



AMERICAN AUCTIONEERS GROUP

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PRESORTED  
First-Class Mail  
U.S. Postage  
**PAID**  
STA CLARITA, CA  
Permit No. 298

## PRECISION CNC MACHINING & FAB FACILITY

### AUCTION LOCATION:

2619 S. Oak St.  
Santa Ana, CA

### AUCTION DATE:

TUESDAY JULY 17, 2018 @ 10:30 am (PST)

### INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 am

TERMS AND CONDITIONS  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

**BID LIVE OR VIA WEBCAST**



## CNC MACHINING & FABRICATION

**MUST SEE**

**2005**



2005 Bystronic "ByStar 4020" CNC Laser Contour Machine w/ Bystronic Controls, "Bylaser 4400"

**2007**



2007 Fadal MAG VMC 6030HT 4-Axis CNC Vertical Machining Center w/ CNC 32MP Controls, 21-Station ATC, CAT-40 Spindle, 10,000 RPM

**2012**



2012 Accurpress 71008 100 Ton x 8' CNC Press Brake w/ Accurpress ETS100 Controlled Gaging SYSTEM

**2004**



2004 Hwa Cheon Hi-TECH 200B CNC Live Turret Turning Center w/ Fanuc 0i-TB Controls

PUBLIC AUCTION



# CNC MACHINING & FABRICATION



2005 Fadal VMC 5020A HA CNC Vertical Machining Center w/ Multi Processor CNC Controls, 24-Station Side-Mount ATC, CAT-40 Spindle, 10,000 RP



2002 Fadal VMC 4020HT CNC Vertical Machining Center w/ Multi Processor Controls, 24-Station Side-Mount ATC, CAT-40 Spindle, 10,000 RPM



1997 Fadal VMC 3016HT CNC Vertical Machining Center w/ CNC88HS Controls, 21-ATC, CAT-40 Spindle



1996 Mori Seiki SL-25B5 CNC Turning Center w/ MSC-680 Controls



LNS Quick Load Automatic Bar Loader/Feeder



2015 Hexagon Metrology "Romer Absolute Arm" RA-7520-3 Portable CMM System w/ 2m/6.6' Measuring Range

## CNC Mills :

2007 Fadal MAG VMC 6030HT 4-Axis CNC Vertical Machining Center s/n 012007081083 w/ Fadal CNC 32MP Controls, 21-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Inch Ball Screws, AC Motors, 15Hp, High Speed CPU, Color Monitor, 4meg Memory Expansion, Rigid Tapping, 30" x 58" Table, Coolant.

2005 Fadal VMC 5020A HA CNC Vertical Machining Center s/n 012005057829 w/ Fadal Multi Processor CNC Controls, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 10,000 RPM, Metric Ball Screws, AC Drives, High Speed CPU, Graphics, 4meg Memory Expansion, Single Hydraulic Brake, 20" x 57" Table, Coolant.

2002 Fadal VMC 4020HT CNC Vertical Machining Center s/n 012002064433 w/ Fadal Multi Processor CNC Controls, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 10,000 RPM, 4th Axis Prewire (NO BOARD), 4meg Memory Expansion, Rigid Tapping, High Speed CPU, Graphics, WYE/Delta, 20" x 48" Table, Coolant.

1997 Fadal VMC 3016HT mdl. 904-1 CNC Vertical Machining Center s/n 9703522 w/ Fadal CNC88HS Controls, 21-Station ATC, CAT-40 Taper Spindle, 422k Memory Expansion, High Speed CPU, Graphics, Tool Load Comp, Assist Software, 16" x 36" Table, Coolant.

## CNC Lathes :

2004 Hwa Cheon Hi-TECH 200B CNC Live Turret Turning Center s/n M015352L1FG w/ Fanuc Series 0i-TB Controls, Tool Presetter, 12-Station Live Turret, Hydraulic Tailstock, Parts Catcher, 10" 3-Jaw PowerChuck, S26 Collet Pad Nose, Coolant, LNS Quick Load Automatic Bar Loader / Feeder.

1996 Mori Seiki SL-25B5 CNC Turning Center s/n 7926 w/ Mori Seiki MSC-680 Controls, Tool Presetter, 12-Station Turret, Hydraulic Tailstock, 10" 3-Jaw Power Chuck, 5C Collet Nose, S26 Collet Pad Nose, Coolant, LNS Quick Load Automatic Bar Loader / Feeder.



Webb 20 1/2 GX60 20" x 60" Gear-Gap Lathe



Miller Welders  
\*\*9-AVAILABLE\*\*



Miller Dynasty 350  
Arc Welder



# AUCTION: TUESDAY JULY 17, 2018



2005 Bystronic "ByStar 4020" CNC Laser Contour Machine w/ Bystronic Controls, "Bylaser 4400"



1994 Accurpress 7608 60 Ton x 8' CNC Press Brake w/ Accurpress CNC Gaging System



Haeger 618 6 Ton x 18" Hardware Insertion Press



Amada CSH-220 8 3/4" x 8 3/4" Power Notcher



Hardinge DV-59 Narrow Bed Second OP Lathe

## Fabrication :

2005 Bystronic "ByStar 4020" CNC Laser Contour Machine s/n 2308 w/ Bystronic Controls and Hand Held Controller, Bystronic "Bylaser 4400" 4400 Watt CO2 Laser Package, 10.600 nm Wave Length, 20mm Beam Dia., Rotary Axis ("U" Axis) with 12" 4-Jaw Chuck, 6" Bore Thru Spindle, Center, (2) 80" x 160" Shuttles, 4000mm x 2000mm Cutting Area, 0.8" max Cutting Thickness Steel, Stainless and Aluminum, EF type WKL430 S3.0UL Cooling System, Kaeser Refrigerated Air Dryer, Donaldson Torit mdl.

DF02-12 6-Element Dust Collection System s/n 2058210.

2012 Accurpress mdl. 71008 100 Ton x 8' CNC Press Brake s/n 11338 w/ Accurpress ETS100 Controlled Gaging System, 96" Bed Length, 10 1/4" Throat Depth, 78" Between Uprights.

1994 Accurpress mdl. 7608 60 Ton x 8' CNC Press Brake s/n 2476 w/ Accurpress CNC Gaging System, Pendant Controls, 96" Bed Length, 8" Throat Depth, 78 3/4" Between Uprights.

Amada CSH-220 8 3/4" x 8 3/4" Power Notcher w/ Fence System.

Federal 125 Ton OBI Stamping Press s/n 10A-249 Remanufactured July/1990 w/ 5" Stroke, 17" Shut Height, 3" Ram Adj., 15" Throat Depth, 28" x 40" Bolster Area.

Timesavers mdl. 137-1HPM/75 36" Belt Grainer s/n 21053M w/ Timesavers Controls, 36" Belt Feed.

Haeger mdl. 618 6 Ton x 18" Hardware Insertion Press w/ Tooling.

D-Squared Hydraulic Tube Bender w/ Power Train Electric-Hydraulic Power Unit, 2", 1 3/4", 1 1/2", 1 1/4", 1" and 3/4" Bend Tooling.

Tube Roll mdl. 99736 Manual Tube Roller w/ 2 1/8", 2", 1 3/4", 1 1/4", 1" and 1/2" Roll Dies.

Universal Bender.

36" Hand Roll w/ 2" Rolls, Stand.

Central Hydraulics 20 Ton Hydraulic H-Frame Press.

Dake mdl. 1 1/2 B1 Arbor Press w/ Speed Wheel.

## Lathes and Mills :

Webb 20 1/2" GX60 20" x 60" Geared Head Gap Bed Lathe s/n L8011-09 w/ 28-1350 RPM, Inch Threading, Tailstock, Trava-Dial, Aloris Tool Post, 12 1/2" 3-Jaw Chuck, Coolant.

Hardinge DV-59 Narrow Bed Second OP Lathe s/n DV-59-9158 w/ 230-3500 RPM, Compound Cross Slide, Tailstock, 5C Collet Closer, 5" 3-Jaw Chuck.

Lagun FT-2 Vertical Mill w/ Mitutoyo KA Count DRO, 55-2940 RPM, 8-Speeds, Chrome Ways, Power Feed, 9" x 48" Table, Coolant.

Lagun FT-2 Vertical Mill w/ Sony Millman DRO, 55-2940 RPM, 8-Speeds, Chrome Ways, 9" x 48" Table.

Lagun FT-1 Vertical Mill w/ Sony Millman DRO, 55-2940 RPM, 8-Speeds, Chrome Ways, 9" x 42" Table, Coolant.

## Tooling :

Amada 8-Drawer Tooling Cabinet w/ Wila BIU and OZU New Standard Premium Style Brake Tooling. Vidmar 9-Drawer Tooling Cabinet w/ Laser Supplies.

Fadal V300 4 th Axis 12" Rotary Head s/n 022007093063.

Fadal VH65 4 th Axis 6 1/2" Rotary Head w/ 5C Collet Nose.

Fadal VH5C 4 th Axis 6 1/2" Rotary Heads w/ 5C Spindle Nose.

(96) CAT-40 Taper Tooling, (13) Kurt 6" Angle-Lock Vises, 8" Angle-Lock Vise, 8" Machine Vise, (2)

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2005



2005 GMC W4500 16' Stake Bed Truck w/ 6.0L Gas Engine, Auto Trans

2012



2012 Chevrolet Colorado Pickup Truck w/ 2.9L Gas Engine, Auto Trans



Kalmar P60BXH PS 5550 Lb Cap LPG Forklift



Toyota 8FGCU25 4500 Lb Cap LPG Forklift



Federal 125 Ton OBI Stamping Press \*\*Remanufactured July/1990\*\*

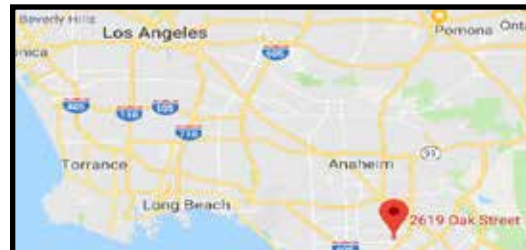
3 AVAILABLE



Lagun FT-2 Vertical Mills w/ DRO's

## Material Handling :

2005 GMC W4500 16' Stake Bed Truck Lisc# 7V56003 w/ 6.0L Gas Engine, Automatic Trans, AC, 173,380 Miles, VIN# 4KDC4B1U56J802046.  
 2012 Chevrolet Colorado Pickup Truck Lisc# 16802J1 w/ 2.9L Gas Engine, Automatic Trans, AC, 55,010 Miles, VIN# 1GCCSBF91C8167191.  
 Kalmar AC mdl. P60BXH PS 5550 Lb Cap LPG Forklift s/n 585742A w/ 3-Stage Mast, 183" Lift Height, (4) Accessory Levers, Cushion Tires, 4842 Metered Hours.  
 Toyota 8FGCU25 4500 Lb Cap LPG Forklift s/n 17986 w/ 3-Stage Mast, 189" Lift Height, Side Shift, Cushion Tires.  
 (3) Cantilever Sheet Stock Racks, Single and Double Sided Cantilever Material Racks, Die Racks, Pallet



Directions : From North Orange County, take the 55-Fwy south. Exit on Dyer Rd and turn left (West). Turn right on S. Halladay St. Turn left on Goetz Ave. Turn left onto Oak St. Look for "Auction Today" signs.

## Support Machinery :

Powermatic mdl. 87 20" Vertical Band Saw s/n 8087274 w/ Blade Welder, 24" x 24" Table.  
 Scotchman 12" Miter Cold Saw w/ Manual Clamping, Work Stop, Support Conveyors, Coolant.  
 Kalamazoo 14" Pneumatic Miter Saw w/ Pneumatic Clamping and Feed, Coolant.  
 Burr King mdl. 562 1 1/2" Pedestal Belt Sander.  
 (3) Burr King mdl. 482 2" Pedestal Belt Sanders.  
 HDT 20" Pedestal Disc Sander.  
 Wilton 1" Belt / 8" Disc Sander w/ Stand.  
 Giant Media Tumbler w/ Sound Enclosure, 19" x 35" Tub.  
 Powermatic mdl. 1140A Pedestal Drill Press.  
 (2) Central Machinery Pedestal Drill Presses.  
 Baldor and Craftsman Pedestal Grinders.  
 2012 Kaeser AS20 Sigma Series 20Hp Rotary Air Compressor s/n 1054 w/ 92 CFM @ 125 PSIG, 18,368 Metered Hours.  
 2005 Kaeser TCH26 Refrigerated Air Dryer s/n 1024.  
 Ingersoll Rand mdl. 2545K10V-3GRAING 10Hp Vertical Air Compressor s/n 0811060027 w/ 120 Gallon Tank.

## Welding :

Miller Dynasty 350 Arc Welding Power Source s/n MB380585L.  
 Miller Dynasty 300DX Arc Welding Power Source s/n LG320797L w/ Miller Coolmate-3 Cooler, TIG Runner Cart.  
 Lincoln PowerMIG 350MP MIG Welding Power Source s/n U1050502687 w/ Prewflow/ Post Flow, Rin In, Start, Crater and Burn Back Controls.  
 Miller Syncrowave 350LX Arc Welding Power Source s/n LG040323L.  
 Miller Syncrowave 250 CC-AC/DC Arc Welding Power Source s/n JJ381316.  
 (3) Miller Millermatic 252 Arc Welding Power Sources s/n's MG030117N, MD212204N, LJ040605B.  
 (2) Miller Millermatic 250X CV-DC Arc Welding Power Sources and Wire Feeders s/n's KJ217550, KJ171928.  
 Panasonic TIG Star WX300 TIG Welding Power Source w/ Cart.  
 Lincoln SP-135PLUS 110 Volt Wire Welder w/ Cart.  
 Acme 50kVA x 30" Spot Welder s/n 11645.  
 Welding Torch Cart w/ Acces.  
 Welding / Fabrication Tables 72" x 120" x 1.25", 64" x 76" x 3/4", 62.5" x 72" x 1", 48" x 60" x 7/8", 48" x 60" x 3/4".  
 Profax 14" Welding Positioner.  
 MK Products Welding Positioner.