



AMERICAN AUCTIONEERS GROUP

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PUBLIC AUCTION

## PRECISION CNC MACHINING & MFG FACILITY

### AUCTION LOCATION:

**1257 Elko Dr.  
Sunnyvale, CA**

### AUCTION DATE:

**TUESDAY OCT 16, 2018 @ 11:00 am (PST)**

### INSPECTION:

**MORNING OF SALE: FROM 9:00 am to 11:00 am**

TERMS AND CONDITIONS  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE

TERMS OF SALE: CASH OR CREDITORS CHECK  
ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES.  
\$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH  
DEPOSIT TOWARDS ALL PURCHASES. ALL SALES  
ARE SUBJECT TO CALIFORNIA SALES TAX. THERE  
WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



## CNC MACHINING & PACKAGING



Enshu JE-40 2-Pallet 4-Axis CNC Horizontal Machining Center w/ Fanuc 18i-M Controls, 30-Station ATC, CAT-40 Spindle



Kitamura Mycenter-3X 2-Pallet CNC Vertical Machining Center w/ Fanuc 0-M Controls, 24-Station ATC, CAT-40 Spindle, 10,000 RPM



2012 and 2002 Atom SE25 25-Ton Clicker Presses



Almco OR-10V 52" Variable Speed Media Tumbler



# PRECISION CNC MACHINING & MFG FACILITY

**MUST SEE**



Kitamura Mycenter-1 CNC Vertical Machining Center w/ Yasnac Controls, 20-Station ATC, BT-40 Spindle, 13,000 RPM

**CNC**



Kitamura Mycenter-1/485 2-Pallet CNC Vertical Machining Center w/ Fanuc Controls, 16-Station ATC, BT-35 Spindle, Midaco Shuttle System



Mori Seiki SL-25B5 CNC Turning Center w/ Fanuc 10T Controls



Bridgeport / EZ-Trak 3-Axis CNC Vertical Mill w/ EZ-Trak DX Controls, Rapid-8 Power Drawbar



Sharp HMV Vertical Mill w/ Sargon DRO

## CNC Mills :

Enshu JE-40 2-Pallet 4-Axis CNC Horizontal Machining Center s/n 406 w/ Fanuc Series 18i-M Controls, 30-Station ATC, CAT-40 Taper Spindle, 4th Axis Thru Pallets @ 1 Deg, (2) 15 3/4" x 15 3/4" Pallets, Daikin Oil Cooler, High Flow Coolant and Filtration System.

Kitamura Mycenter-3X 2-Pallet CNC Vertical Machining Center s/n 11676 w/ Fanuc Series 0-M Controls, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 10,000 RPM, (2) 16" x 32" Pallets, Oil Cooler, Turbo Ship Conveyor, Coolant.

Kitamura Mtcenter-2Xi CNC Vertical Machining Center s/n 07192 w/ Fanuc Series 16i-M Controls, 24-Station Side Mount ATC, CAT-40 Taper Spindle, 15,000 RPM, Daikin Oil Cooler, 14" x 31" Table, LNS Turbo HB Chip Conveyor, Coolant.

Kitamura Mycenter-1/485 2-Pallet CNC Vertical Machining Center s/n 02009 w/ Fanuc Controls, 16-Station ATC, BT-35 Taper Spindle, 14" x 31" Table, Midaco Series 20 Manual 2-Pallet Shuttle System, (2) 16" x 22" Shuttle Pallets, Coolant.

Kitamura Mycenter-1 CNC Vertical Machining Center s/n 03153 w/ Yasnac Controls, 20-Station ATC, BT-40 Taper Spindle, 13,000 RPM, 14" x 31" Table, Turbo Chip Conveyor, Coolant.

Bridgeport / EZ-Trak 3-Axis CNC Vertical Mill s/n 272972 w/ EZ-Trak DX Controls, 2Hp Motor, 60-4200 Dial Change RPM, Bridgeport Rapid-8 Power Drawbar, R8 Spindle, Chrome Ways, R8-EC Taper Tooling Adaptor, 9" x 48" Table.

Bridgeport / EZ-Trak 3-Axis CNC Vertical Mill s/n 272932 w/ EZ-Trak DX Controls, 2Hp Motor, 60-4200 Dial Change RPM, Bridgeport Rapid-8 Power Drawbar, R8 Spindle, Chrome Ways, 9" x 48" Table.



Jet VBS400 16" Vertical Band Saw



Hardinge HC Hand Chucker

# AUCTION: TUESDAY OCTOBER 16, 2018



2 AVAILABLE

Almco OR-10V 52" Variable Speed Media Tumbler \*\*\*2-AVAILABLE\*\*\*



Empire Pro-Finish PF-2636 Rotary Dry Blast System



MUST SEE

Universal / Temple Associates "Mark IV" Automatic Rotary Blast System w/ PLC Controllers



USF Vacu-Blast ACU-3624 Dry Blast Cabinet



Blue-M CR07-256C Electric Oven

## CNC Lathe :

Mori Seiki SL-25B5 CNC Turning Center s/n 2853 w/ Fanuc Series 10T Controls, 10-Station Turret, Hydraulic Tailstock, 10" 3-Jaw Power Chuck, Coolant.

## Mill and Lathe :

Sharp mdl. HMV Vertical Mill s/n 79021048 w/ Sargon DRO, 3Hp Motor, 60-4500 Dial Change RPM, Chrome Ways, 9" x 42" Table.

Hardinge mdl. HC Hand Chucker s/n HC-7056T w/ 125-3000 RPM, 8-Station Turret, Power Feeds, 5C Spindle, 6" 3-Jaw Chuck, 6" 4-Jaw Chuck, Coolant.

## Finishing Machines :

(2) Almco mdl. OR-10V 52" Variable Speed Media Tumblers s/n's 089903, NA w/ Speed Controls, Media Tanks and Pumps, Timers, 30-Bay Partitioned Dividers.

Universal / Temple Associates "Mark IV" Automatic Rotary Blast System w/ PLC Controllers, Dual Blast Heads, Motorized "Y" and "Z" Axes, 30" Rotary Table, Hopper Recycling Feeder, Dust-Hog mdl. SC1700

Dust Collection System s/n 60036578.

Empire Pro-Finish mdl. PF-2636 Rotary Dry Blast System s/n M-09532 w/ (2) Rotary Tables, (2) Fixed Blast Heads, Empire Recycling Hopper, Empire DCM-200 Dust Collection System s/n 26393.

USF Vacu-Blast mdl. ACU-3624 Dry Blast Cabinet s/n 00011.

## Support Machinery :

Jet VBS400 16" Vertical Band Saw s/n 402343 w/ Blade Welder, 15-420 Variable FPM, 22" x 24" Table.

Rutland mdl. 26734712 7" Horizontal Band Saw w/ Manual Clamping, Work Stop, Coolant.

Baldor Carbide Tool Grinder.

(2) Baldor 1/2Hp Bench Grinders.

Caliber mdl. 7020101 6" Edge Belt Sander w/ 3/4Hp Motor, 9 1/2" x 17 1/2" Table.

Rutland 4" Belt/6" Disc Sander.

Servo Programmable Micro Drill Press w/ Servo Micro Driller Controls.

(6) Servo mdl. 7040 Micro Drill Presses.

Jet mdl. JDP-17MF Pedestal Drill Press.

Jet 16-Speed Pedestal Drill Press.

King Pedestal Drill Press w/ Multi-Drill Attachment.

Delta Pedestal Drill Press w/ Proconier MD 2-Station Tapping Head.

KTK Bench Model Drill Press w/ KTK 4-Station Multi-Drill Head.

Jet Table Model 5-Speed Drill Press w/ Tapmatic Rx30 Tapping Head.

Blue-M mcl. CR07-256C 250 Deg C / 482 Deg F Electric Oven s/n P40-303 w/ Digital Controls.

Arbor Press.

# AUCTION: TUESDAY OCTOBER 16, 2018



Q-Vac 18" x 24" Vacuum Packaging Machines \*\*2-AVAILABLE\*\*

## Packaging :

1996 Chi Mei mdl. PSU-604C Vacuum Molding System s/n 13829 w/22 3/8" x 31 3/4" Cap, Primary and Secondary Vacuum Units, Upper and Lower Heaters, Cooling Blowers, Spool Feeder, Clamping Removal System.  
Q-Vac mdl. QRSD1824PD 18" x 24" Vacuum Packaging Machine s/n 23-8704 w/ Cooling Blower.  
Q-Vac mdl. PC1824PD 18" x 24" Vacuum Packaging Machine s/n 220602 w/ Cooling Blower.  
2012 Atom / CMS mdl. SE25 25-Ton Clicker Press s/n 10066477 w/ 19 3/4" x 39 1/2" Lower Platen, 19" x 25" Upper Platen.  
2002 Atom, Freeman mdl. SE25L 25-Ton Clicker Press s/n 10014813 w/ 19 3/4" x 39 1/2" Lower Platen, 19"x 25" Upper Platen.  
Busch 2-Head Vacuum Compressor w/ (2) Busch RC0063-E506-1001 3Hp Vacuum Pumps, 41 CFM Displacement, 15 Torr, 200 Gallon Storage Tank.  
Coolflow mdl. HX-200 Refrigerated Recirculator Cooling Unit.



Busch 2-Head Vacuum Compressor and Coolflow HX-200 Cooling Unit

## Tooling :

(2) Kurt 6" Angle-Lock Vises.  
(85) CAT-40 Taper Tooling.  
(35) BT-40 Taper Tooling.  
(20) BT-35 Taper Tooling.  
Yuasa and Amura 10" Rotary Tables.  
(30) EC Quick Change Taper Tooling.  
(45) R8 Tooling and Collets.  
(70) 5C Collets.  
Huot Drill Cabinet.

## Inspection :

Mitutoyo Gage Block Sets.  
Mitutoyo 6"-7" OD Mic.  
Tesa 2"-3", 1"-2" OD Mics.  
(2) Mitutoyo 0-4" Depth Mics.  
Mitutoyo 0-1" Deep Throat Dial Thickness Gage.  
Meyer Pin Gage Cabinet .011"-.750".  
Meyer .061-.500 Pin Gage Sets.

## Misc :

Aluminum Plate Stock, Aluminum, Stainless and Plastics Bar and Tube Stock w/ Racks.  
Storage Cabinets.  
Wire-Frame Shelves.  
Hydraulic Die Lift Cart.



1996 Chi Mei PSU-604C Vacuum Molding System w/22 3/8" x 31 3/4" Cap

