



AMERICAN AUCTIONEERS GROUP

1146 N Central Avenue #535  
Glendale, California 91202  
Phone:  
818-763-2021  
Fax: 818-291-9495  
WWW.AAGAUCION.COM

# PUBLIC AUCTION

**Auction Date:**

**TUESDAY MARCH 23, 2021 @ 11:00 a.m. PST**

**AUCTION LOCATION:**

**9703 ALESIA STREET, SOUTH EL MONTE, CA**

## CNC MACHINE TOOLS AND FABRICATION

**Preview : Mornings of sale from  
8:00am to 11:00 a.m.  
"On-line bidding thru bidspotter.com".**

**COVID-19 REGULATION AND REQUIREMENTS:**

- 1) DO NOT VISIT AUCTION SITE IF YOU HAVE FEVER, SHORTNESS OF BREATH, COUGH, NASAL CONGESTIONS, RUNNY NOSE, SORE THROAT, NASUEA,VOMITING AND / OR DIARRHEA.
- 2) ALL VISITORS, CUSTOMERS, MACHINERY MOVERS, TRUCKERS, SUB CONTRACTORS MUST WEAR A MASK BEFORE ENTERING AUCTION FACILITY.
- 3) ALL VISITORS MUST FOLLOW SOCIAL DISTANCING OF 2 METRES (6 FT-6 IN) WHEN VISITING AUCTION FACILITY. ONE GROUP AT A TIME WILL BE ALLOWED IN THE FACILITY FOR PREVIEW AND PICK UP.

PRESORTED  
First-Class Mail  
U.S. Postage  
**PAID**  
STA CLARITA, CA  
Permit No. 298

## CNC TURNING AND MACHINING

**CNC MACHINE TOOLS &  
FABRICATION**



Haas DS30SS Twin Spindle Live Turret CNC Turning Center w/ Tool Presetter, 12-Station Live Turret, 4500 RPM, 6000 Live RPM, Rigid Tapping



DeHoff DF1943 CNC Gun Drilling Machine w/ PanelView 550 Controls



2002 Charmilles Robofil 440 CNC Wire EDM Machine w/ Charmilles Controls



Okamoto ACC-16-32DX 16" x 32" and ACC-12-24DX 12" x 24" Auto Surface Grinders



Optiv 2008 Brown & Sharpe Optiv 1 mdl. 06830202 Video CMM Machine

# CNC SCREW MACHINES & CNC TURNING CENTERS



2000 Daewoo PUMA AW500 CNC Turning Center w/ Fanuc 18i-T Controls, 12-Station Turret, 3000 RPM



1997 Daewoo PUMA 12L-B CNC Turning Center w/ Mitsubishi Controls, Presetter, 10-Turret, Tailstock



Citizen Cincom F25 1" Cap. Twin Turret CNC Screw Machine w/ Fanuc Controls, Twin 5-Station Turrets



Fadal VMC40 CNC VMC w/ Fadal CNC88 Controls, 21-Station ATC



1998 Mori Seiki CL-200B5 CNC Turning Center w/ MSC-803 Controls, Presetter, 10-Turret, Tailstock

## CNC Machines :

2014 Haas DS30SS Twin Spindle Live Turret CNC Turning Center s/n 3100877 w/ Haas Controls, Tool Presetter, 12-Station Live Turret, 3" Bar Cap Thru Main Spindle, C-Axis, 4500 RPM, 6000 RPM Live Tooling, Rigid Tapping, M19 Spindle Orientation P & R Codes, Haas Vector Drive, Quick Code, 10" 3-Jaw Main Power Chuck, Chip Conveyor, Coolant.

2000 Daewoo PUMA AW500 CNC Turning Center s/n AW400123 w/ Fanuc Series 18i-T Controls, 12-Station Turret, 3000 RPM, 15" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

1997 Daewoo PUMA 12L-B CNC Turning Center s/n PL121101 w/ Mitsubishi Controls, Tool Presetter, 10-Station Turret, Hydraulic Tailstock, 15" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

1998 Mori Seiki CL-200B5 CNC Turning Center s/n 70 w/ MSC-803 Controls, Tool Presetter, 10-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

Citizen Cincom F25 1" Cap. Twin Turret CNC Screw Machine s/n 3315 w/ Fanuc Controls, Twin 5-Station Turrets, SMC Hydraulic Bar Feed.

DeHoff DF1943 CNC Gun Drilling Machine s/n 3329 w/ Allen Bradley PanelView 550 Controls, 12" 6-Jaw Chuck, 8" 3-Jaw Chuck, Koolant Koolers Oil Cooler, Chip Conveyor, Coolant Filtration System.

Lucas 542B-120 CNC Horizontal Boring Mill w/ Fanuc 0-M Controls, 50-Taper Spindle, 5" Spindle, 10-1200 RPM, 60" x 122" Table.

1997 Fadal VMC15RT 4-Axis CNC Vertical Machining Center s/n 9705979 w/ Fadal CNC88HS Controls, 21-Station ATC, CAT-40 Taper Spindle, 422k Memory Expansion, High Speed CPU, Rigid Tapping, Coolant, 240V.

Fadal VMC40 CNC Vertical Machining Center s/n 895349 w/ Fadal CNC88 Controls, 21-Station ATC, 40-Taper Spindle, 7500 RPM, Coolant.

Supermax MAX-8 CNC Vertical Machining Center w/ Fanuc Series 0-M Controls, 30-Station ATC, CAT-50 Taper Spindle.

2002 Charmilles Robofil 440 CNC Wire EDM Machine s/n 930221 w/ Charmilles Controls, Hand-Held Controller, Coolant Filtration System.

2001 Charmilles Robofil 240 CNC Wire EDM Machine s/n 920369 w/ Charmilles Controls, Hand-Held Controller, Coolant Filtration System.

## Fabrication :

Weideman Centrum 1000 17 Ton 20-Station CNC Turret Punch Press w/ Fanuc System 6M Controls, 20-Station Thin Turret, 40" x 40" Sheet Cap.

Strippit Fabricator Super 30/30 30-Ton Punch Press.

Arburg Allrounder 270M 350-90 Plastic Injection Molding Machine s/n 155923.

90-Ton OBI Stamping Press w/ Pneumatic Clutch, 26" x 36" Bolster.

South Bend 27EW-AC 27-Ton OBI Stamping Press w/ 2 1/2" Stroke, Pneumatic Clutch, 13" x 21" Bolster.

- (2) Famco No. 15 Kick Punches.
- (2) Famco No. 10 Kick Punches

# LATHES / MILLING / FABRICATION & WELDING



**MUST SEE**

Hardinge HLV-H Wide Bed Tool Room Lathe w/ 3000 RPM, Inch Threading, 5C



Victor 29120T 29" x 120" Geared Head Gap Bed Lathe w/ 1200 RPM, Inch/mm Threading, 4" Thru Spindle



Monarch 32"NN 32" x 156" Geared Head Gap Bed Lathe w/ 48" Swing @ Gap



**MUST SEE**

Wotan Type B130 Horizontal Boring Mill w/ Newall DP1200 4-Axis DRO, 1000 RPM, 5 1/8" Spindle, 50" Taper, 60" x 67" Rotary Table



Vertical Mills



Miller Welders

**OVER 15**

## Lathes and Mills :

Wotan Type B130 Horizontal Boring Mill s/n 42040 w/ Newall DP1200 4-Axis DRO, 2.5-1000 RPM, 5 1/8" Spindle, 50" Taper Spindle, 60" x 67" Rotary Table @ 1 Degree Indexing.

Hardinge HLV-H Wide Bed Tool Room Lathe s/n HLV-H-8470T w/ 125-3000 RPM, Inch Threading, 5C Collet Closer, Tailstock, KDK Tool Post, 6" 3-Jaw Chuck.  
Monarch 32"NN 32" x 156" Geared Head Gap Bed Lathe s/n 42404 w/ 48" Swing @ Gap, 8-405 RPM, Inch Threading, Tracer Bed, Tailstock, 28" 4-Jaw Chuck

Victor 29120T 29" x 120" Geared Head Gap Bed Lathe s/n 0052 w/ 25-1200 RPM, Inch/mm Threading, 4" Thru Spindle Bore, Tailstock, Steady Rest, 13" 3-Jaw Chuck.  
Monarch 16W 16" x 102" Geared Head Lathe s/n 8234 w/ 12-487 RPM, Taper Attachment, Inch Threading, Tailstock, Steady Rest, 12" 3-Jaw Chuck, 10" 4-Jaw Chuck.

Bridgeport Vertical Mill s/n 227522 w/ 2Hp Motor, 60-4200 Dial Change RPM, Power Feed, 9" x 42" Table, Bridgeport 6" Machine Vise, Safety Guard.

Bridgeport Vertical Mill w/ QMS DRO, 1Hp Motor, 80-2720 RPM, 9" x 42" Table.

Bridgeport Vertical Mill w/ 1.5Hp Motor, 60-4200 Dial Change RPM, Power Feed, 9" x 42" Table, Bridgeport 6" Machine Vise.

Tree 2UVR Vertical Mill w/ 60-3300 RPM, Colletted Spindle, Power Feed.

Milwaukee Kearney & Trecker No. 2 Universal mill s/n 42-4662 w/ Universal Milling Head, Arbor Support, 12" x 56" Table.

## Support Machinery :

Okamoto ACC-16-32DX 16" x 32" Automatic Surface Grinder s/n 68496 w/ Okamoto Controls, 16" x 32" Fine-Line Electromagnetic Chuck, Coolant.  
Okamoto ACC-16-32DX 16" x 32" Automatic Surface Grinder s/n NA w/ Okamoto Controls, 16" x 32" Fine-Line Electromagnetic Chuck, Coolant.

Okamoto ACC-12-24DX 12" x 24" Automatic Surface Grinder s/n 64233 w/ Okamoto Controls, 12" x 24" Fine-Line Electromagnetic Chuck, Coolant.  
Sunnen MBB-1804 Honing Machine s/n 86122.

Boyar Schultz H612 6" x 12" Surface Grinder w/ LBP Electromagnetic Chuck.

Baldor Pedestal Carbide Tool Grinder.

Delta Pedestal Grinder.

Landis 3-Head Power Pipe Threader w/ 9" threading Heads, 2" Thru Head.

Landis 2-Head Power Pipe Threader w/ 12 1/2" Threading Heads, 2 5/8" Thru Head.

Ingersoll Rand UP6-5TA5-150GRAI 5Hp Rotary Air Compressor s/n UP8079U08072 w/ 80 Gallon Tank.

Powermatic 2-Head Gang Drill Press.

M & R "Renegade" Graphic Screen Printer w/ Digital Controls, 30" x 40" Working Cap.

M & R "Eclipse" Graphic Screen Printer w/ Digital Controls, 30" x 40" Working Cap.

SPE "Millennium 305-1" 34" Pass Thru UV Drying Oven (NEEDS BELT).

US General 50Hp Geared Motor Speed Reducer.

Leicht Automated Stamper (NO CONTROLS - FOR PARTS).

## Welding :

Lincoln CV-400 Arc Welding Power Source s/n U1971008352 w/ Lincoln LN-7 Wire Feeder.

(4) Miller Syncrowave 351 CC-AC/DC Arc welding Power Source w/ Cooler.

Lincoln Idealarc CV305 Arc welding Power Source s/n U1110910330 w/ Lincoln LF-72 Wire Feeder.

(5) Miller Syncrowave 250 CC-AC/DC Arc welding Power Sources w/ Cooler.

Miller Syncrowave 212 CC-AC/DC Arc welding Power Source

Thermal-Arc PAK5XR Plasma Cutting Power Source.

# PUBLIC AUCTION



**MUST SEE**

2001 Charmilles Robofil 240 CNC Wire EDM Machine w/ Charmilles Controls.



2002 Charmilles Robofil 440 CNC Wire EDM Machine w/ Charmilles Controls



Almco OR-10V 48" Media Tumbler  
\*\*2-AVAILABLE\*\*



Monarch 16W 16" x 102" Geared Head Lathe w/ 12-487 RPM, Taper Attachment

## Finishing :

Sweco FM70 "Vibro-Energy" Media Tumbler s/n 2017009-006-771.

Almco OR-10V 48" Media Tumbler s/n 089903 w/ Media Dispenser.

Almco OR-10V 48" Media Tumbler s/n 019614 w/ Media Dispenser.

Temple Associates "Auto Blast" Automatic Dry Blast Cabinet w/ Dust Collector.

Centerless Brush Finishing Machine.

## Misc :

2008 Brown & Sharpe Optiv 1 mdl. 06830202 Video CMM Machine s/n 3M004-6 w/ Tesastar-pr 4-Station Probe

Changer, (2) Magnetic Test Probes, Joystick Controller, Dell Computer w/ Software.

Ono Sokki Dynamometer w/ Schenck Type E2-180

Eddy-Current Electro Brake Dynamometer (Exhaust Gas Analyzer), Oko Sokki KY-3500 Meas & Cont

Control Console, Touch Screen Controls, KY-0305 AC Power Unit, Ky-0313 Base Module, KY-0314

Temperature

Module, KY-0315 Pressure Module, KY-0316 I/O

Module, I/O Boxes, HD-1040 and TC-204 Throttle Actuators, (2) Dayton 10Hp Blowers, Nishimura 3.5kW Blower, Fixture Base Stands.

A.G. Davis / AAGage R20810 3-Axis 23 1/2" Trunnion Rotary Table s/n ARP-1762.

Up-Rite "Tiger" F5018 18' Electric Scissor Platform Lift.

Marklift J14EP 14' Electric Scissor Platform Lift s/n 25150 w/ 500 Lb Cap

**ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT**



**BID ON BIDSPOTTER.COM**

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 10% BUYERS PREMIUM ON ALL PURCHASES \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

**BID LIVE OR VIA WEBCAST**



**TERMS AND CONDITIONS**  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE



## PARTIAL & ABBREVIATED TERMS AND CONDITIONS OF AUCTION

ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK.

ALL ITEMS MUST BE REMOVED BY MARCH 29, 2021, 3:00 PM (PST)

NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

NO LOADING BY AUCTIONEER OR SELLER.

BUYERS PREMIUM 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILITY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

BUYER ACKNOWLEDGES THAT THE EQUIPMENT OR ITEMS PURCHASED ONCE MAY HAVE CONTAINED, EXPOSED TO, AND OR UTILIZED HAZARDOUS MATERIAL. THERE MAY BE SURFACES ON ITEMS WHERE DECONTAMINATION CANNOT BE VALIDATED: AS SUCH, THE BUYER OR BIDDER ACKNOWLEDGING THAT THEY ARE ACCEPTING THIS EQUIPMENT OR ITEMS IN AN "AS IS" CONDITION.

BUYER AND THEIR ASSOCIATES WILL HOLD AUCTIONEER AND 'THE SELLER' HARMLESS AGAINST ANY AND ALL CLAIMS AND ACTIONS ARISING OUT OF THE PARTICIPATION OF THE INDEMNITEE IN THE ACTIVITY, INCLUDING, WITHOUT LIMITATION, EXPENSES, JUDGEMENTS, FINES, SETTLEMENTS AND OTHER AMOUNTS INCURRED IN CONNECTION WITH ANY LIABILITY, SUIT, ACTION, LOSS, OR DAMAGE ARISING OR RESULTING FROM THE INDEMNITEE'S PARTICIPATION IN THE AUCTION. ALL BIDDERS MUST ONLY USE APPROVED MACHINERY MOVERS BY SELLER WITH LIABILITY INSURANCE OF \$2,000,000 OR HIGHER. NO ITEMS SHALL BE REMOVED UNLESS PAID IN FULL AND ALL ITEMS SHALL BE REMOVED IN THE TIME ALLOCATED BY THE AUCTIONEER.

ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS.

THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABILITY BY AUCTIONEER OR SELLER).

BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.

ALL ITEMS ARE SOLD AS "PARTS ONLY"

BUYER ACKNOWLEDGES THAT THE GOODS ARE PRE-OWNED AND GOODS WERE EITHER DESIGNED NOR MANUFACTURED BY SELLER. SELLER HAS NO KNOWLEDGE OF OR CONTROL OVER THE PRIOR USE OR MISUSE OF THE GOODS OR ANY MODIFICATIONS TO THE GOODS FOLLOWING ORIGINAL MANUFACTURE. NEITHER DOES SELLER HAVE KNOWLEDGE OR CONTROL OVER THE APPLICATION OF THE GOODS BY BUYER. IT IS THE BUYER'S SOLE RESPONSIBILITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND INSTRUCTIONS FOR ANY PARTICULAR USE OR TAKE NECESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL GOVERNMENT SAFETY STANDARDS AND LAWS INCLUDING WITHOUT LIMITATION THE OCCUPATIONAL SAFETY AND HEALTH ACT OF "OSHA". ANNOUNCEMENTS MADE BY THE AUCTIONEER ON THE DAY OF THE AUCTION TAKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PERTAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION ITEMS ON THE LIST UNTIL AUCTION TIME.

**LIVE WEBCAST ONLINE ONLY "NO ONSITE BIDDING"**

**TUESDAY MARCH 23, 2021 @ 11:00 a.m.**