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Auction Date: TUESDAY APRIL 9, 2024 @ 10:30 a.m. PST AUCTION LOCATION: 1641 CHALLENGE DR, UNIT D. CONCORD, CA

PRECISION CNC MACHINING FACILITY

Preview: Monday April 8th from 9:00 a.m. to 3:00 p.m. "On-line bidding thru bidspotter.com".





2019 Mitutoyo "Quick Vision Active" mdl. QVT1-L404ZiL-D Video CMM Machine

DOOSAN "MULTI AXIS" TURNING & MILLING



2013 Doosan PUMA TT 1800SY Twin Spindle – Twin Live Turret CNC Turning Center w/ Fanuc 31i-B Controls, Tool Presetter, (2) 12/24-Station Live Turrets, "Y" Axis



Edge Technologies Rebel 102 Servo SE Automatic Bar Loader / Feeder



2019 SMEC SL 2000SY Twin Spindle Live Turret CNC Turning Center w/ Fanuc 0i-TF Controls, Tool Presetter, 12/24 Station Live Turret, "Y" Axis





2015 Doosan DNM500 II 4-Axis CNC VMC w/ Doosan-Fanuc I Series Controls, 30-ATC, CAT-40, Renishaw Wireless Tool Setting Probe, CAT-40 Wireless Probe Head, 12,000 RPM

LNS Alpha SL65 Automatic Bar Loader / Feeder

CNC TURNING DEPARTMENT



Doosan PUMA 2000SY Twin Spindle CNC Turning Center w/ Fanuc 18i-TB Controls, Tool Presetter, 12/24-Station Live Turret, "Y" Axis



2004 Daewoo PUMA 2000SY Twin Spindle CNC Turning Center w/ Fanuc 18i-TB Controls, Tool Presetter, 12/24-Station Live Turret



Keyence IM-Series iPass IM-6225 Video CMM Machine



2022 M7 Fiber Laser Engraving Machine w/ JPT MOPA M7 60watt Fiber Laser Source, 4th Axis Head



2010 Doosan LYNX 220 LMA Live Turret CNC Turning Center w/ Doosan-Fanuc Controls, Tool Presetter, 12/24-Station Live Turret, Rigid Tapping

CNC Lathes :

2019 SMEC SL 2000SY Twin Spindle Live Turret CNC Turning Center s/n S2000BSY-0108 w/ Fanuc Series 0i-TF Controls, Tool Presetter, 12/24 Station Live Turret, 4500 Main Spindle RPM, 5000 Sub-Spindle RPM, 5000 Live Tooling RPM, "Y" Asis, "C" Axis @ 0.001 Deg Both Spindles, 2.68" Thru Spindle Bore, 4.13" "Y" Travel, Rigid Tapping Both Spindles, Parts Catcher and Conveyor, 8" 3-Jaw Main Power Chuck, 6 ½" 3-Jaw Sub Power Chuck, Chip Conveyor, Coolant, LNS Alpha SL65 Automatic Bar Loader / Feeder.

2013 Doosan PUMA TT 1800SY Twin Spindle – Twin Live Turret CNC Turning Center s/n ML0177-000697 w/ Fanuc Series 31i-Model B Controls, Tool Presetter, (2) 12/24-Station Live Turrets, "Y" Axis, "C" Axis Both Spindles, Parts Catcher and Conveyor, 8" 3-Jaw Main Power Chuck, 6 ½" 3-Jaw Sub Power Chuck, Royal S-26 Spindle Noses for Main and Sub Spindles, Chip Conveyor, Coolant, Edge Technologies Rebel 102 Servo SE Automatic Bar Loader / Feeder.

2010 Doosan LYNX 220 LMA Live Turret CNC Turning Center s/n L220M1007 w/ Doosan-Fanuc Series Controls, Tool Presetter, 12/24-Station Live Turret, 4500 RPM, 5000 Live Tooling RPM, Rigid Tapping, 6" 3-Jaw Power Chuck, Royal 16C Spindle Nose, Parts Catcher, Chip Conveyor, Coolant.

Doosan PUMA 2000SY Twin Spindle CNC Turning Center w/ Fanuc 18i-TB Controls, Tool Presetter, 12/24-Station Live Turret, 4500 Main Spindle RPM, 6000 Sub Spindle RPM, 5000 Live Tooling RPM, "Y" Axis, "C" Axis Both Spindles, Rigid Tapping Both Spindles, 8" 3-Jaw Main Power Chuck, 6 ½" 3-Jaw Sub Power Chuck, S-26 Main Spindle Nose, 3J Sub Spindle Nose, Chip Conveyor, Coolant.

2004 Daewoo PUMA 2000SY Twin Spindle CNC Turning Center s/n P200ST0260 w/ Fanuc 18i-TB Controls, Tool Presetter, 12/24-Station Live Turret, Parts Catcher, and Conveyor, 8" 3-Jaw Main Power Chuck, 6 ½" 3-Jaw Sub Power Chuck, S-26 Main Spindle Nose, 3J Sub Spindle Nose, Chip Conveyor, Coolant.

PRECISION MACHINING DEPARTMENT



2007 Mazak Nexus 510C-II CNC VMC w/ Mazatrol Matrix Nexus Voice Advisor Controls, 30-ATC, CAT-40, Renishaw Probe System, 12,000 RPM



Vertical MIlls



2015 Kaeser SM7.5 7.5Hp Rotary Air Compressor



Falcon Chevalier FSG-3A818 8" x 18" Automatic Surface Grinder



2000 Fadal VMC4020HT 4-Axis CNC VMC w/ Multi Processor CNC Controls, 21-ATC, CAT-40 Spindle, 10,000 RPM

CNC Lathes :

2019 SMEC SL 2000SY Twin Spindle Live Turret CNC Turning Center s/n S2000BSY-0108 w/ Fanuc Series 0i-TF Controls, Tool Presetter, 12/24 Station Live Turret, 4500 Main Spindle RPM, 5000 Sub-Spindle RPM, 5000 Live Tooling RPM, "Y" Asis, "C" Axis @ 0.001 Deg Both Spindles, 2.68" Thru Spindle Bore, 4.13" "Y" Travel, Rigid Tapping Both Spindles, Parts Catcher and Conveyor, 8" 3-Jaw Main Power Chuck, 6 ¹/₂" 3-Jaw Sub Power Chuck, Chip Conveyor, Coolant, LNS Alpha SL65 Automatic Bar Loader / Feeder.

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Doosan PUMA 2000SY Twin Spindle CNC Turning Center w/ Fanuc 18i-TB Controls, Tool Presetter, 12/24-Station Live Turret, 4500 Main Spindle RPM, 6000 Sub Spindle RPM, 5000 Live Tooling RPM, "Y" Axis, "C" Axis Both Spindles, Rigid Tapping

Support :

2022 M7 Fiber Laser Engraving Machine w/ JPT MOPA M7 60watt Fiber Laser Source, 4th Axis Head, (2) Lenses, Access. Pedrazolli SN300 Miter Band Saw w/ Speed Clamping, Coolant, Conveyor.

Conveyor. Grob 4V-18 18" Vertical Band Saw s/n 3603 w/ Blade Welder, Fence. Falcon Chevalier FSG-3A818 8" x 18" Automatic Surface Grinder w/ Sony LH51 DRO, Automatic Cycles, Walker Fine-Line Electromagnetic Chuck, Coolant Filtration and Dust Collection System.

Burr King mdl. 760 2" Pedestal Belt Sander. Darex M-Series Precision Drill Sharpener. Accu-Finish Tool Lapper. Dayton Pedestal Grinder. Jet Pedestal Grinder. Demco High Speed Polisher/Grinder. Rockwell 4-Head Gang Drill Press. Ellis M9000 Variable Speed Pedestal Drill Press 90D01081 w/ 17" x 18" Table.

PUBLIC AUCTION



Bridgeport / Romi 13-5 13" x 42" Geared Head Lathe w/ 50-2500 RPM, Inch/mm Threading, Tailstock, 8" Chuck



Clausing Metosa C1340S 13" x 40" Geared Head Gap Bed Lathe w/ Anilam DRO, 75-2500 RPM, Inch/mm Threading, Tailstock, 8" Chuck



Sweco Media Tumbler



Pedrazolli SN300 Miter Band Saw



Toyota 8FBCU20 Single-Double Electric Forklift s/n 62017 w/ 3-Stage Mast, 187" Lift Height, Single-Mitutoyo Thread Mics, Digital OD Mics, OD Mics, Double Forks, Solid Tires, 12,083 Hours, Charger. Blade Mics and Point Mics.

Inspection:

2019 Mitutoyo "Quick Vision Active" mdl. QVT1-L404ZiL-D Video CMM Machine s/n 62586233 w/ Renishaw PH6 Probe Head, Video Head, Integrated Multi-Sensor Probe, 3-Tip Probe Rack, Mitutoyo QV Remote Box 2 Joystick Controller, 15.7" x 15.7" x 7.8" Work Envelope, Computer and Software. Keyence IM-Series iPass IM-6225 Video CMM Machine w/ Computer, Keyence Software. Fowler Sylvac Hi-Cal 300 Digital Height Gage. Fowler XZ-Height 24" Digital Height Gage. Mitutoyo 18" Digital Height Gage. Federal "Pocket Surf" Surface Roughness Gage. Microtester Diavite MT-30 Surface Roughness Gage. Starrett 0-6" OD Mic Set.

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT TERMS AND CONDITIONS ONLY 18% BUYERS PRE ALL ITEMS ARE SOLD AS-IS / WHERE - IS **BID ON BIDSPOTTER.COM**

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ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK. ALL ITEMS MUST BE REMOVED BY APRIL 18, 2024, 3:00 PM (PST) NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

NO LOADING BY AUCTIONEER OR SELLER

BUYERS PREMIUM 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILTY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

BUYER ACKNOWLEDGES THAT THE EQUIPMENT OR ITEMS PURCHASED ONCE MAY HAVE CONTAINED, EXPOSED TO , AND OR UTILIZED HAZARDOUS MATERIAL. THERE MAY BE SURFACES ON ITEMS WHERE DECONTAMINATION CANNOT BE VALIDATED: AS SUCH, THE BUYER OR BIDDER ACKNOWLEDGING THAT THEY ARE ACCEPTING THIS EQUIPMENT OR ITEMS IN AN "AS IS" CONDITION.

BUYER AND THEIR ASSOCIATES WILL HOLD AUCTIONEER AND 'THE SELLER" HARMLESS AGAINST ANY AND ALL CLAIMS AND ACTIONS ARISING OUT OF THE PARTICIPATION OF THE INDEMNITEE IN THE ACTIVITY, INCUDING, WITHOUT LIMITATION, EXPENSES, JUDGEMENTS, FINES, SETTLEMENTS AND OTHER AMOUNTS INCURRED IN CONNECTION WITH ANY LIABLITY, SUIT, ACTION, LOSS, OR DAMAGE ARISING OR RESULTING FROM THE INDEMNITEE'S PARTICIPATION IN THE AUCTION. ALL BIDDERS MUST ONLY USE APPROVED MACHINERY MOVERS BY SELLER WITH LIABILITY INSURANCE OF \$2,000,000 OR HIGHER. NO ITEMS SHALL BE REMOVED UNLESS PAID IN FULL AND ALL ITEMS SHALL BE REMOVED IN THE TIME ALLOCATED BY THE AUCTIONER.

BY THE AUCTIONEER. ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS

ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS. THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABLITY BY AUCTIONEER OR SELLER). BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY. ALL ITEMS ARE SOLD AS "PARTS ONLY" BUYER ACKNOWLEDGES THAT THE GOODS ARE PRE-OWNED AND GOODS WERE NEITHER DESIGNED NOR MANUFACTURED BY SELLER. SELLER HAS NO KNOWLEDGE OF OR CONTROL OVER THE PRIOR USE OR MISUSE OF THE GOODS OR ANY MODIFICATIONS TO THE GOODS FOLLOWING ORIGINAL MANUFACTURE. NEITHER DOES SELLER HAVE KNOWLEDGE OR CONTROL OVER THE APPLICATION OF THE GOODS BY BUYER. IT IS THE BUYER'S SOLE RESPONSIBILITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND INSTRUCTIONS FOR ANY PARTICULAR USE OR TAKE NECCESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL GOVERNMENT SAFETY ANDARDS AND LAWS INCLUDING WITHOUT LIMITATION THE OCCUPATIONAL SAFETY AND HEALTH ACT OF "OSHA". ANNOUNCEMENTS MADE BY THE AUCTIONEER ON THE DAY OF THE AUCTION TAKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PRETAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION ITEMS ON THE LIST UNTIL AUCTION TIME. ITEMS ON THE LIST UNTIL AUCTION TIME.

LIVE WEBCAST AND LIVE ONSITE BIDDING APRIL 9, 2024 🗉 10:30 a.m.