



AMERICAN AUCTIONEERS GROUP

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STA CLARITA, CA  
Permit No. 298

PUBLIC AUCTION

## PRECISION CNC MACHINING FACILITY

### AUCTION LOCATION:

1570 E. Victoria Ave.  
San Bernardino, CA

### AUCTION DATE:

THURSDAY MAY 10, 2018 @ 10:30 am (PST)

### INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 pm

TERMS AND CONDITIONS  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST

## CNC TURNING AND MILLING



2005 YCM TC-15 CNC Turning Center w/ Yeong Chin Fancu TXP-100i Controls



Blanchard No. 18 36" Blanchard Rotary Grinder



Bullard Retrofit CNC Vertical Boring Lathe w/ GN 6 Series CNC Controls



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# CNC MACHINING FACILITY



Victor V Center-4 CNC Vertical Machining Center w/ Fanuc 10M Controls



Mori Seiki MV-45/40 CNC Vertical Machining Center w/ Fanuc 11M Controls



Mori Seiki MV-40 CNC Vertical Machining Center w/ Fanuc 6M Controls

## CNC Mills :

Matsura MC-1000V 4-Axis CNC Vertical Machining Center s/n 84064084 w/ Fanuc System 6M Controls, 35-Station ATC, BT-45 Taper Spindle, 200-3580 RPM, Travels "X"=41.3, "Y"=20, "Z"=22, 4 th -Axis 12" Rotary Head, Coolant.

Mori Seiki MV-45/40 CNC Vertical Machining Center s/n 628 w/ Fanuc System 11M Controls, 20-Station ATC, BT-40 Taper Spindle, Memory Upgrade, 18" x 44" Table, Chip Conveyor, Coolant.

Mori Seiki MV-40 CNC Vertical Machining Center s/n 69 w/ Fanuc System 6M Controls, 20-Station ATC, BT-40 Taper Spindle, 60-6000 RPM, Travels "X"=30, "Y"=13.78, "Z"= 19.68, 14" x 42" Table, Coolant.

Victor V Center-4 CNC Vertical Machining Center w/ Fanuc 10M Controls, 16-Station ATC, BT-40 Taper Spindle, 150-6000 RPM, Travels "X"=22, "Y"=16, "Z"=18, 16 1/2" x 36" Table, Coolant.

Fadal VMC4020 mdl. 904-1 CNC Vertical Machining Center s/n 8604408 w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, 20" x 48" Table, Coolant.



Fadal VMC4020 CNC Vertical Machining Center



Matsura MC-1000V 4-Axis CNC Vertical Machining Center w/ Fanuc 6M Control

## CNC Lathes :

2005 YCM TC-15 CNC Turning Center s/n 0755 w/ Yeong Chin Fanuc TXP-100i Controls, 12-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, Chip Conveyor Coolant.

Bullard Retrofit CNC Vertical Boring Lathe w/ GN 6 Series CNC Controls, 36" Chuck.

Mazak M4 22" x 68" CNC Twin Turret CNC Gap Bed Lathe w/ Fanuc 5T Controls, 6-Station Drill/Bore Turret, 8-Station Turning Turret, Hydraulic Tailstock, Steady Rest, 12" 3-Jaw Chuck, Coolant.

Takisawa TC-2 CNC Turning Center s/n C8905038-241 w/ Fanuc 0T Controls, 8-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, Coolant.

Whacheon RL-1CNC CNC Turning Center s/n 8809-100 w/ Fanuc 0T Controls, 6-Station Turret, 8" x 13" Cross Slide Tooling Table, 5C Collet Nose, Coolant, Bar Feed.

Wickman 26-130 CNC Cross Slide Lathe s/n 28024 w/ GE Fanuc 0T Controls, Crawford Colleted Spindle, Part Chute, 7 3/4" x 30 1/4" Table, Ikura Seiki "Bartop" Automatic Bar Loader / Feeder.



Takisawa TC-2 CNC Turning Center w/ Fanuc 0T Controls



Wickman 26-130 CNC Cross Slide Lathe w/ Fanuc 0T Controls

## Support Machinery :

Pioneer Broach mdl. VM-215- 3 Vertical Broaching Machine s/n A1019 w/ 11 1/2" x 11 1/2" Table, Coolant.

DoAll mdl. C-1213M 13" Horizontal Band Saw s/n 143-83163 w/ Hydraulic Clamping, Work Stop, Coolant, Conveyor.

Kalamazoo Startrite mdl. 20RWS 20" Vertical Band Saw s/n 71793 w/ Blade Welder, Dial Change FPM.

MN Thackaberry 14" Abrasive Cutoff Saw.

Hansvedt SM-150B Die Sinker EDM Machine w/ mdl. 150B Power Supply, 9" x 15" Tooling Table, Maple-Top Work Bench and Acces.

IMC American Compressors mdl. 10BB 10Hp Rotary Vane Air Compressor s/n 99B80064 w/ Ingersoll Rand "Hydrogard" Refrigerated Air Dryer, Vertical Air Storage Tank.

Bracker AG mdl. RN002 Radial Riveter s/n 60522.

(2) Pedestal Drill Presses.

Servo Products mdl. 7000 Precision Micro Drill Press s/n 7465 w/ Work Light, 6" x 6 1/2" Table.

Milwaukee 14" Abrasive Cutoff Saw.

# AUCTION: THURSDAY MAY 10, 2018



Victor 1640B 16" x 40" Gear-Gap Lathe



GMC 2580 25" x 80" Gear-Gap Lathe w/  
Sino SDS6-2V Programmable DRO



Kalamazoo Startrite  
20RWS 20" Vertical  
Band Saw



Victor 2060 20" x 60" Gear-Gap Lathe



Bridgeport Vertical Mills



DoAll C-1213M 13" Horizontal Band Saw

## Mills :

Bridgeport Vertical Mill s/n 188750 w/ DRO II-2ML Programmable DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill s/n 203074 w/ 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, 9" x 42" Table.

Bridgeport Vertical Mill s/n 192918 w/ 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, 7" Mill Riser, Power Feed, 9" x 42" Table.

## Lathes :

GMC mdl. 2580 25" x 80" Geared Head Gap Bed Lathe s/n 012021 w/ Sino SDS6-2V Programmable DRO, 26-1800 RPM, Inch/mm Threading, 3" Thru Spindle Bore, Tailstock, Steady and Follow Rests, KDK Tool Post, 15 3/4" 3-Jaw Chuck.

Victor mdl. 2060 20" x 60" Geared Head Gap Bed Lathe s/n 780370 w/ 31-1500 RPM, Inch/mm Threading, Tailstock, Steady and Follow Rests, Trava-Dial, KDK Tool Post, 5C Collet Closer, 12" 3-Jaw Chuck, 14" 4-Jaw Chuck.

Victor mdl. 1640B 16" x 40" Geared Head Gap Bed Lathe s/n 1230 w/ 33-2000 RPM, Inch/mm Threading, Tailstock, Steady Rest, KDK Tool Post, 5C Collet Closer, 10" 3-Jaw Chuck, 12" 4-Jaw Chuck, Coolant.

Barker mdl. PMO Horizontal Mill s/n 3319 w/ 4" x 12" Table, Arbor and Support.

## Grinding :

18 36" Blanchard Rotary Grinder s/n 2608 w/ 36" Magnetic Chuck, 18" Grinding Head, Coolant.

Kent KGS-250AH 8" x 18" Automatic Hydraulic Surface Grinder s/n 810126-2 w/ Wheel Dresser, Fine Line Magnetic Chuck.

Timesavers mdl. TOP-18 18" Belt Grainer s/n 5525 w/ 18" Belt Feed.

Agathon mdl. 175-A Precision Tool and Cutter Grinder s/n 71069669.

Darex Precision Drill Sharpener w/ Stand.

16" Pedestal Disc Sander.

(2) Baldor 1/2Hp Pedestal Grinders.

Craftsman 6" Pedestal Grinder.

Delta Pedestal Grinder.

Leonard Grind-R- Lap Oscillating Tool Lapper.

# AUCTION: THURSDAY MAY 10, 2018



Miller Welders



DEA OITA P mdl. P1270  
CMM Machine



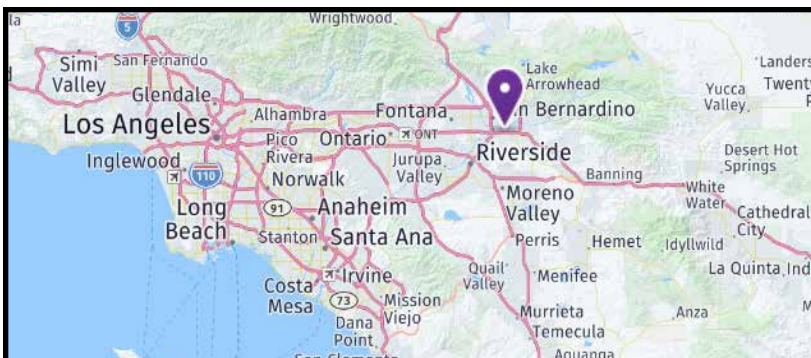
Turning Center w/ Fanuc OT Controls



Timesavers TOP-18 18"  
Belt Grainer



2005 Toyota Tacoma Pickup Truck  
w/ 2.7L VVT-I Gas Engine



Directions : From Los Angeles, take I-10 Fwy East. Exit on S. Tippecanoe Ave and turn left. Turn right onto E Victoria Ave. Look for "Auction Today" signs.

## Welding :

Miller Syncrowave 351 CV-AC/DC Arc Welding Power Source s/n KD521970 w/ Upgrades, Start Control, Crater Fill, Background Amperage, Pulses/Sec, % On Time. Miller Deltaweld 300 CV-DC Arc Welding Power Source s/n KE555609 w/ MK Cobramatic IA Wire Feeder and Miller S-22A Wire Feeder. Miller CP-30 CV-DC Arc welding Power Source s/n KF765632 w/ Miller S-22A Wire Feeder. Mill Welding Torch Cart w/ Acces.er Millermatic 35 Arc welding Power Source. ZCM-02 Track Burner s/n 1012023. Rotab 36" Motorized welding Positioner. 40" x 60" Steel Surface Plate / Welding Table.

## Tooling :

Haas 4 th Axis 9" Rotary head w/ Servo Controller. Yuasa mdl. UDX-22001 4 th Axis 9" Rotary Head w/ Yuasa Servo Controller. (45) BT-45 Taper Tooling, (40) BT-40 Taper Tooling, 8" Angle-Lock Vise, (4) 6" Angle-Lock Vises, (2) 5" Angle-Lock Vises, (150) 5C Collets, (24) R8 Collets and Tooling, Acto Motorized Spin Grinding Fixture, Suburban "Grind-Mate" Precision Grinding Fixture, Yuasa 10" Rotary Indexing Head, Yuasa 8" 3-Jaw Rotary Indexing Chuck, Weldon 5C Air Fixture, 5C Indexing Heads, Collet Closers and Spin Fixtures, Suburban 6" x 6" Compound Sine Table, Lista 13-Drawer, (2) 9-Drawer, 8-Drawer Tooling Cabinets, Lyon 7-Drawer Tooling Cabinet, Vidmar Tool Storage Cabinet, (6) Huot Drill and Tap Cabinets, Bux Magnetic Base Drill, Power Drills, Angle Grinders, Sanders and Saws.

## Inspection :

DEA OITA P mdl. P1270 CMM Machine s/n 5163 w/ Renishaw PH1 Probe Head, 30 1/2" x 50" x 15 1/2" Granite Table. MicroVu mdl. H-14 14" Floor Model Optical Comparator s/n 2920 w/ SWI Trak DRO, Surface and Profile Illumination, 5" x 18" Table. Wilson mdl. IJS Rockwell Hardness Tester s/n 861 w/ Stand. Mitutoyo SurfTest-211 Digital Surface Roughness Gage. Mitutoyo 12" Height Master and 6" Riser Block. Mitutoyo TM-101 Tool Makers Microscope. Fowler 24" Digital Height Gage, Starrett and Draper 24" Vernier Height Gages, Gage Block and Angle Block Sets, 60" Vernier Caliper, Wilson 100cm Long Blade Vernier Caliper, Mitutoyo and Starrett 0-6" OD Mic Sets, Import 20"-24", 16"-20" OD Mics, VIS 11"-12", 10"-11" OD Mics, Mitutoyo 8"-9", 6"-7" OD Mics, Brown & Sharpe 2.8"-3.2" Bore Mic, Import 2.5"-3.0" Bore Mic, Mitutoyo 2"-2.5" Bore Mic, Tesa 1.4"-1.6" Bore Mic, Etalon .8"-1.0" Bore Mic, Mitutoyo .7"-1.4" Dial Bore Gage, Import 1.4"-2.4", .4"- .7", .32"- .4" Dial Bore Gages, Import 3"-4", 2"-3", 0-1" Thread Pitch Mics, Starrett 0-.5" x 2" Deep Throat OD Mic, VIS 0-1" Indicating OD Mic, Starrett 0-1" Anvil Mic, Starrett 0-3" Depth Mic, Slocomb 0-1" Depth Mic, Fowler Dial Chamfer Gage, Pin Gage Sets .061"-1.000", Precision 48" x 60" x 6" Grade "A" Granite Surface Plate w/ Stand, 24" x 36" x 4" Granite Surface Plate w/ Cabinet Base, Precision 18" x 24" x 3" Granite Surface Plate, Precision 12" x 18" x 3" Granite Surface Plate.

## Material Handling and Misc:

2005 Toyota Tacoma Pickup Truck Lisc# 7P44970 w/ 2.7L VVT-I Gas Engine, Automatic Trans, AC, AM/FM/CD, 181,082 Miles, VIN# 5TENX22N25Z014222. Toyota 3000 Lb Cap LPG Forklift w/ 2-Stage Mast, Solid Tires.