



AMERICAN AUCTIONEERS GROUP

AMERICAN AUCTIONEERS GROUP

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Permit No. 298

PUBLIC AUCTION

CNC FABRICATION & MACHINING FACILITY

AUCTION LOCATION:
15645 COMMERCE LANE
HUNTINGTON BEACH, CA

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



AUCTION DATE:

WEDNESDAY JANUARY 24, 2018 @ 10:30 am (PST)

INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 a.m

SHEET METAL FABRICATION



1999 Amada VIPROS 255 20-Ton 31-Station CNC Turret Punch Press w/ Fanuc 18-P Controls



1995 Accurpress 7608 60 Ton x 8' CNC Hydraulic Press Brake

WATER JET CUTTING



Ward Jet Z-613 CNC Waterjet Contour Machine w/ Burny-Phantom ST Controls



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CNC FABRICATION FACILITY



990 LVD JS/25/10 ¼" x 10' Hydraulic Power Shear w/ Comptrol Digital Controls



Atlantic HD200-10 200 Ton x 10' Cap Hydraulic Press Brake



Timesavers mdl. 137-1HFM/75 36" Belt Grainer



Tennsmith PN-9 9.5" x 9.5" Power Notcher

CNC Turret Punch Presses :

1999 Amada VIPROS 255 20-Ton 31 Station CNC Turret Punch Press s/n 25510307 w/ Fanuc Series 18-P Controls, 31-Station Turret, 2-Indexable Tool Stations, Automatic Sheet Repositioner, 49" x 101" Ball

Top Table, Koolant Coolers HCV7500=PR-NF- FILT Cooling Unit.

Muratec Wiedemann mdl. W-2040 "Wiedematic Mach II" 20 Ton 24-Station CNC Turret Punch Press w/

Fanuc System 6M Controls, 24-Station Turret, Manual Sheet Repositioner, 30" x 94.5" Ball Top Table.

CNC Water Jet :

Ward Jet mdl. Z-613 CNC Waterjet Contour Machine w/ Cleveland Motion Controls Burny-Phantom ST

Controls, Ingersoll Rand Waterjet System, Streamline SL-50 IV 50Hp Intensifier, Flow 6X Waterknife System, Axiom mdl. 10CF Garnet Hopper.

Fabrication :

1995 Accurpress mdl. 7608 60 Ton x 8' Cap CNC Hydraulic Press Brake s/n 3545 w/ Accurpress CNC

Gauging System, Pendant ETS Controls, 8 ¼" Throat, 79" Between Uprights, Light Curtain.

Atlantic HD200-10 200 Ton x 10' Cap Hydraulic Press Brake s/n 52024 w/ Atlantic Controls, Dial Back

Gauging, 12" Throat, 122 ½" Bed Length, 103" Between Uprights.

1990 LVD Type JS/25/10 ¼" x 10' Hydraulic Power Shear s/n 18006 w/ Comptrol Digital Controlled Back

Gauge, 40" Squaring Arm.

Tennsmith mdl. PN-9 9.5" x 9.5" Power Notcher s/n 15672 w/ 8GA Cap, Fence System.

Haeger 6-Ton x 18" Hardware Insertion Press w/ Haeger Bowl Feeder, Tooling.

Timesavers mdl. 137-1HFM/75 36" Belt Grainer s/n 22366M w/ 37" Belt Feed, Air Sentry Water Filtered

Dust Collector.

Tennsmith 16GA x 48" Power Roll s/n 10306 w/ 3" Rolls, Roller Stand.

Strippit/ DiAcro mdl. 12-HR 12" Hand Roll s/n FL-1343 w/ 2" Rolls.

Hydraulic Universal Tube Bender w/ Hydraulic Unit, Steel Table and Tooling. Universal Bender.

Diamond 70FP Style BG 70-Ton Back Geared OBI Stamping Press s/n 62-BOI w/ Pneumatic Clutch, 6"

Stroke, 3" Slide Adjust, 21" x 31" Bolster Area.

Kenco mdl. 8-101 8 Ton OBI Stamping Press s/n G728-163 w/ 8" x 11.5" Bolster Area.

L & J No. 2 OBI Stamping Press w/ 12" x 18" Bolster Area.

AUCTION: WEDNESDAY JANUARY 24, 2018



Graziano Tortona SAG-14 14" x 60" Geared Head Lathe



Econotek mdl. 1340 13" x 40" Gear-Gap Lathe



Hartford Vertical Mill



Bridgeport Vertical Mill



Harvel 6" x 12" Surface Grinder



Haeger 6-Ton x 18" Hardware Insertion Press

Lathes and Mills :

Graziano Tortona SAG-14 14" x 60" Geared Head Lathe s/n 3152 w/ 80-1500 RPM, Inch/mm Threading, Tailstock, Steady Rest, Aloris Tool Post, 12" 4-Jaw Chuck, 10" 3-Jaw Chuck.

Econotek mdl. 1340 13" x 40" Geared Head Gap Bed Lathe s/n 9650406 w/ 70-2000 RPM, Threading, Tailstock, Aloris Tool Post, 6.5" 3-Jaw Chuck.

Bridgeport Vertical Mill s/n 169204 w/ 1Hp Motor, 80-2720 RPM, 8-Speeds, Chrome Ways, Power Feed, 9" x 42" Table.

Hartford Vertical Mill w/ 2Hp Motor, 80-2720 RPM, 8-Speeds, 9" x 42" Table.

Grinding :

Harvel 6" x 12" Surface Grinder w/ 6" x 14" Magnetic Chuck.

Dayton 3/4Hp Pedestal Buffer.

Rutland 6" Pedestal Grinder.

Rockwell mdl. 31-520 6" Pedestal Belt Sander.

Import 6" Belt / 12" Pedestal Disc Sander.

(2) Burr King mdl. 562 1" Belt Sanders.

Kalamazoo 1" Belt Sander.

Machining Support :

Startrite mdl. 20RWF 20" Vertical Band Saw s/n 90039 w/ Blade Welder, Dial Change FPM, 21" x 21" Table.

Powermatic mdl. 1150A Adjustable Speed Pedestal Drill Press s/n 9115V123 w/ 90-4800 RPM.

Dayton 20" 9-Speed Pedestal Drill Press.

Makita Miter Saw w/ Stand and Fence System.

Mr. Debur Media Tumbler w/ 13" x 31" Tub

AUCTION: WEDNESDAY JANUARY 24, 2018



Tennsmith 16GA x 48" Power Roll



Hydraulic Universal Tube Bender



Clark CGC20 3300 Lb Cap LPG Forklift

Welding :

Linde VI-253 CV-DC Arc Welding Power Source w/ MK Cobramatic MK-3A MIG Feeder.
Kemppi mdl. Kempo TIG AC/DC 250 250 Amp AC/DC Arc Welding Power Source.
Acme 24" Spot Welder.
Miller Portable Spot Welder w/ Stand.
Welding Torch Cart w/ Acces.

Tooling :

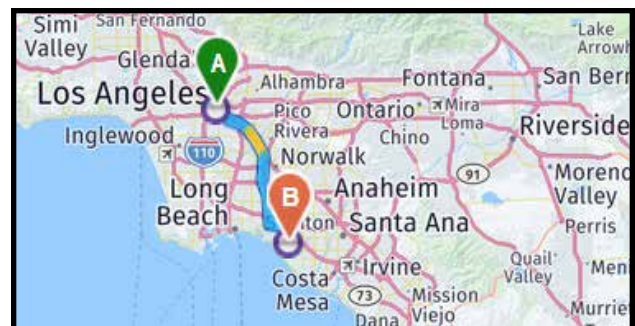
Press Brake Tooling and Rack.
Punch Die Tooling.
6" Pneumatic Machine Vise.
(2) Huot Drill Cabinets.
Tapmatic Tapping Heads.
Dynabrade Pneumatic Belt Sander, Electric and Pneumatic Pad Sanders, Orbital Sanders and Bar Sanders, Angle Grinders, Electric and Cordless Drills, Pneumatic Pin Grinders.

Inspection :

Aerospace 40" Vernier Caliper.
Etalon 24" Dial Height Gage.
Meyer Pin Gage Sets .061"-.500".
Mojave 36" x 48" x 6.5" Granite Surface Plate w/ Roll Stand.

Material Handling :

Clark CGC20 3300 Lb Cap LPG Forklift s/n C365L-1207- 9464FB w/ 2-Stage Mast, 130" Lift Height, Side Shift, Cushion Tires.
Pennsylvania Digital Counting Scale.
Sheet Stock and Shop Carts, Shelving, Work Benches.



Directions : From Los Angeles, take the 405-FWY south and exit on Bolsa Chica Rd South. Turn left on McFadden Ave. Turn right onto Commerce Lane. Look for "Auction Today" signs.

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BID LIVE OR VIA WEBCAST