



# AMERICAN AUCTIONEERS GROUP

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Permit No. 298

## METAL FABRICATION AND INJECTION MOLDING FACILITY MFG OF CUSTOM SIGNS AND LIGHTING

**AUCTION DATE :**  
**TUESDAY APRIL 25 2017**

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



**AUCTION LOCATION:**

6812 S. WESTERN AVE.  
LOS ANGELES, CA. 90047

**AUCTION STARTING @ 10:30 A.M. (PST)**

Inspection : Morning of sale from 8:00am to 10:30 am  
online bidding thru bidspotter.com

## PRECISION METAL FABRICATION



**MUST SEE**

Engel ES700/175 175 Ton Plastic Injection Molding Machine



**CNC**

**1 OF 2**

Gerber Scientific SABRE-408 4' x 8' CNC Router



**LARGE SELECTION**

Aluminum Sheet Stock, 23"x43", 22"x42", 18"x36", 18"x24", 12"x24"

PUBLIC AUCTION

1 OF 2



Gerber Scientific SABRE-404 4' x 4' CNC Router



Gerber SYSTEM-48 PLUS 5' x 6' CNC Router



Weidemann RA-41P 18-Station Turret Punch Press



10' Hand Brake



Chicago 60'' Press Brake w/ Back Gage, Motorized Slide Adj



Federal No. 4 37 Ton OBI Stamping Press



Perfecto mdl. 30-48-20R Coiler

**MUST SEE**



Engel ES700/175 175 Ton Plastic Injection Molding Machine



Nessei FS120 S18ASE  
120 Ton Plastic Injection  
Molding Machine

**FEATURING:**

**CNC Routers :**

Gerber Scientific SABRE-408 4' x 8' CNC Router s/n 827-190 w/ Gerber Controls, 4' x 8' Sheet Cap, 10,000 to 21,000 RPM.  
Gerber Scientific SABRE-404 4' x 4' CNC Router s/n 827-862 w/ Gerber Controls, 4' x 4' Sheet Cap, 10,000 to 21,000 RPM.  
Gerber SYSTEM-48 PLUS 5' x 6' CNC Router w/ Gerber Controls, 5' x 6' Sheet Cap, Microprocessor Controlled RPM.

**Injection Molding :**

Engel ES700/175 175 Ton Plastic Injection Molding Machine s/n 3223-175-88 w/ Engel EC88 Controls, 18 1/8" x 18" Between Posts, Hopper Loader, Magnetic Separator.  
Nessei FS120 S18ASE 120 Tom Plastic Injection Molding Machine s/n S12D002 w/ Nessei Controls, 4-Heat Zones, 18oz Shot Size, 16 1/4" x 16 1/4" Between Posts, Material Hopper.

Kawaguchi KC-40 40 Ton Plastic Injection Molding Machine w/ Kawaguchi Controls, 11" x 9 1/4" Between Posts.  
Conair mdl. 720-004-02 9" x 10" Plastics Granulator s/n 910B-3985.

Flinchbaugh 6" Plastics Granulator. Advantage mdl. TD-925 "250 Temptender" Temperature Controller 30 Deg to 250 Deg Range.  
(2) IMS Cooling Units.

Airflow Systems Portable Filtration System.

**Fabrication :**

Pexto No. G1720 72" x 16GA Deep Throat Power Shear s/n F3354-43 w/ 19 1/2" Throat.  
DiAcro VT-36 NC Turret Punch Press s/n 058-077480 w/ GE Mark Century Controls, 36" x 74" Ball-Top Table.  
(2) Weidemann mdl. RA-41P 18-Station Turret Punch Presses s/n's 1205, 1073 w/ High Speed Pantograph Locator, Sheet Clamps and Locators.  
Chicago 60" Press Brake s/n 5808 w/ Manual Back Gage, Motorized Slide Adj., 6 1/4" Throat, 49" Between Uprights.  
48" Pneumatic Press Brake w/ Manual Back Gage, 5 3/4" Throat, 48" Between Uprights.  
10" Hand Brake.  
(3) Enco 48" Finger Brakes w/ Roll Stands.  
(3) Lyon mdl. 1824D 24" Cheek Benders.  
Federal No. 4 37 Ton OBI Stamping Press s/n 1278 w/ 28" x 15" Bolster, Rapidair 6" x 5" Pneumatic Feeder.  
Benchmaster mdl. 185-E OBI Stamping Press s/n 63786 w/ 10 1/2" x 9" Bolster.  
Press-Rite No. P-O-1 OBI Stamping Press w/ 12" x 7 1/2" Punch Base Bolster, Punch Dies.  
Hydra-Dyne Air-Over-Hydraulic Trim Press.  
JT & M Pneumatic Press.  
24" x 36" Vacuum Forming Table w/ Heaters and Cooling Fans.  
(10) National Rivet mdl. 500 Automatic Riveting Machines w/ Bowl Feeders.  
Hy-Q Table Model Automatic Riveter, Perfecto mdl. 30-48-20R Coiler w/ 48" Dia x 30" Wide Cap.  
(2) Custom Adjustable Hand Hole Punches w/ Roper Whitney Punches.

**MUST SEE**



Kawaguchi KC-40 40 Ton Plastic Injection Molding Machine



Flinchbaugh 6" Plastics Granulator



Conair 9" x 10" Plastics Granulator

# PUBLIC AUCTION: APRIL 25, 2017

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**BID LIVE OR VIA WEBCAST**  


## LARGE SELECTION



Aluminum Sign Box Frame, Side Cover, Edge Molding Materials



Aluminum Sheet Stock, 23"x43", 22"x42", 18"x36", 18"x24", 12"x24"



STB Dual Head Miter Saw w/ Power Feeds



Pexto No. G1720 72" x 16GA Deep Throat Power Shear



### DIRECTIONS:

FROM NORTH LOS ANGELES, TAKE THE 110-FWY SOUTH AND EXIT ON SLAUSON AVE AND TURN RIGHT. TURN LEFT ONTO WESTERN AVE. LOOK FOR "AUCTION TODAY" SIGNS.

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## MUST SEE



Ingersoll Rand U15H 15Hp Rotary Vane Air Compressor

### Machining and Support :

Smithy Mill / Lathe.  
 STB Dual Head Miter Saw w/ Power Feeds, 70" Left and Right of Center.  
 Sampson mdl. MN15012 Miter Corner Saw s/n 4665 w/ Hydraulic Feeds, Fence System.  
 16" Vertical Band Saw.  
 Delta 12" Vertical Band Saw.  
 CTD mdl. F426 16" Cutoff Saw w/ Pneumatic Clamping and Feeds.  
 Safety Speed Cut mdl. H6 Panel Saw s/n M87.  
 Hitachi 14" Miter Saw w/ Table and Fence System.  
 DeWalt Compound Miter Saw.  
 Rockwell 24" Scroll Saw w/ Roll Stand.  
 Ingersoll Rand mdl. U15H 15Hp Rotary Vane Air Compressor w/ 120 Gallon Tank, 1540 Metered Hours.  
 Swanco 5Hp Vertical Air Compressor w/ 60 Gallon Tank.  
 Lincoln Squarewave TIG175 TIG Welding Power Source s/n U19809091.  
 Acme mdl. 1-24-20 20kVA x 24" Spot Welder s/n 7210.  
 Miller Portable Spot Welder.  
 Welding Torch Cart w/ Acces.  
 Loctite "Bond-A-Matic2000" Automatic Glue Dispensing System.  
 Rockwell / Delta 2-Head Gang Drill Press w/ mdl. 17-600 Heads, 24" x 36" Table.  
 Enco Pedestal Drill Press.  
 Baldor Pedestal Grinders.  
 Dayton Bench Grinder.  
 6" Belt / 9" Disc Sander.  
 Pneumatic Arbor Presses.  
 Pneumatic Pop Riveters.  
 Motorized Belt Conveyors.  
**Material and Handling :**  
 Aluminum Sign Box Frame, Side Cover, Edge Molding, Sheet Stock, 36" x 120", 23" x 43", 22" x 42", 18" x 36", 18" x 24", 12" x 24", 48" x 96" x 1/8" Plexiglass Sheeting.  
 Elda mdl. 3515 350kg (771 Lb) Cap Electric-Hydraulic Lift.  
 Weldex "Lift Man" Manual Lift w/ 6' Height Extension.  
 Cantilever Sheet Stock Rack.  
 (7) Pallet Racks, Storage Shelving, Work Benches.  
 Signode mdl. MCD-700 Power Strapping Machine.  
 Bostitch Box Stapler.  
 Fluorescent Tubes and Ballasts.

### Roll Forming and HVAC :

Engel mdl. DH-1240 Double Edge Roll Forming Machine s/n 501-81 w/ 12-Roll Forming Heads, 60" Sheet Cap.  
 Maplewood 9-Roll Double Edge Roll Forming Machine s/n 103G924 w/ 50" Cap.  
 Lockformer 10' x 18GA Power Slitter Table s/n 1041 w/ Power Gaging, Pneumatic Clamping.  
 Wilder mdl. 1624 24" x 16GA Power Slitter.  
 Norlok mdl. FMDSL-181 "Sure-Lok 18" Fastener Insertion Press s/n 99087.  
 Gripnail mdl. 460 Auto Nailer / Fastening System s/n 2053 w/ 62" Throat, Bowl Feeder.  
 Lockformer 9-Roll Triplex S and Drive Roll Former s/n TRI2858.  
 Lockformer 22GA 9-Roll Triplex Roll Former - Cleatformer s/n TRI2171.  
 Flagler mdl. H-2 1/2-7 16GA 7-Roll Roll Former s/n H-2 1/2-7-1681293-99 w/ 16-20GA Stand Seam, 22-26GA Tap-In Lock.  
 Flagler QF mdl. 2201 10-Roll Roll Former.  
 Lockformer 22GA 9-Roll Roll Former s/n TRT-FS-5428 w/ Snap-Loc Tooling.  
 Lockformer 20GA 9-Roll Button Lock Roll Former s/n BL1185.  
 Lockformer 20GA 9-Roll Button Lock Roll Former s/n 4353.  
 Lockformer 24GA 9-Roll Roll Former s/n 99954.  
 Lockformer 20GA 5-Roll Roll Former s/n SS2877.  
 Flagler 20Ga Cap Duplex Head Roll Forming Machine s/n DH2510 1273.  
 Lockformer 20GA 5-Roll Super Speed Pittsburgh Roll Former s/n SS1082.  
 Lockformer 20GA x 120" Residential Notcher s/n PN1100 w/ 5-Notching Heads.  
 82" 5-Head Notcher w/ 24" x 80" Table.  
 Nor Service PGP 15-Hole - 24" x 24GA Powered Gang Punch s/n NOR-PGP-039.  
 Rafter Machine Co. mdl. W1A Rollock Flashing Machine s/n 2643.  
 Maplewood Custom Flashing Punch.  
 Welty-Way mdl. HB18-2 18GA Cleat Bender.  
 (3) Welty-Way 16", 14" and 8" Prototype Collar Machines.  
 (6) Pneumatic Benders.