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PUBLIC AUCTION

Auction Date:
THURSDAY SEPTEMBER 28, 2023 @ 11:00 a.m. PST
3454 NIKI WAY, RIVERSIDE CA

ULTRA PRECISION HAAS CNC MACHINING AND TURNING FACILITY

Preview : Monday September 18
From 9:00 a.m. to 4:00 p.m.
"On-line bidding thru bidspotter.com".

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Haas Vertical Machining Centers ****10-AVAILABLE****

MATSUURA H-PLUS-300"11"- PALLET HMC



2006 Matsuura H-PLUS-300 11-Pallet CNC HMC w/
G-Tech 30i Controls, Tool Presetter (Needs Cable Repair),
180-Station ATC, CAT-40, 15,000 RPM, 4th Axis @ 1 Degree,
Turbo Chip Conveyor



2006 Haas SL-10 CNC Turning Center w/ Tool Presetter,
12-Station Turret, 6000 RPM, Parts Catcher, Rigid Tapping,
Servobar 300 Automatic Bar Feeder



2006 Haas VF-ZB 4-Axis CNC VMC w/ Haas Controls, 24-Side-Mount
ATC, CAT-40, 7500 RPM. 20Hp Z-Speed Gear Drive, Haas VOP-D, Rigid
Tapping, M19 Spindle Orientation, Coordinate Scaling

HAAS CNC MACHINING AND TURNING



2004 Haas SL-10 CNC Turning Center w/ Haas Controls, Tool Presetter, 12-Station Turret, 6000 RPM, Parts Catcher, Rigid Tapping, Servobar 300 Automatic Bar Feeder



2005 Haas SL-10 CNC Turning Center w/ Haas Controls, Tool Presetter, 12-Station Turret, 6000 RPM, Rigid Tapping, Servobar 300 Automatic Bar Loader / Feeder



2004 Haas SL-10 CNC Turning Center w/ Haas Controls, Tool Presetter, 12-Station Turret, 6000 RPM, Parts Catcher, Rigid Tapping, M19 Spindle Orientation, Quick Code, 5C



2005 Haas SL-10 CNC Turning Center w/ Haas Controls, Tool Presetter, 12-Station Turret, 6000 RPM, Parts Catcher, Rigid Tapping, M19 Spindle Orientation, Quick Code, 5C

Support Machinery :

Victor 1640G 16" x 40" Geared Head Gap Bed Lathe s/n 563210 w/ 30-1800 RPM, Inch/mm Threading, Tailstock, Trava Dial, KDK Tool Post, 8" 3-Jaw Chuck, Coolant.

Victor mdl. VICTOR-330V Vertical Mill s/n 3369 w/ 3Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 10" x 50" Table.

Kalamazoo Startrite 24-V-10 24" Vertical Band Saw s/n M65315 w/ Blade Welder.

Baldor Pedestal Buffer.

(2) Ryobi Pedestal Buffers.

2005 Servo mdl. 7000 Precision Micro Drill s/n 12177 w/ 20,000 RPM.

Ingersoll Rand SSR-EP-25 25Hp Rotary Air Compressor s/n JX4790U02103 w/ Intellisys Digital Controls, 97 CFM @ 125 PSIG, 35,648 Hours, Great Lakes Refrigerated Air Dryer,

200 Gallon Vertical Air Tank.

Cyclone Dry Blast Cabinet w/ Dust Collector.

Barrel Style Media Tumbler.

DeWalt Abrasive Cutoff Saw.

Arbor Presses.

MUST SEE

CNC Mills :

2006 Matsuura H-PLUS-300 11-Pallet CNC Horizontal Machining Center s/n 16831 w/ Matsuura G-Tech 30i Controls, Tool Presetter (Needs Cable Repair), 180-Station ATC, CAT-40 Taper Spindle, 15,000 RPM, 4th Axis Thru Pallets @ 1 Degree Indexing, (11) Pallets, Daikin Oil Cooler, Turbo Chip Conveyor, High Flow Coolant.

2006 Haas VF-2B 4-Axis CNC Vertical Machining Center s/n 48111 w/ Haas Controls, Hand Wheel, 24-Station Side-Mount ATC, CAT-40 Taper Spindle, 7500 RPM, 20Hp Z-Speed Gear Drive, Haas VOP-D, Rigid Tapping, M19 Spindle Orientation, Coordinate Scaling and Rotation, Programmable Coolant Nozzle, Haas Vector Drive, Quick Code, Chip Auger, Z08/Z30V, Coolant.

2002 Haas VF-4B CNC Vertical Machining Center s/n 28982 w/ Haas Controls, Hand Wheel, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Rigid Tapping, 20Hp Z-Speed Gear Drive, Programmable Coolant Nozzle, Z08/Z30V, Sigma Motors X-Y-Z, No Counterbalance, Air Blast, 8mm Pitch Ball Screws, Haas Vector Drive, Chip Auger, Coolant.

1996 Haas VF-E CNC Vertical Machining Center s/n 7726 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Coolant.

1996 Haas VF-E CNC Vertical Machining Center s/n 7725 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Coolant.

1996 Haas VF-E CNC Vertical Machining Center s/n 7719 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Coolant.

1994 Haas VF-4 CNC Vertical Machining Center s/n 3565 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Rigid Tapping, 15Hp High Torque Motor, Programmable Coolant Nozzle, Chip Auger, Coolant.

1994 Haas VF-Z CNC Vertical Machining Center s/n 3258 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Rigid Tapping, Chip Auger, Coolant.

1995 Haas VF-0 CNC Vertical Machining Center s/n 4162 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, 10Hp Motor, Coolant.

1994 Haas VF-0 CNC Vertical Machining Center s/n 3085 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Rigid Tapping, Coolant.

1994 Haas VF-0 CNC Vertical Machining Center s/n 3572 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Programmable Coolant Nozzle, Chip Auger, Coolant.

HAAS CNC VMC'S



2006 Haas VF-2B 4-Axis CNC VMC w/ Haas Controls, Z4-Side-Mount ATC, CAT-40, 7500 RPM. 20Hp Z-Speed Gear Drive, Haas VOP-D, Rigid Tapping, M19 Spindle Orientation, Coordinate Scaling



2002 Haas VF-4B CNC VMC w/ Haas Controls, Z0 ATC, CAT-40, 7500 RPM, Rigid Tapping, 20Hp Z-Speed Gear Drive, Programmable Coolant, No Counterbalance, 8mm Pitch Ball Screws



1996 Haas VF-E CNC VMC w/ Haas Controls, Z0-ATC, CAT-40, 7500 RPM 8mm Pitch Ball Screws



1996 Haas VF-E CNC VMC w/ Haas Controls, Z0-ATC, CAT-40, 7500 RPM



1996 Haas VF-E CNC VMC w/ Haas Controls, Z0-ATC, CAT-40, 7500 RPM



1994 Haas VF-4 CNC VMC w/ Haas Controls, Z0-ATC, CAT-40, 7500 RPM, Rigid Tapping, 15Hp High Torque Motor, Programmable Coolant

CNC Lathes :

2006 Haas SL-10 CNC Turning Center s/n 3075242 w/ Haas Controls, Tool Presetter, 12-Station Turret, 6000 RPM, Parts Catcher, Rigid Tapping, M19 Spindle Orientation, Quick Code, Haas Vector Drive, Chip Auger, 6 1/2" 3-Jaw Power Chuck, 16C Spindle Nose, Coolant, Haas Servobar 300 Automatic Bar Loader / Feeder s/n 92045 w/ Spindle Liner Set.

2006 Haas SL-10 CNC Turning Center s/n 3075023 w/ Haas Controls, Tool Presetter, 12-Station Turret, 6000 RPM, Parts Catcher, Rigid Tapping, M19 Spindle Orientation, Quick Code, Haas Vector Drive, Chip Auger, 6 1/2" 3-Jaw Power Chuck, 16C Spindle Nose, Coolant, Haas Servobar 300 Automatic Bar Loader / Feeder s/n 92046 w/ Spindle Liner Set.

2005 Haas SL-10 CNC Turning Center s/n 69115 w/ Haas Controls, Tool Presetter, 12-Station Turret, 6000 RPM, Parts Catcher, Rigid Tapping, M19 Spindle Orientation, Quick Code, Haas Vector Drive, Chip Auger, 5C Spindle Nose, Coolant, Haas Servobar 300 Automatic Bar Loader / Feeder s/n 91398.

2004 Haas SL-10 CNC Turning Center s/n 68182 w/ Haas Controls, Tool Presetter, 12-Station Turret, 6000 RPM, Parts Catcher, Rigid Tapping, M19 Spindle Orientation, Quick Code, Haas Vector Drive, Chip Auger, 5C Spindle Nose, Coolant, Haas Servobar 300 Automatic Bar Loader / Feeder s/n 91279.



Mitutoyo LSM-9506 mdl. 544-116-1A Laser Scan Mictometer



Mitutoyo PH-A14 14" Optical Comparator w/ QM-DATA200 DRO, Surface and Profile Illumination

Tooling :

(11) Chick 4-Position 6" Double-Lock Vise Tombstones.

(26) Kurt 6" Angle-Lock Vises.

(270) CAT-40 Taper Tooling.

(20) 16C Collets.

(60) 5C Collets.

(12) RB Collets.

Tapmatic Tapping Heads and Criterion Boring Heads.

(3) Huot Drill Cabinets.

Insert Milling and Turning Tools, Carbide Inserts, Carbide Endmills, Drills, Taps, Reamers and Misc Tooling.

PUBLIC AUCTION



Caterpillar CG25K 4700 Lb Cap LPG Forklift



2010 Infiniti G37 Coupe w/ Rebuilt Gas Engine, Auto Trans, AC, 130K Miles



Victor 1640G 16" x 40" Geared Head Gap Bed Lathe w/ 30-1800 RPM, Inch/mm Threading, Tailstock, Trava Dial



Victor mdl. VICTOR-330V Vertical Mill w/ 3Hp Motor, 60-4200 RPM, Chrome Ways, Power Feed, 10" x 50"



Kalamazoo Startrite 24-V-10 24" Vertical Band Saw

Inspection :

Mitutoyo PH-A14 14" Optical Comparator s/n 507019 w/ QM-DATA200 Programmable DRO, Surface and Profile Illumination, Cabinet Base.

Mitutoyo LSM-9506 mdl. 544-116-1A Laser Scan Mictometer s/n 402108.

National Stereo Microscope.

Mitutoyo Gage Block Set.

Mitutoyo 1"-2" and .275"-.500" Digital Bore Gages.

Mitutoyo Dial Bore Gages.

Mitutoyo, Starrett and Import OD Mics to 6".

Mitutoyo 0-1" Thread Pitch Mic.

(2) Mitutoyo Depth Mics.

Mitutoyo Dial Depth Gage.

(7) Brown & Sharpe 6" Dial Calipers.

SPI and NCK Dial Caliper Gages.

(2) Indicator Stands w/ Dial Indicators.

6" x 6" Sine Table.

Mojave 36" x 48" x 6" Granite Surface Plate w/ Stand.

24" x 36" x 4" Granite Surface Plate w/ Stand.

18" x 24" x 3 1/2" Granite Surface Plate w/ Cart.

12" x 18" x 3" Granite Surface Plate.

Deltronic Gage Pins.

Pin Gage Sets.

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE



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ALL ITEMS MUST BE REMOVED BY OCTOBER 6, 2023 3:00 PM (PST)

NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

NO LOADING BY AUCTIONEER OR SELLER.

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LIVE WEBCAST ONLINE ONLY "NO ONSITE BIDDING"
SEPTEMBER 28, 2023 @ 11:00 a.m.