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PUBLIC AUCTION

Auction Date:
THURSDAY JULY 23, 2020 @ 11:00am. PST
AUCTION LOCATION:
4442 PARKHURST ST. STE.B, JURUPA VALLEY, CA

PRECISION HAAS CNC MACHINING FACILITY

PRESORTED
 First-Class Mail
 U.S. Postage
PAID
 STA CLARITA, CA
 Permit No. 298

HAAS CNC TURNING & MILLING

LIVE WEBCAST ONLINE ONLY "NO ONSITE BIDDING"



2016 Agma A-14 4-Axis CNC Vertical Machining Center w/ Fanuc 0i-MF Controls, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 RPM Direct Drive Spindle, Rigid Tapping



2006 Haas SL-20 CNC Turning Center w/ Haas Controls, Tool Presetter, 10-Station Turret, 4000 RPM Baldor Spindle Motor, 20Hp, Rigid Tapping, 10mm Pitch Ball Screws



2003 Haas SL-30 CNC Turning Center w/ Haas Controls, Tool Presetter, 12-Station Turret, 3400 RPM, 3" Thru Spindle Bore, 30Hp, Tailstock



2006 Haas SL-30 CNC Live Turret Turning Center w/ Haas Controls, Tool Presetter, 12-Station Live Turret, (2) Radial and Axial Live Tooling, 3400 RPM

MUST SEE

CNC MACHINING CENTER FACILITY



Haas TRT160 Dual Axis
8"/6" Rotary Table



1997 Haas VF-4 5-Axis Capable CNC Vertical Machining Center w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, 4 th and 5 th Axes Drive Controllers



1997 Haas VF-1 CNC Vertical Machining Center s/n 9848 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM



Haas HRT210 8" 4th Axis
Rotary Head w/ Mill Center



1998 Haas VF-2 4-Axis CNC Vertical Machining Center w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Rigid Tapping

CNC Mills :

2016 Agma A-14 4-Axis CNC Vertical Machining Center s/n 16014002 w/ Fanuc Series 0i-MF Controls, Hand Wheel, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 RPM Direct Drive Spindle, Rigid

Tapping, (4) Chip Augers, Chip Conveyor, 27 1/2" x 61" Table, High Flow Coolant, 2017 Detron GXA250S 4 thAxis 10" Rota-ry Head with 8" Faceplate Center and Standard Center.

2011 Litz Hitech CV-800 4-Axis CNC Vertical Machining Center s/n 3A1121091 w/ Fanuc Series 18i-MB Controls, Hand Wheel, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 10,000 RPM, NEW SPINDLE,

Rigid Tapping, Habor Oil Cooler, Chip Auger, 19 3/4" x 36" Tab-le, Coolant, Ganro 4 th Axis 6" Rotary Head.

1997 Haas VF-4 5-Axis Capable CNC Vertical Machining Center s/n 16062 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Haas Vector Spindle Drive, Sigma Motors X-Y-Z, Brushless Servos,

4 th and 5 th Axes Drive Controllers, 1mb Extended Memory, Rigid Tapping, Coordinate Rotation and Scaling, M19 Spindle Orientation P & R Codes, Quick Code, Programmable Coolant Nozzle, Floppy Disc,

Chip Auger, 208/230V, 18" x 52" Table, Coolant, Haas TRT160 Dual Axis 8"/6" Rotary Table.

1998 Haas VF-2 4-Axis CNC Vertical Machining Center s/n 16681 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Haas Vector Spindle Drive, Sigma Motors X-Y-Z, Brushless Servos, Brush 4 th

Axis, 1mb Extended Memory, Rigid Tapping, M19 Spindle Orientation P & R Codes, Quick Code, Programmable Coolant Nozzle, Floppy Disc, Chip Auger, 208/230V, 14" x 36" Table, Coolant, Haas HRT210 8" 4 th Axis Rotary Head w/ Mill Center.

1997 Haas VF-1 CNC Vertical Machining Center s/n 9848 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Rigid Tapping, Programmable Coolant Nozzle, Chip Auger, 14" x 26" Table, Coolant.



2017 Detron GXA250S
4 th Axis 10" Rotary Head
w/ Centers



2016 Agma A-14 4-Axis CNC Vertical Machining Center w/ Fanuc 0i-MF Controls, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 RPM Direct Drive Spindle, Rigid Tapping



2011 Litz Hitech CV-800 4-Axis CNC Vertical Machining Center w/ Fanuc 18i-MB

HAAS CNC LATHES AND SUPPORT MACHINERY



2006 Haas SL-30 CNC Live Turret Turning Center w/ Haas Controls, Tool Presetter, 12-Station Live Turret, (2) Radial and Axial Live Tooling, 3400 RPM



2006 Servo Bar 300 Automatic Bar Loader / Feeder



2004 Haas SL-30 CNC Turning Center w/ Haas Controls, Tool Presetter, 12-Station Turret, 3400 RPM, 3" Thru Spindle Bore, 30Hp, Rigid Tapping



2003 Haas SL-30 CNC Turning Center w/ Haas Controls, Tool Presetter, 12-Station Turret, 3400 RPM, 3" Thru Spindle Bore, 30Hp, Tailstock



2006 Haas SL-20 CNC Turning Center w/ Haas Controls, Tool Presetter, 10-Station Turret, 4000 RPM Baldor Spindle Motor, 20Hp, Rigid Tapping, 10mm Pitch Ball Screws

CNC Lathes :

2006 Haas SL-30 CNC Live Turret Turning Center s/n 72236 w/ Haas Controls, Tool Presetter, 12-Station Live Turret, (2) Radial and Axial Live Tooling, 3400 RPM, 3" Thru Spindle Bore, 30Hp Vector Dual Drive, Haas VOP-D, Rigid Tapping, Live Tooling Full "C" Axis, 10" 3-Jaw Power Chuck, S-26 Collet Pad Nose, Chip Conveyor, USB Port, Coolant.

2004 Haas SL-30 CNC Turning Center s/n 67264 w/ Haas Controls, Tool Presetter, 12-Station Turret, 3400 RPM, 3" Thru Spindle Bore, 30Hp Vector Dual Drive, Haas VOP-B, Rigid Tapping, M19 Spindle Orientation P & R Codes, Chip Auger (NEEDS COUPLER), 10" 3-Jaw Power Chuck, Floppy Disc, 208/230V, Coolant.

2003 Haas SL-30 CNC Turning Center s/n 66056 w/ Haas Controls, Tool Presetter, 12-Station Turret, 3400 RPM, 3" Thru Spindle Bore, 30Hp Vector Dual Drive, Tailstock, Haas VOP-B, Rigid Tapping, M19 Spindle Orientation P & R Codes, 10" 3-Jaw Power Chuck, Chip Auger (NEEDS MOTOR REPAIR), Coolant.

2006 Haas SL-20 CNC Turning Center s/n 73582 w/ Haas Controls, Tool Presetter, 10-Station Turret, 4000 RPM Baldor Spindle Motor, 20Hp Vector Dual Drive, Rigid Tapping, M19 Spindle Orientation P & R Codes, 10mm Pitch Ball Screws, Quick Code, 8" 3-Jaw Power Chuck, 5C Collet Nose, Floppy Disc, Chip Auger, 208/230V, Coolant, 2006 Servo Bar 300 Automatic Bar Loader / Feeder s/n 91854.

Support Machinery :

Frejth FI-900 AE/G Lathe s/n 7334 w/ Inch/mm Threading, Tailstock. Marvel 15A 15" Automatic Hydraulic Ho-rizontal Band Saw s/n D-15639 w/ Marvel Controls, Hydraulic Clamping and Feeds, Coolant. Thomas Type 350 Miter Cold Saw w/ 2-Speeds (NEEDS COOLANT PUMP). Sunnen Honing Machine. Champion HRA25-25 25Hp Horizontal Air Compressor w/ 250 Gallon Tank. Darex Endmill Sharpener. Craftsman 7" Pedestal Grinder. Jet Pedestal Buffer. Craftsman 15 1/2" Pedestal Drill Press. Jet 12 1/2 Ton Hydraulic H-Frame Press. Dry Blast Cabinet w/ Dust Collector. (2) Airflow Systems Dust Collectors. BlueM 2-Door Industrial Oven.

Tooling :

Haas TRT160 Dual Axis 8"/6" Rotary Table. 2017 Detron GXA250S 4 th Axis 10" Rotary Head with 8" Faceplate Center and Standard Center. Haas HRT210 8" 4 th Axis Rotary Head w/ Mill Center. Ganro 4 th Axis 6" Rotary Head. (90) CAT-40 Taper Tooling. Kurt 8" Angle-Lock Vise. 8" Angle-Lock Vise w/ Swivel Base. (8) Kurt 6" Angle-Lock Vises. (2) Kurt DL430 4" Double-Lock Vises. 4" Angle-Lock Vise. Troye 15" Rotary Table. 8" and 6" 3-Jaw Chucks w/ Mill Mounting Plates. (2) 5C Indexing Heads. (2) 5C Collet Closers. (70) 5C Collets. Insert Drills, Threading and Groove Tooling, Turning and Boring Tooling. (6) Huot Drill, Tap and Endmill Cabinets. Import No. 3 Arbor Press. Wisdom No. 1 Arbor Press. (4) Roll-A-Way Tool Boxes w/ Hand Tools. Shoplift Die Lift Cart w/ Custom Mounted

ONLINE AUCTION ONLY



2003 Brown & Sharpe "ONE 775" CMM Machine w/ Hand Held Drive Controller, Renishaw MH20i Motorized Probe Head, PC-DMIS CAD+ Software with Scanning Option

Preview : Mornings of sale from
8:00am to 10:30am.
"On-line bidding thru bidspotter.com".

COVID-19 REGULATION AND REQUIREMENTS:

- 1) DO NOT VISIT AUCTION SITE IF YOU HAVE FEVER, SHORTNESS OF BREATH, COUGH, NASAL CONGESTIONS, RUNNY NOSE, SORE THROAT, NASUEA, VOMITING AND / OR DIARRHEA.
- 2) ALL VISITORS, CUSTOMERS, MACHINERY MOVERS, TRUCKERS, SUB CONTRACTORS MUST WEAR A MASK BEFORE ENTERING AUCTION FACILITY.
- 3) ALL VISITORS MUST FOLLOW SOCIAL DISTANCING OF 2 METRES (6 FT-6 IN) WHEN VISITING AUCTION FACILITY. ONE GROUP AT A TIME WILL BE ALLOWED IN THE FACILITY FOR PREVIEW AND PICK UP.

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



BID ON BIDSPOTTER.COM

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE



PARTIAL & ABBREVIATED TERMS AND CONDITIONS OF AUCTION

ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK.

ALL ITEMS MUST BE REMOVED BY JULY 30, 2020, 3:00 PM (PST)
NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.
NO LOADING BY AUCTIONEER OR SELLER.
BUYERS PREMIUM WILL BE 15% AND 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILITY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

BUYER ACKNOWLEDGES THAT THE EQUIPMENT OR ITEMS PURCHASED ONCE MAY HAVE CONTAINED, EXPOSED TO, AND OR UTILIZED HAZARDOUS MATERIAL. THERE MAY BE SURFACES ON ITEMS WHERE DECONTAMINATION CANNOT BE VALIDATED: AS SUCH, THE BUYER OR BIDDER ACKNOWLEDGING THAT THEY ARE ACCEPTING THIS EQUIPMENT OR ITEMS IN AN "AS IS" CONDITION.

BUYER AND THEIR ASSOCIATES WILL HOLD AUCTIONEER AND "THE SELLER" HARMLESS AGAINST ANY AND ALL CLAIMS AND ACTIONS ARISING OUT OF THE PARTICIPATION OF THE INDEMNITEE IN THE ACTIVITY, INCLUDING, WITHOUT LIMITATION, EXPENSES, JUDGEMENTS, FINES, SETTLEMENTS AND OTHER AMOUNTS INCURRED IN CONNECTION WITH ANY LIABILITY, SUIT, ACTION, LOSS, OR DAMAGE ARISING OR RESULTING FROM THE INDEMNITEE'S PARTICIPATION IN THE AUCTION.

ALL BIDDERS MUST ONLY USE APPROVED MACHINERY MOVERS BY SELLER WITH LIABILITY INSURANCE OF \$2,000,000 OR HIGHER. NO ITEMS SHALL BE REMOVED UNLESS PAID IN FULL AND ALL ITEMS SHALL BE REMOVED IN THE TIME ALLOCATED BY THE AUCTIONEER.

ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS.

THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABILITY BY AUCTIONEER OR SELLER).

BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.

ALL ITEMS ARE SOLD AS "PARTS ONLY"

BUYER ACKNOWLEDGES THAT THE GOODS ARE PRE-OWNED AND GOODS WERE EITHER DESIGNED NOR MANUFACTURED BY SELLER. SELLER HAS NO KNOWLEDGE OF OR CONTROL OVER THE PRIOR USE OR MISUSE OF THE GOODS OR ANY MODIFICATIONS TO THE GOODS FOLLOWING ORIGINAL MANUFACTURE. NEITHER DOES SELLER HAVE KNOWLEDGE OR CONTROL OVER THE APPLICATION OF THE GOODS BY BUYER. IT IS THE BUYER'S SOLE RESPONSIBILITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND INSTRUCTIONS FOR ANY PARTICULAR USE OR TAKE NECESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL GOVERNMENT SAFETY STANDARDS AND LAWS INCLUDING WITHOUT LIMITATION THE OCCUPATIONAL SAFETY AND HEALTH ACT OF "OSHA". ANNOUNCEMENTS MADE BY THE AUCTIONEER ON THE DAY OF THE AUCTION TAKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PERTAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION ITEMS ON THE LIST UNTIL AUCTION TIME.

AUCTION: THURSDAY JULY 23, 2020 @ 10:00am.
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