



AMERICAN AUCTIONEERS GROUP

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Permit No. 298

PUBLIC AUCTION

CNC MACHINING & FABRICATION FACILITY

AUCTION LOCATION:

7630 ALABAMA AVE
UNIT 5
CANOGA PARK, CA

AUCTION DATE:

TUESDAY JUNE 12, 2018 @ 10:30 am (PST)

INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 am

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



PRECISION CNC MACHINING & FAB



1999 Amada M-1260 1/4" Cap x 4' Power Shear w/ Amada Digital Controls



MUST SEE
Wysong H-60- 72 60-Ton x 72" CNC Press Brake w/ Dynabend III Controls



1997 Fadal VMC 3016HT CNC Vertical Machining Center w/ CNC88HS Controls, 21-ATC, CAT 40Spindle, 10,000 RPM



30 TON
Strippit "Super 30-30 Fabricator" 30 Ton Fabrication Punch Press



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AUCTION: TUESDAY JUNE 12, 2018



Miller and Linde Welders



Roper Whitney mdl. 58 5-Ton Kick Punches



Econoline Dry Blast Cabinet



MicroVu H-14 14" Optical Comparator w/ MicroVu Q16 Programmable DRO



1996 Kaeser SM8 7.5Hp Rotary Air Compressor



Directions : From Los Angeles, take the 101-Fwy North. Exit on Canoga Ave. and turn right. Turn left on Keswick St., then left onto Alabama Ave. Look for "Auction Today" signs.

Tooling :

Richmill 4 th Axis 5C Rotary Head w/ Richmill CNC30 Servo Controller.

(50) CAT-40 Taper Tooling.

(15) 30-Taper Tooling.

Press Brake Dies and Racks.

Strippit Punch Tooling and Cabinets.

Roper Whitney Punch Die Sets and Misc Tooling.

(6) Kurt 6" Angle-Lock Vises.

Yuasa 12" Rotary Table.

5C Indexing Heads and Spin Fixtures.

5C and R8 Collets.

Tapmatic Tapping Heads.

Criterion Boring Heads.

(4) Huot Drill and Tap Cabinets.

Band Saw Blade welder.

Angle Plates.

Pneumatic Compression Riveter.

Angle Grinders, Pad Sanders and Saws.

Pneumatic Grinders and Sanders.

Welding Clamps and C-Clamps.

Parallel Sets.

Mill Clamp Sets.

Insertion Hardware and Cabinets.

Inspection :

MicroVu mdl. H-14 14" Floor Model Optical Comparator

s/n 2632 w/ MicroVu Q16 Programmable DRO,

Surface and Profile Illumination, 5" x 18" Table.

(2) Mitutoyo 24" Dial Height Gages.

Mitutoyo 12" Vernier Height Gage.

Starrett Gage Block Set.

Moore & Wright 12" Master Level.

Mitutoyo 6"-12" OD Mic Set.

Mitutoyo 5"-6", 4"-5", 3"-4" OD Mics.

Mitutoyo .7"- 4" Dial Bore Gage Set.

Mitutoyo 40" Vernier Caliper.

Mitutoyo 24", 12", 8" and 6" Digital Calipers.

Meyer Pin Gage Cabinet 0.0115"-0.5005", 0.061"-0.500".

Meyer Pin Gage Set 0.2515"-0.5005".

Precision 24" x 36" x 4" Granite Surface Plate w/ Stand.

Standridge 18" x 24" x 3" Granite Surface Plate.

Material Handling :

TMC mdl. FCG10N6 2000 Lb Cap LPG Forklift s/n 29800108 w/ 2-Stage Mast, 130" Lift Height, Solid WardTires, 1932 Metered Hours.

PRECISION CNC MACHINING & FAB FACILITY



30 TON

Strippit Fabri-Center 1000 III 30-Ton CNC Turret Punch Press w/ GE Fanuc Series 6 Controls



MUST SEE

Wysong H-2052 20-Ton x 52" CNC Press Brake w/ Dynabend I Controls



DiAcro 14-48-2 17 Ton x 48" Hydra-Power Press Brake



Amada CS-220 8 5/8" x 8 5/8" Power Notcher



Haeger HP6-B 6-Ton x 18" Hardware Insertion Press



Ramco mdl. 37-72 36" Belt Grainer



Janda R30-18R 30kVA x 18" Spot Welder

CNC Mills :

1997 Fadal VMC 3016HT mdl. 904-1 CNC Vertical Machining Center s/n 9705047 w/ Fadal CNC88HS Controls, 21-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, 422k Memory Expansion, Rigid Tapping, High Speed CPU, Graphics, Servo Coolant, Tool Load Comp, Assist Software, 16" x 36" Table, Coolant.

Fadal VMC 4020 mdl. 906-1 CNC Vertical Machining Center s/n 8810769 w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, 20" x 48" Table, Coolant.

Lagun / Hasbach 3-Axis CNC Vertical Mill s/n SE-1119 w/ Hasbach Bandit Controls, 3Hp Motor, DialChange RPM, 30-Taper Spindle, Power Draw-Bar, Chrome Ways, 9" x 42" Table.

Fabrication :

Strippit Fabri-Center 1000 III 30-Ton CNC Turret Punch Press s/n 9367042788 w/ GE Fanuc Series 6 Controls, 33-Station Thin Turret, (3) Indexable Tool Stations, Automatic Sheet Repositioner, 46" x 78" Ball-Top Table.

Wysong mdl. H-60- 72 60-Ton x 72" CNC Press Brake w/ Dynabend III Controls and Back Gaging, 72" BedLength, 2 1/2" Stroke, 3" Ram Adj., 12" Max Die Space, 53 3/4" Between Uprights. Wysong mdl. H-2052 20-Ton x 52" CNC Press Brake s/n HPB12-239 w/ Dynabend I Controls and Back Gaging, 52" Bed Length, 2 1/2" Stroke, 3" Ram Adj., 9" Max Die Space, 37 3/4" Between Uprights.

DiAcro mdl. 14-48- 2 17 Ton 14GA x 48" Hydra-Power Press Brake s/n 6820679485 w/ Manual BackGaging, 48" Bed Length, 6 1/2" Throat Depth, 36" Between Uprights.

1999 Amada M-1260 1/4" Cap x 4' Power Shear s/n 12600467 w/ Amada Digital Controls and Back Gaging, 60 Strokes/Min, 47" Squaring Arm, 31 1/2" and 22 1/2" Front Material Supports.

Strippit "Super 30-30 Fabricator" 30 Ton Fabrication Punch Press s/n 194222682 w/ 1/4" Cap, Nibble and Single Modes, Duplicator Attachment, 1 1/2" and 4 1/2" Die Heads, 34" Throat, 48" x 72" Table.

Amada CS-220 8 5/8" x 8 5/8" x 1/8" Power Notcher s/n 544689 w/ 10 Ton Cap, Fence System.

Ramco mdl. 37-72 36" Belt Grainer s/n 2303 w/ 36" Belt Feed, Torit mdl.

20-5- FM-55 Dust Collection System.

Haeger mdl. HP6-B 6-Ton x 18" Hardware Insertion Press s/n 947 w/ Tooling.

(2) Roper Whitney mdl. 58 5-Ton Kick Punches s/n's 3794-11- 79, 3577-3- 78 w/ 18" Throat.

24" Pinch Roll w/ 2" Rolls, DiAcro "Notcher No. 1" 6" x 6" Hand Corner Notcher s/n A-5567 w/ 12" x 18" Table. DiAcro "Finger Brake No. 12" 12" Finger Brake s/n 1026.

DiAcro "Roller No. 2A" 12" Hand Roll s/n GB-2080 w/ 2" Rolls.

DiAcro "Shear No. 1" 16GA x 6" Cap Hand Shear s/n E1528.

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Cadillac 1428G 14" x 28" Geared Head Gap Bed Lathe



Bridgeport Vertical Mill w/ Acu-Rite Programmable DRO



Lagun / Hasbach 3-Axis CNC Vertical Mill w/ Hasbach Bandit Controls



Fadal VMC 4020 CNC Vertical Machining Center w/ CNC88 Controls, 21-ATC, CAT-40 Spindle, 10,000 RPM



1997 Fadal VMC 3016HT CNC Vertical Machining Center w/ CNC88HS Controls, 21-ATC, CAT 40 Spindle, 10,000 RPM

Machining Support :

Cadillac 1428G 14" x 28" Geared Head Gap Bed Lathe s/n 567360 w/ 83-1800 RPM, Inch Threading, Tailstock, Trava-Dial, KDK Tool Post, 5C Collet Closer, 8" 3-Jaw Chuck, Coolant.

Bridgeport Vertical Mill s/n 278301 w/ Acu-Rite Programmable DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 48" Table.

Pedrazzoli "MEC BROWN 75" 12" Miter Cold Saw w/ Manual Clamping, Work Stop, Bench and Material Supports.

Rockwell mdl. 14 14" Vertical Band Saw s/n KK2642 w/ 14" x 14" Table. Washington Pedestal Carbide Tool Grinder.

(2) Baldor Pedestal Grinders.

Chicago Bench Grinder.

Strippit Punch and Die Grinder.

Wilton Pedestal Drill Press.

Wilton Bench Model Drill Press.

(2) Orbit Bench Model Drill Presses.

Econoline Dry Blast Cabinet w/ Dust Collector.

Burr King mdl. 33 "Vibra Burr" Media Tumbler w/ 13" x 31" Tub.

Delta Miter Cutoff Saw.

Makita 14" Abrasive Cutoff Saw.

1 1/2" and 1" Belt Sanders.

Custom Router Table w/ Hitachi Router.

Wel-Bilt Parts Washer.

1996 Kaeser SM8 7.5Hp Rotary Air Compressor s/n 085688 w/ 30 CFM @ 10PSIG, 2180 Metered Hours.

10Hp Horizontal Air Compressor w/ 120 Gallon Tank.

Welding :

Linde UCC-305 300 Amp TIG – Stick Arc Welding Power Source s/n C80G15059.

Linde VI-252 250 Amp CV-DC Arc Welding Power Source s/n B83E33220 w/ MK Products Cobramatic MIG

Welder Miller Millermatic Vintage 200 Amp CV-DC Arc Welding Power Source and Wire Feeder s/n KF846664.

Janda R30-18R 30kVA x 18" Spot Welder s/n R-3224 w/ Janda J400.300 Digital Welding Controls.

Welding Torch Cart w/ Tanks and Acces.