



AMERICAN AUCTIONEERS GROUP

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Permit No. 298

PUBLIC AUCTION

## MODERN CNC MACHINING & AUTOMATICS FACILITY

### AUCTION LOCATION:

1928 W. BUSINESS CENTER DR.  
ORANGE, CA

### AUCTION DATE:

TUESDAY MARCH 20, 2018 @ 11:00 am (PST)

### INSPECTION:

MORNING OF SALE: FROM 8:00 am to 11:00 AM

TERMS AND CONDITIONS  
ALL ITEMS ARE SOLD AS-IS / WHERE - IS  
NO GUARANTEES, OR WARRANTIES ARE APPLIED  
ALL ITEMS MUST BE PICKED UP BY  
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



## HAAS CNC MACHINING & AUTOMATICS



11/2015 Haas VF-4SS 5-Axis CNC Vertical Machining Center w/ Haas Controls, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 12,000 RPM, Yaskawa Spindle Motor, Haas Vector Drive, Renishaw OTC Wireless Intuitive Probing System and Wear Systems, RTAP-3 Rigid Tapping, P-COOL 34-Position Programmable Coolant Nozzle, Quick Code, Advanced Tool Management



2011 Haas ST-20SSY Live Turret CNC Turning Center w/ Haas Controls 22-Station Live Turret, 5000Spindle RPM, 3000 Tooling RPM, 2" Thru Spindle



# MAJOR MODERN CNC MACHINING & AUTOMATICS FACILITY



2014 Takisawa LA-200 CNC Turning Center w/ Fanuc 0i Mate-TD Controls



Takisawa LA-250 CNC Turning Center w/ Takisawa TURN-1 Fanuc Controls



Victor Taichung VTurn-26HD CNC Turning Center w/ Fanuc 0i-TD Controls



2007 Haas Super VF-2SS 4-Axis CNC Vertical Machining Center w/ Haas Controls, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 12,000 RPM, Inline Direct Drive Spindle, Haas Baldor Spindle Motor, High Speed Machining, High Speed Tool Changer, Haas VOP-B, 16mb Expanded Memory, Coordinate Rotation and Scaling, Intuitive Programming System, Brushless "A"-Axis, Rigid Tapping

## CNC Mills :

11/2015 Haas VF-4SS 5-Axis CNC Vertical Machining Center s/n 1127260 w/ Haas Controls, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 12,000 RPM, Yaskawa Spindle Motor, Haas Vector Drive, Renishaw OTC Wireless Intuitive Probing System and Wear Systems, RTAP-3 Rigid Tapping, P-COOL 34-Position Programmable Coolant Nozzle, Quick Code, Advanced Tool Management, HLG Liquid Grease, CALM Air Lube Sub-Panel, Hand Wheel, Chip Auger, USB Port, 19" x 52" Table, Coolant.

2007 Haas Super VF-2SS 4-Axis CNC Vertical Machining Center s/n 1062226 w/ Haas Controls, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 12,000 RPM, Inline Direct Drive Spindle, Haas Baldor Spindle Motor, High Speed Machining, High Speed Tool Changer, Haas VOP-B, 16mb Expanded Memory, Coordinate Rotation and Scaling, Intuitive Programming System, Brushless "A"-Axis, Rigid Tapping, 34-Position Programmable Coolant Nozzle, Hand Wheel, Macros, USB Port, Chip Auger, 208/230V, 14" x 36" Table, Coolant.

## CNC Lathes :

2011 Haas ST-20SSY Live Turret CNC Turning Center s/n 3090381 w/ Haas Controls 22-Station Live Turret, 5000 Max Spindle RPM, 3000 Max Live Tooling RPM, 2" Thru Spindle Cap, 8" 3-Jaw Power Chuck, 3J Spindle Nose, 5C Spindle Nose, S-26 Collet Pad Nose, Chip Conveyor, Coolant.

2013 Takisawa LA-250 CNC Turning Center s/n CN03AP0022 w/ Takisawa TURN-1 Fanuc Controls, 10-Station Turret, Hydraulic Tailstock, 10" 2-Jaw Power Chuck, Chip Conveyor, Coolant.

2014 Takisawa LA-200 CNC Turning Center s/n C006L80165 w/ Fanuc Series 0i Mate-TD Controls, 12-Station Turret, Hydraulic Tailstock, Parts Catcher, 8" 3-Jaw Power Chuck, 3J Collet Nose, 5C Collet Nose, Chip Conveyor, Coolant, Terry Bar 10-Tube Hydraulic Bar Feed.

Victor Taichung VTurn-26HD CNC Turning Center s/n UC2-1121 w/ Fanuc Series 0i-TD Controls, 12-Station Turret, Hydraulic Tailstock, Parts Catcher, 10" 3-Jaw Power Chuck, Coolant.



# AUCTION: TUESDAY MARCH 20, 2018



Wickman 1"-6 1" Cap 6-Turret Automatic Screw Machine



Brown & Sharpe No. 2 1" Cap Auto Screw Machine



2006 Amada HA-250W 10" Auto Hydraulic Horizontal Band Saw \*\*\*2-AVAILABLE\*\*\*



Ingersoll Rand SSR-UP6- 25-150 25Hp Rotary Air Compressor

## Screw Machines :

Wickman mdl. 1 3/4"-6 1 3/4" Cap 6-Turret Automatic Screw Machine s/n 680070 w/ 6-Drill Stations, 6-Cross Slides, Chip Auger, 6-Turret Bar Feed, Coolant.

Wickman mdl. 1"-6 1" Cap 6-Turret Automatic Screw Machine s/n 680070 w/ 6-Drill Stations, 6-Cross Slides, Chip Auger, 6-Turret Bar Feed, Coolant.

Brown & Sharpe No. 2G Automatic Screw Machine s/n 9375 w/ 6-Station Turret, 3-Cross Slides, Bar Feed, Coolant.

Brown & Sharpe No. 2 1" Cap Automatic Screw Machine s/n 542-2- 3255-1 w/ 6-Station Turret, 3-Cross Slides, Bar Feed, Coolant.

## Saws :

2006 Amada HA-250W 10" Automatic Hydraulic Horizontal Band Saw s/n 25750046 w/ Amada Controls, Hydraulic Clamping and Feeds, 27-300 Dial FPM, Chip Auger, Roller Conveyor, Coolant.

2005 Amada HA-250W 10" Automatic Hydraulic Horizontal Band Saw s/n 25750276 w/ Amada Controls, Hydraulic Clamping and Feeds, 27-300 Dial FPM, Chip Auger, Roller Conveyor, Coolant.

Bewo Type CPO315LT Miter Cold Saw s/n 33121052 w/ 2-Speeds, Speed Clamping, Coolant.

Wilton mdl. 8014 14" Vertical Band Saw s/n 0003051 w/ Digital Speed Indicator, Blade Welder.

# AUCTION: TUESDAY MARCH 20, 2018

2015

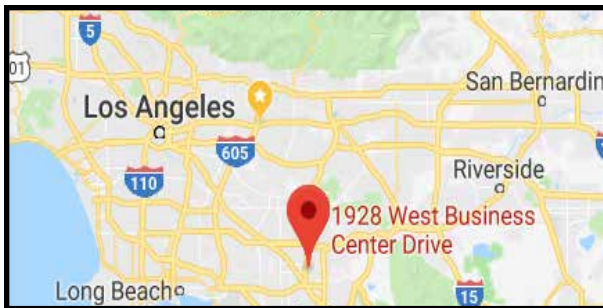
5 AXIS



11/2015 Haas VF-4SS 5-Axis CNC Vertical Machining Center w/ Haas Controls, 24-Station Side Mounted ATC, CAT-40 Taper Spindle, 12,000 RPM, Yaskawa Spindle Motor, Haas Vector Drive, Renishaw OTC Wireless Intuitive Probing System and Wear Systems, RTAP-3 Rigid Tapping, P-COOL 34-Position Programmable Coolant Nozzle, Quick Code, Advanced Tool Management



Bridgeport Vertical Mill w/  
Sony C80 Programmable DRO  
\*\*\*2-AVAILABLE\*\*\*



TAKE THE 91-FWY EAST TO THE 57-FWY SOUTH. EXIT ON ORANGEWOOD AVE AND TURN LEFT. TURN LEFT ON N ECKHOFF ST. TURN RIGHT ON W COLLINS AVE, THEN RIGHT ONTO BUSINESS CENTER DR. LOOK FOR "AUCTION TODAY" SIGNS.



2015 Haas HRT210-2010 8 1/4" 4th Axis Rotary Head (NEW IN CRATE)

## Support Machinery :

(2) Bridgeport Vertical Mills w/ Sony C80 Programmable DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 48" Table.  
Darex Precision Drill Sharpener.  
Darex Precision Endmill Sharpener.  
Pedestal and Bench Grinders.  
Jet 12" Pedestal Disc Sander.  
Belt Sanders.  
Arbor Presses.  
Ingersoll Rand SSR-UP6- 25-150 25Hp Rotary Air Compressor s/n PX7691U06265 w/ 92 CFM @ 150 PSIG, 120 Gallon Tank, 34,436 Metered Hours, Ingersoll Rand "Dry Star" Refrigerated Air Dryer.

## Tooling :

2015 Haas TR210-2010 8 1/4" (4 th /5 th Axis) Tilting 2-Axis Trunion Table (NEW IN CRATE).  
2015 Haas HRT210-2010 8 1/4" 4 th Axis Rotary Head (NEW IN CRATE).  
(2) Haas 4 th -Axis 5C Rotary Heads.  
CAT-40 Taper Tooling.  
Kurt 6" and 8" Angle-Lock Vises.

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