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PUBLIC AUCTION

Auction Date:
WEDNESDAY NOVEMBER 29, 2023 @ 11:00 a.m. PST
1030 SOUTH CYPRESS STREET UNIT A. LA HABRA, CA

AEROSPACE MORI SEIKI CNC MACHINING FACILITY

Preview : Morning of Sale From
 8:00 a.m. to 11:00 a.m.
 "On-line bidding thru bidspotter.com".

PRESORTED
 First-Class Mail
 U.S. Postage
PAID
 STA CLARITA, CA
 Permit No. 298



Mori Seiki SL-20 CNC Turning Center w/ Yasnac Controls, 10-Station Turret, Hydraulic Tailstock, 8"3-Jaw Chuck, 3] Spindle Nose

CNC TURNING & MILLING/INSPECTION



Mori Seiki MV-40 CNC VMC w/ Fanuc Controls, 20-Station ATC, BT-40 Spindle, 8000 RPM



Mori Seiki MV-40/40 CNC VMC w/ MSC-516 Controls, 20-Station ATC, BT-40 Spindle, 8,000 RPM, Extended Memory

MORI SEIKI CNC MACHINES



Mori Seiki MV-40 CNC VMC w/ Fanuc Controls, 20-Station ATC, BT-40 Spindle, 8000 RPM Hitachi Seiki HiTec-Turn HT20 CNC Turning Center w/ Yasnac Controls, Tool Presetter, 10-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Chuck



Mori Seiki MV-40/40 CNC VMC w/ MSC-516 Controls, 20-Station ATC, BT-40 Spindle, 8,000 RPM, Extended Memory



Mori Seiki SL-20 CNC Turning Center w/ Yasnac Controls, 10-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Chuck, 3J Spindle Nose



Hitachi Seiki HiTec-Turn HT20 CNC Turning Center w/ Yasnac Controls, Tool Presetter, 10-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Chuck



Mori Seiki SL-5B CNC Turning Center w/ Fanuc 10TE-F Controls, Memory Expansion System, 10-Station Turret, Hydraulic Tailstock, 12" 3-Jaw Chuck

CNC Mills :

1997 Johnford VMC-1024 CNC Vertical Machining Center s/n VC7855 w/ Fanuc 0-M Controls, Hand Wheel, 24-Station ATC, CAT-40 Taper Spindle, 8,000 RPM, 43" x 18 1/2" Table, Chip Conveyor, Coolant.

Mori Seiki MV-40/40 CNC Vertical Machining Center s/n 4085 w/ MSC-516 Controls, 20-Station ATC, BT-40 Taper Spindle, 8,000 RPM, Extended Memory, Oilmatic Oil Cooler, 17 3/4" x 43" Table, Coolant.

Mori Seiki MV-40 CNC Vertical Machining Center s/n 2818 w/ Fanuc Controls, 20-Station ATC, BT-40 Taper Spindle, 8000 RPM, Oilmatic Oil Cooler, 41" x 16" x 2" Aluminum Tapped-Hole Fixture Plate, Coolant.

CNC Lathes :

Mori Seiki SL-20 CNC Turning Center s/n 7 w/ Yasnac Controls, 10-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, 3J Spindle Nose, Coolant.

Hitachi Seiki HiTec-Turn HT20 CNC Turning Center s/n 20997 w/ Yasnac Controls, Tool Presetter, 10-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, 3J Spindle Nose, Coolant.

Nakamura Tome S-Jr CNC Turning Center s/n 10822 w/ GMF Robotics / Fanuc Controls, 10-Station Turret, 3J Spindle Nose, Chip Conveyor, Coolant. Mori Seiki SL-5B CNC Turning Center s/n 909 w/ Fanuc 10TE-F Controls, Remex Memory Expansion System, 10-Station Turret, Hydraulic Tailstock, 12" 3-Jaw Power Chuck, Jorgensen Chip Conveyor, Coolant.

CNC MACHINING AND INSPECTION DEPARTMENT



2016



2016 VeriSurfX "Master 3D Gage" Portable CMM Arm w/ 1.2m (4') Measuring Volume, Acces



Ex-Cell-O mdl. 14-5 14" Optical Comparator w/ Anilam Wizard DRO



Clark Vertical Mill w/ Contour SDS2MS DRO, 3Hp Motor, 60-4200 Dial RPM, R8, Chrome



MUST SEE

1997 Johnford VMC-1024 CNC VMC w/ Fanuc 0-M Controls, 24-Station ATC, CAT-40 Spindle, 8,000 RPM

Support :

Acra Turn 16X40 16" x 40" Geared Head Gap Bed Lathe s/n N1-8805185 w/ 33-1800 RPM, Inch/mm Threading, Tailstock, Steady Rest, 6-Station Turret Assembly, KDK Tool Post, 8" 3-Jaw Chuck, 5C Collet Closer, Coolant.

Clark Vertical Mill w/ Contour SDS2MS Programmable DRO, 3Hp Motor, 60-4200 Dial Change RPM, R8 Spindle, Chrome Ways, Power Feed, 9" x 49" Table.

2011 Quincy QGS-7.5 7.5Hp Rotary Air Compressor s/n CAI495833 w/ Built-In Refrigerated Air Dryer, 60 Gallon Tank, 3974 Hours.

Majestic 7" Horizontal Band Saw w/ Manual Clamping, 4-Speeds, Work Stop, Coolant.

Craftsman 6" Pedestal Grinder.

6" Bench Grinder.

Craftsman Table Model Drill Press w/ "Laser Trac" System.

Craftsman 1.6Hp Portable Air Compressor w/ 26 Gallon Tank.

Parts Washer.

Tooling :

Tsudakoma RZ-200 4 th Axis 8" Rotary Head w/ 5C Collet Nose, TPC Jr Servo Controller.

(3) Teco 6" Angle-Lock Vises.

(3) 6" Angle-Lock Vises.

(40) CAT-40 Taper Tooling.

(54) BT-40 Taper Tooling.

6 1/2" 3-Jaw Power Chuck.

Bridgeport 90 Degree Milling Head w/ Arbor Support.

8" 3-Jaw Indexing Rotary Chuck.

(40) 3J Collets.

(100) 5C Collets.

R8 Collets and Tooling.

12" x 15" Adjustable Angle Plate.

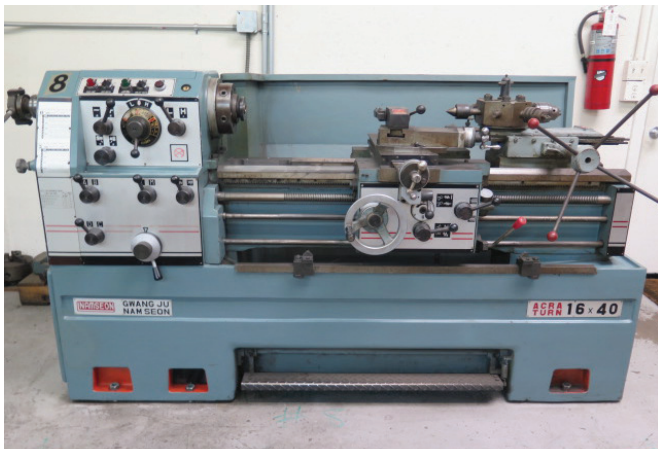
12" Rotary Table.

5C Indexing Head.

5C Collet Block Set.

Insert Milling, Turning and Boring Tools w/ Carbide Inserts.

Carbide and HS Endmills, Drills, Taps and Reamers.



Acra Turn 16" x 40" Gear-Gap Lathe w/ 33-1800 RPM, Inch/mm Threading, Tailstock, Steady Rest, 6-Station Turret, 8" 3-Jaw Chuck, 5C



Majestic 7" Horizontal Band Saw

PUBLIC AUCTION



2011 Quincy QGS-7.5 7.5Hp Rotary Air Compressor w/ Built-In Dryer



Toyota 42-4FGCU25 4700 Lb Cap LPG Forklift



Nakamura Tome S-Jr CNC Turning Center w/ GMF / Fanuc Controls, 10-Station Turret, 3J Spindle Nose

Inspection :
 2016 VeriSurfX "Master 3D Gage" Portable CMM Arm s/n 7312-5709-UC w/ 1.2m (4') Measuring Volume, 0.00039" Probing Size Error, 0.00096" Volumetric Accuracy, Wireless Communication, Standard Probe Set, Magnetic Mounting Kit, Travel Case.
 Ex-Cell-O mdl. 14-5 14" Optical Comparator s/n 8140066 w/ Anilam Wizard DRO, Surface Illumination.
 Sunstrand 6" x 12" Bench Center.
 Mitutoyo 12" Digital and Dial Height Gages.
 Fowler Bore Gage Setting Master.
 Gage Block Sets.
 Thread Ring and Plug Gages.
 Mitutoyo 0-1" Digital OD Mic.
 SPI 0-1" x 6" Deep Throat OD Mic.
 Import 0-1", 1"-2" and 2"-3" Thread Pitch Mics.
 Import 2"-6" Dial Bore Gage.
 Mitutoyo .7"-1.4" and 1.4"-2.4" Dial Bore Gages.
 SPI Dial Chamfer Gages.
 Fowler 24" and 12" Digital Calipers.
 Mitutoyo 8" Digital Caliper.
 Aerospace 12" Dial Caliper.
 Mitutoyo 6" Dial Caliper.
 Mitutoyo, Starrett and Import OD Mics to 6".
 Starrett 0-6" Depth Mic.
 Mitutoyo 0-4" Depth Mic.

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



BID ON BIDSPOTTER.COM

TERMS OF SALE: CASH OR CASHIER'S CHECK ONLY. 18% BUYER'S PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



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 ALL ITEMS ARE SOLD AS-IS / WHERE - IS
 NO GUARANTEES, OR WARRANTIES ARE APPLIED
 ALL ITEMS MUST BE PICKED UP BY
 SPECIFIED DATE



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ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

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ALL ITEMS MUST BE REMOVED BY DECEMBER 7TH, 2023 3:00 PM (PST)

NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

NO LOADING BY AUCTIONEER OR SELLER.

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LIVE WEBCAST ONLINE ONLY "NO ONSITE BIDDING"
NOVEMBER 29, 2023 @ 11:00 a.m.