



AMERICAN AUCTIONEERS GROUP

AMERICAN AUCTIONEERS GROUP

1146 N Central Avenue #535
Glendale, California 91202
Phone: 818-763-2021
Fax: 818-291-9495
WWW.AAGAUCION.COM



PRESORTED
First-Class Mail
U.S. Postage
PAID
STA CLARITA, CA
Permit No. 298

PUBLIC AUCTION

PRECISION SHEET METAL FAB & HEAT TREATING FACILITY

AUCTION LOCATION:

330 S. 9th Ave.

City of Industry, CA

AUCTION DATE:

WEDNESDAY NOVEMBER 28, 2018 @ 10:30 am (PST)

INSPECTION:

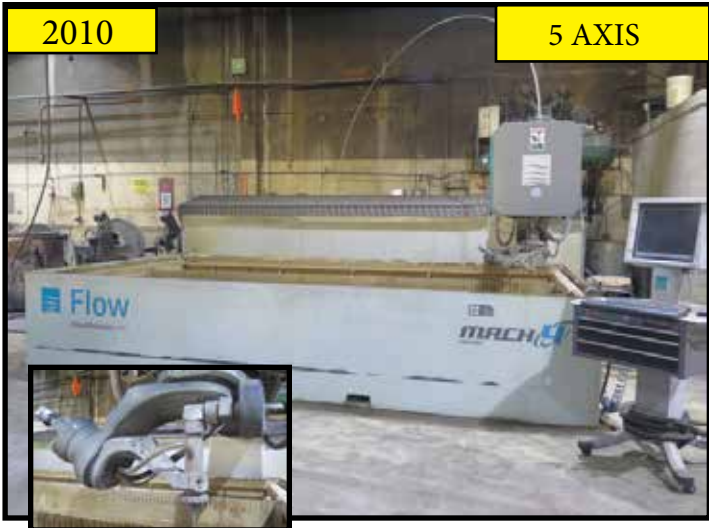
MORNING OF SALE: FROM 8:00 am to 10:30 am

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CREDITORS CHECK ONLY. 10% REFUNDABLE CASH DEPOSIT. 20% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



CNC MACHINING AND WATERJET CUTTING



2010 Flow MACH4 4020b mdl. 044917 5-Axis Dynamic XD CNC Waterjet Contour Machine



2000 Accurpress 717512 175 Ton x 12' CNC Hydraulic Press Brake



2007 Durma SB3006NT 1/4" x 122" CNC Power Shear w/ Durma ENC100M Controls



SHEET METAL FAB AND HEAT TREATING FACILITY



2008 Haas VF-6SS 5-Axis CNC Vertical Machining Center w/ Haas Controls, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 Max RPM



2011 Faro "Platinum" 8' 7-Axis CMM Faro Arm with Bluetooth w/ Faro Laser Line Probe V3 Laser Scanning Probe



2005 Fadal VMC3016HT CNC Vertical Machining Center w/ Multi Processor Controls, 21-ATC, CAT-40, 10,000 RPM



2000 Strippit LVD Type 90 BH 08 CADMAN-CNC "PPEB 90/08" 90 Ton x 8' CNC Hydraulic Press Brake

Machining :

2008 Haas VF-6SS 5-Axis CNC Vertical Machining Center s/n 1066904 w/ Haas Controls, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 12,000 Max RPM, Haas Baldor Spindle Motor, Inline Direct Drive Spindle, Hand Wheel, High Speed Machining, High Speed Tool Changer, 16mb Expanded Memory, Rigid Tapping, Quick Code, 34-Position Coolant Spigot, Chip Auger, USB Port, 208/230-208/240-230/240 or 240 Volt, 28" x 64" Table, Coolant. 2011 Tri-Tech mdl. M5414 5 th Axis Programmable Head Attachment s/n 2111462 w/ Full 90 Deg with 360 Degree Rotation, HSK40C Tool Holder Adaptor, 5 th Axis Software and Post Processor Ver 17.xx Software.

2005 Fadal VMC3016HT CNC Vertical Machining Center s/n 032005057693 w/ Fadal Multi Processor CNC Controls, 21-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, High Torque, Rigid Tapping, High Speed CPU, Graphics, Transformer, 16" x 36" Table, Coolant.

Bridgeport 3-Axis CNC Vertical Mill w/ Bridgeport CNC Controls, 2Hp Motor, 60-4200 Controlled RPM, Universal Kwik-Switch Taper Spindle, 12 1/2" x 34" Table, Coolant.

Kent KLS-1440 14" x 40" Geared Head Gap Bed Lathe w/ 70-1800 RPM, Inch/mm Threading, Tailstock, Steady Rest, KDK Tool Post, 5C Collet Closer, 6" 3-Jaw Chuck, Coolant.

Kent Vertical Mill w/ Acu-Rite Programmable DRO, 3Hp Motor, Dial Change RPM with Digital Speed Indicator, R8 Spindle, Chrome Ways, Power "X" and "Y" Feeds, 10" x 50" Table.

(3) Burr King mdl. 760 1 1/2" Pedestal Belt Sanders.

Apex mdl. 20-D 20" Pedestal Disc Sander.

Carbide Tool Grinder.

6" Pedestal Grinder.

1" Belt Sander.

Stone 20" Abrasive Cutoff Saw.

Milwaukee 12" Abrasive Cutoff Saw.

Nav-Line 10" Abrasive Cutoff Saw.

Craftsman Radial Arm Miter Saw.

Butterfly Die Filer.

USAir Compressor Co. mdl. US25 25Hp Rotary Vane Air Compressor s/n 207998 w/ Moeller Digital Controls, 120 Gallon Vertical Air Storage Tank.

AUCTION: WEDNESDAY NOVEMBER 28, 2018



Lindburg Isovac type 09318-30124BRSX 2400 Degree F Vacuum Furnace

MUST SEE



Lindburg Type TF-1 2000 Deg F Gas Fired Heat Treat Furnace with Oil Quench



Lindburg Type 12-RO-2860-17A 1750 Degree F Air Temper Furnace



Lindburg Isobrite type 0921830124CX 1400 Deg F Vacuum Furnace



French Oil Mill Machinery Hydraulic Hydroform Press

Fabrication :

2010 Flow MACH4 4020b mdl. 044917 5-Axis Dynamic XD CNC Waterjet Contour Machine s/n 447571 w/ Flow CNC Controls, Flow XD 5-Axis Control Head, 87,000 PSI Hyperjet Intensifier, Flow Garnet Hopper, 9' x 15'10" Table.

2007 Durma SB3006NT ¼" x 122" CNC Power Shear s/n 607907182 w/ Durma ENC100M Controls and Back Gaging, 4.2" Stroke, 120" Squaring Arm, Front Supports.

2000 Accurpress 717512 175 Ton x 12' CNC Hydraulic Press Brake s/n 6581 w/ Accurpress ETS Pendant Controls, 12' Bed Length, 10 ¼" Throat Depth, 125 ½" Between Uprights.

2000 Strippit LVD Type 90 BH 08 CADMAN-CNC "PPEB 90/08" 90 Ton x 8' CNC Hydraulic Press Brake w/LVD CADMAN CNC Controls and Back Gaging, Pedestal Secondary Controller, 9' Bed Length, 15 ¾" Throat depth, 80 ½" Between Uprights, Light Curtain.

Amada OCTO 30-30-40 30-Ton 8-Station CNC Inline Punch Press s/n 3340509 w/ Amada-Fanuc-0 System 6M Controls, 8 Tooling Positions, Sheet Repositioner, 26 ½" x 99" Ball Top Table, 22" x 47" Drop-Down Table Extension.

Chicago 56-A 30-45 Ton x 6' Press Brake s/n L-17746 w/ Manual Back Gage, 72" Bed Length, 6" Throat, 61 ½" Between Uprights.

2001 Durma Type VHKM2004 8" x 8" Hydraulic Corner Notcher s/n 654101088 w/ 40mm Stroke, Fence System.

Nugier 200 Ton 4-Post Hydraulic Guided Platen Press s/n 1282020 w/ 69" x 37" Between Posts, 36" Stroke.

French Oil Mill Machinery Hydraulic Hydroform Press s/n 7631 w/ 30" x 52" Die Space.

4-Post Hydraulic Heated Platen Press w/ 33 ½" x 49 ½" Between Posts, 48" Stroke. Duke mdl. 75H 75-Ton Sliding Ram Hydraulic H-Frame Press w/ 30" x 48" Extended Table Base.

Nugier H-40 40-Ton Sliding Ram Hydraulic H-Frame Press s/n 1191090.

Rotex 18-Station Turret Punch Press w/ 1/8"-2" Punches, Roll Stand.

Miller 330A/BP AC/DC Inert Gas Welder.

Airco CV-250 CV-DC Arc Welding Power Source w/ Aircomatic Wire Feeder.

Lincoln AC-225-S Variable Voltage AC Arc Welder.

Lincoln SP-100 110 Volt Wire Welder.

(2) Welding Torch Carts w/ Acces.

Central Pneumatics Dry Blast Cabinet.

Heat Treating :

Caliform Alloy Co. "Hyen Generator" Exothermic Atmosphere Generator (For Furnaces) w/ Waukee Mixor Systems, Digital Temperature Controllers.

Lindburg Type TF-1 2000 Deg F Gas Fired Heat Treat Furnace s/n 1037 w/ Digital Temperature Controllers, Oil Quench Elevator, 2006 SBS Oil Pump System and Water Clarifier.

Lindburg Isovac type 09318-30124BRSX 2400 Degree F Vacuum Furnace s/n 79-60025-1-1 w/ Industrial Heat Recovery Equipment Autoclave Water Recovery System.

Lindburg Isobrite type 0921830124CX 1400 Deg F Vacuum Furnace s/n 80-60024-1-1 w/ Lindburg Isobrite Controls (Needs Control Work).

Lindburg Type 12-RO-2860-17A 1750 Degree F Air Temper Furnace s/n 24450.

Lindburg Gas Fired Air Temper Furnace.

Neutral Salt Bath System w/ Furnaces, Salt and Oil Quench Tanks.

AUCTION: WEDNESDAY NOVEMBER 28, 2018



Nugier 200 Ton 4-Post Hydraulic Guided Platen Press



Amada OCTO 30-30-40 30-Ton 8-Station CNC Inline Punch Press w/ Amada-Fanuc-0 System 6M Controls



Press Brake Dies w/ Racks



Wila and Wilton Button-Lock Press Brake Tooling



Kent KLS-1440 14" x 40" Geared Head Gap Bed Lathe



2001 Durma Type VHKM2004 8" x 8" Hydraulic Corner Notcher



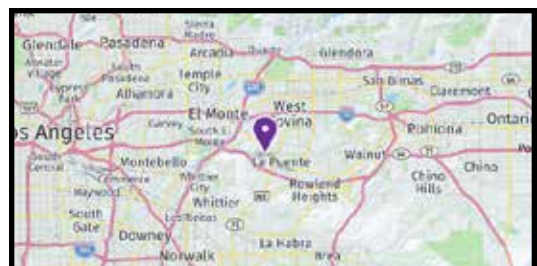
Neutral Salt Bath System

Tooling :

- (2) 7-Drawer Tooling Cabinets w/ Wila and Wilton Button-Lock Press Brake Tooling. Press Brake Tooling and Racks.
- Amada Punch Die Tooling Cabinet w/ Punch Tooling.
- (36) CAT-40 Taper Tooling.
- (6) Kurt D688 6" Angle-Lock Vises.
- (2) 6" Angle-Lock Vises.
- Criterion Boring Head.
- Drill Doctor Drill Sharpener.
- 17-Drawer Tooling Cabinet.
- Kennedy and Craftsman Roll-A-Way Tool Boxes.

Inspection :

- 2011 Faro "Platinum" 8' 7-Axis CMM Faro Arm with Bluetooth
- s/n P08-05-11-08713 w/ Faro Laser Line Probe V3 Laser Scanning Probe, Probe Kit, Laptop Computer, Verisurf Bundle Software, Storage Cases.
- KIP 3000 36" Plotter.



In Conjunction with
KD Capital Auctions



TERMS OF SALE: CASH OR CREDITORS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. 50% DEPOSIT REQUIRED AT TIME OF PURCHASE. 50% CASH DEPOSIT TO BE MADE ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

