



AMERICAN AUCTIONEERS GROUP

# AMERICAN AUCTIONEERS GROUP

1146 N Central Avenue #535  
Glendale, California 91202  
Phone: 818-763-2021  
Fax: 818-291-9495  
WWW.AAGAUCION.COM

PRESORTED  
First-Class Mail  
U.S. Postage  
**PAID**  
STA CLARITA, CA  
Permit No. 298

## PRECISION SHEET METAL & TUBE FAB FACILITY

### AUCTION LOCATION:

**279 Vernon Way  
El Cajon, CA.**

### AUCTION DATE:

**TUESDAY JULY 10, 2018 @ 11:00 am (PST)**

### INSPECTION:

**MORNING OF SALE: FROM 8:00 am to 11:00 am**

“Online bidding thru bidspotter.com”

TERMS AND CONDITIONS  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



PUBLIC AUCTION

PUBLIC AUCTION

## SHEET METAL & TUBE FABRICATION



**MUST SEE**

DiAcro 75-6 75 Ton x 6" CNC Hydra-Power Press Brake w/ Dynabend I Controls



Lodge & Shipley "Sof-Lok" S0308 3/16" x 8' Power Shear



J.A. Richards "Multiform Bender" 3/8" x 8" Horizontal Hydraulic Bending Machine



Amada SP-30 30 Ton Hydraulic Press w/ Amadan-SS Controls



AMERICAN AUCTIONEERS GROUP

# SHEET METAL & TUBE FABRICATION



Muhrund Bender HIW600 62 ton Dual Station Ironworker



Haberle HL4 12" Miter Cold Saw w/ Pneumatic Clamping



Bader Tube Polishing / Finishing System



Richards 6HYD-FA-39-1 3/16" x 2" Horizontal Hydraulic Bender



Press Brake Tooling



60" x 60" Forming Table

## Fabrication :

J.A. Richards "Multiform Bender" 3/8" x 8" Horizontal Hydraulic Bending Machine s/n 380BBC w/Custom Brake Die Adaptors, 20Hp Hydraulic Unit, 30" x 55" Table.

Richards No.6 mdl. 6HYD-FA-39-1 3/16" x 2" Horizontal Hydraulic Bender s/n 302 w/ 11" x 12" Table, Tooling.

DiAcro 75-6 75 Ton x 6" CNC Hydra-Power Press Brake s/n 6750879146 w/ Dynabend I Controls, Select-A-Bend Stroke Controls, 80" Bed Length, 8 1/8" Throat, 60" Between Uprights.

Amada SP-30 30 Ton Hydraulic NC Production Press s/n 304236 w/ Amadan-SS 2-Axis NC Gaging System, m x 1/2m Gaging Cap, Triple-Trac Punch Holding System, 3 5/64" Stroke, 11 27/64" Daylight.

Muhrund Bender mdl. HIW600 62 ton Dual Station Ironworker w/ 8" x 1", 18" x 1/2" Shear Cap, Custom able w/ Squaring Arm, 5" x 5" x 1/4" Angle Shear Cap, 2 1/8" x 3" x 3/8" Coping Notcher, 1 3/8" Dia - 1

1/4" Sq Bar Shear Cap, 1 1/8" Thru 11/16" , 16/16" thru 7/8" Punch Cap, Custom T-Slot Punch Die Table w/ Work Stops.

Lodge & Shipley "Sof-Lok" mdl. S0308 3/16" x 8" Power Shear s/n 44314 w/ 36" Dial Back Gaging, 101" Squaring Arm, 36" Front Material Supports.

Bader Tube Polishing / Finishing System w/ 2" x 132" Belt, Air Tensioner, Power Drive Unit, Roll Turners.

May Tool mdl. MTC-52HD 52" Power Circle Shear s/n 0565 w/ 0-350 RPM.

Heck mdl. 4 "Trace-A-Punch" Nibbler s/n 129010 w/ 15 3/4" Throat.

60" x 60" Acorn Style Forming Table.

Ram-Pac 50 Ton Hydraulic H-Frame Press w/ Enerpac Air-Over-Hydraulic Unit.

Enerpac 10 Ton Hydraulic H-Frame Press w/ Hand Unit.

PHI mdl. P10-220C 8.4kW Heated Lab Platen Press s/n 79-11-023 w/ 9 1/2" x 12 1/2" Platens.

DiAcro Finger Brake No.36 16GA x 36" Finger Brake s/n FF-1416.

Niagara 18" Hand Roll w/ 2" Rolls.

DiAcro Bender No.2 Universal Bender w/ 35" x 40" Steel Table.

DiAcro No.1 and No.1A Universal Benders.

DiAcro Tab Notcher No.2 16GA 6" x 6" Hand Notcher s/n AB-1580.

Whitney Angle Iron Notcher.

Muber 4 1/2" Hand Shear.

DiAcro Punch No.2 Hand Punch s/n 2744 w/ 12 1/2" Throat, Cushion T-Slot Gaging System.

Whitney Hand Punch w/ 2 1/2" Throat.

Whitney Angle Iron Bender.

DiAcro No.2 Power Rod Parter s/n 1042 w/ 1/8"-5/8" Cap, Work Stop.

DiAcro Rod Parter No.2 5/8" Cap Rod Shear w/ Stand.

DiAcro Rod Parter No.1 Rod Shear s/n 1-1287.

Schmidt Sensitive Arbor Press.

Dake No. 1 1/2-0 Arbor Press.

Unipunch 5" Punch Head (Adapted for Ironworker).

IMS Series 400 Mold Process Heater.

# AUCTION: TUESDAY JULY 10, 2018



Homach KM-1800 15" x 52"  
Geared Head Gap Bed Lathe



LeBlond 15" x 37" Tool Room  
Lathe



Bridgeport Series 1 – 2Hp  
Vertical Mill w/ Mitutoyo



LeBlond 15" Engine Lathe



Weldma WG-180 Tungsten Grinder



Heck "Trace-A-Punch"  
Nibbler



Western Arctronics Type  
15-SA 15kVA Spot  
Welder

## Machining and Support :

Homstrand Homach KM-1800 15" x 52" Geared Head Gap Bed Lathe s/n 3968 w/ 60-1520 RPM, Inch Threading, Tailstock, Aloris Tool Post, 9" 3-Jaw Chuck, Coolant.

LeBlond 15" x 37" Tool Room Lathe s/n 6HC490 w/ 31-2400 Servo-Shift Controls, Inch Threading, Tailstock, 8" 3-Jaw Chuck.

LeBlond 15" Engine Lathe s/n NA1855 w/ 100-565 RPM, 8" 3-Jaw Chuck. Bridgeport Series 1 – 2Hp Vertical Mill s/n 199704 w/ Mitutoyo DRO, 60-4200 Dial Change RPM, PowerFeed, 9" x 42" Table.

Hyd-Mech S-20 20" Hydraulic Horizontal Miter Band Saw s/n 20490572 w/ Hydraulic Clamping and Feeds, Adjustable Blade FPM, Coolant. Haberle mdl. HL4 12" Miter Cold Saw s/n 88341282 w/ Pneumatic Clamping, 2-Speeds, Work Supports and Stops, Coolant.

Haberle H-350 12" Miter Cold Saw s/n 130610188 w/ Speed Clamping, Coolant. DoAll mdl. L618-12 6" x 18" Surface Grinder s/n 246-69131 w/ 12" Wheel Cap, Walker Magnetic Chuck.

Powermatic 4-Head Gang Drill Press w/ mdl. 1150 Variable Speed Heads 19 3/4" x 65 1/2" Table.

Sibley Variable Speed Pedestal Drill Press.

Buffalo No.18 Bench Model Drill Press.

Ekstrom Carlson No.18 2Hp Air Bladder Pedestal Buffer.

Engleberg 10" Pedestal Belt Sander w/ 3Hp Motor.

Hammond 2" Pedestal Belt Sander s/n UBG-132-1636 w/ 2Hp Motor. Baldor Bench Grinder.

Strippit Punch and Die Grinder.

Trinco Dry Blast Cabinet.

Cress mdl. C-104-A 2250 Deg F Electric Furnace s/n 7709.

Ingersoll Rand 7.5Hp Horizontal Air Compressor w/ 2-Stage Pump, 120 Gallon Tank.

Ingersoll Rand 5Hp Horizontal Air Compressor w/ 2-Stage Pump, 80 Gallon Tank.

## Wood Working :

Ekstrom Carlson mdl. 112A Oscillating Edge Belt Sander s/n 45257 w/ (2) 11" x 60" Fixed Tables, 3 1/2" Coping Wheel and Oscillating Table, 7.5Hp Motor.

Ekstrom Carlson Pin Router w/ 16" Throat, 20" x 26" Table.

Evans-Royal "Ezy-Bond" mdl. 250B 60" Lamination Roll s/n 0117651.

Yates mdl. Y30 30" Vertical Band Saw s/n B-16792 w/ 28" x 29" Table.

Oliver mdl. 88D 16" Sliding Table Tilting Arbor Table Saw s/n 76078 w/ 17 1/2" x 44 1/2" Table, Fence System.

Yates American No.4 Shaper.

Wood Working Bar Clamps and Hand Screw Clamps w/ Cart.

# AUCTION: TUESDAY JULY 10, 2018



Yates 30" Vertical Band Saw



Oliver 88D 16" Sliding-Table Table Saw



Ekstrom Carlson 112A Oscillating Edge Belt Sander



Hyd-Mech S-20 20" Hydraulic Horizontal Miter Band Saw



Aeroquip "Space Craft" Stainless Tube Brazing System



Linde and Miller Welders



Directions : From Los Angeles, take the 5-Fwy South to the 805-Fwy South to the 52-Fwy East. Take the 67-Fwy South and exit on E. Bradley Ave. (first exit) and turn right. Take an immediate left on N.Magnolia Ave. Turn right onto Vernon Way. Look for "Auction Today" signs.

## Welding :

Aeroquip "Space Craft" mdl. AE5068704 Stainless Tube Brazing System s/n 8253 w/ Acces.  
 Linde UCC-305 Arc Welding Power Source s/n C-74C02787 w/ Cooling Unit.  
 Miller CP-200 CP-DC Arc Welding Power Source w/ Millermatic 10A Wire Feeder.  
 Western Arctronics Type 15-SA 15kVA x 22" Spot Welder s/n WA-897 w/ Ludlow A3 Cooling Unit s/n 491.  
 Sedorf 30kVA Pneumatic Spot Welder w/ Weldtronic Controls.  
 Western Arctronics Spot Welder.  
 Weldma mdl. WG-180 Tungsten Grinder s/n 1618 w/ Vacuum Cabinet and Collets.  
 MK Products Aircrafter 3A Welding Positioner.

## Tooling :

Press Brake Tooling w/ Rack, 6-Drawer Tooling Cabinet w/ Amada Punch Die Tooling, Lista 12-Drawer Tooling Cabinet, Lista 8-Drawer Rolling Tooling Cabinet, Kurt 6" Angle-Lock Vise, Bench Vises, Troyke 12" x 12" Rotary Cross Slide Table, Troyke 9" Rotary Table, Dumore Precision High Speed Drill Press, CP Pneumatic Compression Riveter w/ Stand, Tapmatic and Rigid Versatapper Tapping Heads, Geometric Die Heads, 5C Spin Fixture, (14) R8 Collets, 14" 4-Jaw, 12" 4-Jaw and 10" 4-Jaw Chucks, 18" and 15" Face Plates, Straight Hole Tapper, Freedom Flex-Shaft Grinder, Commander Multi-Drill Head, Electric and Pneumatic Power Tools, Kleecos and Pneumatic Gun, Insert Turning and Boring Tooling Drills, Taps, Reamers and Endmills, Cleveland Drill and Reamer Cabinet, Adjustable Angle Plates, Parallel Sets, Electronic Maintenance and Repair Parts, Switches, Starters and Air Make-Up Units.

## Inspection :

Mitutoyo 24" Digital Height Gage, Togohiseiki mdl. 3R Rockwell Hardness Tester, Taylor Hobson Surftrinic-3 Surface Roughness Gage, Starrett 15" Master Level, Gage Block Sets, 0-12" OD Mic Set, 12" Dial Caliper, Starrett 72" Scale, Chatillon Dial Force Gages, Starrett Universal Indicator, Dial Test and Dial Drop Indicators, Brown & Sharpe Precision Squares, Vermont Pin Gage Set .251-.500, Microflat 36" x 48" x 6" Granite Surface Plate w/ Roll Stand, Tektronix 466 Storage Oscilloscope, Fluke 10597 Digital Thermometer.

## Support :

Clark "Car Loader" 4000 Lb Cap Gas Powered Forklift w/ 2-Stage Mast, Solid Tires.  
 Arrow Crane Hoist ¼ Ton x 6' Floor Mounted Jib Crane w/ Lynx Electric Hoist.  
 40' Storage Container.  
 Forklift Battery Charger.