



AMERICAN AUCTIONEERS GROUP

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MAJOR METAL STAMPING & MACHINING FACILITY MINSTER & BLISS HIGH SPEED STAMPING

AUCTION DATE :
THURSDAY MARCH 2, 2017

AUCTION LOCATION:
2951 E. LA PALMA AVE
ANAHEIM, CA. 92806

STARTING @ 10:30A.M. (PST)

Preview : Morning of sale from 8:00 am to 10:30 am

Online bidding thru bidspotter.com

TERMS OF SALE: CASH OR "CASHIERS" CHECK ONLY 15% "BUYER'S" PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



MINSTER AND BLISS STAMPING FACILITY



Bliss HP2-500-84x48 500-Ton Straight Side Stamping Press w/ Bliss Controls, Data Instruments SmartPAK Wintriss Press Automation Control, AutoSetPAC, Wintriss Load Analyzer, (2) Programmable Cam Outputs, DiPRO and DSI2 Sensor Interfaces, Air Pressure Die Balance, 30-60 Strokes/Min



Minster P Series Straight Side Stamping Presses

PUBLIC AUCTION

PUBLIC AUCTION



Aida 8 mdl. C1-8(1) 80-Ton Stamping Press w/ Data Instruments SmartPAK Wintriss Press Automation Controls, DiPRO Sensor Interface, Programmable Cam Outputs, Die Weight Air Balance, 40-115 Strokes/Min



Bliss C45 45-Ton OBI Stamping Press w/ Data Instruments SmartPAK Wintriss Press Automation System, Air Die Balance, Air Clutch



Jones-Shipman 540H 6" x 18" Automatic Surface Grinders w/PG Ltd Optical Dressers



Grinding Department

STAMPING PRESSES :

Bliss HP2-500-84X48 500-Ton Straight Side Stamping Press s/n C50355-2 w/ Bliss Controls, Data Instruments SmartPAK Wintriss Press Automation Control, AutoSetPAC, Wintriss Load Analyzer, (2) Programmable Cam Outputs, DiPRO and DSI2 Sensor Interfaces, Air Pressure Die Balance, 30-60 Strokes/Min, 6" Stroke, 6" Slide Adj, 18" Shut Height, 84" x 48" Bolster, COE "Servo Master Series" mdl. CPRF-S424 24" Feeder with Digital Controller.

Minster P2-150-48 "Piece Maker" 150-Ton Straight Side Stamping Press s/n P2-150-17189 w/ Minster Controls, Data Instruments SmartPAK Wintriss Press Automation Control, Wintriss Load Analyzer, DiPRO Sensor Interface, Shadow 8 Light Curtain, Air Clutch, 75-150 Strokes/Min, 5" Stroke, 4" Slide Adj, 23" Shut Height, 40" x 48" Bolster, Littell 18" Mechanical Feeder, Cooper-Weymouth 24" Straightener/Feeder, Perfecto mdl. 24-48-2500POR Coiler.

Minster P2-100-42 "Piece Maker" 100-Ton Straight Side Stamping Press s/n P2-100-24660 w/ Minster Controls, Data Instruments DiPRO 1500 Wintriss Die Protection, Wintriss Load Analyzer, Shadow VII Light Curtain, Air Clutch, Counterbalance 97 Sq/In, 0-300 Strokes/Min, 3" Stroke, 4" Slide Adj, 26" Shut Height, 31" x 42" Bolster.

Minster P2-100-42 "Piece Maker" 100-Ton Straight Side Stamping Press s/n P2-100-12004 w/ Minster Controls, Honeywell SmartPAK Wintriss Press Automation System, Wintriss Load Analyzer, Wintriss DSI2 Sensor Input Module, Shadow IV Light Curtain, Air Clutch, 2" Stroke, 4" Slide Adj, 31" x 42" Bolster, Littell 14" Mechanical Feeder, US Tool No.9 Mechanical Slide Feed.

Verson 7 1/2 OBG 105-Ton Open Back Gap Stamping Press s/n 19907 w/ Air Clutch, 8" Stroke, 4" Slide Adj, 18" Shut Height, 35 Strokes/Min, 30" x 39" Bolster, Verson Type K1614-4 17.7-Ton Cushion, Bijor Lubrication System, CAO mdl. CF-400 12" x 18" Air Feeder, Littell mdl. 418-7PDS 18" x .050" Straightener/Feeder, Littell 18" x 40" Coiler.

Verson 7 1/2 OBG 105-Ton Open Back Gap Stamping Press s/n 7570 w/ Air Clutch, 8" Stroke, 4" Slide Adj, 18" Shut Height, 35 Strokes/Min, 30" x 39" Bolster.

Aida 8 mdl. C1-8(1) 80-Ton Stamping Press w/ Data Instruments SmartPAK Wintriss Press Automation Controls, DiPRO Sensor Interface, Programmable Cam Outputs, Die Weight Air Balance, 40-115 Strokes/Min, 3.93" Stroke, 3.15" Slide Adj, 9.84" Shut Height, 23.62" x 52.36" Bolster, Rapidair 8" x 10" Air Feeder, Durant mdl. MDW-0057 Wire Straightener/Feeder, 3500 Lb Cap Wire Uncoiler.

Minster 6 60-Ton OBI Stamping Press s/n 6F-16606 w/ Data Instruments SmartPAK Wintriss Press Automation System, DiPRO Sensor Interface, Programmable Cam Outputs, 180 Strokes/Min, 4" Stroke, 3" Slide Adj, 16" Shut Height, 14" x 21" Bolster, PA Industries SRF-210 8" Feeder, Cooper-Weymouth mdl. 12BCS 5000 Lb Cap 12" x 48" Coil Cradle.

Minster 6-101 Flywheel Type 60-Ton OBI Stamping Press s/n 6-101-20931 w/ 90-180 Strokes/Min, Air Clutch, 3" Stroke, 2.75" Slide Adj, 13.5" Shut Height, 21" x 32" Bolster, Jack Style Incline Adj, Rapidair 12" x 16" Air Feeder.

Minster No. 6 60-Ton OBI Stamping Press s/n 6-10544 w/ Air Clutch, 4" Stroke, 3" Slide Adj, 21" x 32" Bolster.

Bliss C45 45-Ton OBI Stamping Press s/n H69381 w/ Data Instruments SmartPAK Wintriss Press Automation System, Air Die Balance, Air Clutch, 3" Stroke, 3" Slide Adj, 12 1/4" Shut Height, Rapidair 6" x 10" Air Feeder, Cooper-Weymouth 12" Straightener/Feeder.

Bliss 45-Ton OBI Stamping Press s/n H-67522 w/ Air Clutch, Air Pressure Balance, 80-160 Variable Strokes/Min, 3" Stroke, 3" Slide Adj, 12 1/4" Shut Height, 18" x 30" Bolster.

Minster No. 5 45-Ton OBI Stamping Press s/n 5-10095 w/ Air Clutch, 3" Stroke, 2 3/4" Slide Adj, 18" x 28" Bolster.

Bliss 35-Ton OBI Stamping Press s/n H67640 w/ Air Clutch, 2 1/2" Stroke, 3" Slide Adj, 10 3/4" Shut Height, 17" x 26" Bolster.

Bruderer BTSA25 30-Ton High Speed 4-Post Stamping Press s/n 3828 w/ Bruderer Controls, Tyco Wintriss Controls, 100-1500 Strokes/Min, 1/2"-1 1/2" Stroke, Air Clutch, 17" x 21" Bolster, Mechanical Feeder.

Bruderer BTSA25 30-Ton High Speed 4-Post Stamping Press w/ Bruderer Controls, Tyco Wintriss Controls, 100-1500 Strokes/Min, 1/2"-1 1/2" Stroke, Air Clutch, 17" x 21" Bolster, Mechanical Feeder.

Dallas mdl. CODE#06090 12"x48"x2500# Cap Coiler s/n 15941.

Regal mdl. 1500-12SRP 1500 Lb Cap x 12" Motorized Coiler s/n 18994.

Regal mdl. 1500-12-SRP 1500 Lb Cap x 12" Coiler.

(2) Regal mdl. 750-12-SRP Motorized Coilers.

American Steel Line mdl. 1000 600 Lb Cap Coiler.

Perfecto Dual Coiler.

PA Industries Motorized Coiler.

Cooper-Weymouth 18" Coil Cradle w/ Straightener/Feeder.

Cooper-Weymouth 12" Coil Cradle w/ Straightener/Feeder.

Cooper-Weymouth 8" Coil Cradle w/ Straightener/Feeder.

Littell mdl. 212-17PD 12" Straightener/Feeder.

Benchmark mdl. 910SS 10" Straightener/Feeder.

CNC MILL :

Richmond "600 Group" VMC 1000 CNC Vertical Machining Center s/n CV0070 w/ Fanuc/Richmond Controls, 20-Station ATC, CAT-40 Taper Spindle, 8000 Max RPM, Hand Wheel, 20" x 44" Table, Coolant.

CNC EDM :

1996 Mitsubishi CX-20 CNC Wire EDM Machine s/n 0662 w/ Mitsubishi WIICX Controls, 6-Axis Simultaneous Controls X, Y, U, V, and Z, Graisen Tooling System, Dielectric Cooling and Filtration System.

MILLS :

Bridgeport Vertical Mill s/n 256910 w/ Acu-Rite MillMate DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill s/n 256753 w/ Acu-Rite MillMate DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Bridgeport Series 1 - 2Hp Vertical Mill s/n 227600 w/ Acu-Rite MillMate DRO, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Lagun FTV-1 Vertical Mill w/ Tri-Onics Mini-II DRO, 2Hp Motor, Dial Change RPM, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill s/n 189064 w/ Mitutoyo DRO, 1Hp Motor 80-2720 RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill w/ 1Hp Motor, 80-2720 RPM, Power Feed, 9" x 42" Table.

Moore No. 1 1/2 Jig Boring Machine s/n J330 w/ Power Feeds, 10 1/2" x 19 1/2" Table.



150 TON

Minster P2-150-48 "Piece Maker" 150-Ton Straight Side Stamping Press w/ Minster Controls, Data Instruments SmartPAK Wintriss Press Automation Control, Wintriss Load Analyzer, DiPRO Sensor Interface, Shadow 8 Light Curtain, Air Clutch, 75-150 Strokes/Min



100 TON

Minster P2-100-42 "Piece Maker" 100-Ton Straight Side Stamping Press w/ Minster Controls, Data Instruments DiPRO 1500 Wintriss Die Protection, Wintriss Load Analyzer, Shadow VII Light Curtain, Air Clutch, Counterbalance 97 Sq/In, 0-300 Strokes/Min



MUST SEE

Bruderer BTS25 30-Ton High Speed 4-Post Stamping Presses w/ Bruderer Controls, Tyco Wintriss Controls, 100-1500 Strokes/Min



150 TON

Verson 7 1/2 OBG 105-Ton Open Back Gap Stamping Presses w/ Air Clutch, 8" Stroke, 4" Slide Adj, 18" Shut Height, 35 Strokes/Min, 30" x 39" Bolster, Verson Type K1614-4 17.7-Ton Cushion



100 TON

Minster P2-100-42 "Piece Maker" 100-Ton Straight Side Stamping Press w/ Minster Controls, Honeywell SmartPAK Wintriss Press Automation System, Wintriss Load Analyzer, Wintriss DS12 Sensor Input Module, Shadow IV Light Curtain, Air Clutch

LATHES :

Victor 1640 16" x 40" Geared Head Gap Bed Lathe s/n 56309 w/ 32-1800 RPM, Inch/mm Threading, Tailstock, Steady Rest, 5C Collet Closer, Mack Tool Post, 10" 4-Jaw Chuck, 8" 3-Jaw Chuck.
Standard-Modern 13" x 32" Geared Head Second OP Lathe s/n 4983 w/ 50-1500 RPM, Tailstock, 5C Collet Closer, KDK Tool Post, 8" 4-Jaw Chuck, 8" 3-Jw Chuck.

GRINDING :

Jones-Shipman 540H 6" x 18" Automatic Surface Grinder s/n 101053 w/ PG Ltd Precision Optical Radius Dresser, Walker Fine-Line Electromagnetic Chuck.
Jones-Shipman 540H 6" x 18" Automatic Surface Grinder s/n 101052 w/ PG Ltd Precision Optical Radius Dresser, Walker Fine-Line Electromagnetic Chuck.
Brown & Sharp 824 Micromaster 8" x 24" Automatic Surface Grinder s/n 523-824-860 w/ Fine-Line Electromagnetic Chuck, 12" Wheel Cap, Coolant.
Boyar Schultz Challenger H612 6" x 12" Surface Grinder s/n 28660 w/ Boyar Schultz High Speed ID Grinding Attachment, Walker Fine-Line Electromagnetic Chuck.
Boyar Schultz Challenger H612 6" x 12" Surface Grinder s/n 25322 w/ PG Ltd Precision Optical Radius Dresser s/n 4454, LBP Fine-Line Electromagnetic Chuck.
Boyar Schultz Challenger H612 6" x 12" Surface Grinder s/n 25318 w/ LBP Fine-Line Electromagnetic Chuck.
Boyar Schultz Challenger H612 6" x 12" Surface Grinder s/n 22311 w/ Magnalock Fine-Line Electromagnetic Chuck.
Abrasive Machine Tool No. 1 1/2 10" x 15" Surface Grinder w/ Magnetic Chuck.
Taft-Peirce 5" x 12" Surface Grinder w/ Walker Fine-Line Electromagnetic Chuck.

SUPPORT MACHINERY :

Asquith mdl. FS-5729 36" Radial Arm Drill s/n ODI-11333 w/ 31-830 RPM, 3X Gearbox 90-2490 RPM, Power Column and Feeds, 33" x 42" x 20" Fixture Table, Coolant.
Hansvedt SM-160B Die Sinker EDM Machine s/n 26345 w/ Hansvedt 150B Power Source, Coolant System, Maple-Top Work Bench.
Sunnen MBB-1600 Precision Honing Machine s/n 45331 w/ Mandrels, Stones and Truing Sleeves.
Grob 24" Vertical Band Saw w/ Blade Welder.
Powermatic mdl. 87 20" Vertical Band Saw w/ 50-4500 Dial FPM, Blade Welder.
Johnson mdl. J 10" Horizontal Band Saw s/n J-14542.
Famco mdl. 652 52" Kick Shear.
Enco 48" Pan Brake s/n 900066.
Nugier mdl. H40-7 40-Ton Sliding Ram H-Frame Press s/n 4809093.
Snow mdl. MV-18T Automatic Lead Screw Tapping Machine s/n M42938-1293.
(2) Edlund mdl. 2F-15 Deep Hole Drill Presses w/ 100-2400 Variable Speed RPM, 24" x 38" Table.
Columbia 12-Speed Pedestal Drill Press.
Precision Drill Sharpener.
Stanley 8" Pedestal Grinder.
Dayton 6" Pedestal Grinder.
Rockwell 6" Belt / 12" Disc Sander w/ Stand.
(2) Torit mdl. 84 Dust Collectors.
Kelco mdl. CS21C Dry Blast Cabinet.
Rice/Milwaukee mdl. FS Die Filer.
Lincoln Weld-PAK 175HD Arc Welding Power Source.
Welding Torch Cart w/ Acces.
Sullair mdl. 20-100H-ACAC 100Hp Rotary Vane Air Compressor s/n 003-86164.
Sullair mdl. 16-75 75Hp Rotary Vane Air Compressor.
Sullair mdl. SRD-830AC Refrigerated Air Dryer.
Airtex Refrigerated Air Dryer.
250 Gallon Air Storage Tank.
Clean-Sweep Air Systems mdl. RC-811766/371 Air Handling System.
Water Reclamation System w/ Tanks, Filters and Pumps.
Blue-M Stabil-Therm Oven.

FINISHING MACHINES :

Roto-Finish "Spiratron" 35 Cu/Ft 112" Hydraulic Media Tumbler w/ LMI Media Control Package.
Sweco mdl. FMD-14LR 15 Cu/Ft 57" Media Tumbler.
Speed-D-Burr mdl. SMHSB 7.5 Cu/Ft Media Tumbler s/n 6001 w/ Separation and Recovery Table.
PFS 7.5 Cu/Ft 48" Media Tumbler w/ LMI Media Control Package.
Sweco mdl. FMD-7LR-2 7 Cu/Ft 44" Media Tumbler.
BMT "Multibarrel" mdl. 2MB-200 6-Barrel Slide Hone Finishing Mill s/n 378.
(2) New Holland mdl. K-24 Spin Dryers.
Automated Finishing 21" Pass-Thru Wash Line w/ Wash, Rinse and Heat Cycles, Mist Collector.

PUBLIC AUCTION: MARCH 2, 2017

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BID LIVE OR VIA WEBCAST




Richmond VMC 1000 CNC Vertical Machining Center w/ Fanuc/Richmond Controls, 20-Station ATC, CAT-40 Spindle, 8000 RPM



Nikon mdl. V-12 12" Optical Comparator



1996 Mitsubishi CX-20 CNC Wire EDM Machine w/ Mitsubishi WIICX Controls



ROI OMIS II Video Inspection System w/ ROI Optical Video



Milling Department



Victor 1640 16" x 40" Geared Head Gap Bed Lathe



Automated Finishing 21" Pass-Thru Wash Line



Clark CGX25 4000 Lb Cap LPG Forklift

FEATURING:

TOOLING :

- (2) Kurt 6" Angle-Lock Vises.
- (3) 6" Angle-Lock Vises.
- Yuasa 12" Rotary Table.
- (30) CAT-40 Taper Tooling.
- (100) 5C Collets.
- (80) R8 Collets.
- Harig Grind-All No. 10 Grinding Fixtures.
- Suburban 6" x 6" Magnetic Sine Chuck.
- 4" x 4" Magnetic Sine Chuck.
- 10" x 12" Sine Table.
- Radius/Angle Dressers.
- Precision Grinding Vises.
- Criterion Boring Heads.
- Angle Plates.
- 5C Spin Fixtures.
- (3) Huot Drill Cabinets.
- Drills, Taps, Endmills, Reamers and Perishable Tooling.
- 9-Drawer Tooling Cabinet.

INSPECTION :

- ROI OMIS II Video Inspection System w/ ROI Optical Video Probe, Panasonic Monitor and Synchronous Crosshair Generator, Dual Light Sources, Table.
- Nikon mdl. V-12 12" Optical Comparator w/ Nikon MC-102 DRO, 20X-50X-100X Lenses, Stand.
- Jones & Lampton 14" Floor Model Optical Comparator w/ 10X-20X-31.25X-50X-62.5X-100X Selectable Magnification, Surface and Profile Illumination.
- Jones & Lampton 14" Floor Model Optical Comparator w/ Acu-Rite Qwikcount DRO, Surface and Profile Illumination.
- Wilson mdl. 4JR Rockwell Hardness Tester.
- Wilson Rockwell Hardness Tester s/n 568.
- Mitutoyo TM-111 Tool Makers Microscope.
- Linitron and Bausch & Lomb Microscopes.
- Mitutoyo 13" Height Master.
- Mitutoyo 12" Height Master.
- Brown & Sharpe "Data-Hite" 18" Digital Height Gage.
- (2) 24" Dial Height Gages.
- Mitutoyo 24", 18" and 12" Vernier Height Gages.
- Mitutoyo Gage Block Sets.
- Mitutoyo 6" -12" OD Mic Set.
- Starrett 6" -12" OD Mic Set.
- Lufkin 0-6" OD Mic Set.
- Mitutoyo and Starrett OD Mics.
- Brown & Sharp Bore Mics.
- Fowler 24" Digital Caliper.
- Mitutoyo 6" and 12" Dial Calipers.
- Meyer .061-.0615 to .500-.5005 Pin Gage Cabinet.
- Mitutoyo Digital Indicator w/ Granite Base.
- Standridge 36" x 48" x 6 1/2" Granite Surface Plate w/ Stand.
- 30" x 48" x 6" Granite Surface Plate.
- Standridge 24" x 36" x 4" 2-Ledge Granite Surface Plate w/ Roll Stand.
- Standridge 24" x 36" x 4" Granite Surface Plate w/ Stand.

MATERIAL HANDLING :

- 1996 Ford Ranger XL Pickup Truck w/ 2.3L Gas Engine, 4-Speed Manual Trans, 151,569 Miles, VIN# 1FTCR10A5TUA80166.
- Komatsu FG30S 5600 Lb Cap LPG Forklift s/n 172611 w/ 3-Stage Mast, 185" Lift Height, Cushion Tires.
- Komatsu FG30ST-4 5400 Lb Cap LPG Forklift s/n 175817 w/ 169" Lift Height, Side Shift, Cushion Tires.
- Clark CGX25 4000 Lb Cap LPG Forklift s/n GX230-0319-7960KOF w/ 3-Stage Mast, 188" Lift Height, Cushion Tires.
- Komatsu FR18S 3500 Lb Cap Stand-In Electric Pallet Mover s/n FRS30-13962002 w/ 240" Lift Height, 36V, Charger.
- Economy "Hi-Jacker" 300 Lb Cap Man Lift.
- (5) Big Joe mdl. 1056 1500 Lb Cap Electric Die Lifts.
- (2) T & S 1000 Lb Cap Hydraulic Barrel Lifts.
- (2) Pallet Jacks.
- Downs 2-Ton Portable A-Frame Gantry w/ Dayton Electric Hoist.
- General Hoist 2-Ton Portable A-Frame Gantry w/ Dayton Electric Hoist.
- Die Tables 4' x 6' and 4' x 8'.
- (34) Sections of Pallet Racking.
- Material Racks and Die Racks.
- NCI 5000 Lb Cap Digital Platform Scale.

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DIRECTIONS: FROM LOS ANGELES, TAKE HWY-91 EAST. EXIT ON KRAEMER BLVD/GLASSELL AND KEEP LEFT TO EXIT ONTO N. KRAEMER. TURN LEFT ON E. LA PALMA. LOOK FOR "AUCTION TODAY" SIGNS.