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# PUBLIC AUCTION

**Auction Date:**

**TUESDAY JANUARY 14, 2020 @ 11:00am.**

**AUCTION LOCATION:**

**2320 S. VINEYARD AVE, ONTARIO, CA**

**Inspection : Morning of sale from 8:00am to 11:00am**

## MEDICAL CNC MACHINING AND MANUFACTURING FACILITY CNC TURNING / MILLING / EDM CUTTING

PRESORTED  
 First-Class Mail  
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**2015**

### JNS INDUSTRIES



**2007**

**2007 Doosan MV3016LD CNC Vertical Machining Center w/ Fanuc Di-MC Controls, 20-ATC, CAT-40**



**PRECISION**

**2000 Mitsubishi FA10SM CNC Wire EDM Machine w/ Mitsubishi Controls**



**Daewoo Lynx 210 CNC Turning Center w/ Fanuc i-Series Controls, Tool Presetter**



**Vertical Mills**

# PRECISION CNC MILLING & TURNING

2015



2015 Ganesh VFM-4020 "Express" CNC Vertical Machining Center w/ Fanuc Oi-MF Controls, 30-ATC, CAT-40

LIKE NEW



SWI Trak FHM-7 CNC Vertical Machining Center w/ ProtoTrak SMX Controls

2019



AUG/2019 Mitutoyo Crysta-Plus M574 CMM Machine w/ Renishaw MH20i Probe \*\*LIKE NEW\*\*



2002 Rofin Starweld DX Laser Welding Machine



2016 LIT Laser 30-Watt Laser Engraving System

## CNC Mills :

2015 Ganesh VFM-4020 "Express" CNC Vertical Machining Center s/n 106L1591510 w/ Fanuc Series Oi-MF Controls, 30-Station ATC, CAT-40 Taper Spindle, Hand Wheel 4 th and 5 th Axes Drive Cabling (NO DRIVE BOARDS), 19 3/4" x 43 3/8" Table, Chip Conveyor, Coolant.

2007 Doosan MV3016LD CNC Vertical Machining Center s/n NM4100827 w/ Fanuc Series Oi-MC Controls, Hand Wheel, 20-Station ATC, CAT-40 Taper Spindle, 17" x 36" Table, Coolant.

Cincinnati VMC-500 "Dart-500" CNC Vertical Machining Center s/n 7042-A00-KK2092 w/ Cincinnati Acramatic A2100 Controls, Digital Hand Controller, 21-Station ATC, CAT-40 Taper Spindle, 21 1/4" x 27 1/2" Table, Coolant.

SWI Trak FHM-7 CNC Vertical Machining Center s/n 131CY458718 w/ ProtoTrak SMX Controls, CT-40 Taper Spindle, Power Drawbar, 14" x 76" Table, Coolant.

## CNC Lathe :

Daewoo Lynx 210 CNC Turning Center w/ Daewoo-Fanuc i-Series Controls, Tool Presetter, 12-Station Turret, Hydraulic Tailstock, Parts Catcher, 7" 3-Jaw Power Chuck, 5C Collet Nose, Turbo Chip Conveyor, Coolant.

## CNC EDM :

2000 Mitsubishi FA10SM CNC Wire EDM Machine s/n 850IS212 w/ Mitsubishi Controls, Automatic Threader, 19 1/2" x 10 3/4" Work Space, 23 1/4" x 20 1/4" Table Area, Travels X=13.8", Y=9.8", Z=8.6", U-Axis= 1.25" x 1.25", 15 Degree Max Taper Angle, Wire Cutter, Dielectric Coolant and Filtration System.

## Mills :

2007 Sharp LMV-50 Vertical Mill s/n 50829576 w/ Newall C80 Programmable DRD, 3Hp Motor, 60-4500 Dial Change RPM, Chrome Ways Power Feed, 9" x 50" Table.

Lagun FTV-2 Vertical Mill s/n SE-5420 w/ Anilam DRD, 2Hp Motor, 75-4000 Dial Change RPM, Power Feed, 9" x 48" Table.

Kearney & Trecker Milwaukee mdl. 10HP-3CH Horizontal Mill s/n 40-6816 w/ 15-1500 RPM, 50-Taper Spindle, Power Feeds, 13 1/2" x 64" Table, Arbor and Support.

Cincinnati Universal Mill w/ 25-1500 Horizontal RPM, 50-Taper Spindle, 100-1030 Vertical RPM, 50-Taper Universal Milling Head, Power Feeds, 10" x 53" Table.

Clausing mdl. 8540 Horizontal Mill s/n 801081 w/ 56-2000 RPM, 30-Taper Spindle, Power Table Feeds, 6 3/4" x 26" Table,

Arbor and Support.



Cincinnati VMC-500 "Dart-500" CNC Vertical Machining Center w/ Acramatic A2100 Controls



Deltronic DH216-612R 15" Optical Comparator w/ Deltronic 612-R DRD

# GRINDING & TURNING DEPARTMENT



Grinding Department



**2 AVAILABLE**  
2006 Kent SGS-1020AHD 10" x 20" Auto Hydraulic Surface Grinder **\*\*2-AVAILABLE\*\***



Acra 17" x 60" Geared Head Gap Bed Lathe w/ SWC SDS6-2V DR0



Ganesh GT-1440 14" x 40" Geared Head Gap Bed Lathe w/ Newall C80 DR0



DoAll 400S 11" Horizontal Miter Band Saw

## Lathes :

Acra 17" x 60" Geared Head Gap Bed Lathe s/n 10140 w/ SWC SDS6-2V Programmable DR0, 50-1800 RPM, Inch/mm Threading, Tailstock, Steady Rest, Aloris Tool Post, 10" 4-Jaw Chuck, 5C Collet Closer, Coolant.

Ganesh GT-1440 14" x 40" Geared Head Gap Bed Lathe s/n U9607-00 w/ Newall C80 Programmable DR0, 70-2000 RPM, Inch/mm Threading, Tailstock, Loris Tool Post, 6" 3-Jaw Chuck, 5C Collet Closer.

## Fabrication :

Clearing 45 Ton DBI Stamping Press s/n 56-20540-P w/ 4" Stroke, 2 1.2" Slide Adj., 90 Strokes/Min, Air Clutch, 12" Shut Height, 18" x 30" Bolster Area.

Rousselle mdl. 2FAC 15 Ton DBI Stamping Press s/n 27026 w/ 3" Stroke, 1 1/2" Slide Adj., 160 Strokes/Min, Air Clutch, 6 3/4" Shut Height.

Techmire CEM-01 Injection Molding Machine s/n 841-098 w/ Techmire Controls, Air Ejector, 4" x 4" Die Space.

## Grinding :

2006 Kent SGS-1020AHD 10" x 20" Automatic Hydraulic Surface Grinder s/n 95367 w/ Kent Controls, 8" x 17 1/2" Electromagnetic Chuck, Wheel Dresser, Coolant and Filtration System.

1997 Kent SGS-1020AHD 10" x 20" Automatic Hydraulic Surface Grinder s/n 739056 w/ Kent Controls, 8" x 19 1/2" Electromagnetic Chuck, Wheel Dresser, Coolant and Filtration System.

2000 Kent KGS-618 6" x 18" Surface Grinder s/n 40008N w/ 6" x 18" Fine-Line Magnetic Chuck, Coolant.

Harig "618 Ballway" 6" x 18" Surface Grinder w/ Ball Bearing Ways, 6" x 12" Fine-Line Magnetic Chuck. Supermax HZ-150 6" x 12" Surface Grinder s/n 0502 w/ 6" x 12" Magnetic Chuck.

(3) Burr King 2" Pedestal Belt Sanders.

Rueland 2 1/2" Pedestal Belt Sander.

(2) Baldor 1.5Hp Pedestal Buffers.

Baldor and Central Machinery Pedestal Grinders.

MBA Media Blast and Abrasive mdl. N200-3628 Dry Blast Cabinet.

Cyclone Bench Model Dry Blast Cabinet.

## Welding :

2002 Rofin Starweld DX / Carl Baasel Laser Technik GmbH & Co. type SWMP Laser Welding Machine s/n

80190 w/ 60 Watt Class 4 ND : YAG Laser Unit.

Miller Syncrowave 180SD CC-AC/DC Squarewave Welding Power Source s/n LA314075.

(2) Miller MSW-4IT 1.5kVA Portable Spot Welders w/ Miller Stands s/n's KH463056, LA061364.

Portable Spot Welder w/ 18" Throat, Stand.

Taylor Winfield "Ther-Monic" mdl. MK II-5 5kW Induction Heating Unit s/n 950149.

(2) Welding Torch Carts w/ Acces.

## Support Machinery :

2016 LIT Laser 30-Watt Laser Engraving System w/ 23 1/2" x 27 1/2" Table, LIT Laser Software, Computer, Custom Enclosure.

CM High Temperature Nitrogen Furnace s/n 860785 w/ Track Feed Unit.

DoAll mdl. 400S 11" Horizontal Miter Band Saw s/n 597-18827 w/ Manual Clamping Coolant, Conveyor.

Saw King KB-95 18" Vertical Band Saw s/n B451252 w/ Blade Welder, Adjustable FPM, 20" x 23 1/2" Table.

Sullivan Palatek 15DTW 15Hp Rotary Vane Air Compressor s/n 1504240002 w/ 120 Gallon Tank,

SPHT-B1-116 Refrigerated Air Dryer.

Husky Pro 3.2Hp Vertical Air Compressor w/ 60 Gallon Tank.

Rexon and Central Machinery Pedestal Drill Presses.

12" x 12" x 10" Passivation Tank w/ Controls.

Ross (Charles Ross & Co) mdl. LDM 2 GAL Mixer s/n 54210.

# PUBLIC AUCTION



**2007 Sharp LMV-50  
Vertical Mill w/ Newall  
C80 DRD, 3Hp Motor**



**Harig "618 Ballway" 6" x 18"  
Surface Grinder**



**Saw King KB-95 18"  
Vertical Band Saw**



**Sullivan Palatek 15DTW 15Hp Rotary Air  
Compressor**



**Clark GCS30 6000 Lb. Cap LPG Forklift**

## Inspection :

AUG/2019 Mitutoyo Crysta-Plus M574 CMM  
Machine s/n 00941810 w/ Renishaw MH20i Probe  
Head, 19.7" x 27.6" x 15.75" Working Envelope,  
33" x 45 1/2" x 6" Granite Table, Geopak MCOSMOS  
MI Software.

Deltronic DH216-612R 15" Optical Comparator  
s/n 389075921 w/ Deltronic 612R Programm-  
able DRD,

Digital Angular Readout, Surface and Profile  
Illumination, 5" x 15" Table, Acces.

Stereo Microscope w/ Light Source.

Wilson Rockwell Hardness Tester.

Mitutoyo 24" Digital Height Gage.

MG 12" Dial Height Gage.

Gage Block Sets.

Mitutoyo, Starrett and Fowler OD Mics.

Pin Gage Sets.

36" x 48" x 6" Granite Surface Plate w/ Stand.

## Material Handling :

Clark GCS30 6000 Lb. Cap LPG Forklift s/n  
6138WC002455HFA w/ 2-Stage Mast, 127" Lift  
Height,

Cushion Tires, 2779 Hours.

3-Ton Hydraulic Engine Hoist.

MGM 45kVA Transformer 480-208T/120.



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