



AMERICAN AUCTIONEERS GROUP

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Permit No. 298

PUBLIC AUCTION

SHEET METAL FAB & CNC MACHINE TOOLS

AUCTION LOCATION:

**9703 Alesia St.
South El Monte, CA**

AUCTION DATE:

TUESDAY DECEMBER 18, 2018 @ 10:30 am (PST)

INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 am

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



CNC MACHINING AND FABRICATION



1997 Nisshinbo HTP-1000 22 Ton 22-Station CNC Turret Punch Press w/ Nisshinbo CNC Controls



Scottish Machine Tool Corp No. 854 Roll Former



Cincinnati 135 Ton x 10' CNC Hydraulic Press Brake w/ Cincinnati Autoshape Control



AFM MK6-31 10' Hydraulic Power Shear w/ Dial Back Gage



AUCTION: TUESDAY DECEMBER 18, 2018



Heim mdl. 100-12 100 Ton x 12" Press Brake w/ Manual Back Gage



Raymond and Crown Electric Pallet Movers



Forklifts and Support Equipment



Hydraulic Balers

Lathes :

Axelson 32" x 168" Geared Head Lathe s/n 1710 w/ 6-555 RPM, Inch Threading, Tailstock, (3) Steady Rests, 28" 4-Jaw Chuck.
Summit mdl. 26-4X10 29" x 112" Geared Head Gap Bed Lathe s/n 800422 w/ 14-1010 RPM, 4 1/8" Thru Spindle Bore, Inch/mm Threading, Tailstock, Dorian Tool Post, 12" 3-Jaw Chuck.
Ponar TUR-50 Geared Head Lathe w/ 8-1800 RPM, Inch/mm Threading, Tailstock, Steady Rest, KDK Tool Post, 10" 3-Jaw Chuck, Coolant.

(2) Nardini Nod us mdl. ND1560E 15" x 60" Geared Head Gap Bed Lathe s/n's A9HDVND682, A9HDVND681 w/ Mitutoyo KA Counter DRO, 25-2000 RPM, Taper Attachment, Inch/mm Threading, Tailstock, Steady and Follow Rests.

LeBlond Makino 19" x 60" Servo Shift Lathe w/ Mitutoyo KA Counter Programmable DRO, 40-1600 RPM, Tailstock, Tool Post, 10" 6-Jaw Chuck.

Monarch 10"EE 10" x 20" Lathe s/n 90931 w/ Sony LH-52 DRO, 0-3000 RPM, Tailstock.

Schiess 59" Vertical Turret Lathe w/ 5-Station Turret Head, Boring Head, 2.9-90 RPM, 59" Table.

Warner & Swasey No. 3 Turret Lathe s/n 585315-2496651 w/ 67-1480 RPM, Cross Slide, 6-Station Turret, 10" 3-Jaw Power Chuck.

Mills :

Lagun FTV-2S Vertical Mill s/n 22387 w/ Anilam Wizard DRO, Dial Change RPM, Chrome Ways, Power "X" and "Knee" Feeds, 10" x 50" Table.

Bridgeport Vertical Mill s/n 164112 w/ Mitutoyo KA Counter Programmable DRO, 1.5Hp Motor, 60-4200 Dial Change RPM, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill s/n 143231 w/ Mitutoyo DRO, 1Hp Motor, 80-2720 RPM, Power Feed, 9" x 42" Table.

Husky AM-VO-A1S Vertical Mill s/n 397 w/ 12-Speeds, R8 Spindle, 8" x 31" Table.

Support Machinery :

TekPro "Dimension SST" 3D Printer w/ Dual Cord Sources and Supplies.

Cincinnati 15" x 48" Cylindrical Grinder w/ Power Cycles, Motorized Work Head.

Jotes SPD-30B 12" x 59" Automatic Surface Grinder s/n 2424-1931 w/ Mitutoyo DRO, Electromagnetic Chuck, Coolant.

Boyar Schultz H612 6" x 12" Surface Grinder w/ Electromagnetic Chuck.

Boyar Schultz "Six Twelve Deluxe" 6" x 12" Surface Grinder (NO CHUCK).

Timesavers mdl. 252-2MWB 52" Wet Belt Grainer s/n 25204 w/ Air Knife, Coolant and Filtration System.

Sterling Large Diameter Drill Sharpener.

2000 DoAll mdl. C-916 9" Horizontal Band Saw s/n 527-991185 w/ Pneumatic Clamping and Down Feed, Adjustable FPM.

Startrite mdl. 20RWH 20" Vertical Band Saw w/ Blade Welder (NEEDS WORK).

Leten mdl. DCM-5 20" Vertical Band Saw w/ Blade Welder (NEEDS WORK).

DoAll mdl. 16-3 16" Vertical Band Saw s/n 50-53122 w/ Blade Welder (NEEDS WORK).

Enco Mill/Drill Machine w/ 12-Speeds, Power Feed, 8 1/2" x 29" Table.

Richmill Power Drill Press w/ 90-3360 RPM.

Delta, Rigid, Central Machinery and Orbit Pedestal Drill Presses.

Speedaire 7.5Hp Vertical Air Compressor w/ 80 Gallon Tank.

Revco ULT1790-9-V14 -86 Deg C Chest Style Ultra Low Temperature Freezer.

Lincoln Idealarc 250 Stick Welder.

Inspection:

Fabri-Vision 48" x 48" Digitizing Scanner.

Material Handling :

Komatsu FG25ST-12 4480 Lb Cap LPG Forklift s/n 555852A w/ 3-Stage Mast, 188" Lift Height, Side Shift, Solid Tires.

Crown 30SCTT 3000 Lb Cap Electric Forklift s/n 1A139703 w/ 3-Stage Mast, 190" Lift Height, Charger.

Datsun CF01 2000 Lb Cap LPG Forklift s/n CF01-000081 w/ 2-Stage Mast, 130" Lift Height, Cushion Tires.

Crown 5500 Series Electric Pallet Mover s/n 6A297533 w/ 3-Stage Mast, 192" Lift Height, Charger.

Raymond EASI 4500 Lb Cap Stand-In Electric Pallet Mover s/n EZ-A-97-08178 w/ 211" Lift Height, Charger.

Raymond EASI R45TT 4500 Lb Cap Stand-In Electric Pallet Mover s/n EZ-A-05-34598 w/ 211" Lift Height, Charger.

Crown 45RRTT 4500 Lb Cap Stand-In Electric Pallet Mover s/n 1A117818 w/ 279" Lift Height, Side Shift,

CNC MACHINE TOOLS & FABRICATION

MUST SEE



1997 Haas VF-2 4-Axis CNC Vertical Machining Center w/ Haas Controls, 21-ATC, CAT-40

2 AVAILABLE



Fadal VMC4020HT CNC Vertical Machining Center w/ CNC88 Controls **2-AVAILABLE**

2003



Hitachi Seiki NF-20 Twin Turret CNC Turning Center



Summit 26-4X10 29" x 112" Gear-Gap Lathe w/ 4 1/8" Thru Spindle Bore



Schies 59" Vertical Turret Lathe

CNC Mills :

1997 Haas VF-2 4-Axis CNC Vertical Machining Center s/n 11264 w/ Haas Controls, 21-Station ATC, CAT-40 Taper Spindle, 15Hp High Torque Motor, Programmable Coolant Nozzle, Chip Auger, Coolant.

Fadal VMC4020HT CNC Vertical Machining Center s/n 9307061 w/ Fadal CNC88 Controls, 21-Station ATC, 40-Taper Spindle, 20" x 48" Table, Coolant.

Fadal VMC4020 CNC Vertical Machining Center s/n 9109590 w/ Fadal CNC88 Controls, 21-Station AYC, 40-Taper Spindle, 20" x 48" Table, Coolant.

Tree Journeyman-310 3-Axis CNC Vertical Mill s/n 9-32-84-10011 w/ General Numeric GN10 Controls, Universal Kwik-Switch Taper Spindle, Dial Change RPM, Box Ways, 10" x 44" Table.

CNC Lathes :

Hitachi Seiki NF-20 Twin Turret CNC Turning Center s/n NF-20026 w/ Fanuc Controls, 12-Station Upper Turret, 8-Station Lower Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, 5C Collet Nose, Coolant.

LNS Hydrobar Express 326 52 Hydraulic Bar Loader / Feeder.

CNC Turret Punch Press :

1997 Nisshinbo HTP-1000 22 Ton 22-Station CNC Turret Punch Press s/n HTP-97012 w/ Nisshinbo CNC Controls, 22-Station Thick Turret, (2) Indexing Tool Stations, 50mm Ram Stroke, Takada Hydraulic Power Unit.

Chassismaker Co. CM2000 Turret Punch Press w/ Chassismaker Controls, 12-Station Turret, 54" x 72"

Brush Top Table.

Directions : From Los Angeles, take the 60-Fwy east to Santa Anita Ave and turn left(North). Turn left on Rush St. Turn left on Potrero Ave, then right onto Alesia St. Look for "Auction Today" signs.

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Heller HS-40-10 14' Hydraulic Power Shear w/ Heller Controls



Heim 70-12 70 Ton x 12' Press Brake w/ Pneumatic Clutch



Master-Fab PC-230-12 230 Ton x 12' Hydraulic Press Brake w/ Dial Back Gage



ELG "Hydra-Shear" 1/8" x 6' Deep Throat Hydraulic Power Shear



Axelson 32" x 168" Geared Head Lathe

CNC:

Hitachi Seiko Type H-CUT304S CNC Wire EDM Machine s/n D315278003 w/ Fanuc SP300 System HF Controls.

Press Brakes :

LVD Type 65JS08 65 Ton x 98" CNC Press Brake s/n 16374 w/ Hurco Autobend IV Controls and Back Gauging, 7 1/2" Throat, 9 1/2" x 74" Punch Die Tooling Base.

Wysong H-55-6 55 Ton x 6' CNC Press Brake s/n HPB21-107 w/ Autogauge CNC99 Controls and Back Gauging, 8' Bed Length, 8 1/2" Throat.

Master-Fab mdl. PC-230-12 230 Ton x 12' Hydraulic Press Brake s/n 85-2-858 w/ Dial Back Gage, 12' Bed Length, 11 7/8" Throat, 126" Between Uprights. Chicago mdl. 135 15 Ton x 48" Press Brake s/n PL-1017-M w/ Manual Back Gage, 48" Bed Length, 6 1/4" Throat, 31" Between Uprights.

Cincinnati mdl. A655 135 Ton x 8' NC Hydraulic Press Brake s/n 43869 w/ Cincinnati Autoshape Controls and Back Gauging, 10' Bed Length, 8" Max Stroke, 7" Throat, 102" Between Uprights.

Heim mdl. 100-12 100 Ton x 12' Press Brake s/n 1949 w/ Manual Back Gage, 12' Bed Length, 8 1/8" Throat, 124" Between Uprights.

Heim mdl. 70-12 70 Ton x 12' Press Brake s/n 230 w/ Manual Back Gage, Pneumatic Clutch, 12' Bed Length, 8" Throat, 125" Between Uprights.

Chicago Size 204 10' Power Folding Brake s/n 53507.

Shears :

Heller HS-40-10 14' Hydraulic Power Shear s/n 54686 w/ Heller Controls and Back Gaging.

AFM mdl. MK6-31 10' Hydraulic Power Shear s/n IJGS/9-60001 w/ Dial Back Gage, 125" Squaring Arm, Roller Ball Material Supports.

Pexto 10' Power Shear.

ELG "Hydra-Shear" 1/8" x 6' Deep Throat Hydraulic Power Shear s/n 618BGA67530 w/ 14" Throat, Dial Back Gage, 45" Squaring Arm and Supports.

Wysong 72" Power Shear w/ Dial Back Gage, Front Material Supports.

Fabrication :

Scottish Machine Tool Corp No. 854 Roll Former w/ 22" Diameter Rolls.



Nardini Nodus ND1560E 15" x 60" Gear-Gap Lathe w/ Mitutoyo DRO **2-AVAILABLE**