



AMERICAN AUCTIONEERS GROUP

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# PUBLIC AUCTION

**Auction Date:**  
**TUESDAY, JULY 28, 2020 @ 11:00am. PST**  
**AUCTION LOCATION:**

**1525 CONSUMER CIRCLE, CORONA, CA**

## STATE OF THE ART AEROSPACE CNC MACHINING FACILITY

Preview : Mornings of sale from  
8:00am to 11:00am.  
"On-line bidding thru bidspotter.com".

PRESORTED  
First-Class Mail  
U.S. Postage  
**PAID**  
STA CLARITA, CA  
Permit No. 298

### COVID-19 REGULATION AND REQUIREMENTS:

- 1) DO NOT VISIT AUCTION SITE IF YOU HAVE FEVER, SHORTNESS OF BREATH, COUGH, NASAL CONGESTIONS, RUNNY NOSE, SORE THROAT, NASUEA,VOMITING AND / OR DIARRHEA.
- 2) ALL VISITORS, CUSTOMERS, MACHINERY MOVERS, TRUCKERS, SUB CONTRACTORS MUST WEAR A MASK BEFORE ENTERING AUCTION FACILITY.
- 3) ALL VISITORS MUST FOLLOW SOCIAL DISTANCING OF 2 METRES (6 FT-6 IN) WHEN VISITING AUCTION FACILITY. ONE GROUP AT A TIME WILL BE ALLOWED IN THE FACILITY FOR PREVIEW AND PICK UP.

## AEROSPACE CNC TURNING AND MILLING

LIVE WEBCAST ONLINE ONLY "NO ONSITE BIDDING"



2007

2007 New Century "Century Turn VTC" 56" CNC Vertical Turning Center w/ Fanuc 18i-T Controls,12-Station ATC, Sandvik C-8 Tooling



MUST SEE

Giddings & Lewis and Bullard CNC VTLs



2012

2012 Yama Seiki BM-840 CNC Vertical Machining Center w/ Fanuc 0i-MD Controls, 36-Station Side Mounted ATC, CAT-40 Spindle, 8,000 RPM, Renishaw Touch Probe



MUST SEE

Mori Seiki SL-65A CNC Turning Center w/ Fanuc Series MF-T6 Controls, 12-Turret, Tailstock, 24" 3-Jaw Power Chuck

# CNC MACHINE TOOLS AND SUPPORT



Romi Bridgeport EZ-Path II MS-20 CNC Lathe w/ EZ-Path CNC Controls, 20 1/2" x 40" Cap., 4-3500 RPM



Mitutoyo B251 CMM Machine w/ Renishaw PH1 Probe Head



TudorMax 19" x 51" Gear-Gap Lathe w/ 35-1800 RPM

## CNC Mill and Lathes :

2012 Yama Seiki BM-840 CNC Vertical Machining Center s/n 850-11046 w/ Fanuc Series 0i-MD Controls, 36-Station Side Mounted ATC, CAT-40 Taper Spindle, 8,000 RPM, Renishaw CAT-40 Taper Touch Probe, High Flow Coolant with Chip Wash-Down, Cooljet mdl. 70-30SJ Coolant

Filtration System s/n 4938, 23 1/2" x 41 1/4" Table, Chip Conveyor.

Mori Seiki SL-65A CNC Turning Center s/n 1146 w/ Fanuc Series MF-T6 Controls, 12-Station Turret, Hydraulic Tailstock, Oil Cooler, 24" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

Romi Bridgeport EZ-Path II MS-20 CNC Lathe s/n OV6001709345 w/ EZ-Path CNC Controls, 20 1/2" x 40" Cap., 4-3500 RPM, 2 3/4" Through Spindle Bore, Tailstock, Steady Rest, Aloris Tool Post and Tool Holders, 16" 3-Jaw Chuck, Coolant.



Bridgeport Vertical Mill



2014 Kaeser Aircenter SM10 10Hp Rotary Air Compressor

## VTL's :

Bullard 50" Vertical Turret Lathe s/n 20938 w/ 5-Station Turret, Thread Cutting, 57" Max Swing, 50" 4-Jaw Chuck.

Bullard 50" Vertical Turret Lathe s/n 23496 w/ 5-Station Turret, Thread Cutting, 57" Max Swing, 50" 4-Jaw Chuck.

## Lathe and Mill :

TudorMax 19" x 51" Geared Head Gap Bed Lathe s/n 7VP10050 w/ 35-1800 RPM, Inch/mm Threading, Tailstock, 3 1/8" Through Spindle Bore, Indexing Tool Post, 15" 3-Jaw Chuck.

Bridgeport Vertical Mill s/n 123623 w/ 1.5Hp Motor, 60-4200 Dial Change RPM, 9" x 42" Table.

## Support Machinery :

2014 Kaeser Aircenter SM10 10Hp Rotary Air Compressor s/n 1897 w/ Kaeser Sigma Control Basic Controls, 42 CFM @ 125 PSIG, 26,664 Hours.

Curtis 5Hp Vertical Air Compressor w/ 80 Gallon Tank.

Thermal Dynamics Professional Cutmaster-42 Plasma Cutting Power Source.

Lincoln AC-225 Arc Welder.

Welding Torch Cart w/ Acces.

Kalamazoo K-10 10" Abrasive Cutoff Saw w/ Table.

10" Bench Grinder.

# STATE OF THE ART AEROSPACE CNC TURNING FACILITY



2007



CNC

2007 New Century "Century Turn VTC" 56" CNC Vertical Turning Center w/ Fanuc 18i-T Controls, 12-Station ATC, Sandvik C-8 Tooling

Bullard 36" CNC Vertical Turret Lathe w/ MS-Tech 800U CNC Controls

## MUST SEE CNC VERTICAL TURRET LATHES



Giddings & Lewis 36" CNC Vertical Turret Lathe w/ Fanuc Series 18i-T Controls



Giddings & Lewis 42" CNC Vertical Turret Lathe w/ Fanuc Series 18i-T Controls

2 AVAILABLE



Bullard 50" VTLs \*\*2-Available\*\*

### Tooling :

- (20) CT-40 Taper Tooling.
- (50) Sandvik C-8 and C-5 Taper Tooling.
- Insert Turning and Boring Tooling.
- (2) Bullard 42" 4-Jaw Chucks.
- Bullard 34" 3-Jaw and 4-Jaw Chucks.
- 32" 3-Jaw Chuck w/ 14 1/2" Thru Bore.
- 31 1/2" 4-Jaw Chuck w/ 10 1/2" Thru Bore.
- 25" 3-Jaw Chuck w/ 10" Thru Bore.
- 24" 3-Jaw Chuck w/ 5" Thru Bore.
- 21" 3-Jaw Chuck w/ 8" Thru Bore.
- 16" 3-Jaw Chuck.
- Milwaukee Magnetic Base Drill.
- Wilton 6 1/2" Bench Vise w/ Work Bench.
- Power and Hand Tools.

# PUBLIC AUCTION



Toyota 42-6FGC20 4400 Lb Cap LPG Forklift



2002 Ford F-450 XL Super Duty 16' Stake Bed Truck w/ Triton V10 Gas Engine



Nissan KCPH02A25PV 4400 Lb Cap LPG Forklift

**Inspection :**

Mitutoyo B251 CMM Machine s/n 850694  
 w/ Renishaw PH1 Probe Head, 60" x 28" x 18" Work Envelope, 50 1/2" x 80" x 12" Granite Table, Computer.  
 (2) Import 24" Dial Height Gages.  
 Mitutoyo 0-12" OD Mic Set.  
 Starrett, Mitutoyo and Fowler 42"-48", 36"-42", 30"-36", 24"-30", 18"-24" and 12"-18" OD Mics.  
 Fowler 4"-80" ID Mic, Starrett 8"-18" ID Mic and (2) Starrett 4"-18" ID Mics.  
 Import 60" Vernier Caliper.  
 Starrett 48" Vernier Caliper.  
 (3) Mitutoyo 40" and (4) Mitutoyo 24" Vernier Calipers.  
 Mitutoyo and Fowler Depth Mics.  
 48" x 96" x 12" 4-Ledge Granite Surface Plate w/ Stand.

**Material Handling :**

2002 Ford F-450 XL Super Duty 16' Stake Bed Truck lisc# 67048W2 w/ Triton V10 Gas Engine, Automatic  
 Trans, AC, 143,546 Miles, VIN# 1FDXF46S12ED69030.  
 Toyota 42-6FGC20 4400 Lb Cap LPG Forklift s/n 61557  
 w/ 2-Stage Mast, 130" Lift Height, Cushion Tires, 15,206 Hours.  
 Nissan KCPH02A25PV 4400 Lb Cap LPG Forklift s/n KCPH02P900308  
 w/ 3-Stage Mast, 187" Lift Height, Side Shift, Cushion Tires.  
 Forklift Safety Cage.  
 Titan 5500 Lb Cap Pallet Jack.  
 Factory Cat mdl. 29 Electric Floor Scrubber w/ Charger.  
 Pennsylvania 2000 Lb Cal Digital Platform Scale.

**ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT**



**BID ON BIDSPOTTER.COM**

TERMS OF SALE: CASH OR CASHERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

**BID LIVE OR VIA WEBCAST**

TERMS AND CONDITIONS  
 ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
 NO GUARANTEES, OR WARRANTIES ARE APPLIED  
 ALL ITEMS MUST BE PICKED UP BY  
 SPECIFIED DATE



**PARTIAL & ABBREVIATED TERMS AND CONDITIONS OF AUCTION**

ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK.

ALL ITEMS MUST BE REMOVED BY AUG 5, 2020, 3:00 PM (PST)  
 NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.  
 NO LOADING BY AUCTIONEER OR SELLER.  
 BUYERS PREMIUM WILL BE 15% AND 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILITY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

BUYER ACKNOWLEDGES THAT THE EQUIPMENT OR ITEMS PURCHASED ONCE MAY HAVE CONTAINED, EXPOSED TO , AND OR UTILIZED HAZARDOUS MATERIAL. THERE MAY BE SURFACES ON ITEMS WHERE DECONTAMINATION CANNOT BE VALIDATED: AS SUCH, THE BUYER OR BIDDER ACKNOWLEDGING THAT THEY ARE ACCEPTING THIS EQUIPMENT OR ITEMS IN AN "AS IS" CONDITION.

BUYER AND THEIR ASSOCIATES WILL HOLD AUCTIONEER AND "THE SELLER" HARMLESS AGAINST ANY AND ALL CLAIMS AND ACTIONS ARISING OUT OF THE PARTICIPATION OF THE INDEMNITEE IN THE ACTIVITY, INCLUDING, WITHOUT LIMITATION, EXPENSES, JUDGEMENTS, FINES, SETTLEMENTS AND OTHER AMOUNTS INCURRED IN CONNECTION WITH ANY LIABILITY, SUIT, ACTION, LOSS, OR DAMAGE ARISING OR RESULTING FROM THE INDEMNITEE'S PARTICIPATION IN THE AUCTION.

ALL BIDDERS MUST ONLY USE APPROVED MACHINERY MOVERS BY SELLER WITH LIABILITY INSURANCE OF \$2,000,000 OR HIGHER. NO ITEMS SHALL BE REMOVED UNLESS PAID IN FULL AND ALL ITEMS SHALL BE REMOVED IN THE TIME ALLOCATED BY THE AUCTIONEER.

ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS.

THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABILITY BY AUCTIONEER OR SELLER).

BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.  
 ALL ITEMS ARE SOLD AS "PARTS ONLY"

BUYER ACKNOWLEDGES THAT THE GOODS ARE PRE-OWNED AND GOODS WERE EITHER DESIGNED NOR MANUFACTURED BY SELLER. SELLER HAS NO KNOWLEDGE OF OR CONTROL OVER THE PRIOR USE OR MISUSE OF THE GOODS OR ANY MODIFICATIONS TO THE GOODS FOLLOWING ORIGINAL MANUFACTURE. NEITHER DOES SELLER HAVE KNOWLEDGE OR CONTROL OVER THE APPLICATION OF THE GOODS BY BUYER. IT IS THE BUYER'S SOLE RESPONSIBILITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND INSTRUCTIONS FOR ANY PARTICULAR USE OR TAKE NECESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL GOVERNMENT SAFETY STANDARDS AND LAWS INCLUDING WITHOUT LIMITATION THE OCCUPATIONAL SAFETY AND HEALTH ACT OF "OSHA". ANNOUNCEMENTS MADE BY THE AUCTIONEER ON THE DAY OF THE AUCTION TAKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PERTAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION ITEMS ON THE LIST UNTIL AUCTION TIME.

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