

1146 N Central Avenue #535 Glendale, California 91202 Phone: 818-763-2021 WWW.AAGAUCTION.COM

# **PUBLIC AUCTION**

# Auction Date: TUESDAY SEPTEMBER 19, 2023 @ 10:30 a.m. PST 2273 AMERICAN AVE. HAYWARD, CA

### ULTRA PRECISION HAAS CNC MACHINING AND TURNING FACILITY

Preview: Monday September 18 From 9:00 a.m. to 4:00 p.m. "On-line bidding thru bidspotter.com".



2005 Haas VF-6B/40 CNC VMC w/ 24-Station Side Mount ATC, CAT-40, 10,000 RPM, 30Hp, 2-Speed Grear Drive, Rigid Tapping, Floating Point Co-Processor, Advanced Tool Management, New Gear Box 07/2023 PRESORTED First-Class Mail U.S. Postage PAID STA CLARITA, CA Permit No. 298

### BY ORDER OF SECURED CREDITOR



2012 Haas EC-400PP 6-Pallet "Pallet Pool" CNC HMC w/ 70-ATC, CAT-40, 12,000 RPM, Renishaw Tool Presetter, Intuitive Probing System, Full 4 th Axis, Rigid Tapping, Programmable Coolant



2012 Haas EC-400 2-Pallet CNC HMC w/ 40-ATC, CAT-40, 12,000 RPM, Intuitive Probing System, Renishaw Wireless Probing System, 1 Degree 4 th Axis, Rigid Tapping, High Speed Machining



2012 Haas ST-10 Live Turret CNC Turning Center w/ Tool Presetter, 12-Station Live Turret, Live Tooling 8" Power Chuck, Haas ServoBar 300 Automatic Bar Loader / Feeder & Parts Catcher

### HAAS CNC MACHINING AND TURNING DEPARTMENT





2008 Haas EC-400PP 6-Pallet "Pallet Pool" CNC HMC w/ 70-ATC, CAT-40, 12,000 RPM, Renishaw Tool Presetter, 4 th Axis Thru Pallets, Rigid Tapping, Programmable Coolant



2012 Haas DT-1 CNC VMC w/ 20-ATC, CAT-40, 12,000 RPM, Advanced Tool Management, Programmable Coolant, Rigid Tapping



2014 Haas DT-1 2-Pallet CNC VMC w/ Midaco Pallet Changer, 20-Station ATC, CAT-40, 15,000 RPM,Rigid Tapping, Intuitive Probing System, High Speed Machining, Advanced Tool Management



2000 Haas VF-3 4-Axis CNC VMC w/ 20-ATC, CAT-40, 20Hp, 7500 RPM, Programmable Coolant, Rigid Tapping



1997 Haas VF-3 4-Axis CNC VMC w/ 20-ATC, CAT-40, 7500 RPM, 20Hp, Rigid Tapping



2012 Haas EC-400PP 6-Pallet "Pallet Pool" CNC HMC w/ 70-ATC, CAT-40, 12,000 RPM, Renishaw Tool Presetter, Intuitive Probing System, Full 4 th Axis, Rigid Tapping, Programmable

CNC Mills: 11/2012 Haas EC-400PP 6-Pallet "Pallet Pool" CNC Horizontal Machining Cell s/n 2053941 w/ Haas Controls, Hand Wheel, 70-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, Renishaw Tool Presetter, WIPS-R Intuitive Probing System, Full 4 th Axis Thru Pallets, 15 %" x 15 %" Pallets, RTAP-3 Rigid Tapping, Programmable Coolant Nozzle, Spindle Orientation, Intuitive Programming, 750mb Expanded Memory, Coordinate Scaling and Rotation, Second MOCON Board, XYZ Axes SGMG-5 Motors, Chip Augers, Chip Conveyor, Coolant.

11/2012 Haas EC-400 2-Pallet CNC Horizontal Machining Center s/n 2053937 w/ Haas Controls, 40-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, WIPS-R Intuitive Probing System, Renishaw Wireless Probing System, 1 Degree 4 th Axis Thru Pallets, 15 ¾" x 15 ¾" Pallets, RTAP-3 Rigid Tapping, P-COOLProgrammable Coolant Nozzle, Spindle Orientation, Intuitive Programming, Macros, High Speed Machining, Coordinate Scaling and Rotation, Second MOCON Board, XYZ Axes SGMG-5 Motors, Chip Augers, Coolant.

2008 Haas EC-400PP 6-Pallet "Pallet Pool" CNC Horizontal Machining Cell s/n 2052539 w/ Haas Controls, Hand Wheel, 70-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, Renishaw Tool Presetter, 4 th Axis Thru Pallets, 15  $^{\rm 4}$ " x 15  $^{\rm 4}$ " Pallets, Rigid Tapping, Programmable Coolant Nozzle, Chip Augers, Chip Conveyor, Coolant.

2005 Haas EC-400 2-Pallet CNC Horizontal Machining Center s/n 51632 w/ Haas Controls, Hand Wheel, 70-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, Tool Presetter, 4 th Axis Thru Pallets, 15 % x 15 % Pallets, Rigid Tapping, Programmable Coolant Nozzle, Coordinate Scaling and Rotation, M19 Spindle Orientation, Chip Auger, Coolant.

1996 Haas HS-1 2-Pallet CNC Horizontal Machining Center s/n 50173 w/ Haas Controls, 24-Station ATC, CAT-40 Spindle, 7500 RPM, 4 th Axis Thru Pallets, (2) 15 %" x 15 %" Pallets, Renishaw Wireless Probing System, Rigid Tapping, Chip Auger, Coolant. Tool Probe not included.

12/2005 Haas VF-6B/40 CNC Vertical Machining Center s/n 45984 w/ Haas Controls, Hand Wheel, 24- Station Side Mount ATC, CAT-40 Taper Spindle, 10,000 RPM, 30Hp, 2-Speed Grear Drive, Rigid Tapping, High Sped Machining, Floating Point Co-Processor, Advanced Tool Management, Haas Vector Drive, 20-Position Coolant Spigot, Quick Code, Chip Auger, Coolant. New Gear Box 07/2023

2000 Haas VF-3 4-Axis CNC Vertical Machining Center s/n 20716 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 20Hp Vector Drive, 7500 RPM, Brushless Servos, 1mb Extended Memory, 4 th Axis Brush, Programmable Coolant Nozzle, Quick Code, Coordinate Scaling, Rigid Tapping, Chip Auger, Coolant. New Gear Box 07/2023

1997 Haas VF-3 4-Axis CNC Vertical Machining Center s/n 12105 w/ Haas Controls, 20-Station ATC, CAT-40 Spindle, 7500 RPM, 20Hp Vector Drive, Rigid Tapping, Chip Auger, Coolant.

2014 Haas DT-1 2-Pallet CNC Vertical Machining Center s/n 1112383 w/ Haas Controls, Midaco Pallet hanger, 20-Station ATC, CAT-40 Taper Spindle, 15,000 RPM, RTAP-3 Rigid Tapping, WIPS-R Intuitive Probing System, Macros, Intuitive Programming System, High Speed Machining, Coordinate Scaling and Rotation, M19 Spindle Orientation, Quick Code, Advanced Tool Management, Haas Vector Drive, 8M 8 Spare M Functions (R Board), XYZ Axes ore SGMG-5 Motors, Spindle Orientation, Programmable Coolant Nozzle, Air Blow, Chip Augers, Coolant.

2012 Haas DT-1 CNC Vertical Machining Center s/n 1098530 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, Haas Vector Drive, Advanced Tool Management, Programmable Coolant Nozzle, Rigid Tapping, Quick Code, 15" x 26" Table, Chip Auger, Coolant.

2000 Fanuc Robodrill α-T14iBL 2-Pallet CNC Drilling Center s/n P00XTM101 w/ Fanuc Series 16i-M

### PRECISION HAAS CNC MACHINING AND TURNING



2012 Haas ST-10 Live Turret CNC Turning Center w/ Tool Presetter, 12-Station Live Turret, (5) Live Tooling, 8" Power Chuck, 5C and 16C



2014 Haas ST-30 CNC Turning Center w/ 12-Station Turret, Tailstock, 10" Power Chuck, Chip Conveyor

CNC Lathes:

2012 Haas ST-10 Live Turret CNC Turning Center s/n 3092904 w/ Haas Controls, Tool Presetter, 12-

Tadas Controls, 1001 Presenter, 15 Live Tooling, 8" 3-Jaw Power Chuck, 5 Cypindle Nose, 16C Spindle Nose, Coolant, 2007 Haas ServoBar 300 Automatic Bar

Loader / Feeder /Part Catchers s/n 92275.

2014 Haas ST-30 CNC Turning Center s/n 3098928 w/ Haas Controls, 12-Station Turret, Tailstock, 10" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

2004 Haas SL-20 CNC Turning Center s/n 66911 w/ Haas Controls, Tool Presetter,



2006 Haas SL-10T CNC Turning Center w/ Tool Presetter, 12-Turret, Tailstock, 6000 RPM, Parts Catcher, Rigid Tapping. Super Low Hours.



2004 Haas SL-20 CNC Turning Center w/ Tool Presetter, 10-Station Turret, 20Hp, 8" Power Chuck, Haas ServoBar 300 Automatic Bar Feeder



2000 Fanuc Robodrill α-T14iBL 2-Pallet CNC Drilling Center w/ Fanuc 16i-M Controls, 14-ATC, BT-30, (2) 15" x 27 ½" Tables works perfect.



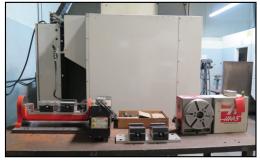
1996 Haas HS-1 2-Pallet CNC HMC w/ 24-ATC, CAT-40, 7500 RPM, 4 th Axis Thru Pallets, Renishaw Wireless Probing System, Rigid Tapping



Clausing Kalamazoo KC12AX 12" Automatic Horizontal Band Saw



AVAILABLE TOMBSTONES



4 HAAS 4 th Axis Rotary Heads

## PUBLIC AUCTION



2005 Brown & Sharpe Global Status-5.7.5 CMM Machine w/ Renishaw MH-8 Probe Head, Joystick Controller, PC-DMIS Software



Brown Sharpe "Validator 50" CMM Machine w/ Renishaw MIP Probe, 24" x 24" x 8" Work Envelope, 3D Workshop Software



2005 Speroni STP34 Tool Presetter



Dimension Elite 3-D Printer With Desolve Tank



Nobles mdl. 40373.2 Chip



Ingersoll Rand UP6-15cTAS-125 W/D 15Hp Rotary Air Compressor



Yale GLC060LCJSBE083BCS 6000 Lb Cap LPG Forklift

### ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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F SALE: CASH OR CASHIERS CHECK NLY. 18% BUYERS PREMIUM ON ALL



TERMS AND CONDITIONS ALL ITEMS ARE SOLD AS-IS / WHERE - IS SPECIFIED DATE



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ALL ITEMS MUST BE REMOVED BY SEPTEMBER 29, 2023 3:00 PM (PST) NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

NO LOADING BY AUCTIONEER OR SELLER.

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THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL,

THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABLITY BY AUCTIONEER OR SELLER). BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.
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