



AMERICAN AUCTIONEERS GROUP

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Permit No. 298

CNC MACHINE TOOLS & FABRICATION COLD HEADERS / COMPLETE MACHINE REBUILDING DEPARTMENT

AUCTION DATE :
TUESDAY MAY 2, 2017

AUCTION LOCATION:
9703 ALESIA ST
SOUTH EL MONTE, CA

STARTING @ 10:30A.M. (PST)

Preview : Morning of sale from 8:00 am to 10:30 am

Online bidding thru bidspotter.com

TERMS OF SALE: CASH OR "CASHIERS" CHECK ONLY 15% "BUYER'S" PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



LATE MODEL MACHINE TOOLS & SUPPORT



2000

2000 AMADA RG-80, 80 Ton x 8' CNC Press Brake w/ 3 Axis NC9-EXII Control



MUST SEE

Nakamura-Tome Methods Slant CNC Turning Centers



2014

2014 A&V 5' x 8' Cap CNC Waterjet 410,MPa Max Pressure S/N: 1405-001



140 TON

Scottman FI85/140, 140 Ton HYD Ironworker

PUBLIC AUCTION

PUBLIC AUCTION

CNC MILLS AND LATHES :

CNC



Nakamura-Tome Methods Slant 1 CNC Turning Centers



Nakamura-Tome Methods Slant 3B CNC Turning Centers



Dyna Mechtronics DM-3220 CNC Vertical Machining Center



Matsuura MC-660VS CNC Vertical Machining Center



Mori Seki SH-50 2-Pallet CNC HMC, w/Fanuc MSC-516 MB, CAT 40, 40 ATC S/N: 606



IR 75 HP Rotary Air Compressor and Dryer



Tuda TudorMax 23X118 Geared Head Gap Bed Lathe s/n 20013 w/ 3 1/8" Thru Spindle Bore, 21-1500 RPM, Inch/mm Threading, Tailstock.



Genspark CY20 Die-Sinker EDM Machine

CNC Mills :

Dyna Mechtronics DM-3220 CNC Vertical Machining Center s/n 8571 w/ Siemens/Dyna Mechtronics Controls, 24-Station ATC, 40-Taper Spindle, Hand Wheel, 19 3/4" x 39 1/2" Table, Coolant.

Matsuura MC-660VS CNC Vertical Machining Center s/n 871006309 w/ Yasnac MX3 Controls, 30-Station ATC, 40-Taper Spindle, Renishaw Wear System and M17 Machine Interface, 15" x 34" Table, Coolant.

Kitamura MyCenter-1/485 CNC Vertical Drilling Center s/n 01933 w/ Kitamura/Fanuc 0M Controls, 16-Station ATC, 30-Taper Spindle, 10,000 RPM, Travels X=19", Y=13", Z=16", 14" x 31" Table, Coolant.

Matsuura MC-500V2 CNC Vertical Machining Center s/n 84064203 w/ Yasnac M5X Controls, 20-Station ATC, BT-35 Taper Spindle, 15" x 34" Table, Coolant.

Logan FTV-2S 3-Axis CNC Vertical Mill w/ Anilam Crusader Series M Controls, 40-Taper Spindle, Power Draw Bar, 10" x 50" Table, Coolant.

Supermax YCY-16VS 3-Axis CNC Vertical Mill s/n 9022557 w/ Anilam Crusader Series M Controls, 60-4200 Dial Change RPM, 30-Taper Spindle, Kurt Power Draw Bar, Box Ways 9" x 49" Table.

CNC Lathes :

Nakamura-Tome Methods Slant 3X Twin Turret CNC Turning Center s/n C31709 w/ Fanuc System 11TT Controls, 12-Station Upper Turret, 6-Station Lower Turret, 16" 3-Jaw Power Chuck, Coolant.

Nakamura-Tome Methods Slant 3B CNC Turning Center s/n C32308 w/ Fanuc System 10 Controls, 12-Station Turret, 12" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

Nakamura-Tome Methods Slant 3B CNC Turning Center s/n C31802 w/ Fanuc System 11TE Controls, 12-Station Turret, Hydraulic Tailstock, 10" 3-Jaw Power Chuck, Coolant.

Nakamura-Tome Methods Slant 3 CNC Turning Center s/n C30320 w/ Fanuc System 6T Controls, 12-Station Turret, Hydraulic Tailstock, 10" 3-Jaw Power Chuck, Coolant.

Nakamura-Tome Methods Slant 1H CNC Turning Center s/n C20705 w/ Fanuc System 6T Controls, 12-Station Turret, Hydraulic Tailstock, 6 1/2" 3-Jaw Power Chuck, Coolant.

Nakamura-Tome Methods Slant 1 CNC Turning Center s/n C20405 w/ Fanuc System 6T Controls, 12-Station Turret, Hydraulic Tailstock, 6 1/2" 3-Jaw Power Chuck, Coolant.



1995 Finn-Power mdl. TP2525 IF2/21/AM CNC Turret Punch Press w/ Sinumerik System 3 Controls, 21-Station Turret



1995 AMADA FBD-1030E, 100 Ton x 10' CNC Press Brake w/ 3 Axis NC9-EXII Control



Pines 4" HYD Mandrel Tube Bender, S/N: 101-2F-56-2600



Scottman FI85/140, 140 Ton HYD Ironworker

COLD HEADERS



National Machinery 1/2" Cold Nut Former / Cold Header



National Machinery 5/16" Cold Nut Former / Cold Header



Bridgport Series II Special Vertical Mill s/n 5366S w/ 2Hp, 60-4200 RPM, Chrome Box Ways, PowerFeed.



Bullard "Man-Au- Trol" 54" Vertical Turret Lathe

Cold Headers and Stamping :

National Machinery 1/2" Cold Nut Former / Cold Header Machine s/n 37606 w/ 4-Stations, Straightener/Feeder, Shear.

(2) National Machinery 5/16" Cold Nut Former / Cold Header Machines w/ 4-Stations, Shear.

Lathes and Mills :

Bullard "Man-Au- Trol" 54" Vertical Turret Lathe w/ Anilam Wizard DRO, 2-Heads, Hydraulic Facing Head Attachment, 54" Chuck.

Hardinge HLV-H Wide-Bed Tool Room Lathe s/n HLV-H- 5274K w/ 125-3000 RPM, Inch Threading, Change Gears, Tailstock, Steady Rest, Power Feeds, 5C Collet Closer, Coolant.

Feeler Second OP Lathe s/n 690864 w/ 230-3500 RPM, 6-Station Turret, 5C Collet Closer, Coolant.

Hardinge DV-59 Lathe (NEEDS WORK).

New Britain mdl. 52 6-Spindle Automatic Screw Machine s/n 39361 w/ Drill Stations, 50 Cross Slides, Chip Conveyor, Bar Feed.

(6) Davenport mdl. B 5-Spindle Automatic Screw Machines w/ Drill Stations, 5-Cross Slides, Threading Attachment, Pickup Attachment, Double Acting Chip Conveyor, Bar Feeds.

Tree 2UVR Vertical Mill w/ 60-3300 RPM, Colletted Spindle, 10 1/2" x 42" Table.

Steinel SH4 Horizontal Mill s/n 1299A w/ 63-1250 RPM, 30-Taper Spindle, Power Feeds, Arbor Support and Arbor, 8" x 29" Table, Coolant.

Office :

NEC DSX-80 Phone System w/ Phones.
 CopyStar CS-2550 Office Copy/Print/Scan/FAX Machine.
 CopyStar CS181 Office Copy/Print/Scan/FAX Machine.
 Hewlett Packard Officejet 6000 Wireless Color Printer.
 Brother IntelliFAX 2820 FAX Machine.

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BID LIVE OR VIA WEBCAST



8 AVIALABLE



Davenport mdl. B 5-Spindle Automatic Screw Machines ***8-AVAILABLE***



Medalist Challoner 10' Up-Acting CNC Panel Saw



Surface Grinders



Automated In-Line Wash System



Poncho / Osama Sr. 1740G 17" x 40" Geared Head Gap Bed Lathe s/n 202011 w/ 32-2000 RPM, Inch Threading, Tailstock.



Directions : From Los Angeles, take the 60-Fwy east to Santa Anita Ave and turn left(North). Turn left on Rush St. Turn left on Potrero Ave, then right onto Alesia St. Look for "Auction Today" signs.



Miller Tig & Mig Welders



Support Machinery :

Genspark mdl. CY20 Die-Sinker EDM Machine s/n 508424 w/ Genspark America 50P Power Source and Control Package, Heidenhain Programmable DRO, 11 3/4" x 23 1/2" Table.
Tishkin 8-Roll Roll Former (NEEDS CONTROL WORK).
Urbis Thread Rolling Machine w/ Feeder.
Cincinnati Milacron mdl. 2MT Tool and Cutter Grinder s/n 7703A01-90- 0144 w/ Compound Grinding Head, Grinding Fixture, 6" x 36" Table.
Cincinnati Tool and Cutter Grinder s/n 31512T5U-0264 w/ Compound Grinding Head, Grinding Fixture, 6" x 36" Table.
Cincinnati Tool and Cutter Grinder s/n D2T2T-67 w/ Compound Grinding Head, Centers.

DoAll D-8 8" x 24" Automatic Hydraulic Surface Grinder s/n 101-62196 w/ DoAll Fine-Line Electromagnetic Chuck.
Reid mdl. 1604 6" x 18" Automatic Surface Grinder s/n 20474 w/ Ceramax Magnetic Chuck, Wheel Dresser.
Boyer Schultz "Six-Twelve" 6" x 12" Surface Grinder s/n 14743 w/ Magna-Lock 6" x 12" Fine-Line Electromagnetic Chuck.
Import FSG-618 6" x 18" Surface Grinder (NO MAGNETIC CHUCK).
Miller Millermatic 250X Welding Power Source s/n LA273464 w/ Spool Gun Board Installed.
Taylor Winfield Ther-Monic mdl. CE-1000 10kW Induction Heating Unit s/n 960263-A.
Taylor Winfield Ther-Monic mdl. MKII-5 5kW Induction Heating Unit s/n 960204 w/ 6-Station Rotary assy.
Taylor Winfield Cooling Unit.
Sweco FMD-4LR 39" Media Tumbler s/n PM-D478737C.42" Media Tumbler.
Automated In-Line Wash System w/ Gripper Loader, Heaters, Pumps, Air-Blow, Exhaust Fan.
DoAll 15 1/2" Vertical Band Saw w/ 50-5200 FPM, 24" x 24" Table.
Kalamazoo mdl. 8-C- W 20" Automatic Abrasive Cutoff Saw (NEEDS WORK).
Apex 16" Pedestal Disc Sander.
New Holland mdl. 440V-K2- ELEC Spin Dryer.
Crane "Lapmaster 12" 12" Lapping Machine.
Champion HRA25-12 25Hp Horizontal Air Compressor s/n 1211 w/ 2-Stage Pump, 120 Gallon Tank.
Pacific 20Hp Horizontal Air Compressor w/ 200 Gallon Tank.
Campbell Hausfeld CI103120HB 10Hp Horizontal Air Compressor w/ 120 Gallon Tank.
(2) Zagor Automatic Pneumatic Power Drills.
(2) Marley "Aquatower" Cooling Towers
Donaldson Torit mdl. DWS-6 6-Element Dust Collector s/n 4353297-1 w/ 7.5Hp Motor.
Wolco Dust Collector.
UFM "Uni-Hone" Dry Blast Cabinet w/ Dust Collector.
Bench Model Dry Blast Cabinet.
Ingersoll Rand mdl. PD30A-AAP- GGG-C Pneumatic Pump.
Magna-Tech mdl. 3505-6 28" x 48" Magnetizer / Demagnetizer s/n 833003.
Beltmaster 4" Belt Sander / Buffer.

Wisong model 1052, 52' x 10 GA CNC Shear

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