



AMERICAN AUCTIONEERS GROUP

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STA CLARITA, CA
Permit No. 298

PUBLIC AUCTION

Precision Sheet Metal and Laser Fabrication Facility

AUCTION LOCATION:

5945 Obata Way
Unit A
Gilroy, CA

AUCTION DATE:

THURSDAY AUGUST 23, 2018 @ 11:00 am (PST)

INSPECTION:

MORNING OF SALE: FROM 9:00 am to 11:00 am

“Online bidding thru bidspotter.com”

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK
ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES.
\$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH
DEPOSIT TOWARDS ALL PURCHASES. ALL SALES
ARE SUBJECT TO CALIFORNIA SALES TAX. THERE
WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST

SHEET METAL FAB & LASER CUTTING FACILITY



Cincinnati 5-Series 90 Ton x 8' CNC Press Brake
w/ Hurco Autobend-7 Controls



1991 Mitsubishi 2512HB2 CNC Laser Contour Machine
w/ Mitsubishi LC10B Controls ***Resonator Rebuilt in 2011



Amada M-1232 48" x 1/8" Power Shear



Edwards "JAWS IV"
55 Ton Iron Worker



Amada CS-220 Hydraulic
Corner Notcher



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Amada SPH-30 30 Ton NC Punch Press w/ Amadan-SS System II Controls



Strippit Super 30/30 Fabricator 30 Ton Punch Press



Haeger HP6-C 6 Ton Hardware Insertion Press



Timesavers 137-1 HPM/75 36" Belt Grainer



Scotchman / Bewo CPO-315-HT 12" Miter Cold Saw



Amada VELA II 305050 30 Ton CNC Turret Punch Press w/ Amada-Fanuc-V Controls

CNC Laser :

1991 Mitsubishi 2512HB2 CNC Laser Contour Machine w/ Mitsubishi LC10B Controls, Resonator Rebuilt in 2011, 4' x 8' Sheet Cap., Mitsubishi ML3016F 1.6 kW / 3.0 kW Peak Laser Package s/n 113016F035, Slug Conveyor, Cooling Tower.

Punch and Stamping Presses :

Amada VELA II 305050 30 Ton CNC Turret Punch Press s/n AV550014 w/ Amada-Fanuc-V Controls, 40-Station Thin Turret, 50" x 50" Sheet Cap., Manual Sheet Repositioner, 50" x 100" Ball Top Table.

Amada SPH-30 30 Ton NC Punch Press s/n 309156 w/ Amadan-SS System II Controls, Amadan-SS 104 Slide System, 3.94" Stroke, 3-Punch Head, 16" Brake Press Head, 16" x 22" Bolster Area.

Strippit Super 30/30 Fabricator 30 Ton Punch Press s/n 7852-880 w/ Trak DRO, Duplicator Attachment, Fence System, 3 1/2" and 1 1/4" Punch Heads.

Rousselle No. 6A 60 Ton OBI Stamping Press s/n 26572 w/ 110 Strokes/Min, 3" Stroke, 3 1/2" Slide Adj., 12 1/2" Shut Height, Air Clutch, 18" x 30" Bolster Area. V & O "Super" 35 Ton OBI Stamping Press s/n 35ST-244 w/ 150-450 Strokes/Min, 2" Stroke, 3" Slide Adj., Air Clutch, Air Cushion, 16" x 29" Bolster Area, Link-Logic Brake Monitor.

Press Brakes :

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DiAcro 75 Ton x 10' CNC Hydra-Power Press Brake w/ Hurco Autobend-7 Controls



DiAcro 14-72 35 Ton x 6' Hydra-Power Press Brake



Wysong 6' Power Shear



Lincoln Square Wave TIG 275 Arc Welder



Press Brake Dies



W.F. Wells W-9-1 9' Horizontal Band Saw



Lincoln and Esab MIG Welders

Press Brakes :

Cincinnati 5-Series 90 Ton x 8' CNC Press Brake s/n 34471 w/ Hurco Autobend-7 Controls and Back Gaging, 133 Ton Near Bottom of Stroke, 10' Bed Length, 3" Stroke, 8 ¼" Throat, 103" Between Uprights. DiAcro 75 Ton x 10' CNC Hydra-Power Press Brake s/n 6750886 w/ Hurco Autobend-7 Controls and Back Gaging, 10' Bed Length, 8" Throat, 102 ½" Between Uprights. DiAcro 14-72 35 Ton x 6' Hydra-Power Press Brake s/n 6600877324 w/ Manual Dial Back Gage, 6' Bed Length, 9" Throat, 64" Between Uprights.

Shears :

Amada M-1232 48" x 1/8" Power Shear s/n 1230909 w/ Amada Controls and Back Gaging, 43" Squaring Arm, 28 ½" Front Support, 70 Strokes/Min. Wysong 6' Power Shear w/n Dial Back Gage. Wysong mdl. 1636 36" x 16GA Foot Shear s/n F03-1933 w/ Manual Back Gage. Amada CS-220 8 5/8" x 8 5/8" Hydraulic Corner Notcher s/n 543646 w/ Fence System.

Fabrication Support :

Edwards "JAWS IV" 55 Ton Iron Worker w/ ½" x 12" - 3/8" x 14" Flat Shear Cap., 3" x 3" x 3/8" - 4" x 4" x ¼" Angle Shear Cap., 55 Ton 1 1/16" thru 5/8" Punch Cap. Haeger HP6-C 6 Ton x 18" Hardware Insertion Press s/n 2092 w/ Tooling. Pexto mdl. 381D 36" x 22GA Hand Roll s/n 5768-1-96 w/ 2" Rolls, Stand. Whitney Kick Punch w/ 24" Throat.

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Rousselle No. 6A 60 Ton OBI Stamping Press



V & O "Super" 35 Ton OBI Stamping Press



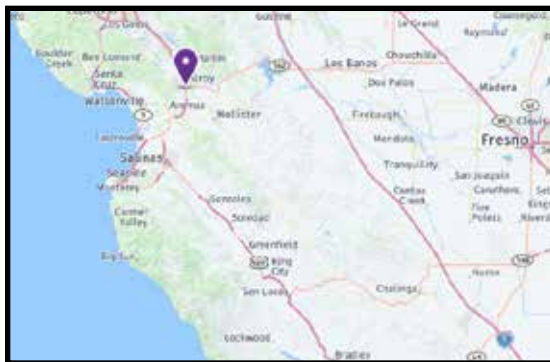
Trump 1340GH 13" x 40" Geared Head Gap Bed Lathe



Yale / Eaton 5000 Lb Cap LPG Forklift



Bridgeport Vertical Mills
4-AVAILABLE



Mills and Lathe :

Bridgeport Vertical Mill s/n 195959 w/ Heidenhain DRO, 2Hp Motor 60-4200 Dial Change RPM, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill w/ Mitutoyo DRO, 1Hp Motor, 80-2720 RPM, 8-Speeds, 9" x 42" Table.

Bridgeport Vertical Mill s/n 222180 w/ 1Hp Motor, 80-2720 RPM, 8-Speeds, Chrome Ways, Power Feed, Trava-Dials, 9" x 48" Table.

Bridgeport Vertical Mill w/ 1Hp Motor, 80-2720 RPM, 8-Speeds, Power Feed, Trava-Dial, 9" x 42" Table.

Trump 1340GH 13" x 40" Geared Head Gap Bed Lathe s/n 21871605 w/ 54-2000 RPM, Inch/mm Threading, Tailstock, Steady Rest, Aloris Tool Post, 5C Collet Closer, 8" 4-Jaw and 3-Jaw Chucks, Coolant.

Grinding :

Timesavers mdl. 137-1 HPM/75 36" Belt Grainer s/n 22490M w/ 36" Belt Feed, Cyclone Style Dust Collector.

Progress Machine 6" Stroke Sander w/ Custom Hydraulic Scissor Table Lift, 30" x 67" Table.

K.O. Lee mdl. S612HSML 6" x 12" Surface Grinder s/n 11985-568 w/ Magnetic Chuck.

Harig 6" x 12" Surface Grinder.

Baldor 3/4Hp Pedestal Buffer.

Jet 8" Pedestal Grinder.

Kalamazoo 6" Pedestal Belt Sander.

(2) Kalamazoo 1" Belt Sanders.

Strippit Punch and Die Grinder.

Unipunch Punch and Die Grinder.

Welding :

Lincoln Square Wave TIG 275 Arc Welding Power Source s/n U1000700257 w/ Lincoln Cooling System.

Esab Migmaster 250 MIG Welding Power Source s/n MA-1743004.

Lincoln Power MIG 200 MIG Welding Power Source s/n M1030120423.

Stryco Type D4-24-30 30kVA Spot Welder s/n 24179 w/ 24" Throat.

Thermal Dynamics Cutmaster 38 Plasma Cutting System.

Welding Torch Cart w/ Acces.

5' x 10' Welding Table.

36" x 72" Welding Table.

Welding Clamps and Acces.