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PUBLIC AUCTION

Auction Date:

WEDNESDAY DECEMBER 11, 2019 @ 11:00am.

AUCTION LOCATION:

1854 Business Center Dr. Duarte, CA. 91010

Inspection : Morning of sale from 8:00am to 11:00am

PRECISION STAMPING & MACHINE TOOLS

MINSTER STAMPING / SHEARS / PRESS BRAKES / AMADA EQUIPMENT



Bruderer BTSA40 40-Ton High Speed Stamping Press w/ Die Protection Controls

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STAMPING AND FORMING EQUIPMENT



Minster Pulsar 30 type TR2-30 30-Ton High Speed Stamping Press w/ Minster and Die Check Controls



2002 Atlantic HDS-12-1/4 12' x 1/4" Cap Hydraulic Shear



Bruderer BTSA-30 30-Ton High Speed Stamping Presses

STAMPING EQUIPMENT

2 AVAILABLE



Minster Pulsar 30 type TR2-30 30-Ton High Speed Stamping Press
2-AVAILABLE

30 TON HIGH SPEED



Minster Pulsar 30 type TR2-30 30-Ton High Speed Stamping Press w/ Minster Controls

AUTO STAMPER



1994 Sutherland Lien Chieh "Auto Stamper" LPF-75 75-Ton Hydraulic Press

100-36-30 STAMPER



Bliss HP2-100-36-30 High Speed Straight Side Double Crank Stamping Press

100 TON HIGH SPEED



Bliss HP-2-100-48-30 100-Ton High Production Straight Side Stamping Press

Stamping And Fabrication Equipment

Minster Pulsar 30 type TR2-30 30-Ton High Speed Stamping Press s/n TR2-30-25079 w/ Minster Controls, 1" Stroke, 1 3/4" Ram Adj., 0-1400 Strokes/Min, 33" x 21" Bolster Area, 30" x 21" Ram Area, 9" to 7.25" Shut Height to Bolster, Air Clutch, Air Counterbalance, Recirculating Lubrication, Mechanical Feeder, 25.091 Metered Hours.

Minster Pulsar 30 type TR2-30 30-Ton High Speed Stamping Press s/n TR2-30-25588 w/ Minster Controls, Die Check Controls, 1" Stroke, 1 3/4" Ram Adj., 0-1400 Strokes/Min, 33" x 21" Bolster Area, 30" x 21" Ram Area, 9" to 7.25" Shut Height to Bolster, Air Clutch, Air Counterbalance, Recirculating Lubrication, Mechanical Feeder. Bliss HP-2-100-48-30 100-Ton High Production Straight Side Stamping Press s/n H51055-HP3829 w/ WPC

Wintriss Clutch / Brake Controls, 3" Stroke, 3" Motorized Ram Adj., 48" x 31" Bolster Area, 48" x 21" Ram Area, 17" Shut Height, 70-140 Strokes/Min, Air Clutch, Light Curtain. Bliss HP2-100-36-30 High Speed Straight Side Double Crank Stamping Press s/n B356-16481-1966 w/ 5" Stroke, 3" Slide Adj., 17" Shut Height, 50-150 Strokes/Min, Air Clutch, 15Hp Motor, Bliss Mechanical Roll Feeder, Double Push Pull Operation, 3"-14" x .125" Thk.

Niagara PN-90-72-30 90-Ton Stamping Press s/n 44398 w/ 3" Stroke, 5" Ram Adj., 14" Shut Height, 72" x 30" Bolster Area, 72" x 30" Ram Area, 36 Strokes/Min, Air Clutch, Air Counterbalance.

1994 Sutherland Lien Chieh "Auto Stamper" LPF-75 75-Ton Hydraulic Punch Press s/n NA w/ Allen Bradley Panel View 550 PLC Controls, 19.7" Adjustable Stroke, 27.5" Daylight, 29.5" x 25.6" Bolster Area.

Bruderer BTS440 40-Ton High Speed Stamping Press s/n 3436 w/ Die Protection Controls, Die Safety Block with Interlock, 70-1200 Strokes/Min (Variable) 100-1200 @ 0.5" Stroke to 70-550 @ 2.5" Stroke, 2" Ram Adj, 26.25" x 21.6" Bolster Area, 25.75" x 16" Ram Area, Air Clutch, Bruderer BTS4-30 30-Ton High Speed Stamping Press s/n 3233 w/ Bruderer ElectroCam Plus 5000 Series Controls, 1.5" Adjustable Stroke, 0-600 Strokes/Min, 9" Shut Height, 21.5" x 18.5" Bolster Area, 12" Between Posts.

Bruderer BTS4-30 30-Ton High Speed Stamping Press s/n NA w/ Wintriss Data Instruments Clutch and Brake Controls, 1.5" Adjustable Stroke, 0-600 Strokes/Min, 9" Shut Height, 21.5" x 18.5" Bolster Area, 12" Between Posts.

Federal No.8 100-Ton DBI Stamping Press s/n 8-224 w/ Wintriss Smart PAK Controls, 6" Stroke, 15" Throat, 45 Strokes/Min, 36" x 28" Bolster Area, 19.5" Shut Height, 3" Ram Adj., Air Clutch.

Niagara M-60 60-Ton DBI Stamping Press s/n 50660 w/ 4" Stroke, 3" Ram Adj., 32" x 21" Bolster Area, 21" x 16" Ram Area, 11 1/2" Throat Depth, 100 Strokes/Min, Air Clutch, Air Brake, Palm Buttons.

Minster No.5 Type 101-5F 45-Ton DBI Stamping Press s/n 101-5-20528 w/ 3" Stroke, 2.5" Ram Adj., 12 3/4" Shut Height, 28" x 18" Bolster Area, 18" x 12" Ram Area, 9 1/2" Throat Depth, 90-180 Strokes/Min, Air Clutch, Air Brake, Palm Buttons.

Turret Punch Press :

1990 Amada "Aries 245" 20-Ton 20-Station CNC Turret Punch Press s/n 24500597 w/ Amadan O4P-C Controls, 20-Station Thin Turret, (2) Indexable Tool Stations, Automatic Sheet Repositioner, 37" x 96" Ball-Top Table.

Press Brakes :

Cincinnati 90AFx6' "Autoform" 90-Ton x 6' Hydraulic CNC Press Brake s/n 45408 w/ Cincinnati Adaptive Autoform CNC Controls, 8' Bed Length, 8" Stroke, 7 1/4" Throat Depth, 7" Shut Height, 15" Open Height, 78 1/2" Between Uprights, Light Curtain.

Amada F0B-800 mdl. FB08025E 80-Ton x 8' CNC Up-Acting Press Brake s/n 8500078 w/ Amada NCB-EX Controls, 96" Bed Length, 98.4" Max Bend Length, 3.94" Stroke, 15.75" Throat depth, 14.56" Open Height, 86.6" Between Uprights.

45 TON



Minster No.5 Type 101-5F 45-Ton DBI Stamping Press

90 TON



Niagara PN-90-72-30 90-Ton Stamping Press

PRECISION STAMPING & FABRICATION EQUIPMENT



40 TON

Bruderer BTSA40 40-Ton High Speed Stamping Press w/ Die Protection Controls



HIGH SPEED STAMPER

Bruderer BTSA-30 30-Ton High Speed Stamping Press w/ Bruderer ElectroCam Plus 5000 Controls



Bruderer BTSA-30 30-Ton High Speed Stamping Press w/ Wintriss Clutch and Brake Controls



CNC PRESS BRAKE

Cincinnati 9DAF x 6' "Autoform" 90-Ton x 6' Hydraulic CNC Press Brake



Press Support

AMADA CNC TURRET PUNCH & CNC PRESS BRAKE



MUST SEE

1990 Amada "Aries 245" 20-Ton 20-Station CNC Turret Punch Press



CNC 80 TON PRESS BRAKE

Amada F08-800 mdl. FBD8025E 80-Ton x 8' CNC Press Brake

PUBLIC AUCTION

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Wysong B-48 12-14GA x 48" Power Roll



Strippit Single End Punch and Presses



Roper Whitney - Pexto 52-12 12GA x 52" Power Shear



Various Spot Welders

Shears :

2002 Atlantic HDS-12-1/4 12' x 1/4" Cap Hydraulic Shear s/n 66615 w/ Power Back Gauge, 34" Back Gauge Travel, 10-17 Strokes/Min, 43" Squaring Arm, Front Supports.

Roper Whitney - Pexto 52-12 12GA x 52" Power Shear s/n 570-6-82 w/ Dial Back Gauge, Squaring Arm.
DiAcro Shear No.36 36" Hand Shear s/n EE-1783 w/ Stand.

Punch Presses :

Strippit Super 30/40 30-Ton Production Fabrication Punch Press s/n 03372569.

WA Whitney mdl. 627 Fabrication Punch Press s/n 627-000-15583 w/ 36" Throat.

WA Whitney 615-A Manual Duplicator Punch Press.

Press Support :

Coe CPRF-218 18" Straightener / Feeder s/n 2510-1.

Benchmaster mdl. 9-10 Straightener s/n 24839.

Dimeco type 1675/AV 8" Straightener / Feeder s/n 1884/3.

Rapid Air mdl. R36NA 4" Straightener/Feeder/Coil Feeder s/n 161159 w/ Controls.

Press Room Equipment mdl. AF-3 18" x 18" Pneumatic Feeder s/n 841118.

Rowe "Easy Load" mdl. 2006-J6-P12 Coil Cradle s/n 28968 w/ 12" Cap, 84 FPM.

Peck-Lewis / Benchmaster mdl. 4-10 Coil Cradle s/n 24715.

Littell No. 25-36 Motorized Coil s/n 77051-68 w/ 2500 Lb Cap, 12-14-36 Coil ID.

(2) Presstronics PRSPV-1000 Coilers s/n's 4478-01, 4478-02.

PA Industries SRA200LC3 Motorized Coiler s/n 200708-03956.

(2) Horizontal Motorized Coil Feeders.

Littell, Durant and Cooper-Weymouth Coil Reels.



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