PUBLIC AUCTION

Auction Date:
TUESDAY SEPTEMBER 19, 2023 @ 10:30 a.m. PST
2273 AMERICAN AVE. HAYWARD, CA

ULTRA PRECISION HAAS CNC MACHINING AND TURNING FACILITY

Preview: Monday September 18
From 9:00 a.m. to 4:00 p.m.
"On-line bidding thru bidspotter.com".

2005 Haas VF-6B/40 CNC VMC w/ 24-Station Side
Mount ATC, CAT-40, 10,000 RPM, 30Hp, 2-Speed Gear
Drive, Rigid Tapping, Floating Point Co-Processor,
Advanced Tool Management, New Gear Box 07/2023

BY ORDER OF SECURED CREDITOR

2012 Haas EC-400 2-Pallet CNC HMC w/ 40-ATC, CAT-40,
12,000 RPM, Intuitive Probing System, Renishaw Wireless
Probing System, 1 Degree 4 th Axis, Rigid Tapping, High Speed
Machining

2012 Haas EC-400PP 6-Pallet "Pallet Pool" CNC HMC w/ 70-ATC, CAT-
40, 12,000 RPM, Renishaw Tool Presetter, Intuitive Probing System, Full
4 th Axis, Rigid Tapping, Programmable Coolant

OVER $300K NEW REPLACEMENT

2012 Haas ST-10 Live Turret CNC Turning Center w/ Tool
Presetter, 12-Station Live Turret, Live Tooling 8” Power Chuck,
Haas ServoBar 300 Automatic Bar Loader / Feeder & Parts Catcher
HAAS CNC MACHINING AND TURNING DEPARTMENT

**2008 Haas EC-400PP 6-Pallet “Pallet Pool” CNC HMC w/ 70-ATC, CAT-40, 12,000 RPM, Advanced Tool Management, Programmable Coolant, Rigid Tapping**

**2012 Haas EC-400PP 6-Pallet “Pallet Pool” CNC HMC w/ 70-ATC, CAT-40, 12,000 RPM, Renishaw Tool Presetter, Intuitive Probing System, Full 4 th Axis, Rigid Tapping, Programmable Coolant**

**CNC Mills :**


11/2012 Haas EC-400 2-Pallet CNC Horizontal Machining Center s/n 2053937 w/ Haas Controls, 40-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, WIPS-R Intuitive Probing System, Renishaw Wireless Probing System, 1 Degree 4 th Axis Thru Pallets, 15 ¾ x 15 ¾ Pallets, RTAP-3 Rigid Tapping, P-COOL Programmable Coolant Nozzle, Spindle Orientation, Intuitive Programming, Macros, High Speed Machining, Coordinate Scaling and Rotation, Second MOCON Board, XYZ Axes SGMG-5 Motors, Chip Augers, Coolant.

2008 Haas EC-400PP 6-Pallet “Pallet Pool” CNC Horizontal Machining Cell s/n 2052539 w/ Haas Controls, Hand Wheel, 70-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, Renishaw Tool Presetter, 4 th Axis Thru Pallets, 15 ¾ x 15 ¾ Pallets, RTAP-3 Rigid Tapping, Programmable Coolant Nozzle, Chip Augers, Coolant.

2005 Haas EC-400 2-Pallet CNC Horizontal Machining Center s/n 51632 w/ Haas Controls, Hand Wheel, 70-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, Tool Presetter, 4 th Axis Thru Pallets, 15 ¾ x 15 ¾ Pallets, Rigid Tapping, Programmable Coolant Nozzle, Coordinate Scaling and Rotation, M19 Spindle Orientation, Chip Auger, Coolant.

1996 Haas HS-1 2-Pallet CNC Horizontal Machining Center s/n 50173 w/ Haas Controls, Hand Wheel, 70-Station ATC, CAT-40 Taper Spindle, 7500 RPM, 4 th Axis Thru Pallets, (2) 15 ¾ x 15 ¾ Pallets, Renishaw Wireless Probing System, Rigid Tapping, Chip Auger, Coolant.

12/2005 Haas VF-6B/40 CNC Vertical Machining Center s/n 45984 w/ Haas Controls, Hand Wheel, 24- Station Side Mount ATC, CAT-40 Taper Spindle, 10,000 RPM, 30Hp, 2-Speed Gear Drive, Rigid Tapping, High Speed Machining, Floating Point Co-Processor, Advanced Tool Management, Haas Vector Drive, 20-Position Coolant Spigot, Quick Code, Chip Auger, Coolant. New Gear Box 07/2023

2000 Haas VF-3 4-Axis CNC Vertical Machining Center s/n 20716 w/ Haas Controls, 20-Station ATC, CAT-40 Spindle, 7500 RPM, 20Hp Vector Drive, Rigid Tapping, Chip Auger, Coolant.

1997 Haas VF-3 4-Axis CNC Vertical Machining Center s/n 12105 w/ Haas Controls, 20-Station ATC, CAT-40 Spindle, 7500 RPM, 20Hp Vector Drive, Rigid Tapping, Chip Auger, Coolant.

2014 Haas DT-1 2-Pallet CNC Vertical Machining Center s/n 13112383 w/ Haas Controls, Midaco Pallet hanger, 20-Station ATC, CAT-40 Taper Spindle, 15,000 RPM, RTAP-3 Rigid Tapping, WIPS-R Intuitive Probing System, Macros, Intuitive Programming System, High Speed Machining, Coordinate Scaling and Rotation, M19 Spindle Orientation, Quick Code, Advanced Tool Management, Haas Vector Drive, 8M 8 Spare M Functions (R Board), XYZ Axes SGMG-5 Motors, Spindle Orientation, Programmable Coolant Nozzle, Air Blow, Chip Augers, Coolant.

2012 Haas DT-1 CNC Vertical Machining Center s/n 1098530 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, Haas Vector Drive, Advanced Tool Management, Programmable Coolant Nozzle, Rigid Tapping, Quick Code, 15” x 26” Table, Chip Auger, Coolant.

2000 Fanuc Robodrill α-T14iBL 2-Pallet CNC Drilling Center s/n P00XTM101 w/ Fanuc Series 16i-M

**2012 Haas DT-1 CNC VMC w/ 20-ATC, CAT-40, 12,000 RPM, Advanced Tool Management, Programmable Coolant, Rigid Tapping**

**2014 Haas DT-1 2-Pallet CNC VMC w/ Midaco Pallet Changer, 20-Station ATC, CAT-40, 15,000 RPM, Rigid Tapping, Intuitive Probing System, High Speed Machining, Advanced Tool Management**

**2000 Haas VF-3 4-Axis CNC VMC w/ 20-ATC, CAT-40, 20Hp, 7500 RPM, Programmable Coolant, Rigid Tapping**

**1997 Haas VF-3 4-Axis CNC VMC w/ 20-ATC, CAT-40, 7500 RPM, 20Hp, Rigid Tapping**

**2008 Haas EC-400PP 6-Pallet “Pallet Pool” CNC VMC w/ 70-ATC, CAT-40, 12,000 RPM, Advanced Tool Management, Programmable Coolant, Rigid Tapping**

**2012 Haas EC-400PP 6-Pallet “Pallet Pool” CNC VMC w/ 70-ATC, CAT-40, 12,000 RPM, Renishaw Tool Presetter, Intuitive Probing System, Full 4 th Axis, Rigid Tapping, Programmable Coolant**
PRECISION HAAS CNC MACHINING AND TURNING

2014 Haas ST-30 CNC Turning Center w/ 12-Station Turret, Tailstock, 10” Power Chuck, Chip Conveyor

CNC Lathes:
- 2012 Haas ST-10 Live Turret CNC Turning Center s/n 3092904 w/ Haas Controls, Tool Presetter, 12-Station Live Turret, (5) Live Tooling, 8” Power Chuck, 5C and 16C Noses
- 2014 Haas ST-30 CNC Turning Center s/n 3098928 w/ Haas Controls, 12-Station Turret, Tailstock, 10” 3-Jaw Power Chuck, Chip Conveyor, Coolant.
- 2004 Haas SL-20 CNC Turning Center s/n 66911 w/ Haas Controls, Tool Presetter, Tailstock, Parts Catcher, 8” Power Chuck, Haas ServoBar 300 Automatic Bar Feeder

2004 Haas SL-20 CNC Turning Center w/ Tool Presetter, 10-Station Turret, 20Hp, 8” Power Chuck, Haas ServoBar 300 Automatic Bar Feeder

2006 Haas SL-10T CNC Turning Center w/ Tool Presetter, 12-Turret, Tailstock, 6000 RPM, Parts Catcher, Rigid Tapping, Super Low Hours.

MUST SEE

2012 Haas ST-10 Live Turret CNC Turning Center w/ Tool Presetter, 12-Station Live Turret, (5) Live Tooling, 8” Power Chuck, 5C and 16C Noses

2000 Fanuc Robodrill ø-T14ibl, 2-Pallet CNC Drilling Center w/ Fanuc 16i-M Controls, 14-ATC, BT-30, (2) 15” x 27 ½” Tables works perfect.

2004 Haas HS-1 2-Pallet CNC HMC w/ 24-ATC, CAT-40, 7500 RPM, 4 th Axis Thru Pallets, Renishaw Wireless Probing System, Rigid Tapping

1996 Haas HL-2 CNC Turning Center s/n 60494 w/ Haas Controls, Tool Presetter, 10-Station Turret, Tailstock, Parts Catcher, 7” 3-Jaw Power Chuck, 5C Spindle Nose, Chip Conveyor, Coolant, Super Low Hours

Mill and Lathe:
- Bridgeport Series 1 – 2Hp Vertical Mill s/n 185557 w/ Heidenhain DRO, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9” x
ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK.

ALL ITEMS MUST BE REMOVED BY SEPTEMBER 29, 2023 3:00 PM (PST) NO LOADING OR PICK UP ON SATURDAY AND SUNDAY. NO LOADING BY AUCTIONEER OR SELLER.

BUYERS PREMIUM 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM. AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILITY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE REQUIREMENTS INCLUDING SERIAL NUMBERS.

BUYER ACKNOWLEDGES THAT THE GOODS ARE PRE-OWNED AND GOODS WERE NEITHER DESIGNED NOR MANUFACTURED BY SELLER. SELLER HAS NO KNOWLEDGE OR CONTROL OVER THE APPLICATION OF THE GOODS BY BUYER. IT IS THE BUYER'S SOLE RESPONSIBILITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND INSTRUCTIONS FOR ANY PARTICULAR USE OR TAKE NECESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL GOVERNMENT SAFETY STANDARDS AND LAWS INCLUDING WITHOUT LIMITATION THE OCCUPATIONAL SAFETY AND HEALTH ACT OF “OSHA”. ANNOUNCEMENTS MADE BY THE AUCTIONEER ON THE DAY OF THE AUCTION TAKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PERTAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION ITEMS ON THE LIST UNTIL AUCTION TIME.

2005 Brown & Sharpe Global Status-5.7.5 CMM Machine w/ Renishaw MH-8 Probe Head, Joystick Controller, PC-DMIS Software

Brown Sharpe “Validator 50” CMM Machine w/ Renishaw MIP Probe, 24" x 24" x 8" Work Envelope, 3D Workshop Software

2005 Speroni STP34 Tool Presetter

Dimension Elite 3-D Printer With Desolve Tank

Nobles mdl. 40373.2 Chip Spinner

Ingersoll Rand UP6-125-15cTAS-125 W/D 15Hp Rotary Air Compressor

Yale GLC060LCSBE083BCS 6000 Lb Cap LPG Forklift

2005 Speroni STP34 Tool Presetter

MUST SEE

2005 Brown & Sharpe Global Status-5.7.5 CMM Machine w/ Renishaw MH-8 Probe Head, Joystick Controller, PC-DMIS Software

2005 Speroni STP34 Tool Presetter

Dimension Elite 3-D Printer With Desolve Tank

Nobles mdl. 40373.2 Chip Spinner

Ingersoll Rand UP6-125-15cTAS-125 W/D 15Hp Rotary Air Compressor

Yale GLC060LCSBE083BCS 6000 Lb Cap LPG Forklift