



AMERICAN AUCTIONEERS GROUP

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# PUBLIC AUCTION

**Auction Date:**  
**TUESDAY OCTOBER 20, 2020 @ 10:30am. PST**

**AUCTION LOCATIONS:**  
**42650 OSGOOD ROAD. FREMONT, CA**

## PRISTINE HAAS CNC & AMADA FABRICATION FACILITY

Preview : Mornings of sale from  
8:00am to 10:30am.  
"On-line bidding thru bidspotter.com".

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First-Class Mail  
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Permit No. 298

**COVID-19 REGULATION AND REQUIREMENTS:**  
1) DO NOT VISIT AUCTION SITE IF YOU HAVE FEVER, SHORTNESS OF BREATH, COUGH, NASAL CONGESTIONS, RUNNY NOSE, SORE THROAT, NASUEA,VOMITING AND / OR DIARRHEA.  
2) ALL VISITORS, CUSTOMERS, MACHINERY MOVERS, TRUCKERS, SUB CONTRACTORS MUST WEAR A MASK BEFORE ENTERING AUCTION FACILITY.  
3) ALL VISITORS MUST FOLLOW SOCIAL DISTANCING OF 2 METRES (6 FT-6 IN) WHEN VISITING AUCTION FACILITY. ONE GROUP AT A TIME WILL BE ALLOWED IN THE FACILITY FOR PREVIEW AND PICK UP.

## HAAS AND AMADA CNC FACILITY

PRECISION CNC  
FABRICATION FACILITY



Amada PEGA 345 30 Ton 58-Station CNC Turret Punch Press w/ O4P-C Controls



Amada Press Brakes



Amada M-2060 1/4 x 78 Power Shear w/ Amada Controls



Haas CNC Machining Centers

# AMADA STAMPING & FORMING



Amada RG-80 80 Ton x 8' CNC Press Brake w/ NC9-EX II Controls



2000 Amada RG-80 80 Ton x 8' CNC Press Brake w/ NC9-EX II Controls



Amada FBD-1030E 100 Ton x 10' CNC Press Brake w/ NC9-EX II Controls



Amada HFA 250W 10' Automatic Hydraulic Horizontal Band Saw



2000 Amada ID-40-ST 80kW Spot Welder w/ Amada DIT-453 EA-1 Controls



Amada Turret Punch Tooling



Amada CSW-220 Dual Head Hydraulic Corner Notcher and Coping

## CNC Mills :

2006 Haas VF-3SSYT 4-Axis CNC Vertical Machining Center s/n 46514 w/ Haas Controls, Hand Wheel, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 12,000 RPM, Extended Travel, Super Speed VOP-SS, In-line Direct Drive Spindle, High Speed Tool Changer, High Speed Machining, Floating Point Co-Processor,

16mb Expanded Memory, Brushless "A" Axis, Rigid Tapping, 20-Position Coolant Spigot, Coordinate Rotation and Scaling, Macros, Hard Disc Drive, M19 Spindle Orientation P & R Codes, Quick Code, Advanced Tool Management, USB Port, Floppy Disc, Chip Auger, 208/230V, 26" x 54" Table, Coolant.

2001 Haas VF-3D CNC Vertical Machining Center s/n 24484 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 20Hp Vector Dual Drive, 7500 RPM, 208/230V, Rigid Tapping, Programmable Coolant

Spigot, Floppy Disc, I/O-N S or Later, Haas Vector Spindle Drive, WYE-Delta Spindle Motor, Sigma Motors on X, Y, Z Axes, M19 Spindle Orientation P & R Codes, Coil Type Regen Resistor, No Counterbalance, Quick Code, Chip Auger, 18" x 48" Table, Coolant.

1996 Haas VF-4 4-Axis CNC Vertical Machining Center s/n 6996 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Rigid Tapping, Programmable Coolant Spigot, Chip Auger, 18" x 52" Table, Coolant.

1996 Haas VF-3 4-Axis CNC Vertical Machining Center s/n 6797 w/ Haas Controls 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, 15Hp High Torque Motor, Rigid Tapping, Programmable Coolant Spigot, Chip Auger, 18" x 48" Table, Coolant.

QC Tech 5' x 10' CNC Router w/ 3Hp Spindle, Computer.

## Fabrication :

Amada VIPROS 345 30 Ton 59-Station CNC Turret Punch Press s/n AVP45002 w/ Amadan O4P-C Controls, (2) Indexing Tool Stations, Auto Sheet Repositioner, Punch Die Extractor, SBC Cooling System, 38" x 107" Ball Top Table.

Amada PEGA-305072 30 Ton 58-Station CNC Turret Punch Press s/n P3570145 w/ Amada-Fanuc-PC Controls, (2) Indexing Tool Stations, Auto Sheet Repositioner, Punch Die Extractor, 50" x 142" Ball Top Table.

Amada PEGA 345 30 Ton 58-Station CNC Turret Punch Press s/n A0450352 w/ Amadan O4P-C Controls, (2) Indexing Tool Stations, Amada Air Blow System, Sheet Repositioner, Punch Die Extractor, 39" x 107" Ball Top Table.

Amada OCTO-334 30 Ton 8-Station CNC Punch Press s/n 3440391 w/ Amada-Fanuc-P Controls, 8-Punch Stations, Manual Sheet Repositioner, 33 1/2" x 94" Ball Top Table.

Amada TOGU III Automatic Punch and Die Grinder s/n 30230183 w/ 6" 3-Jaw Chuck, 6" Diamond Grinding Wheel, Coolant.

Amada FBD-1030E 100 Ton x 10' CNC Press Brake s/n 1030518 w/ NC9-EX II Controls, 118.1" Table Length, 122" Max Bend Length, 106.3" Between Uprights, 15.75" Throat, 3.94" Stroke, 14.57" Open Height.

2000 Amada RG-80 80 Ton x 8' CNC Press Brake s/n 811958 w/ NC9-EX II Controls, 94.6" Table Length, 98.7" Max Bend Length, 80.8" Between Uprights, 15.76" Throat, 3.94" Stroke, 14.58" Open Height.

Amada RG-80 80 Ton x 8' CNC Press Brake s/n 810340 w/ NC9-EX II Controls, 94.6" Table Length, 98.7" Max Bend Length, 80.8" Between Uprights, 15.76" Throat, 3.94" Stroke, 14.58" Open Height.

Amada RG-50 50 Ton x 80" CNC Press Brake s/n 508152 w/ NC9-EX II Controls, 78.5" Table Length, 82.1" Max Bend Length, 59.4" Between Uprights, 15.76" Throat, 3.94" Stroke, 14.58" Open Height.

Amada SPH-30C 30 Ton Hydraulic Press Brake s/n 305771 w/ 12 7/8" Ram Die Head, 15 3/4" x 21 5/8" Table Area, 19.68" Throat Depth, 3.94" Stroke.

Pacific / Tri-Acro mdl. 17-4 14GA x 48" Hydraulic Press Brake s/n 1387P w/ Manual Back Gauge, 48" Bed Length, 6 1/2" Throat, 36" Between Uprights.

Amada CSW-220 Dual Head Hydraulic 8 5/8" x 8 5/8" Corner Notcher and 2 3/4" x 4" Coping Notcher s/n 564396 w/ Fence Systems.

Amada M-2060 1/4" x 78" Power Shear s/n 20600686 w/ Amada Controls and Back Gauging, 60 Strokes/Min, 90" Squaring Arm, Front Supports.

Wysong mdl. 1052 10GA x 52" Power Shear s/n P58-208 w/ 56" Squaring Arm, Front Supports.

Scotchman 65 Ton Ironworker w/ Punch Head, 1 1/4" Bar Shear, 24" Flat Shear, Coping Notcher Head.

Haeger 8 Ton x 24" Hardware Insertion Press w/ Haeger Tool Protection System, Haeger Bowl Feeder, Tooling.

Haeger 6 Ton x 18" Hardware Insertion Press.

Haeger HP2.5A 2.5 Ton Hardware Insertion Press s/n 182 w/ 12" Throat.

Rotex 18A2.25 18-Station Turret Punch s/n 44133 w/ 1/8"-2" Punch Dies, Stand.

Gerver Type GK-1 24" Hand Brake s/n 18817 w/ 6" throat 20" Between Uprights.

DiAcro 24" Finger Brake w/ Cart.



QC Tech 5' x 10' CNC Router



## HAAS CNC MACHINING DEPARTMENT



2006 Haas VF-3SSYT 4-Axis CNC Vertical Machining Center w/ Haas Controls, 24-Station Side Mounted ATC, CAT-40 Spindle, 12,000 RPM



2001 Haas VF-3D CNC Vertical Machining Center w/ Haas Controls, 20-ATC, CAT-40 Spindle, 7500 RPM



Haas VF-4 4-Axis CNC Vertical Machining Center w/ Haas Controls, 20-ATC, CAT-40 Spindle, 10,000 RPM



Timesavers mdl. 137-1HDMES 37" Belt Grainer



2006 Kaeser AS20T 20Hp Rotary Air Compressor

### Support Machinery:

Lagun / Chevalier Vertical Mill (Chevalier Head) w/ Anilam MicroWizard DRO, 3Hp Motor, 60-4500 Dial Change RPM, Power Feed, 10" x 44" Table.  
 Comet JMT-1 Vertical Mill s/n 503528 w/ Jet DRO, 80-5440 RPM, 16-Speeds, 9" x 42" Table.  
 Amada HFA 250W 10" Automatic Hydraulic Horizontal Band Saw s/n 25060153 w/ Amada Controls, Hydraulic Clamping and Feeds, Chip Auger, Conveyor, Coolant.  
 Grob 4V-24 24" Vertical Band Saw s/n 2063 w/ Blade Welder, 40-5000 FPM, 24" x 28" Table.  
 Dake / Johnson mdl. J10 10" Horizontal Band Saw s/n 193628 w/ Manual Clamping, Work Stop.  
 Doringer D350 Miter Cold Saw s/n 18226 w/ 2-Speeds, Pneumatic Clamping, Coolant.  
 Central Machinery 10" Table Saw.  
 Pistorius mdl. D Sliding-Table Cutoff Saw s/n 72223.  
 Brother "Hi-Tap" BT1-215 Lead Screw Tapping Machine s/n 112141 w/ Gear Set, 9" x 9" Table.  
 Rockwell / Delta 6-Head Gang Drill Press w/ (3) 300-3100 RPM Variable Speed Heads and (3) 450-4700 RPM Variable Speed Heads, 24" x 96" Table.  
 Powermatic 2-Head Gang Drill Press w/ mdl. 1200 Variable Speed Heads, 24" x 50" Table.  
 (3) Jet JDP-17MF Pedestal Drill Presses.  
 Wilton 15" Pedestal Drill Press.  
 Jet Bench Model Drill Press. Arbor Presses.  
 Precision Scientific / Freas mdl. 524-A 1600 Watt Electric Heat Oven.  
 2006 Kaeser AS20T 20Hp Rotary Air Compressor s/n 1152 w/ Sigma Digital Controls, 92 CFM @ 125 PSIG, 120 Gallon Tank.  
 1999 Atlas Copco GA15 20Hp Rotary Air Compressor s/n AII244545 w/ 85 CFM @ 132 PSIG, Elektronikon Digital Controls, 120 Gallon Tank.

## FABRICATION DEPARTMENT



Haeger 8 Ton x 24" Hardware Insertion Press



Scotchman 65 Ton Ironworker



Burr King 1" Belt Sanders



Torex mdl. TG-2010 52" Bowl Style Tumbler

### Grinding and Finishing :

Timesavers mdl. 137-1HDMES 36" Belt Grainer s/n 24070M w/ 36" Belt Feed, Water-Filtered Dust Collector.  
 AEM 36" Belt Grainer w/ Air Sentry ASFC3 Dust Collector.  
 Torex mdl. TG-2010 52" Bowl Style Media Tumbler s/n 813-08-99.  
 Media Tumbler w/ 13" x 31" Tub.  
 (4) Burr King mdl. 562 1" Pedestal Belt Sanders.  
 Burr King mdl. 1000 Pedestal Buffer.  
 Baldor Pedestal Grinder.  
 Eastwood ¼ Hp Pedestal Buffer.  
 Hammond mdl. 600-W 6" Belt Sander s/n 912 w/ Stand.  
 Dry Blast Cabinet w/ Skat-Blast Dust Collector.  
 48" x 96" Down-Draft Table w/ Dust Collector.  
 Oliver Die Filer.

### Welding :

2000 Amada ID-40-ST 80kW Spot Welder s/n 40800107 w/ Amada DIT-453 EA-1 Welding Controller, 27" Throat, Amada CU4002 Cooling System.  
 Miller Syncrowave 350LX CC-AC/DC Squarewave Power Source s/n LA131778 w/ Coolmate-4 Cooling System.  
 Miller CP-30 CV-DC Arc Welding Power Source s/n KE592477 w/ Miller S-22A Feeder.  
 Miller Millermatic 135 115 Volt Wire Welder s/n LG180091N.  
 Pro-Weld International CD-250P Stud Welder s/n 25P1201291 w/ Gun.  
 Hughes HRW-250B Spot Welding Power Source w/ (2) VTA-65 Micro-Spot Welding Heads.  
 Bernard "Tela-Boom" Floor Mounted Jib.  
 Lincoln MB-190U Welding Fume Collector.  
 Welding Tables 60" x 120"; (2) 36" x 49".

### Tooling and Inspection :

Large Quantity of Press Brake Tooling w/ Racks.  
 Large Quantity of Punch Die Tooling w/ Cabinets and Shelving.  
 (160) CAT-40 Taper Tooling.  
 (17) 6" Angle-Lock Visers.  
 5" Angle-Lock Vise.  
 10" and 12" Rotary Tables.  
 Huot Drill and Tap Cabinets.  
 Large Quantity of Insertion Hardware.  
 Starrett Crystal Pink 24" x 36" x 6" Granite Surface Plate w/ Roll Stand.



Partial View of Sheet Stock



Partial View of Raw Bar Stock



Vintage Amgen Firetruck



2009 Ford E-250 Super Duty Cargo Van



Clark GCS20MB LPG Forklift



Marklift J14ED Electric Scissor Lift Platform

**Material and Handling :**

2009 Ford E-250 Super Duty Cargo Van  
Lisc# 21508F1 w/ Gas Engine, Automatic  
Trans, 222,562 Miles,  
VIN# 1FTNS24WX8DA20044.  
Vintage Amgen Firetruck Lisc# HV534S  
VIN# FT750028.  
Clark GCS20MB LPG Forklift s/n  
G138MB-6420KOF w/ 3-Stage Mast, 188”  
Lift Height, Side Shift, Cushion Tires.  
Marklift J14ED Electric Scissor Lift  
Platform w/ 14’ Max Height, 500 Lb Cap.  
Homs 1000 Lb Cap Platform Scale.  
Large Quantity of Raw materials I  
ncluding Stainless, Copper and  
Aluminum Sheet Stock, Aluminum,  
Stainless and Cold Roll Bar Stock  
w/ Racks.

**ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT**



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ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
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ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE



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ALL ITEMS MUST BE REMOVED BY OCTOBER 27, 2020, 3:00 PM (PST)  
NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.  
NO LOADING BY AUCTIONEER OR SELLER.  
BUYERS PREMIUM WILL BE 15% AND 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILITY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

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ALL ITEMS ARE SOLD AS "PARTS ONLY"

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