



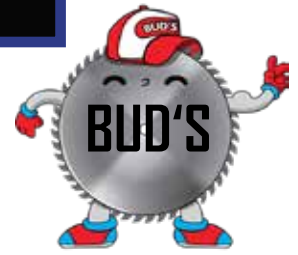
AMERICAN AUCTIONEERS GROUP

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PUBLIC AUCTION

Auction Date:
TUESDAY MARCH 17, 2020 @ 11:00am. MST
AUCTION LOCATION:

2084 EAST 3900 SOUTH, SALT LAKE CITY, UT



"PRISTINE" CNC MACHINING & FAB MFG FACILITY



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MFG OF OUTDOOR SPORTING EQUIPMENT

MAJOR MANUFACTURES FACILITY



Wetor 165-50 500 Ton Hot Forging Hydraulic Press w/ Phoenix Contact Touch Screen Controls, 40 Ton Pull-Out Force



1999 Komatsu OBS45-32B 45 Ton Gap Frame Stamping Press w/ Komatsu Controls



2006 Amada TP45EX 45 Metric Ton (49.5 Short Ton) Gap Frame Stamping Press w/ Amada Touch Screen Controls

METAL STAMPING AND FORMING

STATE OF THE ART HYD FORMING PRESSES



Clifton mdl. 503SPL APP 300 Ton 4-Post Hydraulic Forging Press w/ Allen Bradley DTAM M100 Digital Controls



Wetori ISS-500 500 Ton Hot Forging Hydraulic Press w/ Phoenix Contact Touch Screen Controls, 40 Ton Pull-Out Force

Presses :

Aida 150 150 Ton Stamping Press s/n 10415-0093 w/ Aida Controls, 6.3" Stroke, 13.18" Daylight, 2.76" Slide Adj., 46" x 39.3" Bolster Area, 27.56" x 22.83" Ram Area.

Aida NC1-60 60 Metric Ton (66 US Ton) Stamping Press s/n 10406-0115 w/ Aida Controls, 60-120 Strokes/Min, 3.54" Stroke, 10.6" Die Height, 2.7" Slide Adj., 18.8" x 15.7" Bolster Area, 34.2" x 15.7" Ram Area, Light Curtain.

2006 Amada TP45EX 45 Metric Ton (49.5 Short Ton) Stamping Press s/n 72100691 w/ Amada Touch Screen Controls, 55-100 Strokes/Min, 3.94" Stroke, 2.36" Slide Adj., 31.5" x 17.72" Bolster Area, 15 3/4" x 17 3/4" Ram Area.

1999 Komatsu OBS45-32B 45 Ton Open Back Stamping Press s/n 16368 w/ Komatsu Controls, 50-100 Strokes/Min, 3.94" Stroke, 9.84" Slide Adj., 15 3/4" x 13 3/4" Ram Area, 31 1/2" x 17 3/4" Bolster Area, Light Curtain.

Wetori ISS-500 500 Ton Hot Forging Hydraulic Press w/ Phoenix Contact Touch Screen Controls, 40 Ton Pull-Out Force, 27 1/2" x 31 1/2" Bolster.

Clifton mdl. 503SPL APP 300 Ton 4-Post Hydraulic Forging Press s/n 1173 w/ Allen Bradley DTAM M100 Digital Controls, 12" Max Stroke, 15" Hydraulic Cylinder, 24" x 24" Platen Size.

AIDA & KOMATSU STAMPING PRESSES



1999 Komatsu OBS45-32B 45 Ton Gap Frame Stamping Press w/ Komatsu Controls



Aida NC1-60 60 Metric Ton (66 US Ton) Stamping Press w/ Aida Controls

Cincinnati 175 OBS 175 Ton Open Back Stamping Press s/n 43894 w/ Cincinnati Touch Screen Controls, 10" Stroke, 30" x 50" Bolster Area, 24" x 50" Ram Area.

Bliss C-30 30 Ton OBI Stamping Press s/n H69939 w/ Data Instruments, WPC Wintriss Clutch / Brake Control, 3" Stroke, 3" Slide Adj., 12 1/2" Height, 18" x 29 1/2" Bolster Area.

(3) 2002 Hyun Dae HHP-20 20 Ton Bench-Type Hydraulic Presses s/n's 09-245-1, 09-245-2, 09-245-3 w/ 15.75" Open Height, 7.87" Cylinder Stroke.

Rockport Ironworks No. 1 OBI Stamping Press w/ 8" x 14" Bolster.

(2) Benchmaster mdl. 154 OBI Stamping Presses.

Riveters :

Grant Riveters mdl. G012 Orbital Riveter s/n G012-B1 w/ PLC Controls.

(3) Grant Riveters mdl. G008 Orbital Riveters s/n's G008-181, G008-184, G008-188 w/ PLC Controls.

(2) 2012 Import mdl. JM9T Pneumatic Orbital Riveters s/n's 6179, 6178.

(2) Taumel mdl. T-251 8840 Orbital Riveters.

METAL STAMPING AND FORMING



MUST SEE

Cincinnati 175 OBS 175 Ton Open Back Stamping Press w/ Touch Screen Controls



150 TON

Aida 150 150 Ton Stamping Press w/ Aida Controls



30 TON

Bliss C-30 30 Ton OBI Stamping Press w/ Data Instruments, WPC Wintriss Clutch / Brake Control



2006

2006 Amada TP45EX 45 Metric Ton (49.5 Short Ton) Stamping Press w/ Amada Touch Screen Controls



3 TOTAL

2002 Hyun Dae HHP-20 20 Ton Bench-Type Hydraulic Presses **3-AVAILABLE**

LATE MODEL CNC TURNING AND MILLING



LNS Hydrobar Express 332 Automatic Bar Loader/Feeder



2005 Mori Seiki NL2500SY/700 Twin Spindle Live Turret CNC Turning Center w/ MSX-850 III Controls, Tool Presetter, 12-Station Live Turret



2013 Hyundai WiA i-Cut 380 TDi 2-Pallet CNC Vertical Machining Center w/ Sinumerik 828D Controls, 20-ATC, CAT-40, 12,000 RPM



2004 Mazak PFH-4800 4-Axis 2-Pallet CNC Horizontal Machining Center w/ Mazatrol 640M Controls, 80-Station ATC, CAT-40 Spindle, 15,000 RPM



2013 Hyundai WiA i-Cut 380 TDi 4-Axis 2-Pallet CNC Vertical Machining Center w/ Sinumerik 828D Controls, 20-ATC, CAT-40, 12,000 RPM

CNC Mills :

2013 Hyundai WiA i-Cut 380 TDi 4-Axis 2-Pallet CNC Vertical Machining Center s/n G3785-0161 w/Siemens Sinumerik 828D Controls, 20-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 RPM, Renishaw OTS Tool Presetting Touch Probe, ATC Systems RT-160 4 th Axis Rotary Head, Chip Conveyor, High Flow Coolant System.

2013 Hyundai WiA i-Cut 380 TDi 2-Pallet CNC Vertical Machining Center s/n G3785-0160 w/ Siemens Sinumerik 828D Controls, 20-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 RPM, Chip Conveyor, High Flow Coolant System.

2004 Mazak PFH-4800 4-Axis 2-Pallet CNC Horizontal Machining Center s/n 168728 w/ Mazatrol 640M Controls, 80-Station ATC, CAT-40 Taper Spindle, 15,000 RPM, 4 th Axis Thru Pallets, (2) 15 3/4" x 15 3/4" Pallets, Renishaw NC4 Non-Contact Laser Tool Setting System, Chip Augers, Chip Conveyor, Coolant.

2000 Mazak VTC-200B CNC Vertical Traveling Column Machining Center s/n 148662 w/ Mazatrol PC-Fusion-CNC 640M Controls, 24-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Renishaw TS27R

CNC MACHINING DEPARTMENT



2000 Mazak VTC-200B CNC Vertical Traveling Column Machining Center w/ Mazatrol PC-Fusion-CNC 640M Controls, 24-ATC, CAT-40 Spindle, 10,000 RPM



2000 Mazak Super Quick Turn 100MSY Twin Spindle Live Turret CNC Turning Center w/ Mazatrol PC-Fusion-CNC 640 Controls, Tool Presetter, 12-Station Live Turret



1995 Fadal VMC3016 4-Axis CNC Vertical Machining Center w/ CNC88HS Controls, 21-ATC, CAT-40 5739 Setting Probe, 10,000 RPM, Mayfran Chip Conveyor, Coolant.



Sunnen MBB-1660 Honing Machine



2015 Mecco Marking and Traceability "WinLase LEC-1 MeccoMark" 20kW Fiber Laser Marking System

CNC Mills :

2000 Mazak VTC-200B CNC Vertical Traveling Column Machining Center s/n 148662 w/ Mazatrol PC-Fusion-CNC 640M Controls, 24-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Renishaw TS27R Tool Setting Probe, 10,000 RPM, Mayfran Chip Conveyor, Coolant.

1997 Fadal VMC15 4-Axis CNC Vertical Machining Center s/n 9709248 w/ Fadal CNC88HS Controls, 21-Station ATC, CAT-40 Taper Spindle, 422k Memory Expansion, Rigid Tapping, High Speed CPU, Graphics, Coolant.

1995 Fadal VMC3016 4-Axis CNC Vertical Machining Center s/n 9510094 w/ Fadal CNC88HS Controls, 21-Station ATC, CAT-40 Taper Spindle, 166k Memory Expansion, Rigid Tapping, High Speed CPU, Graphics, Coolant.

Sewing Machines :

2011 Mitsubishi PLK-G2010R Industrial Sewing Machine s/n 111157 w/ Mitsubishi Touch Screen Controls (380 Volt System)

2008 Mitsubishi PLK-E2010R Industrial Sewing Machine s/n 853800 w/ Mitsubishi Touch Screen Controls (380 Volt System)

(2) Juki AMS-210EN Industrial Sewing Machines s/n 2A3DF00034, 2A3DF00037 w/ Juki IP-420 Intelligent Panel Controls.

Juki Industrial Sewing Machine w/ Juki MC-590 Intelligent Sewing System Controls.

Juki DLN-5410N-7 Industrial Sewing Machine w/ Juki CP-230 Digital Controls.

Mitsubishi LY2-3310 Industrial Sewing Machine w/ Mitsubishi Digital Stitch Controls (380 Volt System)
Juki MOG-2516N Industrial Sewing Machine.

CNC LASER CUTTING & TUMBLING DEPARTMENT



2002

2002 Cincinnati CL-7A 5X10 2-Pallet CNC Laser Contour Machine w/ Cincinnati Controls, Rofin DC035 3500Watt Laser Source



Clifton mdl. 503SPL APP 300 Ton 4-Post Hydraulic Forging Press w/ Allen Bradley DTAM M100 Digital Controls



2008

2008 Kaeser SFC227 Nitrogen Generation System

TUMBLING DEPARTMENT



Media Tumblers



Mass Finishing H160 4-Drum Media Tumbling System w/ Panel View PLC Controls **2-AVAILABLE**

Finishing :

(2) Mass Finishing mdl. H160 4-Drum Media Tumbling System w/ Allen Bradley Panel View PLC Controls.

Large Drum Style Media Tumbler w/ Parts/Media Separation Chute.

Large Bowl Style Media Tumbler. Sweco FM070 Bowl Style Media Tumbler.

(2) Mixer Style Media Tumblers w/ Pneumatic Tilt.

Barrel Style Media Tumbler w/ (2) Barrels.

Tub Style Media Tumbler. 2014 JCK mdl. JCK-6050A Dry Blast Cabinet s/n PS1402013 w/ Dust Collector.

Bench Model Dry Blast Cabinet. 13-Element Filter Press.

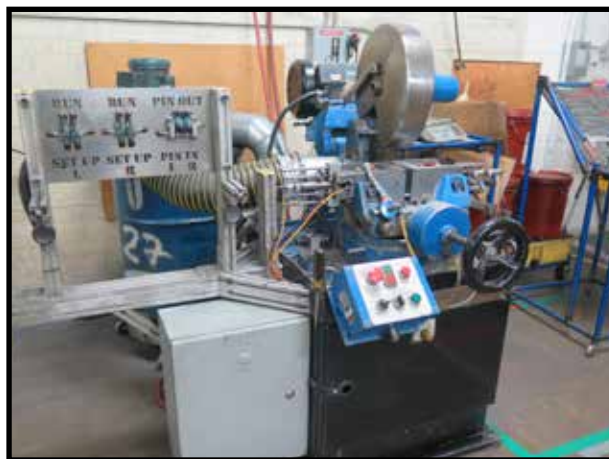
METAL FABRICATION AND SEWING DEPARTMENT



Grant Riveters G012 and G008 Orbital Riveters



Kalamazoo CA-350P Miter Cold Saw



Kalamazoo FA350SA Miter Cold Saw

Support Machinery :

2015 Mecco Marking and Traceability "WinLase LEC-1 MeccoMark" 20kW Fiber Laser Marking System w/ 2-Position Turntable, Vacuum Exhaust.

(2) 2014 Mecco Marking and Traceability "WinLase LEC-1 MeccoMark" 20kW Fiber Laser Marking System w/ 2-Position Turntable, Vacuum Exhaust.

Kalamazoo FA350SA Miter Cold Saw s/n Q1073 w/ Pneumatic Head Feed and Clamping, 5Hp Motor, Coolant.

Kalamazoo CA-350P Miter Cold Saw s/n 442 w/ Pneumatic Speed Clamping 5Hp Motor, Coolant.

Bridgeport Series 1 - 2Hp Vertical Mill s/n 232399 w/ 60-4200 Dial Change RPM, Chrome Ways, 9" x 42" Table.

Sunnen MBB-1660 Honing Machine s/n 1T1-93627 w/ 12-Speeds.

Despatch PSC3-24R 500 Deg F. Industrial Oven w/ Digital Temperature Controllers.

2009 IHT Infrared Heating Technology mdl. ITICBO2Z-480V-3PH-80KVA Infrared Conveyor Oven w/ IHT Controls, 9" Belt Feed.

Clausing Bench Model Variable Speed Drill Press w/ Bench.

Jet 6" Belt Sander w/ Stand.

SEWING DEPARTMENT



Mitsubishi and Juki Sewing Machines

PUBLIC AUCTION



Aida and Bliss Presses



Despatch PSC3-24R 500 Deg F. Industrial Oven

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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 SPECIFIED DATE



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ALL ITEMS MUST BE REMOVED BY APRIL 3, 2020, 3:00 PM (MST)

NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

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AUCTION: TUESDAY MARCH 17, 2020 @ 11:00am.