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PUBLIC AUGTION

Auction Date: TUESDAY JUNE 6, 2023 @ 11:00 a.m. PST AUCTION LOCATION: 1570 CONSUMER CIRCLE CORONA, CA

PRISTINE "KOMATSU" METAL STAMPING FACILITY

Preview : Monday June 5th from 8:00 a.m. to 3:00 p.m. "On-line bidding thru bidspotter.com"

PRESORTED First-Class Mail U.S. Postage PAID STA CLARITA, CA Permit No. 298

ZOD TON 5 OBS200

Komatsu OBS 200-5 200 Ton Gap Frame Press w/ Komatsu Digital Controls, 25-50 Strokes/Min, 6.3" Stroke, 18.9" Die Height, 4.72" Slide Adj., 33 ½" x 25 ¾" Ram, 57" x 33" Bolster

METAL STAMPING & TOOL / DIE



Komatsu OBS 150-3 150 Ton Gap Frame Press w/ Komatsu Controls, 27-55 Strokes/Min, 7.89" Stroke, 17.72" Die Height, 4.94" Slide Adj., 27.56" x 21.65" Ram, 49.21" x 31.5" Bolster



2000 Komatsu OBS 60-33 60 Ton Gap Frame Press w/ Komatsu Digital Controls, 75-150 Strokes/Min, 11.81" Die Height, 2.76" Slide Adj., 19.7" x 15.7" Ram, 35.4" x 21.7" Bolster

KOMATSU STAMPING DEPARTMENT



Aida NC1-6(1) 68 Ton Gap Frame Press w/ Aida Controls, 60-120 Strokes/Min, 3.54" Stroke, 10.63" Die Height, 2.76" Slide Adj., 18.89" x 15.74" Ram, 34.25" x 15.74" Bolster



Komatsu OBS 45-2 45 Ton Gap Frame Press w/ Komatsu Controls, Link System 1000 Tollage Meter , 50-100 Strokes/Min, 3.94" Stroke, 9.43" Die Height, 2.36" Slide Adj., 15.75" x 11.81" Ram, 31.5" x 17.72" Bolster



Komatsu OBS 45-3 45 Ton Gap Frame Press w/ Komatsu Controls, 100-200 Strokes/Min, 1.97" Stroke, 9.84" Die Height, 2.36" Slide Adj., 15.78" x 13.78" Ram, 31.5" x 17.72" Bolster



Rowe Straightener / Feeder w/ Uncoiler



Bridgeport Vertical Mill w/ 2Hp, 60-4200 Dial RPM, Chrome Ways, Power Feed



Shuster Wire Straightening Machines
2 AVAILABLE



Bridgeport Vertical Mill w/ Anilam Wizard 211 DRO, 1.5Hp, 60-4200 Dial RPM, Chrome Ways, 9" x 32"

Support:

(2) Shuster Wire Straightening Machines. Femco No. 18-36 18GA x 36" Kick Shear. Maks 36" Hand Roll w/ 2" Rolla and Stand. DoAll 16" Vertical Band Saw w/ Blade Welder, 24" x 24" Table.

Wells mdl. 58B Horizontal Band Saw s/n 1221 w/ Manual Clamping, Work Stop.

Italian mdl. L3 7 ½" Column x 29" Radial Arm Drill w/ 60-2000 RPM, Power Column and Feeds, 18" x 21" x 12" Fixture Table.

Wilton Type 24500 Geared Head Drill Press s/n 61438 w/ 85-1460 RPM, 8-Speeds, 30" x 30" Table.

Buffalo No.16 Deep-Hole Drill Press w/ 5-Speeds, 30" x 30" Table.

Delta 5-Speed Pedestal Drill Press.

King Bench Model Drill Press.

Kalamazoo 12" Pedestal Disc Sander.

Milford mdl. 256 Automatic Riveter s/n 1584 w/

Lincoln Idealarc R3S-325 Arc Welding Power Source w/ Lincoln LN-7 Wire Feeder.

Hobart HSW15 1.5kVA Portable Spot Welder s/n LF086770 w/ 6" Throat.

Welding Torch Cart w/ Access.

36" x 96" Welding Table.

Ingersoll Rand 5Hp Vertical Air Compressor s/n 0810270123 w/ 2-Stage Pump, 60 Gallon Tank. Ingersoll Rand UP6-50PR-125 50Hp Rotary Air Compressor s/n PG3301U07078 w/ 215 CFM @ 125

Hankison Refrigerated Air Dryer.

25 Hp Horizontal Air Compressor w/ 2-Stage Pump, 200 Gallon Tank.

25 Hp Horizontal Air Compressor w/ 2-Stage Pump, 80 Gallon Tank

Speed-D-Burr mdl. 32X60-2 Dual Tank Media Tumbler s/n 5006.

Dual Drum Media Tumbler.

Sweeco FM-141R Bowl Style Media Tumbler s/n 14FM-984-11.

Clean Flo mdl. 630 and 300 Filtration Tanks.

KOMATSU STAMPING DEPARTMENT



1991 Komatsu OBS 200-3 200 Ton Gap Frame Press w/ Komatsu Controls, 25-50 Strokes/Min, 9.84" Stroke, 18.9" Die Height, 4.72" Slide Adj., 33 ½" x 25 ½" Ram, 57" x 35" Bolster



Komatsu OBS 80-3 80 Ton Gap Frame Press w/ Komatsu Controls, 37-75 Strokes/Min, 5.12" Stroke, 13.78" Die Height, 3.15" Slide Adj., 21.65" x 17.73" Ram, 39.37" x 23.62" Bolster



2000 Komatsu OBS 60-33 60 Ton Gap Frame Press w/ Komatsu Digital Controls, 75-150 Strokes/Min, 11.81" Die Height, 2.76" Slide Adj., 19.7" x 15.7" Ram, 35.4" x 21.7" Bolster



1998 Komatsu OBS 60L-VS-3 60 Ton Gap Frame Press w/ Komatsu Digital Controls, 42-85 Strokes/Min, 4.72" Stroke, 11.22" Die Height, 2.76" Slide Adj., 19.69" x 15.75" Ram, 35.43" x 21.65" Bolster



1995 Komatsu OBS 60H-VS-# 60 Ton Gap Frame Press w/ Komatsu Controls, 75-150 Strokes/Min, 3.54" Stroke, 11.81" Die Height, 2.76" Slide Adj., 19.69" x 15.75" Ram, 35.43" x 21.65" Bolster



1992 Komatsu OBS 60-3 60 Ton Gap Frame Press w/ 75-150 Strokes/Min, 3.54" Stroke, 11.81" Die Height, 2.76" Slide Adj., 19.69" x 15.75" Ram, 35.43" x 21.65" Bolster



Press Room Equipment PR-HD-10-DG2-GC-480 10" Straightener / Feeder



Press Room Equipment 18" Coil CradleStraightener



Rowe C6-20/4J Coil Cradle / 20" Straightener-Feeder



Forklifts



2000 GMC 3500 SL 12" Stake Bed Truck w/ 7.4L Vortec Gas Engine, Auto Trams, Dual Tanks, 64,685 Miles



Ingersoll Rand UP6-50PR-125 50Hp Rotary Air Compressor



Media Tumblers



Kingston HJ-1100 17" x 46" Gear-Gap Lathe w/ 35-2000 RPM, Inch/mm Threading, Tailstock, Steady Rest, 10" 3-Jaw and 12" 4-Jaw Chucks



Falcon Chevalier FSG-3A 1020 10" x 20' Auto Hydraulic Surface Grinder w/ Chevalier Controls, E-Mag Chuck, Dust Collection System

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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