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PUBLIC AUCTION

Auction Date:
TUESDAY APRIL 7, 2020 @ 11:00am. PST
AUCTION LOCATION:
550 WEST 172nd ST GARDENA, CA

AUTOMOTIVE RACING ROD MANUFACTURING FACILITY

Preview : Mornings of sale from
 8:00am to 11:00am.
 "On-line bidding thru bidspotter.com"



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 Permit No. 298

SPECIALTY AUTOMOTIVE ROD MACHINING FACILITY

AUTOMOTIVE RACING ROD FACILITY



MUST SEE
 Mori Seiki MH-50 2-Pallet 4-Axis CNC Horizontal Machining Center w/ Fanuc MF-M6 Controls, 60-ATC, CAT-50



MUST SEE
 1996 Mori Seiki SH-50 2-Pallet 4-Axis CNC Horizontal Machining Center w/ Mori MSC-516 Controls, 60-ATC, CAT-40



2 AVAILABLE
 Sunnen Eclipse EC-3500-E Precision Honing Machines
 2-AVAILABLE



MUST SEE
 LeBlond "Heavy Duty 3220" 32" x 48" Geared Head Lathe w/ Taper Attachment

SPECIALTY ROD MACHINING FACILITY



MUST SEE



American Wheelabrator "Tumblast"
Tumble Blasting Machine

American Wheelabrator "Tumblast"
Tumble Blasting Machine



2 AVAILABLE

Blanchard No. 18 Rotary Surface Grinder **2-AVAILABLE**



Sunnen Eclipse EC-3500-D
Honing Machine w/ Power
Stroke, Auto Sizing, Pneumatic
Holding



Norton 10" x 24" Universal ID/OD Grinder



Sunnen Cap and Rod Grinders



Sunnen Precision Gauges



Sunnen LBB-1810 Precision
Honing Machine

CNC Mills :

Mori Seiki MH-50 2-Pallet 4-Axis CNC Horizontal Machining Center s/n 778 w/ Fanuc MF-M6 Controls, Hand Wheel, 60-Station ATC, CAT-50 Taper Spindle, 4 th Axis Thru Pallets, (2) 19 3/4" x 19 3/4" Pallets, Chip Augers, Coolant.

1996 Mori Seiki SH-50 2-Pallet 4-Axis CNC Horizontal Machining Center s/n 400 w/ Mori Seiki MSC-516 Controls, Hand Wheel, 60-Station ATC, CAT-40 Taper Spindle, 4th Axis Thru Pallets, (2) 19 3/4" x 19 3/4" Pallets, Cooljet Systems Coolant Filtration System.

Lathes :

LeBlond "Heavy Duty 3220" 32" x 48" Geared Head Lathe w/ 10-1300 RPM, Taper Attachment, Tailstock, 24" 3-Jaw Chuck.

LeBlond Regal 19" x 80" Geared Head Lathe s/n 4E896 w/ 38-1500 RPM, Inch Threading, Tailstock, Steady Rest, KDK Tool Post, 12" 3-Jaw Chuck, 15" 4-Jaw Chuck, 17" Face Plate.

Axelson 16 16" x 30" Geared Head Lathe s/n 4757 w/ 13-1577 RPM, Taper Attachment, Inch Threading, Tailstock, JFK Tool Post, 12" 3-Jaw Chuck, 15" 4-Jaw Chuck, 3J Collet Nose.

Monarch 10EE 12 1/2" x 20" Lathe s/n 31356 w/ Sony Magnascale Programmable DRO, 4000 Max Adjustable RPM, Taper Attachment, Inch Threading, Tailstock, KDK Tool Post, 5C Collet Nose Adaptor.
Hitachi Seiki 4A II Turret Lathe w/ 40-2000 RPM, 6-Station Turret, Bar Feed, Coolant.

Mills :

Bridgeport Series 1 - 2Hp Vertical Mill s/n 187623 w/ Sony DRO, 60-4200 Dial Change RPM, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill s/n 157150 w/ 1.5Hp Motor, 60-4200 Dial Change RPM, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill s/n 136915 w/ 1.5Hp Motor, 60-4200 Dial Change RPM, 9" x 42" Table.

Bridgeport/Tree Vertical Mill w/ Bridgeport Series 1 - 2Hp Vertical J-Head, Tree Mill Body, DRC-500 DRO, Box Ways, 10" x 48" Table.

Sundstrand mdl. 22 "Rigidmill" Horizontal Boring Mill s/n 32-179 w/ 12" x 62" Table, Coolant.

Moore mdl. 1 1/2-B Jig Boring Machine s/n J776 w/ 120-1200 RPM, Moore Taper Spindle, 10 1/2" x 19 1/2" Table.

(2) Atlantic 4000 Series Jig Boring Machine s/n's 4000-247-64, 4000-201-63 w/ Moore-Style Taper Spindle, 12" x 18" Table.

Kearney & Trecker Milwaukee 205 S-12 Power Vertical Mill w/ 38-3000 RPM, 50-Taper Spindle, Power Feeds, 12" x 56 1/2" Table.

Cincinnati mdl. DK "100 Series Plain Powermatic" Horizontal Mill s/n 31121H74-0002 w/ 12" x 60" Table. Cincinnati Horizontal Mill s/n 2J2P5H-44 w/ 25-1500 RPM, 50 Taper Spindle, Power Feeds, 10" x 54 1/2" Table.

Cincinnati "Dynapoise" Horizontal Mill s/n 31121H59-22 w/ 50-Taper Spindle, Arbor and Support.

Cincinnati 2-Head Cross Milling Machine s/n 2B3D1Z-2 w/ 50-Taper Spindles, 13" x 56" Table, Coolant.

AUTOMOTIVE MACHINING FACILITY



Verson 25 Ton x 78" Press Brake



Doringer D350 Miter Cold Saw



Lomefa "Unicum-8" 12" Rotary Surface Grinder



Monarch 10EE 12 1/2" x 20" Lathe w/ Sony DRO



Sundstrand mdl. 22 "Rigidmill" Horizontal Boring Mill



Kearney & Trecker Milwaukee 205 S-12 Power Vertical Mill

Honing and Grinding :

Sunnen Eclipse EC-3500-E Precision Honing Machine s/n 2U1-1373 w/ Power Stroke, Auto Sizing, Pneumatic Holding Fixture, Diamond Mandrels, Coolant

Sunnen Eclipse EC-3500-D Precision Honing Machine s/n 1X1-1933 w/ Power Stroke, Auto Sizing, Pneumatic Holding Fixture, Coolant.

Sunnen LBB-1810 Precision Honing Machine s/n 15393 w/ Power Stroke, Coolant.

Sunnen LBB-1444 Precision Honing Machine s/n 1380 w/ Coolant.

Sunnen Tooling Storage Cabinet w/ Mandrels, Truing Sleeves, Stones and Acces.

Blanchard No. 18 Rotary Surface Grinder s/n 7494 w/ 38" Magnetic Chuck, 18" Grinding Head, Coolant.

Blanchard No. 18 Rotary Surface Grinder s/n 7907 w/ 30" Magnetic Chuck, 18" Grinding Head, Coolant.

Lomefa "Unicum-8" 12" Rotary Surface Grinder w/ Electro-magnetic Chuck.

Bumen Rotary Head Surface Grinder w/ 6" x 12" magnetic Chuck.

Norton 10" x 24" Universal ID/OD Grinder s/n P2366 w/ Motorized Work Head, Tailstock, ID Grinding Head, Coolant.

Cincinnati Tool and Cutter Grinder s/n 1D2T1Z-84 w/ Compound Grinding Head, 5 1/2" x 36" Pivoting Table.

Standard Type 20920" Grinder s/n 43610 w/ Coolant.

Thompson 12" x 24" Automatic Surface Grinder s/n B21998 w/ Electromagnetic Chuck, Coolant.

Chevalier 6" x 18" Automatic Surface Grinder w/ Walker Electromagnetic Chuck, Coolant.

Norton 6" x 18" Automatic Surface Grinder (NO MAG CHUCK) s/n H5643.

Harig 6" x 18" Automatic Surface Grinder (NO CHUCK) w/ Coolant.

Kent KGS-200 6" x 12" Surface Grinder s/n 830701-15 w/ 6" x 12" Compound Magnetic Sine Chuck, Wheel Dresser.

Sellers Type 4G Large Diameter Drill Sharpener.

Darex Precision Drill Sharpener w/ Stand.

Darex E-90 Precision Endmill Sharpener w/ 5C Air Fixture, Stand.

Baldor 5Hp 14" Pedestal Grinder.

Baldor 2Hp 12" Pedestal Grinder.

Baldor 3Hp Pedestal Buffer.

KK Calamar Oscillating Tool Lapper.

Baldor 2" Pedestal Belt Sander.

(2) 2" Pedestal Belt Sanders.

Apex mdl. 20-D 20" Pedestal Disc Sander s/n 5953.

Yates American Dual 16" Pedestal Disc Sander.

(2) Master Kindt-Collins SP2SP Oscillating Spindle Sanders s/n's 676, 651.

Automotive :

Sunnen CRG-770 Heavy Duty Cap and Rod Grinder s/n 4KI-1508.

(2) Sunnen CRG-750 Heavy Duty Cap and Rod Grinders s/n's 16613, 12785.

Sunnen CRB-500 Cap and Rod Grinder s/n 3380.

Sunnen RI 9000 Rod Alignment Indicator.

Support Machinery :

American Wheelabrator "Tumblast" Tumble Blasting Machine s/n A78182 w/ Recovery and Dust Collection System.

American Wheelabrator "Tumblast" Tumble Blasting Machine s/n A116586 w/ Recovery and Dust Collection System.

Verson 25 Ton x 78" Press Brake s/n 16737-1062 w/ Manual Back Gauge, 12" Shut Height, 2" Stroke, 2" Ram Adjust, 7 1/4" Throat Depth.

Bliss 40-Ton Straight Side Stamping Press s/n H51437 w/ 20" x 24" Bolster.

Doringer D350 Miter Cold Saw s/n 23390 w/ Pneumatic Speed Clamping, 2-Speeds, Coolant, Conveyor.

Rockwell mdl. 12/14 Tilting Arbor Table Saw w/ Fence.

Leco CM20 20" Abrasive Cutoff Saw.

Rueland 6-Head Gang Drill Press w/ (6) Geared Drill Heads, 160-2400 RPM, 8-Speeds, 15" x 90" Table.

Walker Turner 4-Head Gang Drill Press w/ mdl.

1112-24 Drill Heads, 24" x 71" Table.

Wilton type 24500 Geared Head Pedestal Drill Press s/n 62462 w/ 85-1460 RPM, 8-Speeds.

Sun / Walker & Turner Power Drill Press w/ Power Quill Feed.

Ex-Cell-O 2-Head Custom Gun Drilling Machine.

Nugier H50-H 50-Ton Sliding Ram Hydraulic H-Frame Press s/n 256118.

Airflow Systems 24" x 48" Portable Down-Draft Table.

Universal Dry Blast Cabinet w/ Torit Dust Collector.

Collins "Thread-O-Matic 22A" Power Pipe Threader w/ Tooling.

Linde HAD-300 Arc Welding Power Source.

Airco Aircomatic CV 250 Amp Arc Welding Power Source w/ Custom Boom, Millet 10A Wire Feeder.

Tooling :

(70) CAT-50 and (40) CAT-40 Taper Tooling.

Kurt 8" and 6" Angle-Lock Vises.

8" 3-Jaw Indexing Chuck.

Large Quantity of Burnishing Tools.

Sunnen Honing Mandrels and Supplies w/ Cabinet. Insert Mill Cutters, Turning Tools, Boring Bars w/ Carbide Inserts.

Snap-on Roll-A-Way Tool Boxes w/ Snap-On Hand Tools.

Lista, Vidmar and Nu-Era Tooling Cabinets and Maple Top Work Benches.

Large Quantities of Hardware, Cabinets and Misc.

Inspection :

Magnaflux Type ARQ-545 Magnetic Particle Inspection Machine s/n 53605.

Wilson 3DRaRB Digital Rockwell Hardness Tester s/n 188.

Wilson 4JR Rockwell Hardness Tester s/n 3686.

Mahr Digimar CX1 24" Digital Height Gage w/ Mahr Programmable DRO.

Fowler Trimos 18" Digital Height Gage.

(2) Sunnen PG-800-S Precision Honing Gages.

(4) Sunnen PG-500-E and PG-400-S Setting Fixtures.

(2) Sunnen 2"-6" Dial Bore Gages.

PUBLIC AUCTION



Hyster H60XL 6000 Lb. Cap LPG Forklift



Moore and Atlantic Jig Boring Machines



Sunnen CRG-770 Heavy Duty Cap and Rod Grinder



Mahr and Fowler Trimos Digital Height Gages

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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 ALL ITEMS ARE SOLD AS-IS / WHERE - IS
 NO GUARANTEES, OR WARRANTIES ARE APPLIED
 ALL ITEMS MUST BE PICKED UP BY
 SPECIFIED DATE



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ALL ITEMS MUST BE REMOVED BY APRIL 14, 2020, 3:00 PM (MST)
 NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.
 NO LOADING BY AUCTIONEER OR SELLER.
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AUCTION: TUESDAY APRIL 7, 2020 @ 11:00am.