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PUBLIC AUCTION

Auction Date: THURSDAY FEBRUARY 15, 2024 @ 11:00 a.m. PST AUCTION LOCATION: 25742 COMMERCENTRE DR, LAKE FOREST, CA

ULTRA PRECISION CNC MACHINING & TURNING FACILITY

Preview Wednesday February 14, 2024 from 9:00am to 3:00pm "On-line bidding thru bidspotter.com".





LARGE CAPACITY CNC TURNING & MACHINING



2018 YCM NXV1680A CNC VMC w/ Fanuc MXP-200FP Controls, 30-ATC, CAT-40 Spindle, 12,000 RPM, Rigid Tapping



2005 Viper VT-40A CNC Turning Center w/ Fanuc 21i-TB Controls, 12-Station Turret,Hydraulic Tailstock, 2000 RPM, 5.15" Thru Spindle Bore, 33.8" Max Dia., 18" Power Chuck



PRECISION CNC MACHINING



2005 Bridgeport VMC760 XP3 CNC VMC w/ Fanuc 18i-MB Controls, 30-ATC, BT-40Taper, 12,000 RPM, Rigid Tapping



2005 Bridgeport VMC760 XP3 CNC VMC w/ Fanuc 18i-MB Controls, 30-ATC, CAT-40 Spindle, 12,000 RPM, Rigid Tapping,



Hardinge GS 200/66 CNC Turning Center w/ Fanuc 0i-TC Controls, 12-Station Turret, Hydraulic Tailstock, 4200 RPM, 8" Power Chuck



1996 Femco VMC-1400 CNC Vertical Machining Center s/n 018220 w/ Fanuc Series 0-M Controls, Hand Wheel, 30-Station ATC, CAT-50 Taper Spindle, 4500 RPM, Rigid Tapping, Travels X=55.9", Y=30.4", Z=30.3", Habor Oil Cooler, 67" x 29 ½" Table, Chip Auger, Coolant.





Bridgeport Vertical Mill w/ Acu-Rite MillMate DRO, 2Hp, 60-4200 Dial RPM, Chrome Ways, Power Feed

Bridgeport Vertical Mill w/ Jing JCS900-2AE DRO, 2Hp, 60-4200 Dial RPM, Chrome Ways. Power Feed

CNC Mills : 2018 YCM NXV1680A CNC Vertical Machining Center s/n 0276 w/ Fanuc Series MXP-200FP Controls, Hand Wheel, 30-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, Rigid Tapping, Travels X=64.17", Y=30.0", Z=27.55", 68" x 29.9" Table, Chip Augers, Chip Conveyor, Coolant.

1998 Kao Ming KMC-3000 SD CNC Gantry Style Machining Center s/n 38099 w/ Fanuc Series 18-M Controls, Hand Wheel, 30-Station ATC, CAT-50 Taper Spindle, 4000 RPM, Travels X=124", Y=55", Z=27.5", 118" x 49" Table, Habor Oil Cooler, Chip Augers, Chip Conveyor, Coolant.

1996 Femco VMC-1400 CNC Vertical Machining Center s/n 018220 w/ Fanuc Series 0-M Controls, Hand Wheel, 30-Station ATC, CAT-50 Taper Spindle, 4500 RPM, Rigid Tapping, Travels X=55.9", Y=30.4", Z=30.3", Habor Oil Cooler, 67" x 29 ½" Table, Chip Auger, Coolant.

2005 Bridgeport VMC760 XP3 CNC Vertical Machining Center s/n 310B058 w/ Fanuc Series 18i-MB Controls, 30-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, Rigid Tapping, Travels X=30", Y=24", Z=24", 23 ¹/₂" x 39 ¹/₂" Table, Chip Conveyor, Coolant.

2005 Bridgeport VMC760 XP3 CNC Vertical Machining Center s/n 310B069 w/ Fanuc Series 18i-MB Controls, 30-Station ATC, BT-40 Taper Spindle, 12,000 RPM, Rigid Tapping, Travels X=30", Y=24", Z=24", 23 ¹/₂" x 39 ¹/₂" Table, Chip Conveyor, Coolant.

PRECISION CNC BRIDGE MILL



1998 Kao Ming KMC-3000 SD CNC Gantry Style Machining Center s/n 38099 w/ Fanuc Series 18-M Controls, Hand Wheel, 30-Station ATC, CAT-50 Taper Spindle, 4000 RPM, Travels X=124", Y=55", Z=27.5", 118" x 49" Table, Habor Oil Cooler, Chip Augers, Chip Conveyor, Coolant.



Cadillac 2260 22" x 60" Lathe w/ 25-1500 RPM, Inch Threading, Tailstock, Steady Rest, Trava-Dial, 16" Chuck



Welding Machines



2019 Kaeser SK15T 15Hp Rotary Air Compressor

CNC Lathes :

2005 Viper VT-40A CNC Turning Center s/n 0350508011 w/ Fanuc Series 21i-TB Controls, 12-Station Turret, Hydraulic Tailstock, 2000 RPM, 5.15" Thru Spindle Bore, 33.8" Max Turning Dia.,18" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

Hardinge GS 200/66 CNC Turning Center w/ Fanuc Series 0i-TC Controls, 12-Station Turret, Hydraulic Tailstock, 4200 RPM, 8" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

Mills and Lathes :

Bridgeport Vertical Mill s/n 269238 w/ Jing JCS900-2AE Programmable DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways. Power Feed, 9" x 48" Table.

Bridgeport Vertical Mill s/n 259825 w/ Acu-Rite MillMate Programmable DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 48" Table.

Cadillac 2260 22" x 60" Geared Head Gap Bed Lathe s/n 060310 w/ 25-1500 RPM, InchThreading, Tailstock, Steady Rest, Trava-Dial, KDK Tool Post, 16" 3-Jaw Chuck, 16" 4-Jaw Chuck.

PUBLIC AUCTION



Makino C-40 Tool and Cutter Grinder



Clark C500-S80 6300 Lb Cap LPG Forklift

Ramco RP50 50 Ton Hydraulic **H-Frame Press**



Campbell Hausfeld 5Hp Vertical Air Compressor

Support :

Lincoln SquareWave TIG 275 Arc Welding Power Source w/ Tweco Cooler.

L-Tec MIGmaster 250 Arc Welding Power Source.

36" x 84" Steel Welding Table. Welding Torch Cart.

2019 Kaeser SK15T 15Hp Rotary Air Compressor s/n 1175-6887834 w/ Kaeser Controls, 10,708 Run Hours.

Campbell Hausfeld 5Hp Vertical Air Compressor w/ 80 Gallon Tank.

Porter Cable C4 4" Pedestal Belt Sander.

Wilton mdl. 7040 Horizontal Band Saw s/n 805014 w/ Manual Clamping, Work Stop, Coolant.

Powermatic 12" Vertical Band Saw w/ Fence System.

Jet 12" Vertical Band Saw. Remco RP50 50 Ton Hydraulic H-Frame Press. Tooling :

(50) CAT-50 Taper Tooling. (65) CAT-40 Taper Tooling. (50) BT-40 Taper Tooling. (10) Kurt 6" Angle-Lock Vises. Huot Drill Cabinets. Lista 15-Drawer Tooling Cabinet. Lista 7-Drawr Tooling Cabinet w/ Hardware. Vidmar 6-Drawer Rolling Tooling Cabinet w/ Hardware. Insert Turning, Boring and Milling Tooling, Carbide and High Speed Endmills, Drills, Taps and Reamers.



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NO LOADING BY AUCTIONEER OR SELLER.

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ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS. THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABLITY BY AUCTIONEER OR SELLER). BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY. ALL ITEMS ARE SOLD AS "PARTS ONLY" BUYER ACKNOWLEDGES THAT THE GOODS ARE PRE-OWNED AND GOODS WERE NEITHER DESIGNED NOR MANUFACTURED BY SELLER. SELLER HAS NO KNOWLEDGE OF OR CONTROL OVER THE PRIOR USE OR MISUSE OF THE GOODS OR ANY MODIFICATIONS TO THE GOODS FOLLOWING ORIGINAL MANUFACTURE. NEITHER DOES SELLER HAVE KNOWLEDGE OR CONTROL OVER THE APPLICATION OF THE GOODS BY BUYER. IT IS THE BUYER'S SOLE RESPONSIBILITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND INSTRUCTIONS FOR ANY PARTICULAR USE OR TAKE NECCESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL GOVERNMENT SAFETY STANDARDS AND LAWS INCLUDING WITHOUT LIMITATION THE OCCUPATIONAL SAFETY AND HEALTH ACT OF "OSHA", ANNOUNCEMENTS MADE BY THE ALUCIONAL SAFETY AND HEALTH ACT OF ALKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PERTAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION ITEMS ON THE LIST UNTIL AUCTION TIME.

