



AMERICAN AUCTIONEERS GROUP

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STA CLARITA, CA  
Permit No. 298

PUBLIC AUCTION

## CNC MACHINE TOOLS AND FABRICATION LATE MODEL TOYOTA FORKLIFTS

### AUCTION LOCATION:

9703 ALESIA STREET  
SOUTH EL MONTE, CA

TERMS AND CONDITIONS  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



### AUCTION DATE:

WEDNESDAY MAY 15, 2019 @ 10:30 am (PST)

### INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 am

## PRECISION GRINDING & FAB EQUIPMENT



5 AVAILABLE

LATE MODELS Toyota 8FGCU32 6500 Lb Cap  
LPG Forklifts



2006

2006 Knuth KPB80 CNC Angle Roll  
w/ 3.15" x 3.15" x 5/16" Cap



11.5" THRU SPINDLE

Lodge & Shipley mdl. 2516 26" x 216" Hollow  
Spindle Lathe w/ 11 1/2" Thru Spindle Bore



4 AVAILABLE

Heald mdl. 273A Universal ID Grinders



# SHEET METAL FABRICATION EQUIPMENT



CNC

Cincinnati A655 135 Ton x10' Hydraulic Press Brake w/ Cincinnati Controls



MUST SEE

Heim mdl. 100-12 100 Ton x 12' Press Brake



Wysong H-55-6 55 Ton x 6' C Press Brake w/ Autogauge CNC99 Controls



Eaton Leonard VB-100CE Vectorbend NC Hydraulic Tube Bending Machine



1997

1997 Nisshinbo HTP-1000 22 Ton 22-Station CNC Turret Punch Press

## Lathes :

Lodge & Shipley mdl. 2516 26" x 216" Hollow Spindle Lathe s/n 48052 w/ 6-338 RPM, 11 1/2" Thru Spindle Bore, 26 1/2" Swing Over Carriage, 20" Swing Over Cross Slide, 216" Between Centers, Tailstock, (2) Steady Rests, (2) 24" 4-Jaw Chucks, Hydraulic Rapid Travers Feed.

Ponar TUR-50 20" x 78" Geared Head Lathe s/n 37884 w/ 18-1800 RPM, Inch/mm Threading, Taper Attachment, 2 3/4" Thru Spindle Bore, Tailstock, Steady Rest, KDK Tool Post, 16" 4-Jaw Chuck.

Victor S2060 20" x 60" Geared Head Gap Bed Lathe w/ Acu-Rite Programmable DRO, 50-1550 RPM, Inch/mm Threading, Tailstock.

Clausing 1300 13" x 36" Geared Head Lathe s/n 131428 w/ 45-2000 RPM, Inch Threading, Tailstock, 8" 3-Jaw Chuck.

Hardinge DSM-59 Narrow Bed Second OP Lathe s/n DV-59-10709 w/ 230-3500 RPM, 5C Collet Closer, Coolant.

Enco mdl. 92060 Narrow Bed Second OP Lathe s/n 51120 w/ 230-3500 RPM, 5C

Collet Closer, Coolant.

Clausing mdl. 6329 Second OP Lathe s/n 2-5473 w/ 43-1300 Dial RPM, 6-Station

Turret, 5C Collet Closer, Coolant.

Hardinge HC Hand Chucker s/n HC-4688-S w/ 8-Station Turret, Power Feeds, 5C Collet Closer.

Monarch "Chucker" s/n 46979 w/ 8-Station Turret, Threading Attachment, 0-3000 RPM, 5C Collet Closer.

(2) Warner & Swasey Turret Lathes.

Shopsmith Lathe.

Cadillac and Copy-Rite Hydraulic Tracer Attachments.

## Mills :

Bridgeport Series 1 - 2Hp Vertical Mill s/n 218769 w/ 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Bridgeport Series 1 - 2Hp Vertical Mill s/n 195659 w/ Mitutoyo DRO, 60-4200 Dial Change RPM, 9" x 42" Table.

Bridgeport Series 1 - 2Hp Vertical Mill s/n 190282 w/ Sony DRO, 60-4200 Dial Change RPM, 9" x 42" Table.

Bridgeport Vertical Mill s/n 215487 w/ Pathfinder-500 DRO, 1Hp Motor, 80-2720 RPM, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill s/n 115414 w/ Pathfinder-500 DRO, 1.5Hp Motor, 60-4200 Dial Change RPM, 9" x 42" Table.

Bridgeport Vertical Mill s/n 52697 w/ M-Head, 275-4250 RPM, 9" x 32" Table.

Shizuoka mdl. AN-S Vertical Mill s/n 8636 w/ Newall C80 Programmable DRO,

80-3800 RPM, Box Ways, Power Feed.

Lagun FTV-2S Vertical Mill s/n 19368 w/ 2Hp Motor, Dial Change RPM, Power Feed, 10" x 50" Table.

Machinists Corp "Unipower" Vertical Mill s/n 3546 w/ Anilam Wizard DRO, Dial Change RPM, R8 Spindle, 10" x 48" Table.

# AUCTION: WEDNESDAY MAY 15, 2019



Storm Vulcan mdl. 15D Crankshaft Grinder



Cincinnati 15" x 40" Hydraulic Cylindrical Grinder



Blanchard mdl. 11-16 Rotary Grinders



Cincinnati 16" x 120" Cylindrical OD Grinder



Speedfam Lapping Machines



Mori Seiki ZL-15M Live Turret Turning Center and MV 35/35 CNC VMC w/ Fanuc Controls

## CNC Machines :

1997 Nisshinbo HTP-1000 22 Ton 22-Station CNC Turret Punch Press s/n HTP-97012 w/ Nisshinbo CNC Controls, 22-Station Thick Turret, (2) Indexing Tool Stations, 50mm Ram Stroke, Takada Hydraulic Power Unit.

2006 Knuth KPB80 CNC Angle Roll s/n 80154 w/ 3.15" x 3.15" x 5/16" Cap, Vertical or Horizontal Capability, Siemens Simatic Panel PC Controls, 10" Diameter Rolls.

Mori Seiki MV 35/35 CNC Vertical Machining Center s/n 400 w/ Fanuc Controls, 20-Station ATC, 35-Taper Spindle, Chip Conveyor, Coolant.

Mori Seiki ZL-15M Live Twin Turret CNC Turning Center s/n 7 w/ Fanuc 11TT Controls, 12-Station Main Turret, (6) Live Turret Stations (Main Turret), 8-Station Sub Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

Hardinge "Conquest 42" CNC Turning Center w/ GE Fanuc 0T Controls, 10-Station Turret, Tailstock, 16C Collet Closer, Chip Conveyor, Coolant.

American Way AW-100 CNC Cross Slide Lathe s/n 600L-109043 w/ American Way Controls, 5C Collet Closer, 6" x 12" Tooling Table, Coolant.

SMW "Space Saver 2100" Automatic Bar Loader / Feeder.

Chassismaker Co. CM2000 Turret Punch Press w/ Chassismaker Controls, 12-Station Turret, 54" x 72" Brush Top Table.

## Press Brakes :

Cincinnati mdl. A655 135 Ton x 8' NC Hydraulic Press Brake s/n 43869 w/ Cincinnati Autoshape Controls and Back Gauging, 10' Bed Length, 8" Max Stroke, 7" Throat, 102" Between Uprights.

Chicago mdl. 135 15 Ton x 48" Press Brake s/n PL-1017-M w/ Manual Back Gage, 48" Bed Length, 6 1/4" Throat, 31" Between Uprights.

Heim mdl. 100-12 100 Ton x 12' Press Brake s/n 1949 w/ Manual Back Gage, 12' Bed Length, 8 1/8" Throat, 124" Between Uprights.

Wysong H-55-6 55 Ton x 6' CNC Press Brake s/n HPB21-107 w/ Autogauge CNC99 Controls and Back Gauging, 8' Bed Length, 8 1/2" Throat.

## Shears :

ELG "Hydra-Shear" 1/8" x 6' Deep Throat Hydraulic Power Shear s/n 618BGA67530 w/ 14" Throat, Dial Back Gage, 45" Squaring Arm and Supports.

Wila HS 6' x 10GA Hydraulic Power Shear w/ Dial Back Gage.

## Fabrication :

Eaton Leonard VB-100CE Vectorbend NC Hydraulic Tube Bending Machine s/n VB-100CE-R-065-MT-12-89 w/ VE-LOG Controls, 1" Cap., Clockwise Arm Rotation, Mandrel Extractor.

AEM mdl. 75-25 27" Reciprocating Bed Belt Grainer s/n 1351-2664 w/ AEM Controls, Hydraulic Table, 75Hp Motor

Johnson 60W-FW-PC 60 Ton OBI Stamping Press s/n 60174 w/ 6" Stroke, 3.5" Ram Adj., 32" x 43" Bolster Area.

(2) Edge Deburring Machines.

Automated Countersinking Machine.

Custom Automated Bowl Fed Press.

Miller Deltaweld 652 CV-DC Arc Welding Power Source s/n KH304355 w/ Miller 70 Series Wire Feeder.

(2) Miller Deltaweld 452 CV-DC Arc Welding Power Sources s/n's LH290068C, KH549271 w/ Miller 70 Series Wire Feeders.

4-Slide Machine (FOR PARTS).

# AUCTION: WEDNESDAY MAY 15, 2019



**AEM mdl. 75-25 27" Reciprocating Bed Belt Grainer**



**HEM Automatic Horizontal Band Saws**



**Vertical Mills**

## Grinding :

Blanchard mdl. 11-16 Rotary Grinder (Blanchard Grinder) s/n B31-1-399 w/ Blanchard Controls, 16" Electromagnetic Rotary Chuck, 11" Grinding Wheel Head, Coolant.  
Blanchard mdl. 11-16 Rotary Grinder (Blanchard Grinder) s/n 13279 w/ Blanchard Controls, 16" Electromagnetic Rotary Chuck, 11" Grinding Wheel Head, Coolant.  
Cincinnati Centerless Grinder s/n 1M4H5R-6 w/ 16" x 4" Grinding Wheel, Ratiotrol Beta II Feed Wheel Motor Speed Controller, Grinding and Feed Wheel Dressers.  
Storm Vulcan mdl. 15D Crankshaft Grinder s/n 154-74 w/ 10Hp Wheel Head, 1Hp Work Head, (2) 8" 3-Jaw Chucks.  
Cincinnati 16" x 120" Cylindrical OD Grinder w/ Motorized Work Head with Motor Speed Controller, Tailstock, Coolant.  
Norton 15" x 48" Cylindrical Grinder s/n 13829 w/ Motorized Work Head, Tailstock, 30" Wheel Cap.  
Cincinnati 15" x 40" Hydraulic Cylindrical Grinder s/n 35321305V-1 w/ Coolant.  
Heald mdl. 273A Universal ID/OD Grinder s/n 43848 w/ Sony DRO, Motorized Compound Work Head, 0-500 Work RPM, 12" 6-Jaw Chuck, Red-Head ID Grinding Head.  
Heald mdl. 273A Universal ID/OD Grinder s/n 43910 w/ Motorized Compound Work Head, 0-500 Work RPM, 12" 6-Jaw Chuck (NO JAWS), Red-Head ID Grinding Head.  
Cincinnati Milacron Type 273A Hydraulic ID/OD Grinder s/n G3353 w/ Motorized Compound Work Head (NO CHUCK OR ID GRINDING HEAD).  
Heald mdl. 273A Universal ID/OD Grinder s/n 43730 w/ Motorized Compound Work Head (NO CHUCK OR ID GRINDING HEAD).  
Speedfam SNF32 Lapping Machine s/n SNF32BTAW-157 w/ 32" Lapping Plate, (4) 12" Pneumatic Holding Plates.  
Speedfam Lapping Machine w/ 32" Lapping Plate, (4) 12" Pneumatic Holding Plates.  
K.O.Lee 6" x 18" Hydraulic Surface Grinder w/ 5" x 12" Magnetic Chuck.  
Boyar Schultz Challenger 618 Deluxe 6" x 18" Surface Grinder.  
Boyar Schultz mdl. 612 6" x 12" Surface Grinder s/n 248 w/ 5" x 10" Electromagnetic Chuck, Dust Collection Cabinet Base, Coolant.  
Clausing 6" x 12" Surface Grinder w/ Electromagnetic Chuck.  
Harig "Super 612" 6" x 12" Surface Grinder (NO CHUCK).  
Kao Ming mdl. KM-40S Tool and Cutter Grinder s/n 1987 w/ Compoung Grinding Head, 5C Indexing Work Head.  
(2)Barber-Colman Type A Gear Hobbers s/n's 1224, 898.  
Barber-Colman No. 3 Gear Tool Grinder s/n 690 w/ Wheel Dresser.  
Sunnen mdl. MBB-1690 Precision Honing Machine s/n 80175 w/ Power Stroking, Coolant Filtration Unit.

## Saws :

HEM 1200A 12" Automatic Horizontal Band Saw s/n 227388 w/ HEM Controls, Pneumatic Clamping and Feeds, Conveyor, Coolant.  
HEM mdl. 1000A 10" Automatic Horizontal Band Saw s/n 87879 w/ HEM Controls, Pneumatic Clamping and Feeds.  
HEM 750A 8" Automatic Horizontal Band Saw s/n 36176 w/ Pneumatic Clamping and Feeds.  
1998 MEP Shark 330HH 10" Automatic Horizontal Miter Band Saw s/n 081551/44G w/ MEP Controls.  
Soco MC-360-NFA-DR Automatic Cutoff Saw s/n 0208MC360D84 w/ Soco Controls, Pneumatic Clamping and Feeds.  
Marvel 8-MARK-II 16" Tilting Column Vertical Band Saw s/n 829182 w/ Marvel Controls.  
Wilton mdl. 3535 7" Horizontal Band Saw w/ Manual Clamping, 4-Speeds, Rolling Base.

## Misc Support :

Sullair 20-100H ACAC 100Hp Rotary Screw Air Compressor s/n 003-86164 w/ Pre-Cooler.  
Ingersoll Rand SSR EP75 75Hp Rotary Air Compressor.

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ALL ITEMS MUST BE REMOVED BY May 24, 2019, 3:00 pm (PST) NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

NO LOADING by Auctioneer or Seller.

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Buyer acknowledges that the equipment or items purchases once may have contained, exposed to , and or utilized hazardous material. There may be surfaces on items where decontamination cannot be validated: as such, the buyer or bidder acknowledging that they are accepting this equipment or items in an "AS IS" condition.

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