



AMERICAN AUCTIONEERS GROUP

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First-Class Mail  
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**PAID**  
STA CLARITA, CA  
Permit No. 298

PUBLIC AUCTION

PUBLIC AUCTION

## PRECISION CNC MACHINING FACILITY

### AUCTION LOCATION:

2995 Corvin Dr.  
Santa Clara, CA.

### AUCTION DATE:

TUESDAY APRIL 3, 2018 @ 10:30 am (PST)

### INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 AM

TERMS AND CONDITIONS  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



## ONLINE BIDDING THRU BIDSPOTTER.COM

OVER \$200,000 REPLACEMENT VALUE



2012

LIVE TOOL



11/2012 Haas DS-30SSY Twin Spindle – Live Turret CNC Turning Center w/ Haas Controls, Tool Presetter, 24-Station Live Turret, 12-Live Tool Positions, 3” Thru Spindle Bore, 4800 RPM Main and Sub Spindles, 3200 RPM Live Tooling, Synchronous Spindles, 30Hp Main Spindle Motor, 20Hp Sub Spindle Motor, Full “C” Axis, Indexing Sub Spindle, Rigid Tapping, +-2” “Y” Axis Movement, M19 Spindle Orientation P & R Codes, Quick Code, Haas Vector Drive, Parts Catcher, USB Port, HPC/HPC1000/TTC/TTC1000 3000 PSI High Pressure Coolant, 10” 3-Jaw Main Spindle Power Chuck, 8” 3-Jaw Sub Spindle Power Chuck, S30 Collet Pad Nose (MAIN SPINDLE), 3J Collet Nose (SUB SPINDLE), Jorgensen Chip Conveyor, (3) Axial and (3) Radial Live Tooling, 3/8”-3” Spindle Liners, 900 Hours Spindle Time, 4318 Hours Servo Time, 1013 Hours Motion Time, Haas “Servo Bar 300” mdl. BAR 4SB 3” Cap Automatic Bar Loader / Feeder



# AUCTION: TUESDAY APRIL 3, 2018



**MUST SEE**

1996 Fadal VMC2216HT CNC Vertical Machining Center w/ Fadal CNC88HS Controls, 21-ATC, CAT-40 Spindle, 10,000 RPM



**MUST SEE**

Supermax FV102A CNC Vertical Machining Center w/ Fanuc 18-M Controls, 24-ATC, CAT-40 Spindle, 10,000 RPM



140" x 123" x 123" Modular Clean Room



Harrison M300 13" x 42" Geared Head Lathe w/ Newall DP7 Programmable DRO



2001 Kaeser SX6 5Hp Rotary Air Compressor w/ Kaeser TA11 Refrigerated Air Dryer, 80 Gallon Tank



CAT-40 Taper Tooling



Directions : From San Jose, take Hwy-101 North and exit onto San Tomas Expy South. Turn right on Scott Blvd. Turn left onto Oakmead Pkwy. This becomes Corvin Dr. Look for "Auction Today" signs.

## CNC Machines :

11/2012 Haas DS-30SSY Twin Spindle – Live Turret CNC Turning Center s/n 3094226 w/ Haas Controls, Tool Presetter, 24-Station Live Turret, 12-Live Tool Positions, 3" Thru Spindle Bore, 4800 RPM Main and Sub Spindles, 3200 RPM Live Tooling, Synchronous Spindles, 30Hp Main Spindle Motor, 20Hp Sub Spindle Motor, Full "C" Axis, Indexing Sub Spindle, Rigid Tapping, +2" "Y" Axis Movement, M19 Spindle Orientation P & R Codes, Quick Code, Haas Vector Drive, Parts Catcher, USB Port, HPC/HPC1000/TTC/TTC1000 3000 PSI High Pressure Coolant, 10" 3-Jaw Main Spindle Power Chuck, 8" 3-Jaw Sub Spindle Power Chuck, S30 Collet Pad Nose (MAIN SPINDLE), 3J Collet Nose (SUB SPINDLE), Jorgensen Chip Conveyor, (3) Axial and (3) Radial Live Tooling, 3/8"-3" Spindle Liners, 900 Hours Spindle Time, 4318 Hours Servo Time, 1013 Hours Motion Time, Haas "Servo Bar 300" mdl. BAR 4SB 3" Cap Automatic Bar Loader / Feeder s/n 93996.

1996 Fadal VMC2216HT mdl. 904-1 CNC Vertical Machining Center s/n 9608167 w/ Fadal CNC88HS Controls, 21-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, 22.5Hp Spindle Motor, 4 th Axis Pre-Wire (NO CONTROL BOARD), 422k Memory Expansion, Rigid Tapping, High Speed CPU, Graphics, Assist Software, 16" x 36" Table, Coolant.

Supermax FV102A CNC Vertical Machining Center s/n 006134 w/ Fanuc Series 18-M Controls, 24-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Hand Wheel, Harbor Oil Cooler, Chip Auger, 20 1/2" x 44" Table, 20" x 40" x 2" Tapped-Hole Aluminum Top Fixture Plate, Coolant.

## Support Machinery :

Harrison M300 13" x 42" Geared Head Lathe s/n 302181-16816 w/ Newall DP7 Programmable DRO, 40-2500 RPM, Inch/mm Threading, Tailstock, Aloris Tool Post, 5C Collet Closer, 6" 3-Jaw Chuck.

2001 Kaeser SX6 5Hp Rotary Air Compressor s/n 1065 w/ 43,839 Metered Hours, Kaeser TA11 Refrigerated Air Dryer, 80 Gallon Vertical Air Storage Tank (RECIENT SERVICE).

3NINE "Green Line Series" NINA 1200 High Flow Oil Mist Eliminator (NEW IN CRATE) w/ 424 CuFt Cabin Volume Capability, 1200m<sup>3</sup>/h Airflow, Mounting and Ducting Accessories.

P & G mdl. E36 Dry Blast Cabinet w/ Built-In Dust Collector. Donaldson Torit mdl. CS1500 Dust Collector s/n IG322661. Media Tumbler.

## Tooling and Inspection :

(6) Kurt D675 6" Angle-Lock Vises.

(100) CAT-40 Taper Tooling.

Steel Craft Pallet Changing System w/ (2) 16" x 21 1/4" Pallets.

Technigrip mdl. MC101-A216 16" 4 th Axis 20-Station Work Holding System w/ Pillow Block and Mounting Plate.

Technigrip mdl. MCU01-A45 5" Universal 3-Station Work Holding Block.

(22) S30 Collet Pad Sets.

(24) 3J Collets.

8" 3-Jaw Chuck w/ Mill Mounting Plate.

8" x 10" and 10" x 12" Adjustable Angle Plates.

5C Spin Fixture.

Mitutoyo Absolute 24" Digital Height Gage.

National Stereo Microscope.

Universal Indicator.

## Misc :

140" x 123" x 123" Modular Clean Room w/ Door, Window, Lights.

Pallet Rack and Storage Racking.

Work Benches and Shop Carts.

Office Furniture and Equipment.

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