



AMERICAN AUCTIONEERS GROUP
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PUBLIC AUCTION

Auction Date:
THURSDAY AUGUST 20, 2020 @ 11:00am. PST
AUCTION LOCATION:

12415 SHOEMAKER AVE, SANTA FE SPRINGS, CA

LARGE CAPACITY CNC MACHINING FACILITY

Preview : Mornings of sale from
 8:00am to 10:30am.
 "On-line bidding thru bidspotter.com"

PRESORTED
 First-Class Mail
 U.S. Postage
PAID
 STA CLARITA, CA
 Permit No. 298

COVID-19 REGULATION AND REQUIREMENTS:
 1) DO NOT VISIT AUCTION SITE IF YOU HAVE FEVER, SHORTNESS OF BREATH, COUGH, NASAL CONGESTIONS, RUNNY NOSE, SORE THROAT, NASUEA,VOMITING AND / OR DIARRHEA.
 2) ALL VISITORS, CUSTOMERS, MACHINERY MOVERS, TRUCKERS, SUB CONTRACTORS MUST WEAR A MASK BEFORE ENTERING AUCTION FACILITY.
 3) ALL VISITORS MUST FOLLOW SOCIAL DISTANCING OF 2 METRES (6 FT-6 IN) WHEN VISITING AUCTION FACILITY. ONE GROUP AT A TIME WILL BE ALLOWED IN THE FACILITY FOR PREVIEW AND PICK UP.

CNC MACHINE TOOLS AND SUPPORT

LIVE WEBCAST ONLINE ONLY "NO ONSITE BIDDING"



2006 Haas TL-3B Big Bore Tool Room Lathe w/ Haas Controls, 8 1/2" Thru Spindle Bore, 650 RPM, Rigid Tapping, 25" 3-Jaw Front and Rear Chucks



1998 Haas VF-6 4-Axis CNC Vertical Machining Center w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 10,000 RPM



2015 Lion CU-832 33" x 157" Geared Head Gap Bed Lathe w/ Newall PD700 DRO, 6" Thru Spindle Bore, 5.6-1000 RPM, Taper Attachment



2003 Haas TL-1 Tool Room Lathe w/ Haas Controls, 1800 RPM, Tailstock, 8" 3-Jaw Chuck

LARGE CAPACITY TURNING



2015

2015 Lion CU-832 33" x 157" Geared Head Gap Bed Lathe w/ Newall PD700 DRO, 6" Thru Spindle Bore, 5.6-1000 RPM, Taper Attachment 8660 1998 Cincinnati Milacron Arrow 1250C CNC Vertical Machining Center w/ Acramatic 2100 Controls, Hand Controller, 21-Station ATC, 40-Taper Spindle



2012

2012 Lion CU-832 33" x 157" Geared Head Gap Bed Lathe w/ 6" Thru Bore, 5.6-1000 RPM, Taper Attachment, 20" 3-Jaw Chuck



MUST SEE

Ponar TUR-50 20" x 70" Geared Head Lathe w/ 18-1800 RPM, Taper Attachment, 12" 3-Jaw Chuck



Takisawa TSL-800D 14" x 36" Geared Head Gap Bed Lathe w/ Newall Topaz DRO



MUST SEE

Blanchard No. 11 20" Blanchard Grinder w/ Blanchard Controls, 20" Magnetic Chuck, 11" Grinding Head



Sharp Vertical Mill w/ Newall Topaz DRO, 60-4500 RPM, Universal Kwik-Switch Spindle

Grinding :

- Blanchard No. 11 20" Blanchard Grinder s/n 4167 w/ Blanchard Controls, 20" Magnetic Chuck, 11" Grinding Head, 15-64 RPM, Coolant.
- Oliver mdl. 41-D 38" Pedestal Disc Sander s/n 53795.
- Oliver mdl. 600 Large Diameter Drill Sharpener s/n G-7332.
- Delta/Rockwell Pedestal Carbide Tool Grinder.
- 14" Pedestal Grinder.
- Craftsman 8" Bench Grinder.
- SDR Drill Sharpener.

Support Machinery :

- W.F. Wells W-9 9" Horizontal Band Saw s/n 772634 w/ Manual Clamping, Dial Change FPM, Coolant.
- Delta Radial Arm Saw.
- DeWalt 14" Abrasive Cutoff Saw.
- Welding Torch Cart w/ Acces.
- Ingersoll Rand 7.5Hp Vertical Air Compressor w/ 80 Gallon Tank.
- Ingersoll Rand T30 5Hp Vertical Air Compressor w/ 60 Gallon Tank.

CNC MACHINING FACILITY



2006 Haas TL-3B Big Bore Tool Room Lathe w/ Haas Controls, 8 1/2" Thru Spindle Bore, 650 RPM, Rigid Tapping, 25" 3-Jaw Front and Rear Chuc



2006 Haas TL-3 Tool Room Lathe w/ Haas Controls, 1800 RPM, Tailstock, 12 1/2" 3-Jaw Chuck



2000 Haas VF-3 4-Axis CNC Vertical Machining Center w/ Haas Controls, 20-Station ATC, BT-40 Taper Spindle, 10,000 RPM

CNC Mills :

1998 Haas VF-6 4-Axis CNC Vertical Machining Center s/n 16283 w/ Haas Controls, Hand Wheel, 20-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, High Speed Machining, 16mb Expanded Memory, Brush

"A" Axis, Rigid Tapping, Vector Spindle Drive, Coordinate Rotation and Scaling, Ethernet I/O-N, Delta/WYE, M19 Spindle Orientation, Programmable Coolant Nozzle, Chip Auger, 28" x 64" Table, Coolant.

2000 Haas VF-3 4-Axis CNC Vertical Machining Center s/n 22566 w/ Haas Controls, Hand Wheel, 20-Station ATC, BT-40 Taper Spindle, 10,000 RPM, Brushless Servos, 16md Expanded Memory, Rigid Tapping, HSM, Programmable Coolant Nozzle, Quick Code, Delta/WYE, Coordinate Scaling, Coolant.

1998 Cincinnati Milacron Arrow 1250C CNC Vertical Machining Center s/n 7064-A00-98-0006 w/ Acramatic 2100 Controls, Hand Controller, 21-Station ATC, 40-Taper Spindle, Renishaw TS27 Tool Setting

Probe, 24" x 54" Table, Jorgensen Chip Conveyor, Coolant.

CNC Lathes :

2006 Haas TL-3B Big Bore Tool Room Lathe s/n 3074834 w/ Haas Controls, 8 1/2" Thru Spindle Bore, 650 RPM, Haas 16DP-50M Gearbox, 30" x 60" Cap., Rigid Tapping, Intuitive Programming System, M19 Spindle Orientation P & R Codes, Tailstock, Steady Rest, Tool Post, 25" 3-Jaw Main Front Chuck, 25" 3-Jaw Back Chuck, USB Port, Coolant.

2006 Haas TL-3 Tool Room Lathe s/n 3084552 w/ Haas Controls, 1800 RPM, Tailstock, Steady Rest, Tool Post, 12 1/2" 3-Jaw Chuck, 3.5" Bar Cap., Coolant.

2003 Haas TL-1 Tool Room Lathe s/n 66373 w/ Haas Controls, 1800 RPM, Tailstock, Dorian Tool Post, 8" 3-Jaw Chuck, Coolant.

Lathes and Mill :

2015 Lion CU-832 33" x 157" Geared Head Gap Bed Lathe s/n 1845 w/ Newall PD700 Programmable DRO, 6" Thru Spindle Bore, 5.6-1000 RPM, Taper Attachment, Inch/mm Threading, Tailstock, Steady Rest, Aloris Tool Post, 20" 3-Jaw Chuck, 30" 4-Jaw Chuck, Coolant.

2012 Lion CU-832 33" x 157" Geared Head Gap Bed Lathe s/n 1435 w/ 6" Thru Spindle Bore, 5.6-1000

RPM, Taper Attachment, Inch/mm Threading, Tailstock, Steady Rest, Aloris Tool Post, 20" 3-Jaw Chuck, 30" 4-Jaw Chuck, Coolant.

Ponar TUR-50 20" x 70" Geared Head Lathe s/n 40929 w/ 18-1800 RPM, Taper Attachment, Inch/mm Threading, Tailstock, Steady Rest, Aloris Tool Post, 12" 3-Jaw Chuck, 16" 4-Jaw Chuck, Coolant.

Takisawa TSL-800D 14" x 36" Geared Head Gap Bed Lathe s/n E86090178H w/ Newall Topaz DRO, 55-1800 RPM, Inch/mm Threading, Tailstock, KDK Tool Post, 8" 3-Jaw Chuck.

Sharp Vertical Mill s/n 71001173 w/ Newall Topaz DRO, 60-4500 Dial Change RPM, Universal Kwik-Switch Taper Spindle, Chrome Ways, Power Feed, 10" x 51" Table.



1998 Cincinnati Milacron Arrow 1250C CNC Vertical Machining Center w/ Acramatic 2100 Controls, Hand Controller, 21-Station ATC, 40-Taper Spindle



W.F. Wells W-9 9" Horizontal Band Saw



Oliver mdl. 41-D 38" Pedestal Disc Sander



Oliver mdl. 600 Large Diameter Drill Sharpener

Tooling :

- (2) Kurt 6" Angle-Lock Vises.
- (5) 6" Angle-Lock Vises.
- (40) CAT-40 Taper Tooling.
- (21) BT-40 Taper Tooling.
- 8" 3-Jaw Rotary Chuck.
- 5C Indexing Head.
- Flex Collets.
- 2-4-6 and 1-2-3 Blocks, V-Blocks, Angle Plates, Parallel Sets and Mill Clamp Sets.
- Insert Turning Boring and Milling Tooling w/ Carbide Inserts, Drills, Taps and Endmills.
- Tool Boxes and Hand Tools.

Inspection :

- Mitutoyo and Starrett OD Mics to 24"
- Mitutoyo and Federal Dial Bore Gages.
- 12" Dial Height Gage.
- Pacific Gage 24" Height Gage.
- Starrett 26" Vernier Height Gage.
- Depth Mics.
- ID Bore Mics.
- 6" and 12" Dial Calipers. Pin Gage Sets.
- 48" x 72" x 8 1/2" Granite Surface Plate w/ Roll Stand.
- Mojave 36" x 48" x 6" 2-Ledge Granite Surface Plate w/ Stand.

Material Handling :

- Toyota 5000 Lb Cap LPG Forklift.
- Pallet Jack.
- 8-Post Free-Standing 2-Ton Gantry Crane w/ Electric Hoist.
- Gorbel 1 Ton Cap Floor Mounter Jib Crane w/ Loadstar Electric Hoist.
- 1/2 Ton Cap Floor Mounted Jib Crane w/ CM Loadstar Electric Hoist.
- Wesco Electric/Hydraulic Die Lift.
- Presto Hydraulic Die Lift.

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



BID ON BIDSPOTTER.COM

TERMS OF SALE: CASH OR CASHERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE



PARTIAL & ABBREVIATED TERMS AND CONDITIONS OF AUCTION

ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK.

ALL ITEMS MUST BE REMOVED BY AUGUST 26, 2020, 3:00 PM (PST)
NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.
NO LOADING BY AUCTIONEER OR SELLER.
BUYERS PREMIUM WILL BE 15% AND 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILITY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

BUYER ACKNOWLEDGES THAT THE EQUIPMENT OR ITEMS PURCHASED ONCE MAY HAVE CONTAINED, EXPOSED TO , AND OR UTILIZED HAZARDOUS MATERIAL. THERE MAY BE SURFACES ON ITEMS WHERE DECONTAMINATION CANNOT BE VALIDATED: AS SUCH, THE BUYER OR BIDDER ACKNOWLEDGING THAT THEY ARE ACCEPTING THIS EQUIPMENT OR ITEMS IN AN "AS IS" CONDITION.

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ALL BIDDERS MUST ONLY USE APPROVED MACHINERY MOVERS BY SELLER WITH LIABILITY INSURANCE OF \$2,000,000 OR HIGHER. NO ITEMS SHALL BE REMOVED UNLESS PAID IN FULL AND ALL ITEMS SHALL BE REMOVED IN THE TIME ALLOCATED BY THE AUCTIONEER.

ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS.

THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABILITY BY AUCTIONEER OR SELLER).

BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.
ALL ITEMS ARE SOLD AS "PARTS ONLY"
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