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PUBLIC AUCTION

Auction Date:
TUESDAY FEBRUARY 2, 2021 @ 10:30 a.m. PST

AUCTION LOCATIONS:
2872 E. LA PALMA AVE. ANAHEIM, CA

MAJOR AEROSPACE ALUMINUM EXTRUSION & CNC MACHINING FACILITY

**Preview : Mornings of sale from
 8:00am to 10:30 a.m.
 "On-line bidding thru bidspotter.com".**

PRESORTED
 First-Class Mail
 U.S. Postage
PAID
 STA CLARITA, CA
 Permit No. 298

COVID-19 REGULATION AND REQUIREMENTS:
 1) DO NOT VISIT AUCTION SITE IF YOU HAVE FEVER, SHORTNESS OF BREATH, COUGH, NASAL CONGESTIONS, RUNNY NOSE, SORE THROAT, NASUEA, VOMITING AND / OR DIARRHEA.
 2) ALL VISITORS, CUSTOMERS, MACHINERY MOVERS, TRUCKERS, SUB CONTRACTORS MUST WEAR A MASK BEFORE ENTERING AUCTION FACILITY.
 3) ALL VISITORS MUST FOLLOW SOCIAL DISTANCING OF 2 METRES (6 FT-6 IN) WHEN VISITING AUCTION FACILITY. ONE GROUP AT A TIME WILL BE ALLOWED IN THE FACILITY FOR PREVIEW AND PICK UP.

ALUMINUM EXTRUSION & CNC MACHINING

MAJOR AEROSPACE ALUMINUM EXTRUSION & CNC MACHINING FACILITY



Late Model Haas and Fadal CNC VMC's



2007 Fanuc Robocut α-1iC CNC Wire EDM Machines
 ** 2-AVAILABLE**



California Heating Equipment mdl. 4.5X30X4.5RT8 Artificial Aging Ovens



100 Ton Hydraulic Stretcher w/ Allen Bradley PanelView 600 PLC Controls

CNC MILLING / LATHES / EDM MACHINES AND SUPPORT



10/2011 Haas VF-3YT/50 CNC Vertical Machining Center w/ 30-Station Side Mounted ATC, CAT-50



12/2012 Haas ST-30 CNC Turning Center w/ 12-Station Turret, 3200 RPM, Rigid Tapping



MAG Fadal VMC4020 FXMP HT CNC Vertical Machining Centers w/ MultiProcessor CNC Controls, CAT-40, 10,000 RPM



2007 Fanuc Robocut α-1iC CNC Wire EDM Machine w/ Fanuc Series 180is-WB Controls, Hand



Belmont ZNC S-26 "Maxicut" CNC Hole Popper EDM Machine

CNC Mills :



Belmont and Hardinge EDM Machines



Extrude Hone Abrasive Flow Machine

10/2011 Haas VF-3YT/50 CNC Vertical Machining Center s/n 1089166 w/ Haas Controls, Hand Wheel, 30-Station Side Mounted ATC, CAT-50 Taper Spindle, 10,000 RPM Inline Direct Drive Spindle, Baldor Spindle Motor, Renishaw Wireless Intuitive Probing System, Renishaw OTS Wireless Touch Probe, Rigid Tapping, High Speed Machining, Expanded Memory, 34-Position Coolant Spigot, Coordinate Rotation and Scaling, Macros, Thru Spindle Coolant, M19 Spindle Orientation P & R Codes, Air Blast, Intuitive Programming System, Power Failure Module, No Counterbalance, 100 Ball Screws, SGMG-5 Motors on X, Y and Z, Haas Coolant Filtration and Pump System, Chip Auger, 23" x 52" Table, 195/260V.

2009 MAG Fadal VMC4020 FXMP HT CNC Vertical Machining Center s/n 012009012056 w/ Fadal MultiProcessor CNC Controls, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 10,000 RPM, 20" x 48" Table, Chip Conveyor, Coolant, 240V.

2008 MAG Fadal VMC4020 FXMP HT CNC Vertical Machining Center s/n 012007101221 w/ Fadal MultiProcessor CNC Controls, 21-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, 20" x 48" Table, Coolant, 480V.

1997 Fadal VMC15RT 4-Axis CNC Vertical Machining Center s/n 9705979 w/ Fadal CNC88HS Controls, 21-Station ATC, CAT-40 Taper Spindle, 422k Memory Expansion, High Speed CPU, Rigid Tapping, Coolant, 240V.

CNC Lathes :

12/2012 Haas ST-30 CNC Turning Center s/n 3094656 w/ Haas Controls, 12-Station Turret, 3200 RPM, Haas Vector Drive, Haas 16DP-50M Gear Box, Rigid Tapping, HPC/HPC100/TTC/TTC1000 High Pressure COPC12 12" 3-Jaw Power Chuck, Chip Conveyor, High Flow Coolant, 195/260V. Trak TRL1840 CSS 18" x 40" CNC Lathe w/ Proto Trak LX3 Controls, 50-2500 RPM, Tailstock, Dorian Tool Post, 10" 4-Jaw Chuck, Coolant.

EDM Machines :

2007 Fanuc Robocut α-1iC CNC Wire EDM Machine s/n P076C1021 w/ Fanuc Series 180is-WB Controls, Hand Controller, 15 1/4" x 22 3/8" Work Area, 23" x 30 1/4" Mounting Area, Cooling System, Dielectric Coolant and Filtration System, 220V.

2007 Fanuc Robocut α-1iC CNC Wire EDM Machine s/n P075C1994 w/ Fanuc Series 180is-WB Controls, Hand Controller, 15 1/4" x 22 3/8" Work Area, 23" x 30 1/4" Mounting Area, Cooling System, Dielectric Coolant and Filtration System, 220V.

Belmont "Maxicut" CNC Die Sinker EDM Machine s/n FB06236247 w/ Belmont CNC Controls, Hand Held Controller, 6 1/2" x 9" Tooling Head, 14" x 25 1/2" Table, Fire Suppression System, Coolant System.

Hardinge/Hansvedt Die Sinker EDM Machine w/ PULSE 201 Power Source, Acu-Rite DRO, 12" x 20" Table, Coolant System.

Belmont ZNC S-26 "Maxicut" CNC Hole Popper EDM Machine s/n 00S428 w/ Belmont Controls, 11 1/2" x 34" Table, Coolant.



United SFM300kN Electromechanical Universal Tensile Tester



United SFM30kN Electromechanical Universal Tensile Tester

PRECISION MACHINE TOOLS & ROTARY GRINDING



Lion C10TM 29" x 67" Gear-Gap Bed Lathe w/ 30-1500 RPM, 4" Thru Spindle Bore, Taper Attachment



Lion C11MS80 20" x 72" Gap Bed Lathe w/ Tailstock, 12" 3-Jaw Chuck



Lion C10MS 26" x 90" Gear-Gap Bed Lathe w/ 10-1500 RPM, 4" Thru Bore, Inch Threading, Tailstock

14 AVAILABLE



2012 Clausing Professional 18" x 80" Gear-Gap Bed Lathe w/ 20-2000 RPM, Inch/mm Threading,



Tooling Cabinets
14-AVAILABLE



Koyo-Mattison 43" Blanchard Style Rotary Surface Grinder



Blanchard No. 18 Blanchard Grinde

Lathes :

Monarch 37" x 80" Geared Head Lathe s/n 23818 w/ 6-303 RPM, Inch Threading, Tailstock, Steady Rest, Indexing Tool Post, 31" 4-Jaw Chuck, Coolant.
Lion C10MS 26" x 90" Geared Head Gap Bed Lathe s/n 1959 w/ 10-1500 RPM, 4" Thru Spindle Bore, Inch Threading, Tailstock, Steady and Follow Rests, Indexing Tool Post, 15" 3-Jaw Chuck, 30" 3-Jaw Chuck, 24" 4-Jaw Chuck, Coolant, 480V.
Lion C10TM 29" x 67" Geared Head Gap Bed Lathe w/ 30-1500 RPM, 4" Thru Spindle Bore, Taper Attachment, Inch Threading, Tailstock, Trava-Dial, Indexing Tool Post, 16" 3-Jaw Chuck, 480V.
Lion C11MS80 20" x 72" Gap Bed Lathe s/n 20027 w/ inch/mm Threading, Tailstock, 12" 3-Jaw Chuck.
2012 Clausing Professional 18" x 80" Geared Head Gap Bed Lathe s/n NG4003 w/ 20-2000 RPM, Inch/mm Threading, Tailstock, 12" 3-Jaw Chuck, 230V.
Jet BD-920N 9" x 20" Lathe s/n 9095647 w/ 130-2000 RPM, inch/mm Threading, Tailstock, Tool Post, 4" 4-Jaw Chuck.

Mills :

Acra AM-3SAC Vertical Mill s/n 990356 w/ 2Hp Motor, 50-5440 RPM, 16-Speeds, R8 Spindle, Chrome Box Ways, Power Feed, 10" x 54" Table, 220V.
Bridgeport Vertical Mill w/ 1.5Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.
Tree Vertical Mill w/ 60-3300 Adjustable RPM, Colleted Spindle, Power Feeds, 10" x 42" Table.

Grinding :

Koyo-Mattison 43" Blanchard Style Rotary Surface Grinder s/n 70072493 - M-173321 w/ 4-Speeds, 43" Electromagnetic Chuck, 22" Grinding Head, Coolant, 240V.
Blanchard No. 18 Blanchard Grinder w/ 36" Electromagnetic Chuck, 18" Grinding Head, Coolant, 480V.
Extrude Hone Abrasive Flow Machine.
(5) Baldor Dayton and Wissota 6" Pedestal Grinders.
Dayton 8" and 7" Bench Grinders.
Kalamazoo 4" Belt Sander w/ Stand.
Lapmaster 15" Lapping Machine.
Die Filer w/ Stand.

Saws :

Oliver 52" Automatic Billet Saw w/ Allen Bradley PanelView 1000 PLC Controls, 52" Blade Diameter, Hydraulic Clamping and Feed, Hydraulic End Stamping Unit, Cradle Bar Loading System, 17.5Hp Motor, Conveyors.
Oliver 36" Automatic Billet Saw w/ Allen Bradley PanelView 1000 PLC Controls, 36" Blade Diameter, Hydraulic Clamping and Feed, Hydraulic End Stamping Unit, Cradle Bar Loading System, Conveyors.
Metsaw CS2-T8-20 Automatic Saw s/n 0673 w/ Touch Screen Controls, 12" h x 26 1/2" w Opening, Conveyors, 480V.
CTD F526 16" Cutoff Saw s/n 352X w/ Pneumatic Clamping and Feed, Torit Cyclone Style Dust Collector, Conveyors.
(4) Northfield mdl. 1012 Heavy Duty Cutoff Saws w/ Cyclone Style Dust Collectors, Conveyors.
DoAll 2612-2H 26" Vertical Band Saw s/n 206-67262 w/ Blade Welder, 24" x 30 1/2" Pneumatic Feed Table, 220V.
Jet 13 1/2" Vertical Band Saw w/ 14" x 14" Table, Stand.
Milwaukee Abrasive Cutoff Saw w/ Stand.



Oliver 52" Automatic Billet Saw w/ Allen Bradley PanelView 1000 PLC Controls



Oliver 36" Automatic Billet Saw w/ Allen Bradley PanelView 1000 PLC Controls



Custom Draw Table w/ Controls, 26 1/2" Table

PUBLIC AUCTION



Lindberg type 13-20-601248-18CBS
Homogenizing Oven w/ 179kW, 1850
Degree Max Temp



Electrical Service and Repair Dept



Large Quantity of Machine Repair
Parts



Large Quantity of Machine Electrical



Hyster S80EBCS 8000 Lb Cap
LPG Forklift



Hyster Forklifts



SkyJack SJ III 3219
Electric Platform
Scissor Lift



Nugier H80-14 80 Ton
Sliding Ram Electric/
Hydraulic H-Frame



2010 Buehler AutoMet
250 mdl. 49-7210
Automatic Sample
Preparation Grinder -
Polisher



Buehler IsoMet 4000
Precision Linear Sample Saw

ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 18% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE



PARTIAL & ABBREVIATED TERMS AND CONDITIONS OF AUCTION

ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK.

ALL ITEMS MUST BE REMOVED BY FEBRUARY 17, 2021, 3:00 PM (PST)
NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.
NO LOADING BY AUCTIONEER OR SELLER.
BUYERS PREMIUM WILL BE 15% AND 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILITY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

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ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS.
THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABILITY BY AUCTIONEER OR SELLER).
BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.
ALL ITEMS ARE SOLD AS "PARTS ONLY"

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LIVE WEBCAST ONLINE ONLY ■ NO ONSITE BIDDING

TUESDAY FEBRUARY 2, 2021 @ 10.30 a.m.