



AMERICAN AUCTIONEERS GROUP

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PUBLIC AUCTION

Auction Date:
THURSDAY SEPTEMBER 17, 2020 @ 11:00a.m. PST

AUCTION LOCATION:
1179 CALLE SUERTE, CAMARILLO CA

ULTRA PRECISION HAAS CNC MACHINING FACILITY

Preview : Mornings of sale from
8:00am to 10:30 am.
"On-line bidding thru bidspotter.com".

PRE-SORTED
First-Class Mail
U.S. Postage
PAID
STA. CLARITA, CA
Permit No. 298

COVID-19 REGULATION AND REQUIREMENTS:
1) DO NOT VISIT AUCTION SITE IF YOU HAVE FEVER, SHORTNESS OF BREATH, COUGH, NASAL CONGESTIONS, RUNNY NOSE, SORE THROAT, NASUEA,VOMITING AND / OR DIARRHEA.
2) ALL VISITORS, CUSTOMERS, MACHINERY MOVERS, TRUCKERS, SUB CONTRACTORS MUST WEAR A MASK BEFORE ENTERING AUCTION FACILITY.
3) ALL VISITORS MUST FOLLOW SOCIAL DISTANCING OF 2 METRES (6 FT-6 IN) WHEN VISITING AUCTION FACILITY. ONE GROUP AT A TIME WILL BE ALLOWED IN THE FACILITY FOR PREVIEW AND PICK UP.

Hansa Tooling & Engineering

LIVE WEBCAST ONLINE ONLY "NO ONSITE BIDDING"



1997 Haas VF-3 4-Axis CNC Vertical Machining Center w/ 20-Station ATC, CAT-40 Spindle, 7500 RPM



1998 Haas VF-2 4-Axis CNC Vertical Machining Center w/ 20-Station ATC, CAT-40 Spindle, 10,000 RPM, Thru Spindle Coolant, Rigid Tapping



2003 Haas SL-20TB Big Bore CNC Turning Center w/ Tool Presetter, 10-Station Turret, 3400 RPM, Hydraulic Tailstock



Haas HRT-210 4 th Axis Rotary Table

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CNC MILLS AND SUPPORT EQUIPMENT



Tree 2UVR Vertical Mill



Lagun FTV-2S Vertical Mill w/
Lagun DRO



Lagun "Lagunmatic" 3-Axis CNC
Vertical Mill w/ Delta 10CNC Controls,
40-Taper Spindle



Chevalier FSG-618M 6" x 18"
Surface Grinder



DoAll 20" Vertical Band
Saw w/ Blade Welder

CNC Mills :

Dec-1997 Haas VF-3 4-Axis CNC Vertical Machining Center s/n 12969 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, 20Hp Vector Drive, Gearbox, Rigid Tapping, Programmable Coolant Nozzle, Quick Code, Floppy Disc, 18" x 48" Table, Coolant.
1998 Haas VF-2 4-Axis CNC Vertical Machining Center s/n 14209 w/ Haas Controls, Hand Wheel, 20-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Thru Spindle Coolant, Rigid Tapping, 30Hp High Torque Motor, Brushless Servos, 4mb Extended Memory, 1000 Blocks/Sec, Programmable Coolant Nozzle, Quick Code, Coordinate Scaling, Macro Code, Floppy Disc, Chip Auger, 14" x 36" Table, Coolant.
Lagun "Lagunmatic" 3-Axis CNC Vertical Mill w/ Delta 10CNC Controls, 40-Taper Spindle, Power Drawbar, Dial Change RPM, 10" x 44" Table.

CNC Lathe :

2003 Haas SL-20TB Big Bore CNC Turning Center s/n 66151 w/ Haas Controls, Tool Presetter, 10-Station Turret, 3400 RPM, Hydraulic Tailstock, 30Hp Vector Dual Drive, Haas VOP-C, Rigid Tapping, M19 Spindle Orientation P & R Codes, Parts Catcher, Chip Auger, 208/230, Floppy Disc, 10" 3-Jaw Power Chuck, 5C Spindle Nose, Coolant.
Hardinge / Omniturn DSM-59 CNC Cross Slide Lathe s/n DV-59-14371 w/ Omniturn CNC Controls, 5C Spindle, 6" x 12" Cross Slide Table, Coolant.

Lathes :

Hardinge HLV-EM Wide Bed Tool Room Lathe s/n HLV-H-9356-T w/ Anilam Wizard 111 DRO, 125-3000 RPM, Inch/mm Threading, Tailstock, Tool Post, 5C Spindle, 6" 3-Jaw Chuck, Coolant.
Graziano Tortona SAG-14 14" x 40" Geared Head Gap Bed Lathe s/n 57652 w/ Anilam Wizard 300Plus Programmable DRO, 80-1500 RPM, Inch/mm Threading, Tailstock, Steady Rest, Aloris Tool Post, Trava-Dial, 12" 4-Jaw Chuck, 8" 3-Jaw Chuck.
Weiler LZ330 12" x 34" Geared Head Gap Bed Lathe s/n 2192 w/ 24-2000 RPM, Inch/mm Threading, Tailstock, Kirkelie Tool Post, 5C Spindle, 6" 3-Jaw Chuck.

Mills:

Lagun FTV-2S Vertical Mill s/n SE-20008 w/ Lagun DRO, 2Hp Motor, Dial Change RPM, 30-Taper Spindle, Power "X" and "Y" Feeds, 10" x 50" Table.
Tree 2UVR Vertical Mill w/ 1.5Hp Motor, 60-3300 Dial Change RPM, Colleted Spindle, Power Feeds, 10.5" x 42" Table.



Mitutoyo PH-A14 14" Optical
Comparator w/ QM-DATA
2000 Programmable DRO



Miller Dynasty
200DX Arc Welding
Power Source

LATHES / SUPPORT MACHINERY



MUST SEE

Hardinge HLV-EM Wide Bed Tool Room Lathe w/ Anilam Wizard 111 DRO, Inch/mm Threading



Hardinge / Omniturn DSM-59 CNC Cross Slide Lathe w/ Omniturn CNC Controls



Graziano Tortona SAG-14 14" x 40" Gear-Gap Bed Lathe w/ Anilam Wizard 300Plus DRO

Support Machinery :

Pat Mooney 10" Horizontal Band Saw w/ Manual Clamping, Work Stop, Coolant.
 DoAll mdl. 2013-0 20" Vertical Band Saw s/n 321-73140 w/ Blade Welder, Dial Change
 FPM, 24" x 24" Miter Table.
 Chevalier FSG-618M 6" x 18" Surface Grinder s/n FA3157023 w/ Magnetic Chuck.
 Baldor Pedestal Carbide Tool Grinder.
 Baldor and Central Machinery Pedestal Grinders.
 Rockwell 6" Pedestal Belt Sander.
 Rousselle No. 2 15-Ton OBI Stamping Press (FOR PARTS) w/ 2" Stroke, 1.5" Adjustment,
 12" Shut Height, 170 Strokes/Min, 11" x 16" Bolster Area.
 Clausing 2-Head Gang Drill Press w/ mdl's 1666 and 1687 Variable Speed Heads, 500-4000
 Dial DRM, 20" x 30" Table.
 Miller Dynasty 200DX Arc Welding Power Source s/n ME100909L w/ Miller Coolmate-1
 Cooler Cart.
 Lincoln AC-225S Arc welding Power Source.
 (2) Welding Torch Carts w/ Acces.
 Tennsmith T3616 37" x 16GA Foot Shear s/n 11512 w/ Back Gauge.
 Central Machinery 36" Roll/Brake/Shear.
 Carolina CP100 30-Ton Hydraulic H-Frame Press.
 US General 5Hp Vertical Air Compressor w/ 60 Gallon Tank, Central Pneumatics Refrigerated
 Air Dryer.
 Husky 3.2Hp Vertical Air Compressor w/ 60 Gallon Tank..

Tooling :

Haas HRT-210 4 th Axis Rotary Head s/n 213485 w/ 5C Adaptor.
 Haas 4 th Axis 5C Rotary Head w/ Haas 5C Servo Controller.
 (45) CAT-40 Taper Tooling.
 (40) NTMB-40 Taper Tooling.
 6", 5" and 4" Angle-Lock Vises.
 5C Indexing Heads and Collet Closers.
 (180) 5C Collets.
 (3) Huot Drill Cabinets.
 Insert Turning and Boring Tooling, Carbide Inserts, Drills, Taps, Reamers, Carbide and High
 Speed
 Endmills, Radius Cutters, Key-Slot Cutters, Counterbores and Countersinks.
 Assembly Hardware w/ Cabinets.

Inspection :

Mitutoyo PH-A14 14" Optical Comparator s/n 114757410 w/ Mitutoyo QM-DATA 2000
 Programmable
 DRO, Surface and Profile Illumination, 10X and 50X Lens Sets, Stand.
 Clean Air Products mdl. CAP557F-WR-12X12X8H 12' x 12' Portable Clean Room s/n
 11818-17230.
 Newport and TMC Technical Lab Test Tables (4) 39" x 78" and (5) 39" x 39".
 MicroVu mdl. 400 10" Table Model Optical Comparator s/n 6171.
 Gage Block and Angle Block Sets.
 Mitutoyo Digital OD Mics and Calipers.
 Kanon 40" Vernier Caliper.
 Mitutoyo 6" and 12" Dial Calipers.
 Mitutoyo .7"-6" Dial Bore Gage.
 Mitutoyo and Starrett OD Mics to 6".
 24" x 48" x 9.5", 24" x 36" x 3", 18" x 24" x 5" Granite Surface PlateS.



CLEAN ROOM

Clean Air Products 12' x 12' Portable Clean Room



9 AVAILABLE

Newport and TMC Lab Test Tables **9-Available**

MUST SEE



Material and Handling :
Nissan CPH02A25V 4700 Lb Cap LPG Forklift s/n CPH02-921916 w/ 3-Stage Mast, 188" Lift Height, Side Shift, Cushion Tires, 9156 Hours.
Shop Carts, Storage Cabinets and Shelving, Raw Materials Including Round, Square and Hex Bar Stock, Channel and Angle Stock, Aluminum, Stainless Steel and Cold Roll w/ Racks.

Nissan CPH02A25V 4700 Lb Cap LPG Forklift

Raw Materials Aluminum, Stainless



Tennsmith T3616 37" x 16GA Foot Shear

Weiler LZ330 12" x 34" Gear-Gap Bed Lathe w/ 24-2000 RPM

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



BID ON BIDSPOTTER.COM

TERMS OF SALE: CASH OR CASHIER'S CHECK. ONLY. 10% BUYING FEE FROM OR ALL PURCHASER. 50% DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST
BidSpotter.com

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS NO GUARANTEES, OR WARRANTIES ARE APPLIED ALL ITEMS MUST BE PICKED UP BY SPECIFIED DATE



PARTIAL & ABBREVIATED TERMS AND CONDITIONS OF AUCTION

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ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK.

ALL ITEMS MUST BE REMOVED BY SEPTEMBER 23, 2020, 3:00 PM (PST) NO LOADING OR PICK UP ON SATURDAY AND SUNDAY. NO LOADING BY AUCTIONEER OR SELLER. BUYERS PREMIUM WILL BE 15% AND 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

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ALL BIDDERS MUST ONLY USE APPROVED MACHINERY MOVERS BY SELLER WITH LIABILITY INSURANCE OF \$2,000,000 OR HIGHER. NO ITEMS SHALL BE REMOVED UNLESS PAID IN FULL AND ALL ITEMS SHALL BE REMOVED IN THE TIME ALLOCATED BY THE AUCTIONEER.

ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS.

THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABILITY BY AUCTIONEER OR SELLER).

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