



AMERICAN AUCTIONEERS GROUP

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PAID
STA CLARITA, CA
Permit No. 298

PUBLIC AUCTION

MICRO PRECISION CNC MACHINING FACILITY

AUCTION LOCATION:
1402 E. 33 rd St.
Signal Hill, CA
AUCTION DATE:

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIER'S CHECK ONLY. 10% BEYOND PRICING ON ALL PURCHASES. \$2000 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



THURSDAY December 6, 2018 @ 10:30 am (PST)

INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 am

CNC TURNING AND MILLING



2005

2005 Hanwa SL12Se Twin Spindle CNC Screw Machine w/ Fanuc 0i-TB Controls



MUST SEE

Takisawa TC-10 CNC Turning Center w/ Fanuc 0i-TC Controls



LOW HOURS

2002 Haas "Minimill" 4-Axis CNC Vertical Machining Center w/ Haas Controls, 10-ATC, CAT-40 Spindle, 6,000 RPM



AUCTION: THURSDAY DECEMBER 6, 2018



Upgrade Technologies Accuturn GT27 CNC Cross Slide Lathe w/ Fagor Controls



Feeler FHR-68 Hand Chucker



Waterbury Farrel No.00 Inclined Thread Roll Machine



Waterbury Farrel No. 0 Thread Roll Machine



Levin Jewelers Lathe **2-AVAILABLE



Nikon 6C-2 11" Optical Comparator



Ingersoll Rand 7.5Hp Air Compressor



Sweco FM-1HA Media Tumbler



Directions : From Los Angeles, take the 710-Fwy South to the 405-Fwt South. Exit on Orange Ave and turn left. Turn right onto E. 33 rd St. Look for "Auction Today" signs.

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BID LIVE OR VIA WEBCAST

CNC Lathes :

2005 Hanwa SL12Se Twin Spindle CNC Swiss Type Screw Machine s/n LA-12-B4-1141 w/ Fanuc Series 0i-TB Controls, 12mm(.472") Bar Cap, 140mm(5.512") Spindle Stroke, 200-12,000 Main Spindle RPM, 200-8000 Sub Spindle RPM, (6) Turning Stations, (5) Drill/Bore Stations, Parts Catcher, Coolant, LNS Super Hydrobar mdl. 3.12 HS-4.8 Hydraulic Bar Feed s/n 43189-2005.

Takisawa TC-10 CNC Turning Center s/n TBRR5181 w/ Fanuc Series 0i-TC Controls, 12-Station Turret, Hydraulic Tailstock, Parts Catcher, 6 1/2" 3-Jaw Power Chuck, 5C Collet Nose, Coolant.

Upgrade Technologies Accuturn GT27 CNC Cross Slide Turning Center w/ Fagor Controls, 4500 RPM, 5C Spindle, 6" x 14" Table, Northfield 4" 3-Jaw Pneumatic Power Chuck, Coolant.

CNC Mill :

2002 Haas "Minimill" 4-Axis CNC Vertical Machining Center s/n 29515 w/ Haas Controls, 10-Station ATC, CAT-40 Taper Spindle, 6,000 RPM, Rigid Tapping, Haas Vector Drive, Quick Code, Floppy Disc, 208/230V, 12" x 29" Table, Coolant.

Support Machinery :

Feeler FHR-68 Hand Chucker s/n 72062 w/ 135-2955 RPM, 8-Station Turret, 5C Spindle, Power Feeds, Coolant.

Waterbury Farrel No. 0 Flat Die Crush Thread Roll Machine s/n TR002 w/ Dial Adjust RPM.

Waterbury Farrel No. 00 Inclined Flat Die Crush Thread Roll Machine s/n 156188-538.

(2) Levin Jewelers Lathe s/n's D08913, 3C08384w/ Cross Slide, Tailstock, Adjustable Spindle RPM.

Boyar Schultz 6" x 12" Surface Grinder s/n 8460 w/ Magna-Lock Electromagnetic Chuck.

(2) Baldor Pedestal Carbide Tool Grinders.

K-K Calamar Oscillating Tool Lapper.

Baldor and Ryobi Pedestal Grinders.

Sweco "Vibro-Energy Finishing Mill" mdl. FM-1HA Media Tumbler s/n 1FM-573-45 C&M Topline Media Tumbler.

Ingersoll Rand T30 7.5Hp Vertical Air Compressor w/ 80 Gallon Tank.

Misc Stainless Steel and Bronze Bar Stock.

Tooling :

Haas 4 th Axis 5C Rotary Head, (14) CAT-40 Taper Tooling, Kurt D675

6" Angle-Lock Vise, 5" Angle-Lock Vise, (2) Chick 4" Double-Lock Vises, (150)

5C Collets, Tapmatic 30X Tapping Head (NEW), Hardinge Pneumatic 5C Collet

Closer, Levin Collet Closer, ER-20 Flex Collets, Foredom Flex-Shaft Grinder.

Inspection :

Nikon 6C-2 11" Optical Comparator s/n 2340 w/ Indicator Readout, Surface and Profile Illumination, 10X, 20X and 50X Lenses.

Scherr Tumico PC-14 14" Floor Model Optical Comparator s/n 4369, (2) Wesco Stereo Microscopes w/Light Source, Mitutoyo Gage Block Set