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PUBLIC AUCTION

Auction Date: TUESDAY NOVERMBER 14, 2023 @ 11:00 a.m. PST 2654 LOMA AVE. SOUTH EL MONTE, CA

AMADA SHEET METAL FAB & MOTOR WINDING FACILITY

Preview : Morning of Sale From 8:00 a.m. to 11:00 a.m. "On-line bidding thru bidspotter.com".



1998 Amada RG-35 35 Ton x 48" CNC Press Brake w/ Amada NC9-EX II Controls



"AMADA" CNC STAMPING & FORMING



1990 Amada PEGA-345 30-Ton CNC Turret Punch Press s/n AQ450083 w/ Amadan 04P-C Controls, 40-Station Queen Turret, (2) Indexing Positions, Automatic Sheet Repositioner, 39" x 107" Ball-Top Table,Amada MP-1212 NF Automatic Sheet Loader.

1998 Amada VIPROS 358 King II 30-Ton CNC Turret Punch Press w/ Fanuc Series 18-P Controls, 58-Station Thick Turret, (4) Indexing Positions

AMADA SHEET METAL FAB DEPARTMENT



1990 Amada PEGA-345 30-Ton CNC Turret Punch Press s/n AQ450083 w/ Amadan 04P-C Controls, 40-Station Queen Turret, (2) Indexing Positions, Automatic Sheet Repositioner, 39" x 107" Ball-Top Table,Amada MP-1212 NF Automatic Sheet Loader.



Amada FcxB-50D mdl. FDB-5020E 50-Ton x 78" CNC Press Brake w/ Amada NC9-EX II Controls



1998 Amada RG-35 35 Ton x 48" CNC Press Brake w/ Amada NC9-EX II Controls



1998 Amada VIPROS 358 King II 30-Ton CNC Turret Punch Press w/ Fanuc Series 18-P Controls, 58-Station Thick Turret, (4) Indexing Positions

CNC Fabrication :

1998 Amada VIPROS 358 King II 30-Ton CNC Turret Punch Press s/n 35840083 w/ Fanuc Series 18-PControls, 58-Station Thick Turret, (4) Indexing Positions, Automatic Sheet Repositioner, Yuken Hydraulic Unit, SBC Ex5.5 Cooling Unit, 105" x 162" Brush-Top Table.

1990 Amada PEGA-345 30-Ton CNC Turret Punch Press s/n AQ450083 w/ Amadan 04P-C Controls, 40-Station Queen Turret, (2) Indexing Positions, Automatic Sheet Repositioner, 39" x 107" Ball-Top Table,Amada MP-1212 NF Automatic Sheet Loader (NOT WORKING) s/n 12122193.

Amada FcxB-50D mdl. FDB-5020E 50-Ton x 78" CNC Press Brake s/n 5200506 w/ Amada NC9-EX II Controls, 78.8" Bed Length, 82.1" Max Bend Length, 66.9" Between Uprights, 15.75" Throat, 3.94" Stroke, 15.58" Open Height.

1998 Amada RG-35 35 Ton x 48" CNC Press Brake s/n 357000 w/ Amada NC9-EX II Controls, 47.3" Bed Length, 49.3" Max Bend Length, 40.2" Between Uprights, 7.88" Throat, 3.94" Stroke, 14,58" Open Height.

Donewell type 17-1300 17 Ton x 51" CNC Hydraulic Press Brake s/n 182051671 w/ Autobend 5S Controls, 57/16" Throat, 41 $\frac{14}{4}$ " Between Uprights.

Triad mdl. TR-18-8K-5 Light Curtain Safety System s/n 937403 (NEW Never Installed).

Fabrication Support : Tennsmith H52 52" Power Shear s/n 13948 w/ Dial Back Gauge.

1998 Haeger 824-1H 8-Ton Hardware Insertion Press s/n08H00568 w/ Haeger Controls, Haeger Modular Automatic Bowl Feeder.

Kimura Denyoki SW-606P 60kVA Spot Welder s/n 23520 w/ Kimura Controls, Pneumatic Clamping, 39"Throat.

Kimura Denyoki SW-405 30kVA Spot Welder (NO ARMS) s/n 255685 w/ Kimura TD=T130M Controls.

Welding Torch Cart w/ Tanks and Access.

Custom Welding Station w/ Pneumatic Feeds.

Perkins Jr. 3-Ton Stamping Press s/n 42164 w/ 1 1/8" Stroke, 1" Ram Adj., 4 $\frac{1}{2}$ " Shut Height, 5 $\frac{1}{2}$ " x 9" Bolster Area.

Strippit 3" x 3" Corner Notcher Attachment.

MOTOR WINDING & METAL FABRICATION



1998 Haeger 824-1H 8-Ton Hardware Insertion Press w/ Haeger Modular Bowl Feeder



Kimura Denyoki SW-606P 60kVA Spot Welder



Donewell type 17-1300 17 Ton x 51" CNC Hydraulic Press Brake w/ Autobend 5S Controls



Tennsmith H52 52" Power Shear



Burr King mdl 432 2" Pedestal Belt Sander

MOTOR WINDING



Stevens mdl 405AM Variable Speed Coil Winder



T & D Pneumatic Wire Crimpers



Bachi mdl. 120 Coil Winder



Bachi mdl. 215 Coil Winder

Machining : Tree 2UVR Vertical Mill w/ 1.5 Hp Motor, 60-3300 RPM, Colleted Spindle, Power Feeds, 10 ¹/₂" x 42" Table.

Logan mdl. 1935-2 11" x 22" Lathe s/ Inch Threading, KDK Tool Post, 6" 3-Jaw Chuck.

Burr King mdl 432 2" Pedestal Belt Sander.

Delta / Rockwell 10" Unisaw Tilting Arbor Table Saw.

2018 Sullair 3000 II "S-energy" mdl. 3009V/A 25Hp Rotary Air Compressor s/n 200803180144 w/ WS Series Digital Controls.

Central Pneumatic 4.5Hp Portable Air Compressor w/ 21 Gallon Tank.

(17) Pop and ProSert Pneumatic Pop Riveters.

Winding and Electronics :

Bachi mdl. 115D E/C SCR Coil Winder s/n 3633. Bachi mdl. 215 Coil Winder s/n 24.

Bachi mdl. 120 Coil Winder s/n 262.

Stevens mdl 405AM Variable Speed Coil Winder s/n 23353.

Geo Stevens mdl. 510BAM Coil Winder s/n 17701.

(3) T & D Pneumatic Wire Crimpers.

HBR mdl. HD5-E1-95.25 Lamination Stacker s/n 18097. (3) Stevens Winding Tensioners.

Sjorgen Wire Straightener.

Ideal 45-009D 5M65 Rotary Wire Stripper (NO STRIPPING HEAD). Micro Instruments mdl. 6327-6356 Burn-In System w/ Delta 9076, Digital Controls, 200 Deg C Max.

Sola Electrics AC Power Supply.

Qualitec DC Megohmeter / AC HiPot Tester.

(2) Furness Controls mdl 284 Gas Appliance Leak Detectors. Conweco mdl. LL s/n 4070.

IBLIC AUC



Toyota 7FGCU25 3500 Lb Cap LPG Forklift



Red Devil 5 Gallon Paint Shaler



2018 Sullair 3000 II "S-energy" mdl. 3009V/A 25Hp Rotary Air Compressor w/ WS Digital Controls



Central Pneumatic 4.5Hp Portable Air Compressor



Tree 2UVR Vertical Mill w/ 1.5 Hp Motor, 60-3300 RPM, Colleted Spindle

Misc : Craftsman Roll-A-Way Tool Box w/ Tools.

Ohaus 18" x 18" Digital Shipping Scale.

LG Steam Washer and Dryer Set.

2008 Pentair HTR 400 Master-Temp Gas Pool Heater.



Perkins Jr. 3-Ton

Stamping Press

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ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL PAULIS AND DEFECTS. THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABLITY BY AUCTIONEER OR SELLER). BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY. ALL ITEMS ARE SOLD AS "PARTS ONLY" BUYER ACKNOWLEDGES THAT THE GOODS ARE PRE-OWNED AND GOODS WERE NEITHER DESIGNED NOR MANUFACTURED BY SELLER. SELLER HAS NO KNOWLEDGE OF OR CONTROL OVER THE PRIOR USE OR MISUSE OF THE GOODS OR ANY MODIFICATIONS TO THE GOODS FOLLOWING ORIGINAL MANUFACTURE. NEITHER DOES SELLER HAVE KNOWLEDGE OR CONTROL OVER THE APPLICATION OF THE GOODS BY BUYER. IT IS THE BUYER'S SOLE RESPONSIBILITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND INSTRUCTIONS FOR ANY PARTICULAR USE OR TAKE NECCESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL GOVERNMENT SAFETY STANDARDS AND LAWS INCLUDING WITHOUT LIMITATION THE OCCUPATIONAL SAFETY AND HEALTH ACT OF TAKE NECCESSARY STEPS TO RESONSIBLITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND ESTINE AUCTIONAL SAFETY AND HEALTH ACT OF TAKE NECCESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL BY THE AUCTIONAL SAFETY AND HEALTH ACT OF TAKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PERTAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION TAKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PERTAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION ITEMS ON THE LIST UNTIL AUCTION TIME.

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