

PUBLIC AUCTION

# AMERICAN AUCTIONEERS GROUP



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STA CLARITA, CA  
Permit No. 298

## CNC MACHINE TOOLS AND FABRICATION

**AUCTION LOCATION:**  
**9703 Alesia St.**  
**South El Monte, CA**

**AUCTION DATE:**  
**THURSDAY JULY 19, 2018 @ 10:30 am (PST)**

**INSPECTION:**  
**MORNING OF SALE: FROM 8:00 am to 10:30 pm**

“Online bidding thru bidspotter.com”.

TERMS AND CONDITIONS  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

**BID LIVE OR VIA WEBCAST**

### MILLING AND TURNING MACHINERY



Amada H-3065 10' Hydraulic Power Shear



**MUST SEE**

Omax 2652A “Jet Machining Center” CNC Waterjet Contour Machine



CNC Machining and Turning Centers



# CNC MACHINING AND FABRICATION



Megobal PB63T 63 Ton x 98"  
CNC Press Brake



Heller HS-40-10 14' Power Shear



DiAcro 55-8 55 Ton x 8' CNC Hydra-Power  
Press Brake



3 AVAILABLE

Bruederer BSTA-30 High Speed  
Stamping Presses \*\*\*3-AVAILABLE



Bruederer and Kohler Straightener /  
Feeders



Hydraulic Tube Bender w/ PLC Controls



Lasertechnics "Blazer 6000" Laser Engraver and  
Fabrivation 48" x 48" Digitizing Scanner

## Fabrication :

Megobal PB63T 63 Ton x 98" CNC Press Brake w/ Comp-U-Bend MDD5-61000 Controlled Back Gaging,

98 1/2" Bed Length, 19 3/8" Throat Depth.

DiAcro 55-8 55 Ton x 8' CNC Hydra-Power Press Brake s/n 6550682197 w/ DiAcro CNC Back Gaging System, 100" Bed Length, 8" Throat, 80" Between Uprights.

Verson 45 Ton x 8' Mechanical Press Brake s/n 6854-2078 w/ Manual Back gage, 96" Bed Length, 7 1/4" Throat, 78" Between Uprights.

Verson 25 Ton x 78" Press Brake s/n 14513-1062 w/ 78" Bed Length, 7 1/2" Shut Height, 2" Stroke, 2" Adj.,

7" Throat, 62" Between Uprights, Light Curtain.

Heller HS-40-10 14' Power Shear s/n 54686 w/ 36" Controlled Back Gage, Squaring Arm, Front Supports.

Amada H-3065 10' Hydraulic Power Shear s/n 30650035 w/ Amada Controlled Back Gaging, 78" Squaring Arm.

Roper Whitney mdl. 7212 72" Power Shear s/n 260-1077 w/ 24" Dial Back Gage, Front Supports.

Niagara 48" Power Shear.

(3) Bruederer BSTA-30 30,000kg Cap High Speed Stamping Presses w/ Bruederer Controls, 100-600 Strokes / Min.

Bruederer / Kohler mdl. 12-120B 4.72" Cap. Straightener / Feeder.

Bruederer / Kohler mdl. 10-120 4.72" Cap. Straightener / Feeder.

V & O No. 25ST OBI Stamping Press w/ Pneumatic Clutch, 13 1/2" x 24" Bolster.

Niagara A3 OBI Stamping Press.

1978 Amada "Torc-Pac 110" Series E-11231 110 Ton Cap Stamping Press (NO CONTROLS) w/ 50

Strokes/Min, 6" Stroke, 3.94" Slide Adj., 16.52" Open Height, Lower Cushion.

(4) Famco Kick Punches.

Presstronics Dual Feed Coiler.

(2) Dallas 2500 Lb Cap x 12" x 48" Coilers.

2011 US Industrial mdl. USI66TDO 66 Ton Ironworker w/ 5/8" x 10" - Max 16" Flat Bar Shear, 1 3/4" Rnd -

1 9/16" Sq Bar Shear, 5" x 5" Channel Shear, 2 1/4" x 4" Coping Notcher, 1 3/32" Thru 3/8" Punch Cap with 12" Throat.

Fellows High Speed Gear Shaper w/ 5 1/2" Rotary Base.

Reed 48" Power Initial Pinch Roll w/ 6" Rolls.

Pullmax X91 Plate Beveller w/ 25 Deg to 55 Deg Adjustable Bevel Angle, Roll Feeder.

Wire Machine w/ Straightener, Cutoff and Bending Capab.

Hydraulic Tube Bender w/ PLC Controls.

# AUCTION: THURSDAY JULY 19, 2018



Lathes \*\*\*7-AVAILABLE\*\*\*



Vertical Mills \*\*\*7-AVAILABLE\*\*\*



Atrump B6FC 3-Axis CNC Vertical Mill



Lodge & Shipley T60" Right Angle Lathe w/ 11 1/2" Thru Spindle Bore



TOS Type SN71B 28" x 90" Gear-Gap Lathe



Hyundai HiT-20M CNC Live Turret Turning Center w/ Siemens Controls

## Lathes and Mills :

Lodge & Shipley T60" Right Angle Chucking Lathe s/n 41150 w/ 6-338 RPM, 11 1/2" Thru Spindle Bore, 46"Chuck, Aloris Tool Post.

TOS Type SN71B 28" x 90" Geared Head Gap Bed Lathe s/n 071200760374 w/ 10-1000 RPM, Inch Threading, 3" Thru Spindle Gore, Tailstock, Steady Rest, Tool Post, Coolant.

LeBlond 16" x 60" Geared Head Lathe s/n NC1243 w/ 20-600 RPM, Taper Attachment, Relieving Attachment, Inch Threading, Tailstock, KDK Tool Post, 10" 3-Jaw Chuck.

LeBlond Makino Regal Servo Shift 15" x 38" Lathe s/n 13C-445 w/ 45-1800 RPM, Inch/mm Threading, Tailstock, Trava-Dial, KDK Tool Post, 12" 3-Jaw Chuck.

Hercules "SAG 14" 14" x 40" Gap Bed Lathe w/ Anilam Mini Wizard DRO, 45-1500 RPM, Taper Attachment, Inch/mm Threading, Tailstock, KDK Tool Post, 10" 3-Jaw Chuck, 12" 4-Jaw Chuck.

Edison 1340GH 13" x 40" Geared Head Lathe w/ 120-2000 RPM, Inch/mm Threading, Tailstock, Aloris Tool Post, 6 1/2" 3-Jaw Chuck, Coolant.

Republic 12" x 40" Geared Head Lathe s/n AEI-1 w/ Tailstock, KDK Tool Post, 6" 3-Jaw Chuck.

SuperMill J Horizontal Boring Mill w/ 30-1000 RPM, 2 1/2" Spindle, 50-Taper Spindle, 16 1/2" Boring Head, 23 1/2" x 35 1/2" Indexable Table.

Bridgeport Vertical Mill s/n 188712 w/ DRO mdl. DRO II-2ML Programmable DRO, 2Hp Motor, 60-4200

Dial Change RPM, Chrome Ways, Power Feed 9" x 42" Table.

Bridgeport Vertical Mill s/n 188712 w/ DRO mdl. DRO II-2ML Programmable DRO, 2Hp Motor, 60-4200Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill s/n 206529 w/ 60-4200 Dial

## Lathes and Mills :

Bridgeport Vertical Mill s/n 167396 w/ Anilam Mini Wizard DRO, 80-2720 RPM, 8-Speeds, Chrome Ways, Power "X", "Y" and Knee Feeds, 9" x 42" Table.

Birmingham Vertical Mill w/ Sargon Prospector DRO, 90-5600 RPM, 16-Speeds, Chrome Ways, Power Feed, 9" x 42" Table.

Yuasa Vertical Mill s/n 52156 w/ 2Hp Motor, 80-2720 RPM, Chrome Ways, Power "X" and Knee Feeds, 9" x 47" Table.

Maxmill Vertical Mill s/n 51132 w/ 2Hp Motor, 80-2720 RPM, Chrome Ways, 9" x 47" Table, 6" Angle-Lock Vise.

Kanto Koki "J-Spindle" Vertical Mill w/ 90-2400 RPM, 8-Speeds, Box Ways, 4" Riser, 9" x 42" Table.

Kearney & Trecker / Milwaukee mdl. CH No. 3 Horizontal Mill s/n 5-8357 w/ 15-1500 RPM, 50-Taper Spindle, Power Feeds, 13 1/2" x 64" Table

## Saws :

DoAll C-305NC 10" Automatic Hydraulic Horizontal Band Saw s/n 522-96104 w/ DoAll Controls, Hydraulic Clamping and Feeds, Chip Auger, Coolant.

Marvel Series 15 mdl. 15A 15" Hydraulic Horizontal Band Saw s/n D-15638 w/ Marvel Controls.

DoAll LR-5320 12" Automatic Hydraulic Horizontal Band Saw w/ UniOP PLC Controls, Hydraulic Clamping and Feeds.

DoAll 12" Horizontal Band Saw w/ Manual Clamping, Coolant.

Baileigh mdl. BS-260M 9" Horizontal Miter Band Saw s/n 16036112 w/ Manual Clamping, Coolant.

KBC mdl. BAH-712 7" Horizontal Band Saw w/ Manual Clamping, Work Stop, Coolant.

Tannewitz mdl. 6V1E 35" Vertical Band Saw s/n 83041 w/ Reeves Vari-Drive Speed Controller.

DoAll mdl. ML 16" Vertical Band Saw / 24" x 24" Table.

Yates American 13" Vertical Band Saw.

Promacut / Trennjaeger mdl. UNI-10/60 20" Cutoff Saw s/n 7481.

Racine "Hydraulic Shear Cut" 12" Power Reciprocating Saw.

Rockwell Delta 14" Radial Arm Saw.

# AUCTION: THURSDAY JULY 19, 2018

LOW HOURS

MUST SEE



2000 Power Generation "Spectrum 350 DSE" Diesel Generator



Speed-Fam 32" Lapping Machine



2011 US Industrial USI66TDO 66 Ton Ironworker



Reed 48" Power Roll



1993 Boy mdl. 50T2 50 Ton Injection Molding Machine



Studer S20-12 6" x 12" Cylindrical Grinder

## Support Machinery :

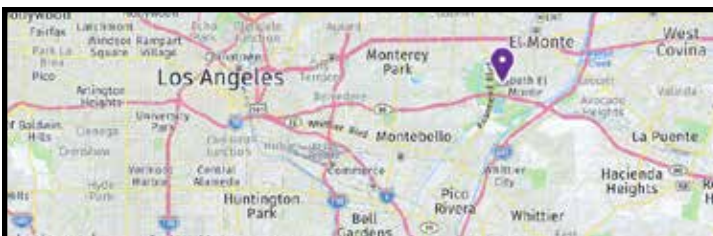
Studer Type S20-12 6" x 12" Cylindrical Grinder s/n 627.26 w/ Motor Driven Head, Tailstock.  
 Heald mdl. 271 Plain Automatic ID Grinder w/ Auto Feeds, Wheel Dresser, (NO CHUCK).  
 Heald No. 25A 18" Rotary Surface Grinder s/n 28412 w/ 18" Rotary Magnetic Chuck.  
 Moore No. 2 Jig Boring Machine s/n 7156 w/ Pneumatic Rotary Grinding Head, 10" x 19" Table, X=17", Y=11" Travels, Chrome Box Ways.  
 Vollmer CEF Saw Blade Sharpener w/ Vollmer PMC-Systems Digital Controls.  
 Hacer Precision Tool Grinder.  
 Fosdick 14" Column x 58" Radial Arm Drill s/n 10926 w/ 20-1406 RPM, Power Column and Feeds, 33" x 74" Base.  
 Tai Piin mdl. TPR-1100 9" Column x 33" Radial Arm Drill s/n 7885 w/ 44-1500 RPM, Power Column and Feeds, Fixture Block.  
 Morris "Mor-Speed" 9" Column x 24" Radial Arm Drill w/ Power Column and Feeds, Fixture Table.  
 Reynolds RMT / Snow Automatic Tapping Machine w/ 24" x 42" Table.  
 Dresser 20Hp Horizontal Air Compressor w/ 3-Stage Pump, 120 Gallon Tank.  
 Ingersoll Rand 15Hp Horizontal Air Compressor w/ 3-Stage Pump, 120 Gallon Tank.  
 3.5Hp Vertical Air Compressor w/ 60 Gallon Tank.  
 Oliver mdl. 399-D 18" x 6" Planer s/n 65920.

## Inspection :

Fabrivation 48" x 48" Flat Part Measurement and Digitizing Scanner w/ Computer.  
 OGP Optical Gaging Co. "Opticon Qualifier 30" mdl. 0030S 30" Optical Comparator s/n 00300-340 w/ CLIP Controls and DRO, Surface and Profile Illumination, 10X, 20X, 31.25X, 50X, 62.5X and 100X Magnification.  
 Mitutoyo PH-350 13" Optical Comparator w/ Mitutoyo DRO, Surface and Profile Illumination.  
 Nikon V-12 12" Optical Comparator w/ Surface and Profile Illumination, 10X and 50X Lenses.

## Forklifts and Misc :

Caterpillar 8000 Lb Cap LPG Forklift w/ 3-Stage Mast, Side Shift, Cushion Tires.  
 Clark C500-30 2500 Lb Cap LPG Forklift s/n 235-224-5150 w/ 3-Stage Mast, 170" Lift Height, Solid Tires.  
 2000 Power Generation & Engineering "Spectrum 350 DSE" Diesel Generator w/ Spectrum Detroit Diesel Series 60 550Hp Diesel Engine, Spectrum Control Package, Auto Start, 650 Gallon Fuel Tank.  
 Aeratori Industriali / CFM mdl. 3507W Industrial Vacuum.  
 Heavy Duty Shop Carts.  
 Maxon Hydraulic Lift Gate.



Directions : From Los Angeles, take the 60-Fwy east to Santa Anita Ave and turn left(North). Turn left on Rush St. Turn left on Potrero Ave, then right onto Alesia St. Look for "Auction Today" signs.

## COMING SOON 2 DAY AUCTION:

Tuesday & Wednesday August 7 & 8, 2018

Major Pipe & Structural Fabrication Facility  
 250,000 SQ FT Manufacturing Facility Complete  
 Metal Fabrication, Pipe Dept, CNC Machining,  
 Welding, Turning Rolls, Forklifts, Trucks,  
 Tooling, and Support.

Salt Lake City, UT