



AMERICAN AUCTIONEERS GROUP

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1146 N Central Avenue #535
Glendale, California 91202
Phone: 818-763-2021
Fax: 818-291-9495
WWW.AAGAUCION.COM

PRESORTED
First-Class Mail
U.S. Postage
PAID
STA CLARITA, CA
Permit No. 298

PRECISION CNC MACHINING AND STAMPING FACILITY

AUCTION LOCATION:
1200 Lawrence Dr.
unit 440
Newbury Park, CA

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



AUCTION DATE:

WEDNESDAY JULY 11, 2018 @ 10:30 a.m. (PST)

INSPECTION:

MORNING OF SALE: FROM 8:00 a.m. to 10:30 a.m.

“Online bidding thru bidspotter.com”

CNC MACHINING AND EDM CUTTING



Mitsubishi BA24 CMC Wire EDM Machine w/ Mitsubishi Controls



2008 Akira Seiki Performa V3 XP 4-Axis CNC Vertical Machining Center w/ Akira Seiki Mi645 Controls



Minster 6 60 Ton OBS Fixed Base Stamping Press w/ Minster Controls, 45-90 Strokes/Min

PUBLIC AUCTION



PRECISION CNC MACHINING AND STAMPING FACILITY



Akira Seiki SL-35 CNC Turning Center w/ Fanuc Oi-TC Controls



2007 Akira Seiki SC-800 CNC Vertical Machining Center w/ Mitsubishi Controls



Akira Seiki SL-30 CNC Turning Center w/ Fanuc Oi-TC Controls



2004 Sharp SV-2412 CNC Vertical Machining Center w/ Fanuc Oi Mate-MB Controls



Cincinnati Milacron "Falcon 200" CNC Turning Center w/ Acramatic 2100 Controls



Harrison 15" 15" x 55" Geared Head Gap Bed Lathe

CNC Mills :

2008 Akira Seiki Performa V3 XP 4-Axis CNC Vertical Machining Center s/n V08060006 w/ Akira Seiki Mi645 Controls, Hand Wheel, 24-Station ATC, CAT-40 Taper Spindle, 19" x 37 1/2" Table, Chip Conveyor, Coolant.

2007 Akira Seiki SC-800 CNC Vertical Machining Center s/n DVG938-477 w/ Mitsubishi Controls, Hand Wheel, 30-Station ATC, CAT-40 Taper Spindle, 17" x 37 1/2" Table, Chip Wash, Chip Conveyor, Coolant.

2004 Sharp SV-2412 CNC Vertical Machining Center s/n 21200186 w/ Fanuc Oi Mate-MB Controls, Hand Wheel, 10-Station ATC, CAT-40 Taper Spindle, 12" x 27 1/2" Table, Coolant.

CNC Lathes :

Akira Seiki SL-35 CNC Turning Center s/n TE471-238 w/ Fanuc Series Oi-TC Controls, Hand Wheel, 12-Station Turret, Hydraulic Tailstock, 10" 3-Jaw Power Chuck, Coolant.

Akira Seiki SL-30 CNC Turning Center s/n PTDL102-224 w/ Fanuc Series Oi-TC Controls, Hand Wheel, 12-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, 5C Collet Nose, Chip Conveyor, Coolant.

Cincinnati Milacron "Falcon 200" mdl. ERL CNC Turning Center s/n 7048-AOA-97-0294 w/ Cincinnati Acramatic 2100 Controls, 12-Station Turret, Tailstock, 8" 3-Jaw Power Chuck, 5C Collet Nose, Coolant.

Lathes and Mills :

Ganesh CHR-68 EVS Hand Chucker s/n 9512047 w/ Sony DRO, 0-4000 Dial Change RPM with Digital RPM Meter, 8-Station Turret, Power Feeds, 5C Collet Closer, Coolant.

Harrison 15" 15" x 55" Geared Head Gap Bed Lathe s/n 145477 w/ 35-1500 RPM, Inch Threading, Trava-Dial, Tailstock, KDK Tool Post, 10" 3-Jaw Chuck, 12" 4-Jaw Chuck.

Bridgeport - Hardinge Vertical Mill s/n HDNG2361 w/ Newall C80 Programmable DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power "X" and "Y" Feeds, 9" x 48" Table.

Induma Vertical Mill w/ Rutland DRO, 1.5Hp Motor, 80-2713 RPM, 8-Speeds, 9" x 42" Table, Coolant.

EDM's :

Mitsubishi BA24 CMC Wire EDM Machine w/ Mitsubishi Controls and Hand Controller, 0.2mm-0.3mm Dia. Wire Capab., 15 Deg Max Taper Angle, 880mm/34.65" x 680mm/26.77" Table Area, 16 1/2" x 24 1/2"

Work Area, System 3R Tooling, Dielectric Coolant and Filtration System.

2006 Mitsubishi / Mikuni Makino ED-2000M mdl. S2000 Small-Hole Drilling EDM Machine s/n 1004-1106 w/ Mitsubishi PLC Controls, 0.2mm-3.0mm Dia. Electrode Range, Travels "X" = 300mm/11.81", "Y" = 200mm/7.874", "Z" = 200mm/7.874".

AUCTION: WEDNESDAY JULY 11, 2018

CNC



1998 CLC Control Laser Corp "Script 75" CNC Laser Engraving Machine ***Refurbished 2008***

2004



2004 Benchmaster mdl. 262A-2 15 Ton OBI Stamping Press w/ Benchmaster Controls, 180



Bridgeport - Hardinge Vertical Mill w/ Newall C80 DRO



Promecam RG-50-20 50 Ton x 79" CNC Press Brake w/ PM Graph Controls

2006



2006 Mitsubishi / Mikuni Makino ED-2000M Small-Hole Drilling EDM Machine



Apex 16" Pedestal Disc Sander



Top Tool 4 th Axis 8" Rotary Head

Fabrication :

Minster 6 60 Ton OBS Fixed Base Stamping Press s/n 6SS-30142 w/ Minster Controls, 45-90 Strokes/Min, 14" Shut Height, 2.75" Slide Adj., 32" x 21" Bolster Area, Minster mdl. 18T 18" Cushion w/ 4.00 Max Draw, Light Curtain.

2004 Benchmaster mdl. 262A-2 15 Ton OBI Stamping Press s/n 72315 w/ Benchmaster Controls, 2 1/2" Stroke, 180 Strokes/Min, 7 1/2" Shut Height, 1 1/2" Slide Adj., Protech "Eagle Eye" Light Curtain. Promecam RG-50-20 50 Ton x 79" CNC Press Brake s/n 14501 w/ PM Graph Controls and Back Gaging, 79" Bed Length, 16" Extended Throat Depth, 65 1/2" Between Uprights.

1998 - 2008 Refurbished CLC Control Laser Corp "Script 75" CNC Laser Engraving Machine s/n 272752951 w/ CLC Controls, 2008 Control Systemation Head s/n 0041100808, Schreiber "True Ton" Cooling Unit. Custom Roll Stamping Machine.

Saws :

HEM mdl. H90A-4 12" Automatic Horizontal Band Saw s/n 941406 w/ HEM Controls, Automatic Clamping and Feeds, Adjustable Clamping and Cutting Force Controls, Coolant, Conveyor. DoAll mdl. 16-2 16" Vertical Band Saw s/n 45-55630 w/ Blade Welder.

Support Machinery :

DoAll Power Drill Press w/ 90-3360 Dial RPM, Power Feeds, 6" Quill Travel.

Walker Turner 2-Head Gang Drill Press w/ 24 1/2" x 35 1/2" Table.

(2) Craftsman Pedestal Drill Presses.

Central Machinery Table Model Drill Press.

Apex mdl. 16-S 16" Pedestal Disc Sander s/n 5626.

Burr King mdl. 562 1" Pedestal Belt Sander.

Baldor Pedestal Carbide Tool Grinder.

Central Machinery Pedestal Grinder.

Craftsman 6" Pedestal Belt Sander.

Maxpress Arbor Press.

Westward Bench Model Dry Blast Cabinet.

(NEW) Ingersoll Rand R11i-A125 15Hp Rotary Air Compressor s/n CBV424605 (NEVER INSTALLED) w/ 53.93 CFM @ 125 PSIG, 80 Gallon Tank.

Champion mdl. VR5-8 5Hp Vertical Air Compressor w/ 80 Gallon Tank.

Quincy mdl. QMB20ACA21SF 20Hp Rotary Screw Air Compressor s/n 85263.

Gardner Denver "Electra-Saver II" Rotary Screw Air Compressor.

Kaeser KRD100 Refrigerated Air Dryer.

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HEM H90A-4 12" Automatic Horizontal Band Saw



Brown & Sharpe CMM Machine w/ Renishaw TP1S Probe



Ganesh CHR-68 EVS Hand Chucker s/n 9512047 w/ Sony DRO, 0-4000 Dial



Champion VR5-8 Vertical Air Compressor



Ingersoll Rand R11i-A125 15Hp Rotary Air Compressor
NEW

Tooling :

Top Tool mdl. TD200PV 4 th Axis 8" Rotary Head s/n OP01310-3 w/ 7 1/2" 3-Jaw Chuck.
 (100) CAT-40 Taper Tooling.
 Kurt 8" Angle-Lock Vise.
 (2) Kurt 6" Angle-Lock Vises.
 (2) Kurt 4" Double-Lock Vises.
 8" 3-Jaw Indexing Chuck.
 5C Indexing Head, Spin Fixtures and Collet Closers.
 Mill Centers.
 (40) 5C Collets.
 (17) R8 Tooling and Collets.
 Flex Collet Sets.
 9" x 12" Vacuum Fixture.
 12" x 12" Sine Table.

Lista 4-Drawer Maple Tap Work Bench.
 (6) Huot Drill Cabinets.
 Insert Mill, Turning and Boring Tooling, Carbide Inserts, Drills, Taps, Reamers and Endmills.

Inspection :

Brown & Sharpe CMM Machine s/n 0727R w/ Renishaw TP1S Probe Head, 22" x 29 1/2" x 3" Granite Base, Heidenhain Quadra-Chek IK5000 Software.
 Scherr Tumico 14" Floor Model Optical Comparator s/n 6490 w/ Surface and Profile Illumination.
 Fowler Trimos 12" Height Master.
 (2) 18" Dial Height Gages.
 Fowler Bore Gage Setting Fixture.
 Brown & Sharpe Gage Block Set.
 SPI 2.8"-3.2", 2.4"-2.8", 1.6"-2.0" Bore Mics.
 SPI Bore Mic Set 1.4"-1.6", 1/2"-1.4", 1.0"-1.2".
 SPI 0-6" OD Mic Set.
 (2) 6" Digital Calipers.
 0-1" Thread Pitch Mic.
 SPI Tumico and Mitutoyo 3"-4", 2"-3", 1"-2", 0-1" Blade Mics.
 0-6" Depth Mic.
 SPI Dial Chamfer Gage.
 .375"-1.375" Dial Caliper Gage.
 (2) 6" x 6" Granite Indicator Bases w/ Dial Indicators.
 Pin Gage Sets.
 2-4-6, 1-2-3 and V-Blocks.
 JRM Vacuum Differential Test Meter.

Ace 36" x 60" x 9" Granite Surface Plate w/ Pneumatic Levelers, Roll Stand.
 18" x 24" x 4" 2-Ledge Granite Surface Plate.
 12" x 18" x 3 1/4" 2-Ledge Granite Surface Plate.
 Hewlett Packard DesignJet 430 24" Plotter.



Directions : From Los Angeles, take the 101-Fwy North. Exit on Rancho Conejo Blvd and turn right. Make an Immediate left on W Hillcrest Dr. Turn right onto Lawrence Dr. Look for "Auction Today" signs.