



**AMERICAN AUCTIONEERS GROUP**

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**PAID**  
 STA CLARITA, CA  
 Permit No. 298

**METAL STAMPING & COIL WINDING FACILITY**

**AUCTION DATE :**  
**FRIDAY JANUARY 20, 2017**

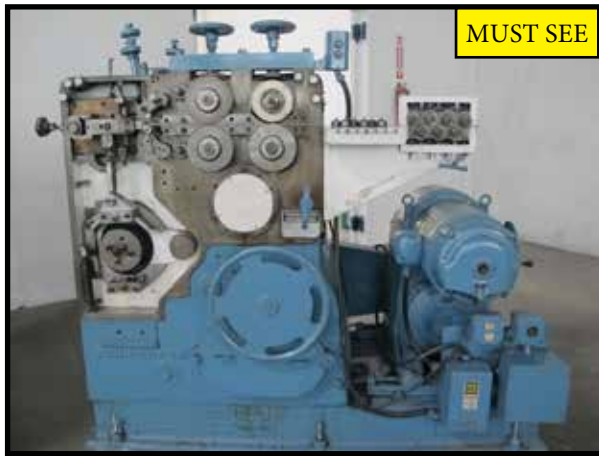
**AUCTION LOCATION:**  
 7142 ORANGEWOOD AVENUE  
 GARDEN GROVE, CA 92841  
**STARTING @ 10:30A.M. (PST)**

Preview : Morning of sale from 8:00am to 10:30 am  
 Online bidding thru [bidspotter.com](http://bidspotter.com)

**TERMS OF SALE:** CASH OR "CASHIERS" CHECK ONLY 15% "BUYER'S" PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

**BID LIVE OR VIA WEBCAST**

**MACHINING / METAL FAB / WELDING**



**MUST SEE**

Torrington mdl. W12-A Precision Coil Spring Winder w/ 0.047-0.148 Wire Cap, ¼"-2 ¾" Coil OD Range, Straightener



Cincinnati 18 mdl. 1808 ¼" x 8' Deep Throat Power Shear w/ Controlled Back Gaging



**MUST SEE**

Minster "Pulsar 60" Type TP2-60 60-Ton Ultra High Speed Precision Stamping Press



Torrington mdl. W11-A Precision Coil Spring Winder w/ 0.015"-0.072" Wire Cap, 0.093"-1.562" Coil OD Range \*\*\*3-AVAILABLE\*\*\*



Torrington mdl. W12-A Precision Coil Spring Winder \*\*\*2-AVAILABLE\*\*\*



Sleeper & Hartley Torsion Spring Winder



Torrington mdl. W10-A Precision Coil Spring Winder w/ 0.008"-0.028" Wire Cap, 1/16"-7/8" Coil OD Range \*\*\*4-AVAILABLE\*\*\*



MEC Matsuoka Engineering mdl. VRA-20 5-Slide Ring Coiling Machine



ITAYA MCS-15D CNC Coiling Machine w/ MVS System II Controls



Torrington mdl. W-3001 Torsion Spring Winder w/ 22-120 Springs/Min, Wire Cap .080 for 10 Turn Gears, .062 for 24 Turn Gears, .047 for 47 Turn Gears \*\*\*4-AVAILABLE\*\*\*

Inspection :

Brown & Sharpe MicroVal CMM Machine s/n 030866 w/ Renishaw TP1S Probe Head, 18" x 24" Granite Table, Computer. Deltronic mdl. DH14-MPC 14" Optical Comparator s/n A5805609.

Material Handling :

Nissan "Optimum 50" CPJ02 4750 Lb Cap LPG Forklift s/n CPJ02-9W2483 w/ 3-Stage Mast, 187" Lift Height, Side Shift, Cushion Tires. Clark C250L 4500 Lb Cap LPG Forklift s/n C232L-0119- 9575 w/ 3-Stage Mast, 189" Lift Height, Side Shift, Cushion Tires. Clark GCS20MB 4000 Lb Cap. LPG Forklift s/n G138MB-0411-6310FA w/ 2-Stage Mast, 130" Lift Height, Cushion Tires. Cantilever Sheet Stock Rack. (38) Sections of Pallet Racking. (3) 37.5kVA to 45kV Transformers. Lab Benches, Work Benches, Tables, File Cabinets and Misc.

Mills and Lathes :

LeBlond Regal 15"x 56" Geared Head Lathe s/n 4B651 w/ 45-1800 RPM, Inch Threading, Tailstock, KDK Tool Post, 10" 3-Jaw Chuck. Bridgeport Series 1 - 2Hp Vertical Mill w/ 60-4200 Dial Change RPM, Power Feed, 9" x 42" Table. Bridgeport Vertical Mill w/ DRO, 1Hp Motor, 80-2720 RPM, 9" x 42" Table. Bridgeport Vertical Mill w/ 1Hp Motor, 80-2720 RPM, Power Feed, 9" x 42" Table. Bridgeport Cylindrical Ram Style Vertical Mill w/ 1Hp Motor, 80-2720 RPM, 9" x 36" Table. Tree 2UVRC Vertical Mill s/n 9564 w/ 60-3300 Dial RPM, Colleted Spindle, Box Ways, 10 1/2" x 48" Table. Tree 2VU Vertical Mill w/ 140-3500 RPM, 8-Speeds, Power Feed, 10 1/2" x 42" Table.

Support Machinery :

Guyson mdl. 600W-R- D 24" In-Line Automatic Wash Line s/n ML26174 w/ Wash, Rinse and Drying Cycles. Grob 18" Vertical Band Saw w/ Blade Welder. DoAll 16" Vertical Band Saw w/ Blade Welder. Pedrazzoli "Super Brown 350" 14" Miter Cold Saw. 14" Miter Cold Saw. Kent KGS-250 8" x 20" Surface Grinder s/n 890352-1 w/ 8" x 20" Magnetic Chuck. Boyar Schultz 612 6" x 12" Surface Grinder (NO CHUCK). Blue-M IGF7780E-1 1100 Degree F Electric Oven s/n IG2-715. Blue-M IGF7780F-3 1100 Degree F Electric Oven s/n IG2-812. Sweco Vibro-Energy mdl. FM10 48" Vibratory Media Tumbler s/n 10FM-1261-22. Solberga mdl. SE1235 Geared Head Drill Press s/n 1139 w/ 48-1584 RPM, Power Feeds 20" x 24" Table. Solberga SEnr7 Geared Head Drill Press s/n 1278 w/ Proconier Size-3 Lead Screw Tapping Head. Clausing 3-Head Gang Drill Press w/ Variable Speed Heads, 20" x 60" Table. Oster Power Pipe Threader w/ Stand. Famco No.4 Arbor Press. Cyclone Dry Blast Cabinet. Torit mdl. 84 Dust Collector. Burr King mdl. 482 2" Pedestal Belt Sander. Drill Presses. Baldor Pedestal Buffer. Pedestal and Bench Grinders. Laurier 2-Station Epoxy System. Amada 5' x 10' 2-Pallet Laser Shuttle System





8 AVILABLE

Minster and Bliss Stamping Presses \*\*\*8-AVAILABLE\*\*\*



MUST SEE

Coil Straighteners and Feeders



15 AVILABLE

Lincoln and Airco Welders \*\*\*15-AVAILABLE\*\*\*



2 AVILABLE

Janda Type S8 Special 13kVA Multipoint Spot Welding System \*\*\*2-AVAILABLE\*\*\*



6 AVILABLE

Bridgeport and Tree Vertical Mills \*\*\*6-AVAILABLE\*\*\*

Spring Winders :

- Torrington mdl. W12-A Precision Coil Spring Winder s/n 105677WS w/ 0.047"-0.148 Wire Cap, ¼"-2 ¾"Coil OD Range, Straightener, Cutoff.
- Torrington mdl. W12-A Precision Coil Spring Winder s/n 133661 w/ 0.047"-0.148 Wire Cap, ¼"-2 ¾" CoilOD Range, Cutoff.
- Torrington mdl. W11-A "Springmaker" CNC Precision Coil Spring Winder s/n 77029 w/ Omniturn CNC Controls, 0.015"-0.072" Wire Cap, 0.093"-1.562" Coil OD Range, Cutoff.
- Torrington mdl. W11-A Precision Coil Spring Winder s/n 180583 w/ 0.015"-0.072" Wire Cap, 0.093"-1.562" Coil OD Range, Cutoff.
- Torrington mdl. W11-A Precision Coil Spring Winder s/n 180583 w/ 0.015"-0.072" Wire Cap, 0.093"-1.562" Coil OD Range, Cutoff.
- Torrington mdl. W10-A Precision Coil Spring Winder s/n 104596WS w/ 0.008"-0.028" Wire Cap, 1/16"-7/8" Coil OD Range, Cutoff.
- Torrington mdl. W10-A Precision Coil Spring Winder s/n 142666 w/ 0.008"-0.028" Wire Cap, 1/16"-7/8"Coil OD Range, Cutoff.
- Torrington mdl. W10-A Precision Coil Spring Winder s/n 138488 w/ 0.008"-0.028" Wire Cap, 1/16"-7/8"Coil OD Range, Cutoff.
- Torrington mdl. W10-A Precision Coil Spring Winder s/n 123956 w/ 0.008"-0.028" Wire Cap, 1/16"-7/8"Coil OD Range, Cutoff.
- (3) Sleeper & Hartley mdl. 00 Small Spring Winders w/ 80-900 Springs/Min, ½" Max Coil Dia., 0.005"-0.021" Wire Cap.
- HTV mdl. HTC14CT Small Spring Winder s/n 881416.
- MEC Matsuoka Engineering mdl. VRA-20 5-Slide Ring Coiling Machine s/n 815059.
- HTC mdl. HTC-15SR Ring Coiling Machine s/n 871504.
- Torrington mdl. W-3001 Torsion Spring Winder s/n 87836MSW w/ 22-120 Springs/Min, Wire Cap .080 for 10 Turn Gears, .062 for 24 Turn Gears, .047 for 47 Turn Gears.
- Torrington mdl. W-3001 Torsion Spring Winder s/n 181348 w/ 22-120 Springs/Min, Wire Cap .080 for 10 Turn Gears, .062 for 24 Turn Gears, .047 for 47 Turn Gears.
- Torrington mdl. W-3001 Torsion Spring Winder s/n NA w/ 22-120 Springs/Min, Wire Cap .080 for 10Turn Gears, .062 for 24 Turn Gears, .047 for 47 Turn Gears.
- Torrington mdl. W-3000 Torsion Spring Winder s/n 73900 w/ 25-150 Springs/Min, .75" Max Spring Dia, Wire Cap .041 for 10 Turn Gears, .028 for 24 Turn Gears, .020 for 40 Turn Gears.
- Sleeper & Hartley Torsion Spring Winder s/n 142-12013.
- ITAYA MCS-15D CNC Coiling Machine s/n 4721 w/ MVS System II Controls.

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**MUST SEE**

Guyson mdl. 600W-R- D 24" In-Line Automatic Wash Line



Wysong mdl. 1452 14GA x 52" Power Shear



**2 AVILABLE**

Clark C250L 4500 Lb Cap LPG Forklift  
 \*\*\*2-AVAILABLE\*\*\*



**2010**

2010 Gardner Denver Hydrovane HV18 25Hp Rotary Air Compressor

### Compressors :

- 2010 Gardner Denver Hydrovane HV18 25Hp Rotary Air Compressor w/ Digital Controls.
- CompAir Hydrovane 128 Rotary Vane Air Compressor.
- Gardner Denver EBE99M13 25Hp Rotary Air Compressor s/n S095072.
- Speedaire 10Hp Horizontal Air Compressor w/ 80 Gallon Tank.
- Ingersoll Rand 5Hp Vertical Air Compressor.
- CompAir CNC200 Refrigerated Air Dryer.
- Deltech PTR1007 Refrigerated Air Dryer.
- Zeks 100HSBA200 Refrigerated Air Dryer.
- Wilkerson Refrigerated Air Dryer.
- 300 Gallon Air Storage Tank.

### Welding :

- Janda Type S8 Special 13kVA Multipoint Spot Welding System s/n M-2428 w/ Miyachi IP-217A Welding Power Supply and Controls, 8 Welding Heads.
- Janda Type S8 Special 13kVA Multipoint Spot Welding System s/n M-2429 w/ Miyachi IP-217A Welding Power Supply and Controls, 8 Welding Heads.
- Lincoln Invertec STT Surface Tension Transfer Process Arc Welding Power Source s/n U1950606707 w/ Lincoln LN-7 Wire Feeder.
- Airco PhaseArc 350 CV-DC Arc Welding Power Source w/ MK Cobramatic Push-Pull GMAW Wire Feeder.
- Airco 300 AC/DC Squarewave Arc Welding Power Source w/ Bernard Cooler.
- Airco Heliwelder 251 AC/DC Arc Welding Power Source s/m M1202-111 w/ Bernard Cooler.
- Airco 250 AC/DC Squarewave Heliwelder V Arc Welding Power Source w/ WeldTec Cooler.
- Lincoln Idealarc SP-250 CV-DC Arc Welding Power Source s/n AC-603184.
- Airco CV-250 CV-DC Arc Welding Power Source w/ Airco Universal IV Wire Feeder.
- Airco Aircomatic CV-250 CV-DC Arc Welding Power Source w/ Mighty IV Wire Feeder.
- Lincoln Heliarc 250HF Arc Welding Power Source s/n B84K-42126.
- Esab 250 MIGet CAV III MIG welding Power Source w/ MIGHTY 2E Wire Feeder.
- Airco AC/DC Heliwelder V Squarewave Power Source w/ WeldTec Cooler.
- ThermalArc Arc-Master 501 Plasma Cutting Power Source s/n 298PS17895.
- ThermalArc 300GTSW Plasma Power Source w/ Ultrafeed 1000 Wire Feeder.
- Chicago Electric mdl. 95136 40A Plasma Cutting Power Source.
- Precision Type AVA-1 50kVA x 20" Spot Welder s/n 550448-1.

### Fabrication :

Cincinnati 18 mdl. 1808 ¼" x 8' Deep Throat Power Shear s/n 36543 w/ Controlled Back Gaging, 126" Squaring Arm, Front Material Supports, 18 ½" Throat.

Wysong mdl. 1452 14GA x 52" Power Shear s/n P86-312 w/ Dial Back Gage, Front Material Support.

Version 15-Ton x 48" Press

Brake s/n 12966-16- 48 w/ Dial Back Gage, 2" Stroke, 1.5" Slide Adj., 6 ¾"

Throat, 7 ½" Shut Height.

Minster "Pulsar 60" Type TP2-60 60-Ton Ultra High Speed Precision Stamping Press s/n TR2-60- 25395 w/Minster Controls, 900 Strokes/Min, 1.5" Stroke, 1.75" Ram Adj., 36" x 23" Bolster Area.

Kohler mdl. 24180B+T 6" Straightener/Feeder s/n 55032.

Bliss C-60 60-Ton OBI Stamping Press s/n H65677 w/ Pneumatic Clutch, 21" x 32" Bolster Area, 11" x 17" Ram Area.

Minster No.6 60-Ton OBI Stamping Press s/n 6-12865 w/ Pneumatic Clutch, 6" Stroke, 3" Ram Adj., 21" x32" Bolster Area.

Minster No.6 60-Ton OBI Stamping Press s/n 6-12862 w/ Pneumatic Clutch, 6" Stroke, 3" Ram Adj., 21" x32" Bolster Area.

Minster No.6 60-Ton OBI Stamping Press s/n 6-9356 w/ Pneumatic Clutch, 6" Stroke, 3" Ram Adj., 21" x32" Bolster Area.

Federal No.32 32-Ton High Speed OBI Stamping Press s/n 32-415 w/ 80-240 Strokes/Min, 2.5" Stroke, 2" Ram Adj., 9.75" Die Space, 15" x 24" Bolster Area.

Benchmark "Diemaster" 25OBI-92- 2 25-Ton OBI Stamping Press s/n 52284 w/ Pneumatic Clutch, 14" x20" Bolster Area. Minster B1-16 16-Ton High Speed Gap Frame Stamping Press s/n B1-16- 11756 w/ Minster Controls, 1" Stroke, 1.75" Slide Adj., Pneumatic Clutch, 4" Mechanical Feeder, 4" Mechanical Shear.

Minster B1-16 16-Ton High Speed Gap Frame Stamping Press s/n B1-16- 18622 w/ Minster Controls, 1.5" Stroke, 1.75" Slide Adj., 10" x 17" Bolster Area.

Wallis Autogil 5-Ton Stamping Press s/n 1199 w/ Enclosure.

Cooper-Weymouth 30" 11-Roll Straightener/Feeder s/n V3011898.

Regal mdl. 230GSF24 24" Straightener/Feeder s/n 1072105.

P/A Industries mdl. SRF-20 20" Feeder w/ Advantage Servo Roll Feed Digital Controls.

Regal 16" Straightener/Feeder.

COE mdl. CF150 6" x 6" Pneumatic Feeder s/n 7776-1.

(5) Presstronics "Lo-Boy" DeReelers.

Motorized Take-Off Reels and Oilers.

(7) Famco No.10 and Excelsior No.10 Kick Punches.

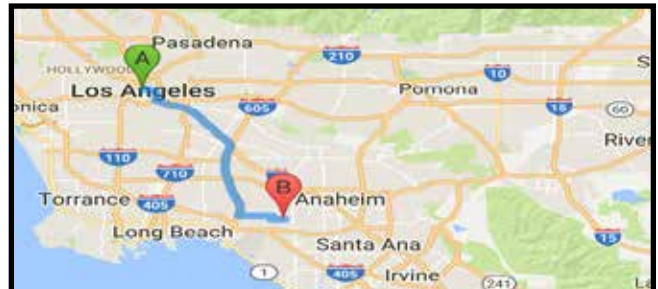
(13) Chicago Rivet mdl's 98-BT, 99, 99-BT, 912 and 912D Automatic Riveters.

(4) Milford Automatic Riveters.

(2) Trojan TR-12 Automatic Riveters.

DiAcro No.4 24" Hand Shear.

(6) Vibratory Bowl Feeders.



Directions : From Los Angles, take the 405-FWY South to the 22-FWY East. Exit on Knott St. / Goldenwest St. and turn left Garden Grove Blvd. then left onto Knott St. Turn right on Orangewood Ave. then right onto Markon Dr. Look for "Auction Today" signs.

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