



AMERICAN AUCTIONEERS GROUP

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PUBLIC AUCTION

## AEROSPACE CNC MACHINING FACILITY

**AUCTION LOCATION:**  
1508 O St SW, Suite 108  
Auburn Seattle, WA

TERMS AND CONDITIONS  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 12% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO WA SALE TAX. **THERE WILL BE NO EXCEPTIONS**



### AUCTION DATE:

**TUESDAY OCTOBER 9, 2018 @ 11:00 am (PST)**

### INSPECTION:

**MORNING OF SALE: FROM 8:00 am to 11:00 am**

## PRESTINE CNC MACHINING



2007 Tornos DECO Sigma-20 6-Axis Sliding Headstock CNC Screw Machine w/ Fanuc 31iA Controls, 10,000 RPM All Axes, Full C-Axes, Radial Tooling



Robobar SBF-532  
4M Automatic Bar  
Loader / Feeder



2 AVAILABLE  
Hardinge Conquest T42SP Super Precision  
CNC Turning Centers



1997 Charmilles Roboform 31 CNC Die Sinker EDM  
Machine w/ Charmilles Controls, 15-Station ATC



# AEROSPACE CNC MACHINING FACILITY



Hardinge Conquest T42SP Super Precision CNC Turning Center w/ Fanuc 18-T Controls, 12-Station Turret



Hardinge Conquest T42SP Super Precision CNC Turning Center w/ Fanuc 18-T Controls, 12-Station Turret



Deckel MAHO DMU50V 4-Axis CNC Vertical Machining Center w/ Deckel Mill Plus Controls, Dual 12-Station ATC's

## CNC Turning :

2007 Tornos DECO Sigma-20 6-Axis Sliding Headstock CNC Screw Machine s/n 8596 w/ Fanuc Series 31iA Controls, 20mm/.787" Cap, 10,000 RPM on Main and Sub Spindles, 10,000 RPM on Rotating Tool Positions, 64kb Memory, Headstock C-Axis @ 0.001 Deg, Positioned Indexing S4 @ 0.001 Deg, Coolant Thru Tools Option, X1/Y1 Linear Tooling 2-Axes with 14 Tool Positions, X4/Y4 Linear Tool System 2-Axes with 8 Tool Positions, Axial Double Ended 2-Spindle Attachment with 10,000 RPM, HF Rotating Drilling/ Milling Spindle @ 10,000 RPM, Milling Function C1 and C4 Simultaneously, C4 Axis Function @ 0.001 Deg, Pneumatic Part Manipulator, Part Extractor, High Pressure (2000 PSI) System, Robobar SBF-532 4M Automatic Bar Loader / Feeder w/ 5mm/.196" to 32mm/1.259" Bar Cap, 4200mm/165.35" Bar Length Cap, Remnant Ejection.

Hardinge Conquest T42SP Super Precision CNC Turning Center s/n SGA-1776-B w/ Fanuc Series 18-T Controls, 12-Station Turret, Tailstock 16C Spindle, 7" 3-Jaw Power Chuck, Coolant, 2,793 Hours.

Hardinge Conquest T42SP Super Precision CNC Turning Center s/n SGA-1702-B w/ Fanuc Series 18-T Controls, 12-Station Turret, Tailstock 16C Spindle, 7" 3-Jaw Power Chuck, Coolant, 21,562 Hours.

## CNC Mills :

Deckel MAHO DMU50V 4-Axis CNC Vertical Machining Center s/n 054820 w/ Deckel Mill Plus CNC Controls, Dual 12-Station ATC's (24-Stations Total), 4th Axis Thru Table, 15" x 19 1/2" Table, Travels X=500mm/19.685", Y=380mm/14.96", Z=380mm/14.96", Coolant, 15,092 On Hours, 1,984 Run Hours.

Bridgeport / EZ-Trak 2-Axis CNC Vertical Mill s/n 278320E w/ EZ-Trak BPC2M Controls, 2Hp Motor, 60-4200 Dial Change RPM, Power Draw Bar, 30-Taper Adaptor, Chrome Ways, 9" x 48" Table.

# AUCTION: TUESDAY OCTOBER 9, 2018

2005



2005 Mitutoyo Crysta-Apex C776 4062M-3113 CMM Machine w/ Renishaw PH10MQ Motorized Probe and MRC20 6-Station Probe Tip Changer, Joystick Controller

CNC



Bridgeport / EZ-Trak 2-Axis CNC Vertical Mill

2000



2000 Elenix / Current EDM "EDM Drill ST300" EDM Drilling Machine

## EDM's :

1997 Charmilles Roboform 31 CNC Die Sinker EDM Machine s/n 32.562.00.000 w/ Charmilles CNC Controls, 15-Station ATC, Remote Hand Controller, C-Axis, Travels X=14", Y=10", Z=12", Ebbco Dielectric Cooling and Filtration System.

2000 Elenix / Current EDM "EDM Drill ST300" EDM Drilling Machine s/n 83217 w/ Elenix Controls, 11 1/4" x 11 1/4" Table, Coolant-System.

## Lathe :

Hardinge TFB-H Wide-Bed Tool Room Lathe s/n HLV-H-9244-T w/ 125-3000 RPM, Tailstock, Power Feeds, KDK Tool Post, 5C Spindle, 6" 3-Jaw Chuck, Coolant.

## Grinding:

Harig 612 6" x 12" Surface Grinder w/ Walker Electromagnetic Chuck, Turcite Ways.

Deckel mdl. SO Single Lip Tool Grinder s/n 94-25838 w/ Diamond Grinding Wheel, Collets.

Darex Precision Drill Sharpener.

Darex E-90 Endmill Sharpener.

Conrac Oscillating Tool Lapper.

Dayton 3/4Hp 8" Bench Grinder.

(2) Baldor Bench Grinders.

## Support Machinery :

Deckel mdl. GK21 Pantograph Machine s/n 11104 w/ 7 3/4" x 14" Work Table, 12 1/2" x 20 1/2" Template Table, Templates and Stencils.

Nugier H40-14PD 40 Ton Sliding Ram Hydraulic H-Frame Press s/n 0685008.

2007 Airflow Systems "Easy Bench" mdl. BF4 Down Draft Deburring Table s/n 1026353.

Central Machinery 7" Horizontal Band Saw w/ Manual Clamping, Work Stop, Coolant.

Welding Torch Cart.

Cyclone Bench Model Dry Blast Cabinet.

Donaldson Torit mdl. VS2400 Dust Collection System s/n IG537854-001-1.



Harig 612 6" x 12" Surface Grinder



Mitutoyo PH350 14" Optical Comparator w/ Mitutoyo DRO

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Sullair LS-10 25Hp Rotary Vane Air Compressor.



Donaldson Torit VS2400 Dust Collector



Deckel SO Single Lip Tool Grinder

## Tooling :

(4) Kurt D688 6" Angle-Lock Vises.  
(4) Kurt 6" Angle-Lock Vises.  
Kurt 4" Angle-Lock Vise.  
Yuasa 8" Rotary Table.

(275) CAT-40 Taper Tooling.  
(500) 5C Collets and Step Chucks.  
(3) Walker 10" x 15" Magnetic Chucks.  
Norman Schmidt 6" x 12" Magnetic Sine Chuck.  
(2) Suburban 6" x 12" Magnetic Chucks.  
Harig Grind-All No.1 Precision Spin Fixture.  
3" and 4" Precision Sine Vises.  
2" and 4" Precision Vises.  
(3) St. Mary Mfg Spin Rolls.  
10" x 15" Adjustable Angle Plate.  
(2) Yuasa 5C Indexing Heads.  
(3) 10" 3-Jaw and 10" 4-Jaw Chucks.  
(3) Huot Drill Cabinets.  
Insert Turning and Boring Tooling.  
NSK "Sonic Cutter" Die Filer Systems.  
Foredom Flex Shaft Grinders.  
Magnetic V-Blocks, V-Blocks, 1-2-3 Blocks and Parallels.  
Demagnetizers.  
Gast Vacuum Pump.  
Lista 7-Drawer and 5-Drawer Tooling Cabinets.  
(2) Fastenal Double-Sided Hardware Cabinets (NEW and FULL).

## Inspection :

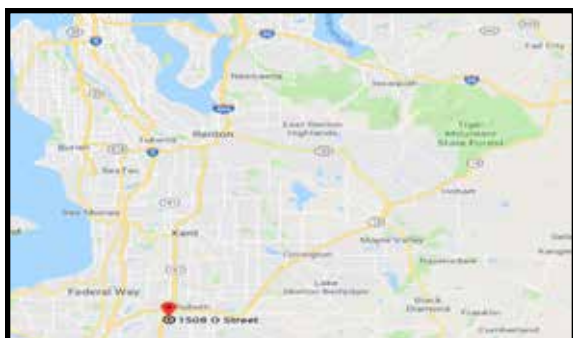
2005 Mitutoyo Crysta-Apex C776 mdl. 4062M-3113 CMM  
Machine s/n 0497506 w/ Renishaw PH10MQ  
Motorized Probe Head, Renishaw MRC20 6-Station Probe Tip  
Changer, Joystick Controller, X= 705mm  
(27.76"), Y= 705mm (27.76"), Z=605mm (23.82"), MCOSMOS1  
Software.  
Mitutoyo PH350 14" Optical Comparator s/n 7070 w/ Mitutoyo  
DRO, Surface and Profile Illumination,  
Stand and Acces.  
Starrett 12" Height Master.  
24" Dial Height Gage.  
Mitutoyo 18" Dial Height Gage.  
Pratt & Whitney Super Micrometer.  
(2) Movomatic type DI3 Precision Air Gages  
w/ type CR30th Heads and Tooling.  
Obishi Seiko 12" x 18" bench Center.  
Mitutoyo 6" x 12" Bench Center.  
Starrett 15" and 12" Master Levels.  
Mitutoyo Gage Block Sets and Accessory Set.  
Mueller Dial Groove Gage.  
Mitutoyo 1"-2" and 0-1" Indicating OD Mics.  
Mitutoyo and Tesa Thread Pitch Mics to 4".  
Mitutoyo 0-1" Digital OD Mic.  
Digital and Dial Calipers to 18".

## Misc Support :

(2) 48" x 72" Steel Die Tables.  
48" x 48" x 6" (Solid) Die Table.  
Pallet Jack.  
Kughler Barrel Grabber.  
Heavy Duty Storage Rack w/ (2) 2000 Lb Cap Roll-Out Shelves.

## Pallet Racking.

Electrical Transformers 225kVA 480-240, 30kVA 480-240, 30kVA  
480-240/120, (2) 15kVA 480-208Y/120,  
Breaker Boxes, Disconnects and Conduit.  
(2) Carrier AC Units w/ Ducting.



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