



AMERICAN AUCTIONEERS GROUP

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Permit No. 298

PUBLIC AUCTION

MULTI AXIS CNC MACHINING FACILITY

AUCTION LOCATION:
352 Coogan Way
El Cajon, CA

AUCTION DATE:

THURSDAY OCTOBER 25, 2018 @ 10:30 am (PST)

INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 am

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CREDIT CHECK ONLY. 10% BEYOND PRICING ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



PRESTINE CNC MACHINING



2009 Doosan PUMA 2500LSY Twin Spindle Live Turret CNC Turning Center w/ Fanuc 31i-Model A Controls, Tool Presetter, 12/24 Station Fully Live Turret



Hyundai HiT-V5R CNC Vertical Turret Lathe w/ Fanuc 0-T Controls, 8-Station Turret, 2500 RPM, 21"3-Jaw Power Chuck



Mori Seiki MS-1250 17" x 54" Gear-Gap Lathe



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Sunnen LBB-1810 Honing Machine



Supermax YC- 1 1/2 VS Vertical Mill



2007 Worldair RVK20 230/460V Rotary Air Compressor



Hydrovane HV22 Rotary Vane Air Compressor



Tooling Cabinets



2000 Uni-Wash DDBC-20 Down-Draft Table



Hyster 4000 Lb Cap LPG Forklift

Tooling :

SMW 4 th Axis 8" Rotary / 5C Rotary Head w/ SMW Accu-Smart 55 Controller, 8" 4-Jaw Chuck, Mill Center.
 Chick 4-Sided 6" Double Lock Vise Tombstone w/ 19 3/4" x 19 3/4" Pallet.
 (3) Kurt 4-Sided 6" Double-Lock Vise Tombstones w/ 19 3/4" x 19 3/4" Pallet.
 10" x 10" x 30" Fixture Tombstone w/ 19 3/4" x 19 3/4" Pallet.
 12" x 12" x 12" Fixture Tombstone w/ 19 3/4" x 19 3/4" Pallet.
 Kurt 4-Sided 6" Double-Lock Vise Tombstone w/ 15 3/4" x 15 3/4" Pallet.
 Toolex 4-Sided 6" Double-Lock Vise Tombstone w/ 15 3/4" x 15 3/4" Pallet.
 (100) CAT-50 Taper Tooling, (160) CAT-40 Taper Tooling, (40) BT-40 Taper Tooling, (2) Huot Toolscoot 50-Taper Tooling Carts, (2) Huot Super-Toolscoot 40-Taper Tooling Carts, (2) 40-Taper Tooling Carts, Kurt 8" Angle-Lock Vise, Chick 6" Double-Lock Vise, (11) Kurt 6" Angle-Lock Vises, (4) 6" Angle-Lock Vises, 3" Angle-Lock Vise, 8" Speed Vise, 4" Precision Vise, 5" Compound Machine Vise w/ Swivel Base, (3) Pedestal Mounted Vises, 90 Degree Milling Head, 8" 3-Jaw Indexing Chuck, 8" 3-Jaw Rotary Chuck, 8" 4-Jaw Chuck, (72) 5C Collets, 5C Collet Closer, 5C Collet Block Sets, Insert Shell Mills, Mill Cutters, Turning and Grooving Tools, Boring Bars and Carbide Inserts, Carbide and HS Endmills, Drills, Reamers, Taps, Porting Tools and Radius Cutters, Lyon 17-Drawer Tooling Cabinet, (2) Vidmar 9-Drawer, (3) 8-Drawer Tooling Cabinets, (3) Huot Drill Cabinets.

Inspection :

Brown & Sharpe "Micro Xcel PFX" mdl. MXCEL PFX 7-6-5 CMM Machine s/n 0697-3239 w/ Renishaw PH10MG Motorized Probe Head, Renishaw PHC10 Probe Head Controller and Drive Unit, Brown & Sharpe Joystick Controller, Work Envelope X=27.6", Y=23.6", Z=19.7", 33" x 37" x 4" Granite Table, Fix-Logix 24" x 22" CMM Fixture Base and Acces, Computer, PD-DMIS Software, Refrigerated Air Dryer.
 Numerex mdl. 1312-10 Ver2 CMM Machine s/n CMM001650787 w/ Micron-X 3-Axis DRO, Renishaw TP-1s Probe Head, Refrigerated Air Dryer.
 MicroVu mdl. M14 14" Floor Model Optical Comparator s/n 40656 w/ Profile and Miniscope Illumination.
 Clark Rockwell Hardness Tester, Mitutoyo SurfTest 211 Digital Surface Roughness Gage, Fowler 12" Height Master, Shars 18" and 12" Dial Height Gages, Draper 24", 18" and 12" Vernier Height Gages, Mueller mdl. 590 Gage, Gage Block Sets, Starrett Gage Block Accessory Set, Mitutoyo and Starrett 3"-4", 2"-3", 1"-2", 0-1" Digital OD Mics, Fowler .2"-1.2" Digital Inside Mic, 6" Digital Depth Gage, Mitutoyo

TERMS OF SALE: CASH OR CREDITORS CHECK ONLY. 10% BALANCE FROM BID OR ALL PURCHASES. \$5000 REFERABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



Directions : From Los Angeles, take I-5 south to HWY-805 South. Take HWY-52 East to HWY-67 South. Exit on Broadway/Fletcher Pkwy and turn right. Turn right on Pioneer Way then right onto Coogan Way. Look for "Auction Today" signs.

MULTI AXIS CNC MACHINING FACILITY

2 PALLET 4 AXIS



Kitamura Mycenter-HX500i 2-Pallet 4-Axis CNC Horizontal Machining Center w/ Fanuc 16i-M Controls, 50-ATC, CAT-50, 12,000 RPM



Hyundai KH50G 2-Pallet 4-Axis CNC Horizontal Machining Center w/ Fanuc 18i-MB Controls, Renishaw Non-Contact Tool Presetter, 60-ATC, CAT-5

1998



1998 Mori Seiki SH-400 2-Pallet 4-Axis CNC Horizontal Machining Center w/ MSC-518 Controls, 40-ATC, CAT-40, 12,000 RPM

CNC Mills :

Hyundai KH50G 2-Pallet 4-Axis CNC Horizontal Machining Center s/n KH500248 w/ Fanuc Series 18i-MB Controls, Renishaw NC4-RX and NC4-TX Non-Contact Tool Presetting System, 60-Station ATC, CAT-50 Taper Spindle, 20-4500 RPM, 4 th Axis Thru Pallets @ 1 Deg Rotation, 19 3/4" x 19 3/4" Pallets, Travels X=760mm/29.92", Y=705mm/27.75", Z=650mm/25.95", CJS Oil Chiller, Chip Augers, Chip Conveyor, Cooljet High Flow Coolant and Filtration System.

Kitamura Mycenter-HX500i 2-Pallet 4-Axis CNC Horizontal Machining Center s/n 43188 w/ Fanuc Series 16i-M Controls, Hand Wheel, 50-Station ATC, CAT-50 Taper Spindle, 12,000 RPM, 4 th Axis Thru Pallets, (2) 19 3/4" x 19 3/4" Pallets, Chip Auger, Chip Conveyor, Oil Cooler, Micron High Flow Coolant and Filtration System.

1998 Mori Seiki SH-400 2-Pallet 4-Axis CNC Horizontal Machining Center s/n 400 w/ Mori Seiki MSC-518 Controls, 40-Station ATC, CAT-40 Taper Spindle, 12,000 RPM, 4 th Axis Thru Pallets @ 1 Deg Rotation, (2) 15 3/4" x 15 3/4" Pallets, Travels X=22", Y=20", Z=20", Oil Chiller, Chip Auger, Chip Conveyor, Chip Blaster E/2000RI High Pressure Coolant and Filtration System s/n 2037.

(2) Tree ZPS VMC-1050/24 CNC Vertical Machining Centers s/n's 9-20-93-1239, 9-20-93-1155 w/ Yasnac Controls, 24-Station ATC, CAT-40 Taper Spindle, Chip Auger, 22 3/4" x 50" Table, Coolant.

Tree ZPS VMC-750 CNC Vertical Machining Center s/n 985961162 w/ Tree PC-2100 Controls, Hand Held Controller, 20-Station ATC, CAT-40 Taper Spindle, 19 1/2" x 39" Table, Coolant.

Bridgeport Discovery Torq-Cut 22 CNC Vertical Machining Center s/n TC/22-106 w/ Bridgeport DX-32 Controls, (Secondary Monitor added), 22-Station ATC, BT-40 Taper Spindle, 14" x 38" Table, Coolant.

2009



2009 Doosan PUMA 2500LSY Twin Spindle Live Turret CNC Turning Center w/ Fanuc 31i-Model A Controls, Tool Presetter, 12/24 Station Fully Live Turret

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Tree ZPS VMC-1050/24 CNC Vertical Machining Center w/ Yasnac Controls, 24-ATC



Tree ZPS VMC-1050/24 CNC Vertical Machining Center w/ Yasnac Controls, 24-ATC



Tree ZPS VMC-750 CNC Vertical Machining Center w/ PC-2100 Controls, 20-ATC, CAT-40



Brown & Sharpe "Micro Xcel PFx" CMM Machine w/ Renishaw PH10MG Motorized Probe



Numerex 1312-10 CMM Machine w/ Micron-X 3-Axis DRO

Lathe and Mill :

Mori Seiki MS-1250 17" x 54" Geared Head Gap Bed Lathe s/n 9710 w/ 32-1800 RPM, Inch Threading, Tailstock Steady and Follow Rests, Trava-Dial, Aloris Tool Post, 5C Collet Closer, 10" 3-Jaw Chuck, Coolant, Hydraulic Tracer Attachment.
Supermax YC- 1 1/2 VS Vertical Mill s/n 028952 w/ 60-4200 Dial Change RPM, Chrome Ways, Power Feed, Trava-Dials, 9" x 42" Table.

Support Machinery :

Sunnen LBB-1810 Precision Honing Machine s/n 15056 w/ Power Stroke, Sunnen AS-300 Precision Bore Gage, Coolant.

2000 Uni-Wash mdl. DDBC-20 Down-Draft Table s/n 21860 w/ 3Hp Motor, 26" x 34" Table, Filtration System.

RK Machinery mdl. HFP-20TON "Press Master" 20 Ton Electric/Hydraulic Box Frame Press s/n 4121-5230/1151.

Manley Mfg Hydraulic H-Frame Press w/ Side Mounted Arbor Press.

2001 Enco mdl. 01712012 18" Vertical Band Saw s/n B453407 w/ Blade Welder, Dial FPM.

Brobo "Super-300" Miter Cold Saw w/ 2-Speeds, Coolant. Apex 16" Pedestal Disc Sander.

Rockwell/Delta 6" x 10" Surface Grinder s/n 106-6163 w/ Brown & Sharpe 6" x 10" Magnetic Chuck.

Lincoln Idealarc SP-200 CV-DC Arc Welding Power Source and Wire Feeder s/n AC-572263.

Linley Milling/Drilling Machine w/ Adjustable RPM, 7" x 17 1/2" Table.

Delta Pedestal Drill Press w/ Tapmatic Tapping Head.

Leonard Tool Lapping Machine.

Baldor Pedestal Buffer.

Craftsman 6" Pedestal Grinder.

Enerpac Hydraulic C-Frame Press.

DiAcro Finger Brake No. 12 12" Finger Brake.

Hydrovane HV22 mdl. HVFR2B 22kW Rotary Vane Air Compressor s/n D108863 w/ Hydrovane mdl. VNC125A1 Refrigerated Air Dryer s/n RH1B31251A2B13009 and 200 Gallon Air Storage Tank.

2007 Worldair RVK20 230/460V Rotary Vane Air

