776 w/ Accurpress Controls and Back Gauging, Accurpress ETS Control, 12 3/4" Throat.

2016 Accurpress Advantage 7606 60 Ton x 6' CNC Hydraulic Press Brake s/n 132575 w/ Accurpress Touch-Screen Controls, Accurpress ETS Control, 8" Throat.

2000 Accurpress 7606 60 Ton x 6' CNC Hydraulic Press Brake s/n 6441 w/ Accurpress ETS 3000 Controls, Accurpress ETS Pendant Control, 8 1/4" Throat.

DiAcro 14-48-2 14GA x 48" Hydrapower Press Brake s/n 6820477132 w/ Dial Back Gauge, 6 3/8" Throat, 36" Between Uprights



Partial view of forming dies

BLADDER PRESS & METAL FABRICATION



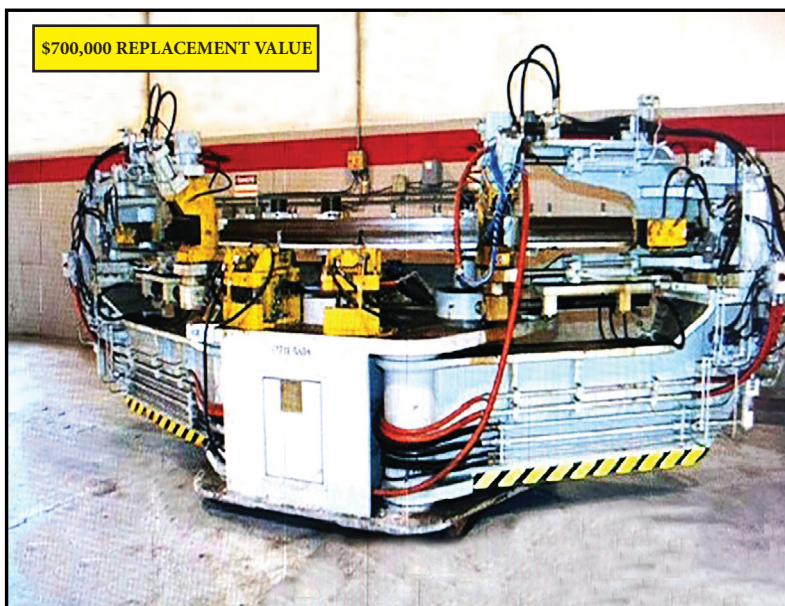
Version 2500R-20-50 2500 Ton Hydraulic Bladder Press s/n 27758 w/ Version Controls, 5000 Max PSI, 20" x 50" Platen Area, 4" Platen Depth.



Timesavers 2111-13-0 36" Wet-Belt Grainer s/n SN34194 w/ 36" Belt Feed, Particulate Separation and Filtration System.



Finish-Pro 24" Belt Grainer w/ 24" Belt Feed, AT Industrial Water-Filtered Dust Collector.



Cyril Bath CNC Stretch Wrap Forming Machine Modle V-20, Tension Pull 20 Ton Located in City of Industry CA.

Fabrication :

Version 2500R-20-50 2500 Ton Hydraulic Bladder Press s/n 27758 w/ Version Controls, 5000 Max PSI, 20" x 50" Platen Area, 4" Platen Depth.

Timesavers 2111-13-0 36" Wet-Belt Grainer s/n SN34194 w/ 36" Belt Feed, Particulate Separation and Filtration System.

Finish-Pro 24" Belt Grainer w/ 24" Belt Feed, AT Industrial Water-Filtered Dust Collector.

Haeger 824-1L 8 Ton x 24" Hardware Insertion Press s/n 08L00523 w/ Haeger Modular Bowl Feeder, Haeger Tool Protection System, Digital Counters.

PEM Sertter Series 2000A Hardware Insertion Press s/n 2017A-560 w/ Touch-Screen Controls, Bowl Feeder.

Haeger HP6-B 6 Ton x 18" Hardware Insertion Press s/n 495.

Haeger HP6 6 Ton x 18" Hardware Insertion Press.

Amada CS-220 8 5/8" x 8 5/8" Hydraulic Corner Notcher.

HAAS CNC MACHINING DEPARTMENT



2009 Haas Super VF-5SS 5-Axis CNC Vertical Machining Center s/n 1072767 w/ Haas Controls, Hand Wheel, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 RPM, Inline Direct Drive Spindle, 1200 IPM, TSC Thru Spindle Coolant, High Speed Machining, 16mb Expanded Memory, Brushless "A" and "B" Axes, Rigid Tapping, Coordinate Rotation and Scaling, Macros, M19 Spindle Orientation, Second MOCON Board, Wireless Intuitive Probing System, Chip Auger, Coolant.



2007 Haas Super VF-3SS 5-Axis CNC Vertical Machining Center s/n 1056899 w/ Haas Controls, Hand Wheel 24-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 RPM, Haas VOP-D, Inline Direct Drive Spindle, High Speed Tool Changer, TSC Thru Spindle Coolant, High Speed Machining, 16mb Expanded Memory, 208/230V, Brushless "A" and "B" Axes, Rigid Tapping, Coordinate Rotation and Scaling, Macros, M19 Spindle Orientation, Second MOCON Board, VQCPS Probing System, Intuitive Programming System, Chip Auger, Coolant.



1995 Haas VF-6 4-Axis CNC Vertical Machining Center s/n 5724 w/ Haas Controls, 20-Station ATC, BT-40 Taper Spindle, Programmable Coolant Nozzle, Chip Auger, 28" x 64" Table, Coolant.



1994 Haas VF-2 4-Axis CNC Vertical Machining Center s/n 3524 w/ Haas Controls, 20-Station ATC, BT-40 Taper Spindle, Programmable Coolant Nozzle, Chip Auger, 14" x 36" Table, Coolant.



Partial view of tooling

CNC Mills :

2009 Haas Super VF-5SS 5-Axis CNC Vertical Machining Center s/n 1072767 w/ Haas Controls, Hand Wheel, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 RPM, Inline Direct Drive Spindle, 1200 IPM, TSC Thru Spindle Coolant, High Speed Machining, 16mb Expanded Memory, Brushless "A" and "B" Axes, Rigid Tapping, Coordinate Rotation and Scaling, Macros, M19 Spindle Orientation, Second MOCON Board, Wireless Intuitive Probing System, Chip Auger, Coolant.

Haas TR160 4 th /5 th Axis Trunnion.

2007 Haas Super VF-3SS 5-Axis CNC Vertical Machining Center s/n 1056899 w/ Haas Controls, Hand Wheel 24-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 RPM, Haas VOP-D, Inline Direct Drive Spindle, High Speed Tool Changer, TSC Thru Spindle Coolant, High Speed Machining, 16mb Expanded Memory, 208/230V, Brushless "A" and "B" Axes, Rigid Tapping, Coordinate Rotation and Scaling, Macros, M19 Spindle Orientation, Second MOCON Board, VQCPS Probing System, Intuitive Programming System, Chip Auger, Coolant.

Haas HRT210 4 th Axis Rotary Head w/ 8" 3-Jaw Chuck.

1995 Haas VF-6 4-Axis CNC Vertical Machining Center s/n 5724 w/ Haas Controls, 20-Station ATC, BT-40 Taper Spindle, Programmable Coolant Nozzle, Chip Auger, 28" x 64" Table, Coolant.

Haas HRT160 4 th Axis Rotary Head.

1994 Haas VF-2 4-Axis CNC Vertical Machining Center s/n 3524 w/ Haas Controls, 20-Station ATC, BT-40 Taper Spindle, Programmable Coolant Nozzle, Chip Auger, 14" x 36" Table, Coolant.

AMADA METAL STAMPING & LASER CUTTING



MUST SEE

1995 Amada Lasmac LC-2415 cxII 1.5kW CNC Laser Contour Machine s/n 12415052 w/ Fanuc Series 16-L Controls, Fanuc 1500 Watt Laser Source, Torit Downflo Dust Collector, Roller-Top Table.



2000 Amada VIPROS 358 KING II 30-Ton 58-Station CNC Turret Punch Press s/n 35840425 w/ Fanuc Series 18-P Controls, (4) Indexing Tool Positions, Brush-Top Table, Amada MP1225NJ Automatic Sheet Loader / Unloader.



MUST SEE

1998 Amada VIPROS 255 20-Ton 31-Station CNC Turret Punch Press s/n AVP55097 w/Fanuc Series 18-P Controls, Brush-Top Table, Amada MP-1225 Automatic Sheet Loader / Unloader.



2000 Amada TOGU III Punch and Die Grinder s/n 3020284 w/ 6" 3-Jaw Chuck, Diamond Grinding Wheel, Coolant.



Amada CS-220 8 5/8" x 8 5/8" Hydraulic Corner Notcher.



Amada M-4045 3/16" x 157" Gap-Frame Power Shear s/n 4045080 w/ Amada Controls and Back Gauging, 120" Squaring Arm, Front Supports.

Fabrication :

2000 Amada VIPROS 358 KING II 30-Ton 58-Station CNC Turret Punch Press s/n 35840425 w/ Fanuc Series 18-P Controls, (4) Indexing Tool Positions, Brush-Top Table, Amada MP1225NJ Automatic Sheet Loader / Unloader.

1998 Amada VIPROS 255 20-Ton 31-Station CNC Turret Punch Press s/n AVP55097 w/ Fanuc Series 18-P Controls, Brush-Top Table, Amada MP-1225 Automatic Sheet Loader / Unloader.

2000 Amada TOGU III Punch and Die Grinder s/n 3020284 w/ 6" 3-Jaw Chuck, Diamond Grinding Wheel, Coolant.

1995 Amada Lasmac LC-2415 cxII 1.5kW CNC Laser Contour Machine s/n 12415052 w/ Fanuc Series 16-L Controls, Fanuc 1500 Watt Laser Source, Torit Downflo Dust Collector, Roller-Top Table.

TRUCKS & FORKLIFTS



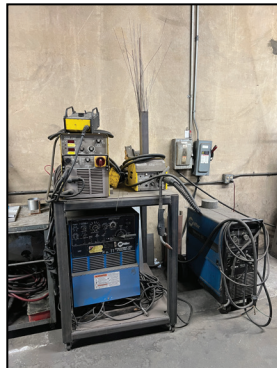
MUST SEE



2012 Ford F-350 Super Duty 18' Stake-Bed Truck Lisc# 88302G1 w/ 6.7L Power Stroke B20 Diesel Engine, Automatic Trans, AC, AM/FC/CD, 138,711 Miles, VIN# B1FDUF5GTXCXA03942.

2015 GMC Sierra Pickup Truck Lisc# 88605B2 w/ Gas Engine, Automatic Trans, 104,163 Miles, VIN# 1GTN1TEC9FZ902349.

WELDING DEPARTMENT



Welding : Large Selection

- Miller Syncrowave 351 CC-AC/DC Arc Welding Power Source.
- Esab 350MPI MIG Welding Power Source w/ MIG 4HD Wire Feeder.
- Lincoln Precision TIG 275 AC/DC TIG Welding Power Source w/ Micro-Start.
- Miller CP-300 CV-DC Arc Welding Power Source w/ ITW Cooling Unit.
- Miller Syncrowave 250 CC-AC/DC Arc Welding Power Source w/ Miller Wire Feeder.
- Miller Syncrowave 250 CC-AC/DC Arc Welding Power Source.
- Miller Millermatic 250 CV-DC Arc Welding Power Source and Wire Feeder.
- L-Tec VI-252CV Arc Welding Power Source w/ Linde Wire Feeder.
- Hobart Handler 120 110Volt Arc Welder.
- Miller XR Extended Reach Wire Feeder.
- Hypertherm MAX43 Plasma Cutting Power Source.
- Acme Type 3-30-100 100kVA Spot Welder s/n 10319 w/ 24" Throat.
- Sciaky PMC02ST 75kVA Spot Welder s/n 2098R w/ 38" Throat, Pneumatic Down Force.
- Acme Type 2-18-30 30kVA Spot Welder s/n 13354 w/ 18" Throat.
- 36" x 72" x 1" Steel Welding Table.
- (2) 48" x 72" x ¾" Steel Welding Tables.



MUST SEE

Toyota 42-6FGCU30 5000 Lb Cap LPG Forklift s/n 61406 w/ 3-Stage Mast, 205" LiftHeight, Side Shift, Cushion Tires, 15,375 Hours.



POWDER COATING AND FINISHING



Gas Fired Curing Oven w/ Double Doors.



Large Enclosed Dual Station Powder Paint Booth.



Haeger 824-1L 8 Ton x 24" Hardware Insertion Press s/n 08L00523 w/ Haeger ModularBowl Feeder, Haeger Tool Protection System, Digital Counters.



PEM Serter Series 2000A Hardware Insertion Press s/n 2017A-560 w/ Touch-Screen Controls, Bowl Feeder.



Nordson Powder Paint Spray Units w/Access.



(2) Burr King mdl. 482 2" Belt Sanders



Sweco Vibratory Tumbler

Support Machinery :

Royal 17" x 42" Geared Head Gap Bed Lathe w/ 32-1800 RPM, Inch Threading, Tailstock, Steady Rest, KDK Tool Post, 10" 3-Jaw Chuck. Falcon Chevalier FSG-612 Surface Grinder w/ 6" x 12" Magnetic Chuck.

Sweco Style 46" Media Tumbler.

Chicago Media Tumbler.

Doringer D350 Miter Cold Saw w/ Speed Clamping, Coolant.

Rockwell mdl. 20 20" Vertical Band Saw s/n 1814408

w/ Blade Welder, 50-4500 FPM, 24" x 24" Table.

12" Abrasive Cutoff Saw w/ Speed Clamping.

Apex 20" Pedestal Disc Sander.

0989) (2) Burr King mdl. 482 2" Belt Sanders.

Kalamazoo 2" Belt Sander.

Bucktool 6" Bench Grinder.

Clausing Variable Speed Drill Press.

Arbor Presses.

PUBLIC AUCTION



Large Quantity of Sheet Stock Including Aluminum, Stainless, Galvanized and Steel.



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AAG AT: 818 763-2021
WWW.AGAUCTION.COM

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE



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ALL ITEMS MUST BE REMOVED BY JUNE 14, 2024 3:00 PM (PST)

NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

NO LOADING BY AUCTIONEER OR SELLER.

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THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABILITY BY AUCTIONEER OR SELLER).

BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.

ALL ITEMS ARE SOLD AS "PARTS ONLY"

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LIVE WEBCAST ONLINE ONLY ~ NO ONSITE BIDDING
MAY 29, 2024 @ 10:30 a.m.