



AMERICAN AUCTIONEERS GROUP

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PUBLIC AUCTION

PRECISION CNC MFG FACILITY

AUCTION LOCATION:

13420 S.Normandie Ave
Gardena, CA 90247

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



AUCTION DATE:

THURSDAY FEBRUARY 15, 2018 @ 10:30 am (PST)

INSPECTION:

MORNING OF SALE: FROM 8:00 am to 10:30 am

HAAS 5 AXIS MACHINING FACILITY



2014 Haas VF-3YT 5-Axis CNC Vertical Machining Center w/ 40-Station Side Mount ATC



2006 Haas VF-3D 4-Axis CNC Vertical Machining Center w/ 20-Station ATC



Okuma Crown 762S-SB CNC Turning Center w/ OSP700L Controls



Troyke TDL-10- 2 2-Axis Dual 10" Trunion Rotary Table
***3-AVAILABLE**



Haas TR-160- 2 2-Axis Dual 6 1/2" Trunion Rotary Table



PRECISION MFG FACILITY



2005 Haas VF-3D CNC Vertical Machining Center w/ 20-Station ATC



2004 Femco HL-25 CNC Turning Center w/ Fanuc 0i-TB Controls



Okuma LB15 CNC Turning Center w/ OSP5020L Controls



Ultrasonic Cleaning and Landa Parts Washers



2003 Haas VF-2D CNC Vertical Machining Center w/ CAT-40 Spindle

CNC Mills :

2014 Haas VF-3YT 5-Axis CNC Vertical Machining Center s/n 1112806 w/ Haas Controls, 40-Station Side Mount ATC, CAT-40 Taper Spindle, Haas Vector Drive Spindle, 8100 Max RPM, Rigid Tapping, 34-Position Coolant Spigot, Quick Code, Thru Spindle Coolant, 6277 Power ON Hours, 1341 Feed Cut Hours, USB Port, 18" x 48" Fixture Table Base, Coolant.

2006 Haas VF-3D 4-Axis CNC Vertical Machining Center s/n 1052885 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 20Hp Vector Dual Drive, 7500 RPM, 8mm Pitch Ball Screws, 208/220V, Chip Auger, USB Port, Front Tooling Racks, 18" x 48" Fixture Table Base, Coolant.

2005 Haas VF-3D CNC Vertical Machining Center s/n 46476 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, Baldor Spindle Motor, 20Hp Vector Dual Drive, 7500 RPM, 8mm Pitch Ball Screws, Rigid Tapping, Chip Auger, Floppy Disc, 18" x 48" Table, Coolant.

2003 Haas VF-2D CNC Vertical Machining Center s/n 31892 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 20Hp Vector Dual Drive, 7500 RPM, Brushless Servos, 1mb Extended Memory, Quick Code, Delta/WYE, Rigid Tapping, Chip Auger, Floppy Disc, 14" x 36" Table, Coolant.

CNC Lathes :

Okuma Crown Type 762S-SB CNC Turning Center s/n 0239 w/ Okuma OSP700L Controls, 12-Station Turret, Hydraulic Tailstock, 7 1/2" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

2004 Femco HL-25 CNC Turning Center s/n L14-4492 w/ Fanuc Series 0i-TB Controls, Tool Presetter, 12-Station Turret, Tailstock, 7 1/2" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

Okuma LB15 CNC Turning Center s/n 0209A077 w/ Okuma OSP5020L Controls, 12-Station Turret, Tailstock, 7 1/2" 3-Jaw Power Chuck, Chip Conveyor, Graco Minifile Plus-SS2 Program Storage System, Coolant.

Mills :

Webb "Champ" Vertical Mill s/n 3126 w/ 3Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, 10" x 50" Table.

Webb "Champ" Vertical Mill s/n 3754 w/ 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 10" x 50" Table.

Bridgeport Vertical Mill s/n 192593 w/ 1Hp Motor, 80-2720 RPM, 8-Speeds, 9" x 42" Table.

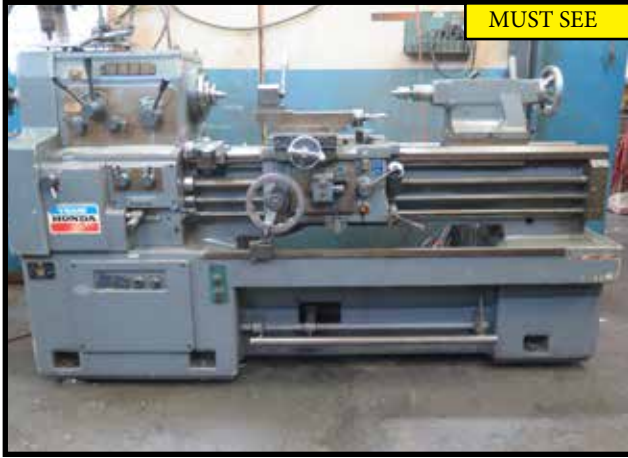
Amura mdl. 942 Vertical Mill s/n 79 w/ 80-5440 RPM, 16-Speeds, 9" x 42" Table.

KempSmith "Master-Mill" No.3 Plain Horizontal Mill s/n 127544 w/ 25-1500 RPM, Auto Feeds, 5Hp Side-Mounted Secondary Head, 12" x 79" Table.

US Burke Horizontal Mill w/ Pneumatic 12" 3-Jaw Chuck, Dodge Motor Speed Controller, Arbor and Support.

Van Norman Horizontal Mill w/ 40-Taper Spindle, 6" x 26" Table, Arbor and Support.

AUCTION: THURSDAY FEBRUARY 15, 2018



Webb 17GX40 17" x 40" Geared Head Gap Bed Lathe



Cadillac 1733 17" x 33" Geared Head Gap Bed Lathe



LeBlond Regal 16" x 36" Lathe



Sunnen ML-3500-D Automatic Precision Honing Machine w/ Sunnen Controls



Sunnen LBB-1499 and LBB-1299 Honing Machines

Lathes :

Webb mdl. 17GX40 17" x 40" Geared Head Gap Bed Lathe s/n 9-801102 w/ 32-1800 RPM, Inch Threading, Tailstock, KDK Tool Post, 5C Collet Closer.
Cadillac mdl. 1733 17" x 33" Geared Head Gap Bed Lathe s/n 867049 w/ 32-1800 RPM, Inch Threading, Tailstock, KDK Tool Post, 10" 3-Jaw Chuck, Coolant.

LeBlond Regal 16" x 36" Lathe s/n 4C575 w/ 45-1800 RPM, Inch Threading, Tailstock, KDK Tool Post 10" 3-Jaw Chuck.

LeBlond 15" x 24" Lathe w/ 54-490 RPM, KDK Tool Post, 10" 6-Jaw Chuck.

Logan mdl. 920 11" x 24" Lathe w/ 4-Speeds, Inch Threading, Tailstock, KDK Tool Post, 5C Collet Closer.

Honing and Grinding :

Sunnen ML-3500-D Automatic Precision Honing Machine s/n 3Y1-1047 w/ Sunnen Controls, 200-3000 RPM, Power Stroke, ASC Sizing Probe, Adjustable Finish Feed Force, Auto Stone Wear Compensator, Sunnen AG-300 Bore Gage, Coolant. Sunnen LBB-1499 Precision Honing Machine s/n 1233 w/ Sunnen AG-300 Bore Gage.

Sunnen LBB-1299 Precision Honing Machine s/n 13430 w/ Sunnen AG-300 Bore Gage.

K.O. Lee mdl. BA900 Tool and Cutter Grinder s/n 7906-10-62 w/ Compound Work Head, 5 3/8" x 27" Table.

Delta/Milwaukee "Toolmaker" Tool and Cutter Grinder w/ 5" x 27" Table, 5" x 10" Magnetic Chuck.

Baldor Carbide Tool Grinder.

Conrac Oscillating Tool Lapper.

Apex mdl. 20-D 20" Pedestal Disc Sander.

8" Bench Grinder.

1 1/2" Belt Sander.

1" Belt Sander.

Support Machinery :

Telesis Technologies mdl. TMC400/1700 CNC Engraving Machine.

Landa "Spin-Jet" Automatic Heated Parts Washer.

Pro Ultrasonics mdl. PRO3624 Ultrasonic Cleaning Tank s/n 362400363 w/ Digital Controls, 36" x 24" Tank.

Lempco mdl. RF "Reamer Drive" Deburring Machine.

Grob 4V-18 18" Vertical Band Saw s/n 2021 w/ Blade Welder, 40-5000 FPM.

Wells mdl. 600 7" Horizontal Band Saw w/ Manual Clamping.

F.A. Nugier H-40 40-Ton Sliding Ram Hydraulic H-Frame Press s/n 2722057.

Deep Hole Drill Press w/ 8-Speeds, 5 1/2" x 15" Table.

(3) Wilton and Rockwell Pedestal Drill Presses.

CompAir Hydrovane Rotary Vane Air Compressor w/ CompAir FC Refrigerated Air Dryer, 120 Gallon Tank.

Kellogg Horizontal Air Compressor (NOT RUNNING) w/ 120 Gallon Tank.

AUCTION: THURSDAY FEBRUARY 15, 2018



Milling Department



Kempsmith "Master-Mill" No.3 Plain Horizontal Mill



Webb "Champ" Vertical Mill
2-AVAILABLE



Bridgeport Vertical Mill



Toyota 2FG14 3000 Lb Cap Gas Powered Forklift

Support Machinery :

Telesis Technologies mdl. TMC400/1700 CNC Engraving Machine.
Landa "Spin-Jet" Automatic Heated Parts Washer.
Pro Ultrasonics mdl. PRO3624 Ultrasonic Cleaning Tank s/n 362400363 w/ Digital Controls, 36" x 24" Tank.
Lempco mdl. RF "Reamer Drive" Deburring Machine.
Grob 4V-18 18" Vertical Band Saw s/n 2021 w/ Blade Welder, 40-5000 FPM.
Wells mdl. 600 7" Horizontal Band Saw w/ Manual Clamping.
F.A. Nugier H-40 40-Ton Sliding Ram Hydraulic H-Frame Press s/n 2722057.
Deep Hole Drill Press w/ 8-Speeds, 5 1/2" x 15" Table.
(3) Wilton and Rockwell Pedestal Drill Presses.
CompAir Hydrovane Rotary Vane Air Compressor w/ CompAir FC Refrigerated Air Dryer, 120 Gallon Tank.
Kellog Horizontal Air Compressor (NOT RUNNING) w/ 120 Gallon Tank.

Tooling :

2014 Haas TR-160- 2 2-Axis Dual 6 1/2" Trunion Rotary Table.
(3) Troyke mdl. TDL-10- 2 2-Axis Dual 10" Trunion Rotary Tables w/ SMW ACcu-Smart 60 Servo Controller.
(110) CAT-40 Taper Tooling.
Huot Toolscoot 40-Taper Tooling Cart.
(3) 8" Speed Vises.
(2) 5" Angle-Lock Vises w/ Swivel Base.
12" and 10" Rotary Tables.
(4) 10" 3-Jaw Chucks w/ Mill Base Plates.
(60) R8 Tooling and Collets.
(50) 5C Collets.
Vidmar 7-Drawer Tooling Cabinet.
Insert Turning and Mill Tooling, Carbide and HS Endmills, Form Cutters and Perishable Tooling.

Inspection :

Immersion Micro Scribe GX2 3-D Modeling Digitizer w/ 50" Spherical Work Envelope, Pro/ENGINEER CAD Software.
Fowler CV-600A Rockwell Hardness Tester.
Bowers Fowler Holematix XT Digital Bore Mic w/ 5/8-3/4" Bore Head, 3/8-24 UNF(LH) and 7/16-20UNF(LH) Thread Heads.
Bowers Fowler Holematix XT Digital Bore Mic w/ 1 3/8"-2", 1"-1 3/8", 3/4"-1" Bore Heads.
Mahr Federal Digital Air Bore Gage.
(3) Mitutoyo 12" Digital Height Gages.
(4) 12" Dial Height Gages.
Mitutoyo 10" Vernier Height Gage.
(15) Mitutoyo, Tesa and Brown & Sharp 12" and 6" Dial Calipers.
Fowler .4"-1.2" Digital Groove Gage.
(2) Tobin-Arp Roundness Gages.
Mueller Dial Groove Gage.
Mitutoyo, Starrett, and Fowler OD Mics to 6".
Starrett 0-1" Digital OD Mic.
Mitutoyo 1.4"-2.5", .7"-1.4" Dial Bore Gages.
Mitutoyo, Starrett and Scherr Tumico Blade Mics to 6".
Mitutoyo and Scherr Tumico Depth Mics.
Pin Gage Sets .011-.060, .061-.250.
36" x 36" x 4" 2-Ledge Granite Surface Plate w/ Roll Stand.
(5) 18" x 24" x 3" Granite Surface Plates.

Material Handling :

Toyota 2FG14 3000 Lb Cap Gas Powered Forklift s/n 2FG14-15022 w/ 2-Stage Mast, 118" Lift Height, Pneumatic Yard Tires.
Pallet Jack.
Fairbanks Springless Shipping Scale.
AND EK-6000i Digital Scale.
(20) Pallet Racks.
Shop Carts, Work Benches and Shelving.



Directions : From Orange County, take the 405-Fwy North to the 110-Fwy North. Exit on Rosecrans Ave and turn left. Turn right onto Normandie Ave. Look for "Auction Today" signs.