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PUBLIC AUCTION

Auction Date:

TUESDAY MAY 11. 2021 @ 11:00 a.m. PST

Auction Location: 9800 INDEPENDENCE AVE. CHATSWORTH, CA



PRECISION CNC MACHINING & GUN DRILLING FACILITY

Preview: Morning of sale from 8:00am to 11:00 a.m. "On-line bidding thru bidspotter.com".

COVID-19 REGULATION AND REQUIREMENTS:

1) DO NOT VISIT AUCTION SITE IF YOU HAVE FEVER, SHORTNESS OF BREATH, COUGH, NASAL CONGESTIONS, RUNNY NOSE, SORE THROAT, NASUEA, VOMITING AND / OR DIARRHEA.

2) ALL VISITORS, CUSTOMERS, MACHINERY MOVERS, TRUCKERS, SUB CONTRACTORS MUST WEAR A MASK BEFORE ENTERING AUCTION FACILITY.

3) ALL VISITORS MUST FOLLOW SOCIAL DISTANCING OF 2 METRES (6 FT-6 IN)

WHEN VISITING AUCTION FACILITY. ONE GROUP AT A TIME WILL BE ALLOWED IN THE FACILITY FOR PREVIEW AND PICK UP.

PRESORTED First-Class Mail U.S. Postage **PAID** STA CLARITA, CA Permit No. 298

CLOSING / CNC MACHINING & TURNING





Laker-Craven-100 CNC Deep Hole Drilling Machine w/ Fanuc Power MATE Controls, 113-1818 Headstock RPM, 1760 Work-Head Spindle Speed, 110" Drilling Stroke, 20" Max Boring Diameter



2017 Hyundai WIA L300LA CNC Turning Center w/ Hyundai WIA Fanuc i-Series Controls, Tool Presetter, 12-Station Turret, 3600 RPM, Hydraulic Tailstock, Chip Conveyor

2017 Hvundai WIA KF5600 CNC Vertical Machining Center w/ Hyundai WIA Fanuc i-Series Controls, 30-Station Side Mounted ATC, CAT-40 Spindle, 12,000 RPM

LATE MODEL CNC MACHINING & TURNING



2016 Hyundai WIA L300LA CNC Turning Center w/ Hyundai WIA Fanuc i-Series Controls, Tool Presetter, 12-Station Turret, 3600 RPM, Hydraulic Tailstock, Chip Conveyor



2016 Hyundai WIA F500 CNC Vertical Machining Center w/ Hyundai WIA Fanuc i-Series Controls, 24-Station Side Mounted ATC, CAT-40 Spindle, 10,000 RPM



2004 Hyundai WIA VX500 4-Axis CNC Vertical Machining Center w/ Hyundai WIA Fanuc i-Series Controls, 24-Station Side Mounted ATC, CAT-40 Spindle



2020 Keyance XM-1200 Handheld Probe CMM Machine - Camera and Single Probe System w/Handheld Probe, M6 Fixture Plate



2017 Hyundai WIA L300LA CNC Turning Center w/ Hyundai WIA Fanuc i-Series Controls, Tool Presetter, 12-Station Turret, 3600 RPM, Hydraulic Tailstock, Chip Conveyor

CNC Mills:

2017 Hyundai WIA KF5600 CNC Vertical Machining Center

s/n G2689-0086 w/ Hyundai WIA Fanuc i-Series Controls, Hand Wheel, 30-Station Side Mounted ATC, CAT-40 Taper Spindle, 12,000 RPM, Oil

Cooler, Coolant Filtration, Chip Augers, Chip Conveyor, Coolant.

2016 Hyundai WIA F500 4-Axis CNC Vertical Machining Center s/n G3684-3457 w/ Hyundai WIA Fanuc i-Series Controls, Hand Wheel, 24-Station Side Mounted ATC, CAT-40 Taper Spindle. 10.000 RPM.

Oil Cooler, Chip Conveyor, Coolant Filtration, High Flow Coolant.

2016 Hyundai WIA F500 CNC Vertical Machining Center s/n G3684-3507 w/ Hyundai WIA Fanuc i-SeriesControls, Hand Wheel, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 10,000 RPM, Oil Cooler,

Chip Conveyor, Coolant Filtration, Chip Flush, High Flow Coolant.

2004 Hyundai WIA VX500 4-Axis CNC Vertical Machining Center

s/n VX5000882 w/ Hyundai WIA Fanuc i-Series Controls, Hand Wheel, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, Coolant Filtration, Chip Conveyor, Chip Flush, High Flow Coolant.

1992 Matsuura MC-450H-30-PC II 10-Pallet CNC Horizontal Machining Center s/n 910609609 w/Matsuura Yasnac i80 Controls, 100-Station ATC, BT-40 Taper Spindle, 10-Pallet Carousel System, 11 % x 11 % Pallets, Chip Conveyor, Coolant.

Mori Seiki MV-55 CNC Vertical Machining Center s/n 576 w/ Fanuc

System 11M Controls, 24-Station ATC, BT-50 Taper Spindle, Chip

Conveyor, Coolant.

Mori Seiki MV-45/40 CNC Vertical Machining Center s/n 467 w/ Fanuc System 6M Controls, 20-Station ATC, BT-40 Taper Spindle, Coolant.

Moti Seiki MV-35/40 CNC Vertical Machining Center s/n 759 w/ Fanuc System 11M Controls, 20-Station ATC, BT-40 Taper Spindle, Chip Conveyor, Coolant.

Mori Seiki MV-35/35 CNC Vertical Machining Center s/n 148 w/ Fanuc Controls, 20-Station ATC, BT-35 Taper Spindle, Chip Conveyor, Coolant.

Tsugami MS3.10P Type MA3H 4-Axis 10-Pallet CNC Horizontal Machining Center (HAS X-AXIS PROBLEM) s/n 3802 w/ Fanuc Controls, 64-Station ATC, BT-40 Taper Spindle, 10-Pallet Carrousel, (10) 11 $\frac{1}{4}$ " x 11 $\frac{1}{4}$ " Pallets, (8) Chick 4-Sided 4" Double-Lock Vise Tombstones, Oil Cooler, Chip Conveyor, Coolant.

CNC Lathes:

2017 Hyundai WIA L300LA CNC Turning Center s/n G3726-0108

w/ Hyundai WIA Fanuc i-Series Controls, Tool Presetter, 12-Station

Turret, 3600 RPM, Hydraulic Tailstock, Royal Filtermist Mist Collector, Chip Conveyor, 10" 3-Jaw Power Chuck, Coolant.

2016 Hyundai WIA L300LA CNC Turning Center s/n G3726-0083

w/ Hyundai WIA Fanuc i-Series Controls,

Tool Presetter, 12-Station Turret, 3600 RPM, Hydraulic Tailstock,

Royal Filtermist Mist Collector, Chip Conveyor, 10" 3-Jaw Power Chuck, Coolant.

 $2004\ Haas\ TL2\ CNC\ Tool\ Room\ Lathe\ s/n\ 68351\ w/\ Haas\ Controls,$

Tailstock, Steady Rest, Dorian Tool Post, Rigid Tapping, Intuitive

Programming System, Quick Code, 208/230V, 10" 3-Jaw Chuck, 5C Spindle Nose. 2004 Kia Super KIA Turn 15 CNC Turning Center s/n SKT150905 w/ Fanuc Series 0i-TB Controls, Tool Presetter, 12-Station Turret, Tailstock, Parts Chute, Mist Buster Mist Collector,

6 ½" 3-Jaw Power Chuck, 3J Collet Nose, 5C Collet Nose, Coolant, LNS Eco Load Automatic Bar Loader / Feeder. 1996 Daewoo PUMA 8S CNC Turning Center s/n PM8S0500

 $\,$ w/ Mitsubishi Controls, Tool Presetter, 12-Station Turret, Hydraulic Tailstock, Parts Catcher, 8" 3-Jaw Power Chuck, Coolant.

Tsugami NM3 CNC Turning Center s/n 6029 w/ Mitsubishi Meldas

Controls, 8-Station Turret, 5C Spindle Nose, Coolant.

CNC MACHINING & TURNING



2004 Haas TL2 CNC Tool Room Lathe w/ Haas Controls, Tailstock, Steady Rest, Tool Post, Rigid Tapping, 10" 3-Jaw



2004 Kia Super KIA Turn 15 CNC Turning Center w/ Fanuc n0i-TB Controls, Tool Presetter, 12-Turret, Tailstock, Parts Chute



1996 Daewoo PUMA 8S CNC Turning Center w/ Mitsubishi Controls, Tool Presetter, 12-Station Turret, Hydraulic Tailstock, Parts Catcher



Gage Master Series 20 13" Optical Comparator w/ Gage Master GM4



Samchully mdl. S-200F4 4 th Axis 8" Rotary Head



Samchully 4 th Axis 7" Rotary Head w/5C Pneumatic Closer





1992 Matsuura MC-450H-30-PC II 10-Pallet CNC Horizontal Machining Center w/ Matsuura Yasnac i80 Controls, 100-Station ATC, BT-40 Spindle, 10-Pallet Carousel System



Mori Seiki MV-45/40 CNC Vertical Machining Center w/ Fanuc 6M Controls, 20-Station ATC, BT-40 Spindle

Tooling:

Samchully mdl. S-200F4 4 th Axis 8" Rotary Head.

Samchully 4 th Axis 7" Rotary Head

w/ 5C Pneumatic Collet Closer.

(21) Kurt 6" Angle-Lock Vises.

(25) BT-50 Taper Tooling.

Partial View of Tooling

(115) CAT-40 Taper Tooling.

(115) BT-40 Taper Tooling.

(20) BT-35 Taper Tooling.

Huot Toolscoot 50-Taper Tooling Cart.

Huot Super-Toolscoot 40-Taper Tooling Cart.

(2) Huot Toolscoot 40-Taper Tooling Carts.

Vidmar 10-Drawer Tooling Cabinet.

Equipto 10-Drawer Tooling Cabinet.

Lista 9-Drawer Tooling Cabinet. Lyon 8-Drawer Tooling Cabinet.

Laker-Craven-100 CNC Deep Hole Drilling Machine s/n 1241 w/ Fanuc Power MATE Controls, 113-1818 Headstock RPM, 1760 Work-Head Spindle Speed, 110" Drilling Stroke, 20" Max Boring Diameter, Koolant Koolers Oil Cooler, Coolant Filtration System, 3500 Gallon Coolant Reservoir, Chip Conveyor, High-Capacity Coolant System, 18" 3-Jaw Work Chuck, Boring Bars, BTA Drill Tooling, 480V.

Lathe and Mills:

Hardinge TFB-H Wide Bed Lathe w/ 125-3000 RPM, Tailstock, Aloris Tool Post, Power Feed, 5C Collet Closer, Coolant.

Lagun FT-1 Vertical Mill w/ Mitutoyo DRO, 55-2940 RPM, 8-Speeds, Power Feed, 9" x 42" Table. Import Vertical Mill w/ 3Hp Motor, 80-2720 RPM, 8-Speeds, R8 Spindle, 10" x 48" Table.

Support:

Scotchman CPO-275 Miter Cold Saw w/ Speed Clamping, Coolant.

DoAll 2013-10 20" Vertical Band Saw s/n 377-861259 w/ Blade Welder, 0-5200 Dial FPM, 26" x 26" Table.

Reid 618HA 6" x 18" Surface Grinder s/n 14554 w/ Magnetic Chuck.

Cincinnati Pedestal Buffer.

Baldor Bench Buffer.

Craftsman Bench Grinder. Delta Pedestal Drill Press.

Jet Pedestal Drill Press.

2016 Atlas Copco GX7P EL 10Hp Rotary Air Compressor s/n CAI937844 w/ Atlas Copco Controls,

60 Gallon Tank, 13,696 Hours.

SMC IDFB15E Refrigerated Air Dryer.

Ingersoll Rand 5Hp Vertical Air Compressor w/ 2-Stage Pump, 80 Gallon Tank.

Miller Millermatic 252 Arc Welding Power Source s/n MB360984N.

Linde HAD-300 AC/DC Arc Welding Power Source s/n C-3660800.

AO Smith A3000AD AFGW AC/DC Arc welding Power Source s/n 1453-6043-8.

Custom 2" Belt Sander.



2016 Atlas Copco GX7P EL 10Hp Rotary Air Compressor



Hardinge TFB-H Wide Bed Lathe w/ 125-3000 RPM, Tailstock, Power Feed, 5C



Lagun FT-1 Vertical Mill w/ Mitutoyo DRO, 55-2940 RPM, 8-Speeds, Power Feed



Import Vertical Mill w/ 3Hp Motor, 80-2720 RPM, 8-Speeds, R8



Caterpillar 4500 Lb Cap LPG Forklift

Inspection:

2020 Keyance XM-1200 Handheld Probe CMM Machine s/n 4B910044 Camera and Single Probe System w/ Handheld Probe, M6 Fixture Plate 10 34" x 19 34", CAD Software, Stand, Acces.

Gage Master Series 20 13" Optical Comparator w/ Gage Master GM4 DRO, Digital Angular Readout,

Surface and Profile Illumination.

Mitutoyo 12" Digital Height Gage. Mitutoyo 12" Dial Height Gage.

Mitutoyo Digital Bore Mics.

Mitutoyo and Fowler Dial Bore Gages.

Mitutoyo 0-1" Digital OD Mic, 0-3" OD Mics, 0-2"

Anvil Mics, 0-1" Blade Mics.

Starrett Depth Mic.

Fowler Dial Caliper Gages.

Import 40" Digital Caliper.

Import 40" Vernier Caliper.

CME 24" Digital Caliper.

Kanon 24" Vernier Caliper.

Mitutoyo and Brown & Sharpe 6" Dial Calipers.

Granite Indicator Bases w/ Dial Indicators.

36" x 60" x 10" Granite Surface Plate w/ Stand.

Mojave 24" x 36" x 5" 2-Ledge Granite Surface Plate w/ Roll Stand.

Starrett Crystal Pink 24" x 24" x 6" 4-Ledge Granite Surface Plate w/ Roll Stand.

Standridge 24" x 24" x 3" Granite Surface Plate w?

Roll Stand.



ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



BID ON BIDSPOTTER.COM

LL SALES ARE SUBJECT TO CALIFO



TERMS AND CONDITIONS ALL ITEMS ARE SOLD AS-IS / WHERE - IS NO GUARANTEES, OR WARRANTIES ARE APPLIED ALL ITEMS MUST BE PICKED UP BY SPECIFIED DATE



PARTIAL & ABBREVIATED TERMS AND CONDITIONS OF AUCTION

ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE

TRANSFER, OR LETTER OF GUARANTEE FROM BANK. ALL ITEMS MUST BE REMOVED BY MAY 21, 2021, 3:00 PM (CST)

NO LOADING OR PICK UP ON SATURDAY A ND SUNDAY.

NO LOADING BY AUCTIONEER OR SELLER.

BUYERS PREMIUM WILL BE 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER. COM

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILTY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

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ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS

AND DEFECTS.
THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABLITY BY AUCTIONEER OR SELLER).
BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.
ALL ITEMS ARE SOLD AS "PARTS ONLY"
BUYER ACKNOWLEDGES THAT THE GOODS ARE PRE-OWNED AND GOODS WERE EITHER DESIGNED NOR MANUFACTURED BY SELLER. SELLER HAS NO KNOWLEDGE OF OR CONTROL OVER THE PRIOR USE OR MISUSE OF THE GOODS OR ANY MODIFICATIONS TO THE GOODS FOLLOWING ORIGINAL MANUFACTURE. NEITHER DOES SELLER HAVE KNOWLEDGE OR CONTROL OVER THE APPLICATION OF THE GOODS BY BUYER. IT IS THE BUYER'S SOLE RESPONSIBILITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND INSTRUCTIONS FOR ANY PARTICULAR USE OR TAKE NECCESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL GOVERNMENT SAFETY STANDARDS AND LAWS INCLUDING WITHOUT LIMITATION THE OCCUPATIONAL SAFETY AND HEALTH ACT OF "OSHA". ANNOUNCEMENTS MADE BY THE AUCTIONAE ON THE DAY OF THE AUCTION TAKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PERTAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION ITEMS ON THE LIST UNTIL AUCTION TIME.