



AMERICAN AUCTIONEERS GROUP

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Permit No. 298

PUBLIC AUCTION

MAJOR CNC MACHINING & GEAR CUTTING

AUCTION LOCATION:
5500 E. La Palma Ave
Anaheim, CA

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



AUCTION DATE:

TUESDAY MAY 8, 2018 @ 10:30 am (PST)

INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 am

GEAR CUTTING & RUBBER MOLDING



2006 Mori Seiki NH5000/40DCG 2-Pallet 4-Axis CNC Horizontal Machining Center w/ Mori Seiki



DEC/2011 Viper VT-25BCNC Turning Center w/ Fanuc 0i-TD Controls ***2-AVAILABLE



2004 Haas VF-5B/40 4-Axis CNC Vertical Machining Center w/ Haas Controls, 40-Station Side Mount ATC, CAT-40 Spindle, 10,000 RPM ***2-AVAILABLE***



MAJOR CNC MACHINING & GEAR CUTTING



2008 YCM TC-36 CNC Turning Center s/n 0060 w/ Yeong Chin Fanuc TXP-200e Controls, 12-Station Turret,



OCT/2007 YCM TC-36W CNC Turning Center w/ Yeong Chin Fanuc TXP-200e Controls



2011 Viper VT-25BCNC Turning Centers w/ Fanuc Oi-TD Controls

CNC Lathes :

DEC/2011 Viper VT-25BCNC Turning Center s/n 4331109012 w/ Fanuc Series Oi-TD Controls, 12-Station Turret, 3500 RPM, Hydraulic Tailstock, 10"3-Jaw Power Chuck, Chip Conveyor, Coolant.

NOV/2011 Viper VT-25BCNC Turning Center s/n 4331109011 w/ Fanuc Series Oi-TD Controls, 12-Station Turret, 3500 RPM, Hydraulic Tailstock, 10"3-Jaw Power Chuck, Chip Conveyor, Coolant.

DEC/2010 Viper VT-25BCNC Turning Center s/n 4331011012 w/ Fanuc Series Oi-TD Controls, 12-Station Turret, 3500 RPM, Hydraulic Tailstock, 10"3-Jaw Power Chuck, Chip Conveyor, Coolant.

DEC/2010 Viper VT-25BCNC Turning Center s/n 4331011011 w/ Fanuc Series Oi-TD Controls, 12-Station Turret, 3500 RPM, Hydraulic Tailstock, 10"3-Jaw Power Chuck, Chip Conveyor, Coolant.

2008 YCM TC-36 CNC Turning Center s/n 0060 w/ Yeong Chin Fanuc TXP-200e Controls, 12-Station Turret, 2500 RPM, Hydraulic Tailstock, 23.2" Max Turning Dia, 46.81" Max Turning Length, 58.74" Between Centers, 12" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

OCT/2007 YCM TC-36W CNC Turning Center s/n 0082 w/ Yeong Chin Fanuc TXP-200e Controls, 12-Station Turret, 2500 RPM, Hydraulic Tailstock, 23.2" Max Turning Dia, 23.7" Max Turning Length, 36.41" Between Centers, 12" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

(3) CHC Enhancements AutoBar-400 Automatic Bar Loader / Feeders.



DEC/2010 Viper VT-25BCNC Turning Center w/ Fanuc Oi-TD Controls
2-AVAILABLE



2004 Haas VF-4D 4-Axis CNC Vertical Machining Center w/ Haas Controls, 24-Station ATC, CAT-40 Spindle, 7500 RPM

AUCTION: TUESDAY MAY 8, 2018

5 AVAILABLE



Supermax FV56A 2-Pallet CNC Vertical Machining Centers w/ Fanuc 18-M Controls ***5-AVAILABLE***

2 OF 5



Supermax FV56A 2-Pallet CNC Vertical Machining Centers w/ Fanuc 18-M Controls ***2 of 5***

MUST SEE



Kitamura MyCenter H-500 2-Pallet 4-Axis CNC Horizontal Machining Center w/ Fanuc 15-M Controls, 120-Station ATC, CAT-50 Spindle

CNC Mills :

2006 Mori Seiki NH5000/40DCG 2-Pallet 4-Axis CNC Horizontal Machining Center s/n NH502FG0041 w/Mori Seiki MSX-701 III Controls, Hand Wheel, 60-Station ATC, CAT-40 Taper Spindle, 4 th Axis Thru Pallets, (2) 19 3/4" x 19 3/4" Pallets, Chip Conveyor, Coolant.

Kitamura MyCenter H-500 2-Pallet 4-Axis CNC Horizontal Machining Center s/n 43064 w/ Fanuc Series 15-M Controls, Hand Wheel, 120-Station ATC, CAT-50 Taper Spindle, 4 th Axis Thru Pallets, (2) 19 3/4" x 19 3/4" Pallets, Chip Augers and Conveyor, Coolant.

2004 Haas VF-5B/40 4-Axis CNC Vertical Machining Center s/n 36848 w/ Haas Controls, Hand Wheel, 40-Station Side Mount ATC, CAT-40 Taper Spindle, 10,000 RPM, 30Hp 2-Speed Gear Drive, Haas VOP-C, Rigid Tapping, Coordinate Rotation and Scaling, M19 Spindle Orientation P & R Codes, Quick Code, Programmable Coolant Spigot, 23" x 52" Table, Chip Auger, Floppy Disc, Coolant.

2004 Haas VF-5B/40 4-Axis CNC Vertical Machining Center s/n 33914 w/ Haas Controls, Hand Wheel, 40-Station Side Mount ATC, CAT-40 Taper Spindle, 10,000 RPM, 30Hp 2-Speed Gear Drive, Haas VOP-C, Rigid Tapping, Coordinate Rotation and Scaling, M19 Spindle Orientation P & R Codes, Macros, Quick Code, Programmable Coolant Spigot, 23" x 52" Table, Chip Auger, Floppy Disc, Coolant.

2004 Haas VF-4D 4-Axis CNC Vertical Machining Center s/n 35463 w/ Haas Controls, Hand Wheel, 24-Station ATC, CAT-40 Taper Spindle, 7500 RPM, 20Hp Vector Dual Drive, Baldor Spindle Motor, Brush 4 th Axis, Rigid Tapping, Coordinate Rotation and Scaling, M19 Spindle Orientation P & R Codes, Macros, 20-Position Coolant Spigot, 8mm Pitch Ball Screws, 208/230V, Floppy Disc, 18" x 52" Table, Chip Auger, Coolant.

(8) 2001 Supermax FV56A 2-Pallet CNC Vertical Machining Center s/n 011203 w/ Fanuc Series 18-M Controls, 20-Station ATC, CAT-40 Taper Spindle, Hand Wheel, Harbor Oil Cooler, 16" x 22" Pallets, High Flow Coolant.

(2) 2001 Supermax FV56A 2-Pallet CNC Vertical Machining Center s/n 010187 w/ Fanuc Series 18-M Controls, 20-Station ATC, CAT-40 Taper Spindle, Hand Wheel, Harbor Oil Cooler, 16" x 22" Pallets, High Flow Coolant, Chip Conveyor.

(1) 2000 Supermax FV56A 2-Pallet CNC Vertical Machining Center s/n 005109 w/ Fanuc Series 18-M, Controls, 20-Station ATC, CAT-40 Taper Spindle, Hand Wheel, Harbor Oil Cooler, 16" x 22" Pallets, Coolant, Chip Conveyor.

(5) 2000 Supermax FV56A 2-Pallet CNC Vertical Machining Center s/n 005096 w/ Fanuc Series 18-M Controls, 20-Station ATC, CAT-40 Taper Spindle, Hand Wheel, Harbor Oil Cooler, 16" x 22" Pallets, Coolant.

(3) 2000 Supermax FV56A 2-Pallet CNC Vertical Machining Center s/n 005095 w/ Fanuc Series 18-M Controls, 20-Station ATC, CAT-40 Taper Spindle, Hand Wheel, Harbor Oil Cooler, 16" x 22" Pallets, Coolant.

MUST SEE



Amada HA-400W 16" Auto Hydraulic Horizontal Band Saw



Brown & Sharpe "Gage 2000" CMM Machine w/ Digital Controls

3 AVAILABLE



Heins 80 23 6 Precision Balancing Machine

GEAR CUTTING & RUBBER MOLDING



2000 Goshen Rubber Central Engr. 663T PRESS Hydraulic Rubber Compression Molding Machine



Farrel Rubber Mill ***Rebuilt***



Fellows Type 3PF Fine Pitch Gear Shaper



Crowe Performer ACFP 14/25 Rubber Extruding Machine



American Broach T-4- 24 24" Hydraulic Broaching Machine

Rubber Machinery :

2000 Goshen Rubber Central Engineering mdl. 663T PRESS Hydraulic Rubber Compression Molding Machine s/n P00044 w/ 32" x 36 3/4" Heated Platens.
 WCRM West Coast Rubber Machinery mdl. 18PH23-22 Hydraulic Rubber Compression Molding Machine s/n 01027 w/ 18,000 Watt Heater, 24" x 24" Platens.
 PHI mdl. P215C Hydraulic Rubber Compression Molding Machine (NEEDS REPAIR).
 Crowe Performer mdl. ACFP 14/25 Rubber Extruding Machine s/n 3502-29- 85-00 w/ Crowe Controls, 14100 cm3 Max Extrusion Volume, 800mm Extrusion Stroke, 500Kn Extrusion Force.
 Farrel Rubber Mill s/n 58A1010 (Rebuilt) w/ 10" x 6 1/2" Dia. Rolls.
 Beverly Shear 27" Rubber Slitter s/n MSS-30.
 Marubeni "ThermiChiller" Process Chiller.

Broaching and Presses :

Colonial Broach mdl. VBS-10- 42 42" Hydraulic Vertical Broaching Machine s/n M-4607 w/ 20" x 22" Table, Coolant.
 American Broach Machine mdl. T-4- 24 24" Hydraulic Vertical Broaching Machine s/n 3875 w/ 4-Ton Normal Capacity, 14" x 17" Table.
 Pioneer mdl. VM-215- 3 Draw Type Hydraulic Broaching Machine s/n A-1132 w/ 11 1/2" x 11 1/2" Table.
 Advanced Hydraulics mcl. CPB-5- E 5-Ton Cap Hydraulic Press.
 Advanced Hydraulics mdl. CPB-2- E 2-Ton Cap Hydraulic Press.
 Denison Multipress 1-Ton Cap Hydraulic Press.
 ITT Jabsco mdl. 1-HP- 108 Hydraulic Press.
 Nugier mdl. H40-7 40 Ton Sliding Ram Hydraulic H-Frame Press s/n 6152029.
 Atlas No. 3 Arbor Press w/ Stand.

Grinding :

Timesavers mdl. 1211-12- 0 24" Belt Grainer s/n 29913.
 Heald No. 22 16" Rotary Surface Grinder s/n DPC-E- 151 -CONT- DET-1J w/ 16" Magnetic Chuck.
 1998 Ganesh mdl. G-618 6" x 18" Surface Grinder s/n 1512 w/ Wheel Dresser, Magnetic Chuck.
 Reid mdl. 618H 6" x 18" Surface Grinder s/n 11534 w/ Magnetic Chuck.
 Acra Kong Kuang mdl. RS-612 6" x 12" Surface Grinder s/n 612012 w/ Magnetic Chuck.
 Superior Hone mdl. HMS Honing Machine s/n 0974-002.
 Torit 4-Element Dust Collector w/ Torit Checker Board Digital Controls.
 Torit mdl. VS1500 Dust Collector.
 Cat mdl. C-5 Water-Filtered Dust Collector s/n 549.
 KEI Dust Collector.

Saws :

Amada HA-400W 16" Automatic Hydraulic Horizontal Band Saw s/n 40660140 w/ Amada Controls, Hydraulic Clamping and Feeds, Chip Auger, Coolant, Conveyor.
 Amada HA-250 Automatic Horizontal Band Saw w/ Amada Controls.
 Tannewitz 30" Vertical Band Saw s/n 6575 w/ Blade Welder, 24" x 28" Table.
 Biro 14" Food Processing Vertical Band Saw.



AUCTION: TUESDAY MAY 8, 2018



Gear Cutting Department



19 AVAILABLE

Fellows Type 6 and Type 7 Gear Shapers
19-AVAILABLE



Barber Colman 16-36 16" x 36" Gear Hobber



4 AVAILABLE

Fellows Fine Pitch Gear Shapers
***4-AVAILABLE**



2 AVAILABLE

Drummond Maxi-Cut Type 2A
Gear Shaper ***2-AVAILABLE***



7 AVAILABLE

Fellows Type 6 Gear Shaper
w/ 18" Dia. Table
***7-AVAILABLE**



Barber Colman No. 3 Gear Hobber



Colonial Broach VBS-10- 42 42" Hydraulic
Broaching Machine



6 AVAILABLE

Fellows Type 7 and 7A Gear
Shapers ***6-AVAILABLE**

Gear Machines :

- (7) Fellows Type 6 Gear Shapers w/ 18" Dia. Table.
- (6) Fellows Type 7 and 7A Gear Shapers w/ 8" Dia. Table.
- (2) Drummond Maxi-Cut Type 2A Gear Shapers w/ 8" x 2" Cap.
- (4) Fellows Type 3PF and 3GS Fine Pitch Gear Shapers.
- Barber Colman 16-36 16" x 36" Gear Hobber.
- (2) Barber Colman No. 6-10 6" x 10" Gear Hobbers s/n's 4156, 2596R.
- (2) Barber Colman No. 3 Gear Hobbers s/n's 2222, 2030.
- Barber Colman Hob Sharpener s/n 302 w/ Wheel Dresser.
- Barber Colman No. 3 Hob Sharpener s/n 714

Lathes and Mills :

- Victor 1640 16" x 40" Geared Head Gap Bed Lathe s/n 56238 w/ Trak DRO, 65-1800 RPM, Inch/mm Threading, Tailstock, KDK Tool Post, 10" 3-Jaw Chuck.
- Namseon Acra Turn 16" x 40" Geared Head Gap Bed Lathe s/n N1-85010392 w/ 23-1800 RPM, Inch/mm Threading, Tailstock, Trava-Dial, KDK Tool Post, 10" 3-Jaw Chuck, Coolant.
- Clausing Colchester "15" 15" x 52" Geared Head Gap Bed Lathe s/ n25-2000 RPM, Inch/mm Threading, Tailstock, Mack Tool Post, 10" 3-Jaw Chuck.
- Clausing 12" x 34" Lathe w/ Taper Attachment, Tailstock, 5C Collet Closer, Tool Post.
- Hardinge mdl. HC Hand Chucker s/n HC-2768- H w/ Threading Attachment, 125-3000 RPM, 8-Station Turret, Power Feeds, 5C Collet Closer, Coolant.
- Hardinge DSM-59 Second OP Lathe s/n DV-59- 11475 w/ 150-3000 RPM, Cross Slide, 5C Collet Closer.
- Hardinge mdl. DSM-59 Second OP Lathe w/ Adjustable RPM, 5C Collet Closer.
- Hardinge DV-59 Second OP Lathe w/ 230-3500 RPM, Cross Slide, Cutoff Attachment, 5C Collet Closer.
- (2) Hardinge HSL Speed Lathes w/ 3-Speeds, 5C Pneumatic Collet Closer.
- Ramco Second OP Lathe s/n 683917 w/ 400-1600 RPM, 4-Speeds, Colleted Spindle.
- Bridgeport Series II Special Vertical Mill s/n 49853 w/ Anilam Wizard DRO, 60-4200 Dial RPM, Kurt Power Draw-Bar, Chrome Box Ways, Power Feed, 11" x 58" Table.
- Webb Vertical Mill w/ Mitutoyo DRO, 3Hp Motor, 60-4200 Dial RPM, Chrome Ways, Power Feed, 9" x 42" Table.

AUCTION: TUESDAY MAY 8, 2018



Large Quantity of Hardware (Ace Hardware Buyout) Nuts, Bolts, Screws w/ Store Display Shelving



Large Quantity Electrical Fixtures and Conduit, PVC, Copper and Brass Plumbing w/ Store Display Shelving



40' and 20' Storage Containers ..6 AVAILABLE



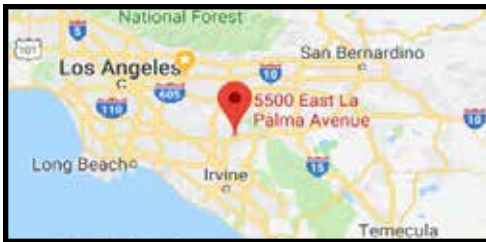
Timesavers mdl. 1211-12- 0 24" Belt Grainer



Namseon Acra Turn 16" x 40" Gear-Gap Lathe



LaserPro Mercury L-30 30Watt Laser Engraver w/ Digital Controls



Directions : From Los Angeles, take the 91-Fwy east. Exit on Imperial Hwy and turn left. Turn left onto E.La Palma Ave. Look for "Auction Today" signs.

Support Machinery :

LaserPro Mercury mdl. L-30 30Watt Laser Engraver w/ Digital Controls, 18" x 25" Work Area, Vacuum Pump and Blower.
TSS Engine Run Stand Co. Folding Run Stand w/ Fuel and Coolant Tanks.
North American Cutting and Coiling mdl. NA935 Hose Cutting and Coiling Machine s/n 551 w/ Digital Controls.
(2) BlueM POM7-206C- 3 343 Dec C / 650 Deg F Industrial Ovens.
Dayton mdl. 57632A 10Hp Horizontal Air Compressor w/ 120 Gallon Tank.
5Hp Horizontal Air Compressor w/ 60 Gallon Tank.
Barrel Style Media Tumbler.

Tooling :

CAT-50 and CAT-40 Taper Tooling.
Over 1000 Gear Cutters.
Broaches.
Large Quantity of Hardware (Ace Hardware Buyout) Electrical Fixtures and Conduit, PVC, Copper and Brass Plumbing, Nuts, Bolts, Screws and Aftermarket Automotive Products w/ Store Display Shelving.

Inspection :

Brown & Sharpe "Gage 2000" CMM Machine s/n 0801-1637 w/ Brown & Sharpe Digital Controls, Renishaw MIP Probe Head.
Heins Balancing Machines mdl. 80 23 6 Precision Balancing Machine s/n 8025G-772 w/ Left and Right positions.
Heins Balancing Machines mdl. FN-100 Precision Balancing Machine s/n 8025-556.
Heins Balancing Machines mdl. 1S Balancer Test Fixture s/n 4656X14.
Scherr Tumico 22-1500 Series 14" Optical Comparator w/ Scherr Tumico DRO.
MicroVu mdl. M-14 14" Floor Model Optical Comparator w/ Acu-Rite II DRO, Surface and Profile Illumination.
Federal mdl. 130B-23 Electronic Gage Millionths Comparator s/n 1505.
SA Ateq F Pressure Tester.
Granite Surface Plates.

Material Handling and Misc :

(6) 40' and 20' Storage Containers.
Scissor Platform Lift.
Clark and Windsor Industrial Floor Scrubbers.
Instapak 2-Part Foam-Fill Machine.
ParaBody Weight Machine.
Realryder, Tsunami Stationary Bikes.
AbCoaster PS5000 Abdominal Machine.
True Kinetics Upper Cycle.
LeMond a-force- RT Recumbent Bike.
Tectrix Personal Climber Machine.



Webb Vertical Mill w/ Mitutoyo DRO

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