



AMERICAN AUCTIONEERS GROUP

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PUBLIC AUCTION

Auction Date:
THURSDAY NOVEMBER 12, 2020 @ 11:0 a.m. PST

AUCTION LOCATIONS:
1364 PIONEER WAY, EL CAJON, CA

AEROSPACE CNC 5-AXIS MACHINING & VERTICAL TURNING FACILITY

Preview : Mornings of sale from
8:00am to 11:00 a.m.
"On-line bidding thru bidspotter.com".

PRESORTED
First-Class Mail
U.S. Postage
PAID
STA CLARITA, CA
Permit No. 298

COVID-19 REGULATION AND REQUIREMENTS:
1) DO NOT VISIT AUCTION SITE IF YOU HAVE FEVER, SHORTNESS OF BREATH, COUGH, NASAL CONGESTIONS, RUNNY NOSE, SORE THROAT, NASUEA,VOMITING AND / OR DIARRHEA.
2) ALL VISITORS, CUSTOMERS, MACHINERY MOVERS, TRUCKERS, SUB CONTRACTORS MUST WEAR A MASK BEFORE ENTERING AUCTION FACILITY.
3) ALL VISITORS MUST FOLLOW SOCIAL DISTANCING OF 2 METRES (6 FT-6 IN) WHEN VISITING AUCTION FACILITY. ONE GROUP AT A TIME WILL BE ALLOWED IN THE FACILITY FOR PREVIEW AND PICK UP.

REYES MACHINING MACHINING

PRECISION CNC 5-AXIS
MACHINING & TURNING



Cincinnati "30V-5Axis Bridge Profiler" 5-Axis CNC Vertical Machining Center w/ Acramatic 950 Controls, CAT-50 Spindle



Okuma & Howa ACT 5L CNC Turning Center w/ Fanuc 0T Controls

LARGE CAPACITY BORING MACHINES



Vertical Turning Department

VERTICAL TURNING & CNC MACHINE TOOLS



Betts 96" Twin Head CNC Vertical Turret Lathe w/ Fanuc 0-TT Controls



King 62" Vertical Turret Lathe w/ Trak DRO, 68" Swing



Naka Yama NVT-2200 70" Vertical Turret Lathe w/ Trak DRO



DeVlieg "Spiromatic Jigmill" 43H-72 CNC Jig Mill w/ MS-Tech CNC Controls



Cincinnati "30V-5Axis CNC Bed Mill w/ Acramatic 950 Controls, CAT-50 Spindle, 60" x 120" travels.

CNC Mills :
 Cincinnati "30V-5Axis CNC Bed Mill s/n 90-4200529-1 w/Cincinnati Acramatic 950 Controls, Hand Wheel, CAT-50 Taper Spindle, 60" x 120" Travels, Coolant.
 Kearney & Trecker MM-800 2-Pallet 4-Axis CNC Horizontal Machining Center s/n 4785328 w/ Kearney & Trecker System Genesis CNC Controls, Hand Wheel, 110 Station ATC, CAT-50 Taper Spindle, 4 th Axis Thru Pallets, (2) 31 1/2" x 31 1/2" Pallets, Jorgensen Chip Conveyor or Coolant.
 Ex-Cell-O "Work Center" XL-508/5 AXIS 2-Pallet 5-Axis CNC Horizontal Boring Mill w/ GE Fanuc 11M Controls, 30-Station ATC, CAT-50 Taper Spindle, 5 1/2" Spindle, 5 th Axis Thru Pallets, (2) 39 3/4" x 39 3/4" Pallets, Coolant.
 DeVlieg "Spiromatic Jigmill" 43H-72 CNC Horizontal Jig Mill w/ MS-Tech CNC Controls, 40-Taper Spindle, 4" Spindle, 35" x 72" Table.

CNC Lathes :
 Betts 96" Twin Independent Head CNC Vertical Turret Lathe w/ Fanuc Series 0-TT Controls, 130" Swing, (2) 5-Station Turret Heads, Coolant.
 Okuma Cadet LNC-8C CNC Turning Center s/n 0806D703 w/ Okuma OSP700L Controls, 12-Station Turret, Hydraulic Tailstock, Jorgensen Chip Conveyor, Coolant.
 Okuma & Howa ACT 5L CNC Turning Center s/n 19192 w/ Fanuc 0T Controls, 12-Station Turret, Hydraulic Tailstock, 15" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

Lathes and Mills :
 Naka Yama NVT-2200 70" Vertical Turret Lathe s/n 47068 w/ Trak DRO, 2.5-125 RPM, 100" Swing, 5-Station Turret Head, Power Feeds, Coolant.
 King 62" Vertical Turret Lathe w/ Trak DRO, 68" Swing, 3.7-123 RPM, 5-Station Turret Head, Boring Head, Face/Turn Head, Power Feeds, 62" 4-Jaw Chuck, Coolant.
 Lagun FTV-1 Vertical Mill w/ Mitutoyo DRO, Kurt Power Draw Bar, Dial Change RPM, Power Feed, 9" x 42" Table.
 Kent Owens No. 1M Horizontal Mill w/ 9" x 25" Pneumatic Feed Table.



Ex-Cell-O "Work Center" XL-508/5 AXIS 2-Pallet 5-Axis CNC Horizontal Boring Mill w/ GE Fanuc 11M Controls, 30-Station ATC, CAT-50 Taper Spindle, 5 1/2" Spindle, 5 th Axis Thru Pallets, (2) 39 3/4" x 39 3/4" Pallets, Coolant.

CNC MACHINING DEPARTMENT & SUPPORT



DEA Epsilon 3304 CMM Machine
120" x 60" w/ certification



Mitutoyo F805 CMM Machine



Chevalier FSG-1640AD 16" x 40" Automatic Surface Grinder
s/n G478004 w/ Chevalier Controls, 16" x 40"
Electromagnetic Chuck, Coolant and Filtration System.



2019 Atlas Copco GA15VDS+
20Hp Rotary Air Compressor



Lagun FTV-1 Vertical Mill w/
Mitutoyo DRO



Okuma Cadet LNC-8C CNC Turning Center s/n
0806D703 w/ Okuma OSP700L Controls, 12-Station
Turret, Hydraulic Tailstock, Jorgensen Chip Conveyor,
Coolant.



Partial View of Tooling



Fortech FMR-915 8" Column x 24" (2) Welding Torch Carts w/ Acces (NO TANKS).
Radial Arm Drill



Aronson 21TS 5000
Lb Cap. Welding
Positioner

Support Machinery :

Chevalier FSG-1640AD 16" x 40" Automatic Surface Grinder s/n
G478004 w/ Chevalier Controls, 16" x 40" Electromagnetic Chuck,
Coolant and Filtration System.
CutterMaster HDT-30 Tool and Cutter Grinder s/n 2203B
w/ 5C Air Fixture, Diamond Wheel.
Custom Hydraulic J-Flange Expander w/ 36" x 72" Table, Dies
to 6".10"-12" Hydraulic Pipe Expander.
Marvel / Armstrong-Blum MK-1 18" Vertical Miter Band Saw
s/n 82217-W.
Rayco 76-10-V Vertical Panel Saw s/n 19880-H.
Fortech FMR-915 8" Column x 24" Radial Arm Drill s/n 166 w/
50-1500 RPM, Power Column and Feeds, 21" x 16" x 15" Tooling
Fixture Block.
Jetline 84" Seam Welder w/ Jetline 9026 Carriage Control, Miller
Automatic 1D-PS Welding Controls.
Aronson 21TS 5000 Lb Cap. Welding Positioner s/n 589 w/ 60"
Table.
Miller Spectrum 1000 DC Plasma Cutting System with Auto-Line
s/n LG310282P.
Welding Rod w/ Cabinet.
Sunnen MBB-1290 Precision Honing Machine s/n 14607.
Omega Twin 48" x 60" Down-Draft Table.
Napco 36" x 48" Down-Draft Table.
Media Blast & Abrasives PC428-2 22" x 45" Down-Draft Table
s/n 1113889.
Torit Style Dust Collector.
Pneumatic Straight Hole Tapper w/ Arm, 12' Rail System.
Jet HP-5A 5-Ton Hydraulic H-Frame Press.
Elox Metal Disintegrator w/ 12" x 14" Table.
Evans Rotork mdl. 0600 Wood Working Pocket Drill s/n 57384114

2019 Atlas Copco GA15VDS+ 20Hp Rotary Air Compressor
s/n AP1266583 w/ Digital Controls, 88.6 CFM@ 189 PSIG, Curtis
Refrigerated Air Dryer, 240 Gallon Vertical Air Tank.



Komatsu C35AX-PS 3200 Lb Cap LPG Forklift



Simon X-2032 Electric Scissor Platform Lift



Custom Hydraulic J-Flange Expander



Rayco 76-10-V Vertical Panel Saw

Tooling :

Messma-Kelch "Mini V" Optical Tool Presetter w/ Messma Digital Controls, 40-Taper and 50-Taper Tooling Blocks.

(3) CAT-50 90 Degree Milling Heads

(270) CAT-50 Taper Tooling.

(200) NTMB-50 Taper Tooling.

(80) NTMB-40 Taper Tooling.

(2) 16" x 16" x 22" Tombstones w/ 24" x 24" Pallet Bases.

30" 4 th Axis Rotary Table (NEEDS WORK).

(9) 6" Angle Lock Vises.

(3) 6" Machine Vises.

(70) R8 Tooling and Collets.

Fatigue Technologies LB-20 "Little Brute Puller" Hydraulic

Cold Expansion Puller s/n 3155.

Insert Turning and Boring Tooling.

Parker 20Hp Hydraulic Pump.

Inspection :

DEA Epsilon 3304 CMM Machine w/ Renishaw PH10MO Probe Head and Acces, TU01 Hand Held Axes Controller, 54" x 72" x 54" Work Envelope, 77" x 122" x 19 1/2" Granite Table, PC-DMIS 3.5 Software, Mitutoyo F805 CMM Machine s/n 8810721 w/ Renishaw Probe Head, Mitutoyo Axes Control, 32" x 22" x23" Work Envelope, 29 1/2" x 39 1/2" x 6" Granite Table, QC5000 Software, Computer. Mitutoyo 13" Height Master.

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



BID ON BIDSPOTTER.COM

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



TERMS AND CONDITIONS ALL ITEMS ARE SOLD AS-IS / WHERE - IS NO GUARANTEES, OR WARRANTIES ARE APPLIED ALL ITEMS MUST BE PICKED UP BY SPECIFIED DATE



PARTIAL & ABBREVIATED TERMS AND CONDITIONS OF AUCTION

ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK.

ALL ITEMS MUST BE REMOVED BY NOVEMBER 20, 2020, 3:00 PM (PST)

NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

NO LOADING BY AUCTIONEER OR SELLER.

BUYERS PREMIUM WILL BE 15% AND 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILITY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

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BUYER AND THEIR ASSOCIATES WILL HOLD AUCTIONEER AND 'THE SELLER' HARMLESS AGAINST ANY AND ALL CLAIMS AND ACTIONS ARISING OUT OF THE PARTICIPATION OF THE INDEMNITEE IN THE ACTIVITY, INCLUDING, WITHOUT LIMITATION, EXPENSES, JUDGEMENTS, FINES, SETTLEMENTS AND OTHER AMOUNTS INCURRED IN CONNECTION WITH ANY LIABILITY, SUIT, ACTION, LOSS, OR DAMAGE ARISING OR RESULTING FROM THE INDEMNITEE'S PARTICIPATION IN THE AUCTION.

ALL BIDDERS MUST ONLY USE APPROVED MACHINERY MOVERS BY SELLER WITH LIABILITY INSURANCE OF \$2,000,000 OR HIGHER. NO ITEMS SHALL BE REMOVED UNLESS PAID IN FULL AND ALL ITEMS SHALL BE REMOVED IN THE TIME ALLOCATED BY THE AUCTIONEER.

ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS.

THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABILITY BY AUCTIONEER OR SELLER).

BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.

ALL ITEMS ARE SOLD AS "PARTS ONLY"

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LIVE WEBCAST ONLINE ONLY "NO ONSITE BIDDING"

THURSDAY NOVEMBER 12, 2020 @ 11:00 a.m.