



AMERICAN AUCTIONEERS GROUP

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PRESORTED
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PAID
STA CLARITA, CA
Permit No. 298

PUBLIC AUCTION

METAL CLAMP MFG FACILITY CNC MACHINE TOOLS & FABRICATION EQUIPMENT

AUCTION LOCATION:

**9703 ALESIA ST.
SOUTH EL MONTE, CA**

AUCTION DATE:

THURSDAY SEPTEMBER 5, 2019 @ 10:30 am (PST)

INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 am

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK
ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES.
\$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH
DEPOSIT TOWARDS ALL PURCHASES. ALL SALES
ARE SUBJECT TO CALIFORNIA SALES TAX. THERE
WILL BE NO EXCEPTIONS.



CNC MACHINE TOOLS & METAL FABRICATION



MUST SEE
1992 AMADA PROMECAM HFBO 220 TON X 14' CNC PRESS
BRAKE W/ AMADA OPERATEUR CONTROLS



225 TON
2005 ACCURPRESS "ADVANTAGE 725012" 250 TON X 12'
CNC HYDRAULIC PRESS BRAKE



STANAT MDL. 01 8" ROLLING MILL



SCHMITZ 13 3/4" ROLLING MILL



AUCTION: THURSDAY SEPTEMBER 5, 2019



2007

2007 LITZ HITECH CV-1400 CNC VERTICAL MACHINING CENTER W/ FANUC 01-MC CONTROLS, 24-STATION SIDE MOUNT ATC, 50 TAPER SPINDLE

CNC MACHINING :

2007 LITZ HITECH CV-1400 CNC VERTICAL MACHINING CENTER S/N IR0750070 W/ FANUC SERIES 01-MC CONTROLS, 24-STATION SIDE MOUNT ATC, 50 TAPER SPINDLE, HARBOR OIL COOLER, HIGH FLOW COOLANT SYSTEM, TRAVELS X=1400MM(55.12"), Y=800MM(31.5"), Z=740MM(29.13"), 33 1/2" X 59" TABLE.

2006 FADAL VMC15 CNC VERTICAL MACHINING CENTER S/N 032006129362 W/ FADAL CNC88HS CONTROLS, 21-STATION ATC, CAT-40 TAPER SPINDLE, 7500 RPM, 10HP SPINDLE MOTOR, RIGID TAPPING, HIGH SPEED CPU, GRAPHICS, T-816 TRANSFORMER, INCH BALL SCREWS, DC MOTORS, 16" X 29 1/2" TABLE, COOLANT.

1997 FADAL VMC15RT CNC VERTICAL MACHINING CENTER S/N 9707383 W/ FADAL CNC88HS CONTROLS, 21-STATION ATC, CAT40 TAPER SPINDLE, 7500 RPM, 422K MEMORY EXPANSION, RIGID TAPPING, HIGH SPEED CPU, GRAPHICS, 16" X 29 1/2" TABLE.

1996 FANUC ROBODRILL A-10TC 2-PALLET CNC DRILLING CENTER S/N P969TG742 W/ FANUC SERIES 16-M CONTROLS, 10-STATION TURRET, BT-30 TAPER, (2) 14 1/2" X 19 1/2" PALLETS.

2001 AKIRA-SEIKI SL-25 CNC TURNING CENTER S/N 01TD181-124 W/ FANUC SERIES 0-T CONTROLS, HAND WHEEL, TOOL PRESETTER, 12-STATION TURRET, (NO CHUCK), CHIP CONVEYOR, COOLANT. 2000 AKIRA-SEIKI SL-20 CNC TURNING CENTER S/N 00TC122-109 W/ FANUC SERIES 0-T CONTROLS, HAND WHEEL, 10-STATION TURRET, HYDRAULIC TAILSTOCK, PARTS CATCHER (NO TRAY), 5C COLLET NOSE, CHIP CONVEYOR, COOLANT.

OKUMA CADET TYPE LNC-8T CNC TURNING CENTER S/N 0305B029 W/ OKUMA OSP5020L CONTROLS, 12-STATION TURRET, 8" 3-JAW POWER CHUCK, COOLANT.

2000 CITIZEN CINCOM B12 CNC SCREW MACHINE S/N B212/1592 W/ CITIZEN CONTROLS, 5-CROSS SLIDE HOLDERS, PARTS CATCHER, LNS TRYTON BAR FEED, COOLANT.

(2) 1998 CITIZEN CINCOM B12 CNC SCREW MACHINES S/N'S Z5221, Z4415 W/ CITIZEN CONTROLS, 4-CROSS SLIDE HOLDERS, 3-STATION DRILL HOLDER, PARTS CATCHER, ROYAL FILTER-MIST UNIT, LNS TRYTON BAR FEED, COOLANT. PROTO TRAK / FREJOH 2-AXIS CNC VERTICAL MILL W/ PROTO TRAK CNC CONTROLS, 80-4200 DIAL CHANGE RPM, POWER DRAW-BAR, CHROME WAYS, 9" X 42" TABLE.

CHEVALIER SMART-818 HYDRAULIC CNC SURFACE GRINDER S/N S2886010 W/ CHEVALIER CNC CONTROLS, 8" X 15" FINE-LINE ELECTROMAGNETIC CHUCK, COOLANT.

MILLS AND LATHES :

BRIDGEPORT SERIES 1 - 2HP VERTICAL MILL S/N 196541 W/ 60-4200 DIAL CHANGE RPM, POWER FEED, 9" X 48" TABLE, BRIDGEPORT 6" MACHINE VISE AND SWIVEL BASE.

BRIDGEPORT VERTICAL MILL S/N 147561 W/ 1HP MOTOR, 80-2720 RPM, 9" X 42" TABLE, BRIDGEPORT 6" MACHINE VISE AND SWIVEL BASE.

BRIDGEPORT VERTICAL MILL S/N 58747 W/ 1HP MOTOR, 80-2720 RPM, 9" X 42" TABLE.

GORTON "MILL MASTER" VERTICAL MILL W/ MITUTOYO DRO, 650-4600 DIAL CHANGE RPM, 40-TAPER SPINDLE, BOX

WAYS, POWER FEEDS, 10" X 42" TABLE, COOLANT.

EX-CELL-O VERTICAL MILL W/ ANILAM MINI-WIZARD DRO, 100-3800 DIAL CHANGE RPM, 6" RISER, 6" ANGLE-LOCK VISE, 9" X 42" TABLE.

ACRA MILL VERTICAL MILL W/ 2HP MOTOR, 80-5450 RPM, 16-SPEEDS, 9" X 42" TABLE.

EXACTO VERTICAL MILL W/ 80-2500 RPM, 8-SPEEDS, 40-TAPER SPINDLE, 12" X 49" TABLE.

HULLER TYPE HWF4E HORIZONTAL MILL W/ 50-TA-



3 AVAILABLE

**2000 AND 1997 CITIZEN CINCOM B12 CNC SCREW MACHINES
3-AVAILABLE**



CNC VERTICAL CENTERS

FADAL CNC VERTICAL MACHINING CENTERS



TURNING CENTERS

FANUC CNC ROBODRILL AND AKIRA SEIKI CNC TURNING CENTERS

FABRICATION DEPARTMENT



225 TON

2005 ACCURPRESS "ADVANTAGE 725012" 250 TON X 12' CNC HYDRAULIC PRESS BRAKE S/N 3835 W/ ACCURPRESS ETS 3000 CONTROLS AND BACK GAUGING, ETS PEDESTAL CONTROLLER, 12' BED LENGTH, 10" THROAT DEPTH, 8" STROKE, 18" OPEN HEIGHT, 8" CLOSED HEIGHT, 125" BETWEEN UPRIGHTS, LIGHT CURTAIN

FABRICATION :

2005 ACCURPRESS "ADVANTAGE 725012" 250 TON X 12' CNC HYDRAULIC PRESS BRAKE S/N 3835 W/ ACCURPRESS ETS 3000 CONTROLS AND BACK GAUGING, ETS PEDESTAL CONTROLLER, 12' BED LENGTH, 10" THROAT DEPTH, 8" STROKE, 18" OPEN HEIGHT, 8" CLOSED HEIGHT, 125" BETWEEN UPRIGHTS, LIGHT CURTAIN.

1992 AMADA PROMECAM HFBO 220 TON X 14' CNC PRESS BRAKE S/N HFBO-220-14-H20927 W/ AMADA OPERATEUR CONTROLS AND BACK GAUGING, 169" BED LENGTH, 180MM(7.08") STROKE, 16 1/2" THROAR DEPTH, 148" BETWEEN UPRIGHTS.

2006 KNUTH KPB80 CNC ANGLE ROLL S/N 80154 W/ 3.15" X 3.15" X 5/16" CAP, VERTICAL OR HORIZONTAL CAPABILITY, SIEMENS SIMATIC PANEL PC CONTROLS, 10" DIAMETER ROLLS.

NANTONY JIANGHAI MDL. Q11-4X2500 4MM(.157") X 2500MM(98.4") POWER GUILLOTINE SHEAR S/N 2004018 W/ MANUAL BACK GAUGE, FRONT SUPPORTS.

EDWARDS PEARSON MDL. DD 10GA(.135") X 50" POWER SHEAR S/N 823870287 W/ POWER BACK GAUGE, 38" SQUARING ARM.

SEIDEL WEIGER MDL. 9-121 3MM(.118") X 12' POWER SHEAR S/N 40849 W/ DIAL BACK GAUGE.

DIACRO NO. 18-96 25 TON X 8' HYDRA-POWER PRESS BRAKE S/N JF-1021 W/ MANUAL DIAL BACK GAUGE, 8' BED LENGTH, 9" THROAT, 62" BETWEEN UPRIGHTS.

CHICAGO SIZE 8L10SP 10' PRESS BRAKE S/N L5774 W/ MANUAL BACK GAUGE, 18" THROAT, 102" BETWEEN UPRIGHTS.

CHICAGO SIZE 388 8' PRESS BRAKE S/N L7133 W/ MANUAL BACK GAUGE, 6" THROAT, 61" BETWEEN UPRIGHTS.

CHICAGO SIZE 1016 10' BOX AND PAN BRAKE S/N 9189.

CHICAGO AND TENNSMITH 48" FINGER BRAKES.

SCHMITZ 13 3/4" ROLLING MILL W/ POWER UNCOILER, POWER DRAW COILER, 63KW(83HP) MOTOR.

STANAT MDL. 01 8" ROLLING MILL W/ STANAT CONTROLS, POWER UNCOILER, POWER DRAW-COILER.

STANAT 26" SLITTER W/ (2) TAKE-OFF REELS, REGAL MDL. 3000-18 3000 LB CAP X 18" COILER S/N 6782376, SLITTING DIES, SPACERS CABINETS AND MISC PARTS.

CONRAC MDL. SPEC-LH74 4" CAP 24 CLR HORIZONTAL HYDRAULIC TUBE BENDER S/N 50778-1.

LEONARD PRECISION MDL. B72-L HORIZONTAL HYDRAULIC TUBE BENDER S/N 4.

(2) LEONARD PRECISION MDL. 62 HORIZONTAL HYDRAULIC TUBE BENDERS.

UNIVERSAL PNEUMATIC BENDER.

NORLOK TECHNOLOGY "SURE-LOK



2006

2006 KNUTH KPB80 CNC ANGLE ROLL



250 TON

IMPORT MDL. JA11-250 250 TON STAMPING PRESS



HAAS HRT-210 AND HRT-160 4 TH AXIS ROTARY TABLES



Jetline LWS-24 Longitudinal Seam Welder



LEONARD PRECISION AND CONRAD HORIZONTAL HYDRAULIC TUBE BENDERS

AUCTION: THURSDAY SEPTEMBER 5, 2019



GE MOTOR CONTROL CENTERS



SCM WIN MINI-MAX BELT



CHICAGO PRESS BRAKES AND OBI STAMPING PRESSES



LINCOLN CV-300 AND CV-250 ARC WELDERS



SEIDEL WEIGER MDL 9-121.118" X 12 POWER SHEAR



HEALD MDL 273A
UNIVERSAL ID GRINDER



VERTICAL MILLS



1997 FORD 24' STAKE BED TRUCK

PARTIAL & ABBREVIATED TERMS AND CONDITIONS OF AUCTION

ALL TERMS AND CONDITIONS BEHIND THE BIDDERS CARD SUPPLIED WILL APPLY TO ALL AUCTION SALE ITEMS AND FOR ALL PRIVATE NEGOTIATIONS. BY PARTICIPATING AND BIDDING AT AUCTION YOU ARE LEGALLY BINDING A CONTRACT WITH THE AUCTION COMPANY.

ALL INVOICES MUST BE PAID WITHIN 24 HOURS FROM AUCTION DATE. IT IS PROHIBITED TO BID ON ANY ITEM THAT CANNOT BE PAID IN FULL WITHIN 24 HOURS FROM AUCTION DATE. PAYMENTS MUST BE CASHIERS CHECK, WIRE TRANSFER, OR LETTER OF GUARANTEE FROM BANK.

ALL ITEMS MUST BE REMOVED BY SEPTEMBER 11, 2019, 3:00 PM (PST) NO LOADING OR PICK UP ON SATURDAY AND SUNDAY. NO LOADING BY AUCTIONEER OR SELLER. BUYERS PREMIUM WILL BE 15% AND 18% FOR ALL ONLINE BIDDING ON BIDSPOTTER.COM.

AUCTIONEER IS NOT RESPONSIBLE FOR MIS IDENTIFICATION OF ANY EQUIPMENT OR ASSETS BEING SOLD AT AUCTION EITHER BY VERBAL OR WRITTEN. IT IS THE BUYER'S RESPONSIBILITY TO INSPECT THE GOODS AND ASCERTAIN IF THE SPECIFICATIONS, DESCRIPTIONS AND CONDITION OF THE GOODS CONFORM TO THE BUYER'S REQUIREMENT INCLUDING SERIAL NUMBERS.

BUYER ACKNOWLEDGES THAT THE EQUIPMENT OR ITEMS PURCHASES ONCE MAY HAVE CONTAINED, EXPOSED TO, AND OR UTILIZED HAZARDOUS MATERIAL. THERE MAY BE SURFACES ON ITEMS WHERE DECONTAMINATION CANNOT BE VALIDATED: AS SUCH, THE BUYER OR BIDDER ACKNOWLEDGING THAT THEY ARE ACCEPTING THIS EQUIPMENT OR ITEMS IN AN "AS IS" CONDITION.

BUYER AND THEIR ASSOCIATES WILL HOLD AUCTIONEER HARMLESS AGAINST ANY AND ALL CLAIMS AND ACTIONS ARISING OUT OF THE PARTICIPATION OF THE INDEMNITEE IN THE ACTIVITY, INCLUDING, WITHOUT LIMITATION, EXPENSES, JUDGEMENTS, FINES, SETTLEMENTS AND OTHER AMOUNTS INCURRED IN CONNECTION WITH ANY LIABILITY, SUIT, ACTION, LOSS, OR DAMAGE ARISING OR RESULTING FROM THE INDEMNITEE'S PARTICIPATION IN THE AUCTION.

ALL BIDDERS MUST ONLY USE MACHINERY MOVERS WITH LIABILITY INSURANCE OF \$2,000,000 OR HIGHER. NO ITEMS SHALL BE REMOVED UNLESS PAID IN FULL AND ALL ITEMS SHALL BE REMOVED IN THE TIME ALLOCATED BY THE AUCTIONEER.

ALL SALES ARE FINAL, AND ALL ITEMS ARE SOLD AS IS WHERE IS, WITH ALL FAULTS AND DEFECTS.

THERE ARE NO GUARANTEE OR WARRANTY TO ANY ITEMS SOLD (RE: MAKE, MODEL, YEAR, HOURS, MILES, OR MERCHANTABILITY BY AUCTIONEER OR SELLER).

BUYERS RESPONSIBILITY TO INSURE PROPER USE FOR SAFETY.

ALL ITEMS ARE SOLD AS "PARTS ONLY"

BUYER ACKNOWLEDGES THAT THE GOODS ARE PRE-OWNED AND GOODS WERE EITHER DESIGNED NOR MANUFACTURED BY SELLER. SELLER HAS NO KNOWLEDGE OF OR CONTROL OVER THE PRIOR USE OR MISUSE OF THE GOODS OR ANY MODIFICATIONS TO THE GOODS FOLLOWING ORIGINAL MANUFACTURE. NEITHER DOES SELLER HAVE KNOWLEDGE OR CONTROL OVER THE APPLICATION OF THE GOODS BY BUYER. IT IS THE BUYER'S SOLE RESPONSIBILITY TO PROVIDE PROPER SAFETY DEVICES, EQUIPMENT AND INSTRUCTIONS FOR ANY PARTICULAR USE OR TAKE NECESSARY STEPS TO CONFORM THE GOODS AND OPERATION THEREOF TO ALL FEDERAL, STATE OR LOCAL GOVERNMENT SAFETY STANDARDS AND LAWS INCLUDING WITHOUT LIMITATION THE OCCUPATIONAL SAFETY AND HEALTH ACT OF "OSHA". ANNOUNCEMENTS MADE BY THE AUCTIONEER ON THE DAY OF THE AUCTION TAKE PRECEDENCE OVER ANY PREVIOUS PRINTED MATERIAL PERTAINING TO THIS AUCTION. AUCTIONEER RESERVES THE RIGHT TO REMOVE OR ADD TO ANY AUCTION ITEMS ON THE LIST UNTIL AUCTION TIME.