



AMERICAN AUCTIONEERS GROUP

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PAID
STA CLARITA, CA
Permit No. 298

METAL FABRICATION & MACHINING FACILITY

AUCTION DATE :
THURSDAY DEC 14, 2017

AUCTION LOCATION:
24 PAMARON WAY
NOVATO, CA 94949

STARTING @ 10:30 A.M. (PST)

Preview : Morning of sale from 8:00 am to 10:30 am

Online bidding thru bidspotter.com

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP BY
SPECIFIED DATE

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



TUBE BENDING & TUBE FORMING



300 TON
Erie 300 Ton Straight Side Deep Draw Stamping Press



MUST SEE
Addison McKee HFM-70 RF Ram Type Hydraulic Tube End Former



110 TON
Clearing USI 110 Ton Cap Back Geared OBI Stamping Press

PUBLIC AUCTION

CNC MACHINING & FABRICATION FACILITY



Clark & Lewis CL-200 Draw Type Rotary Hydraulic Tube Bender



Kattenbach KKS400 Up-Acting 16" Auto Hydraulic Miter Saw



Dickey & Son mdl. 3 1/2 Rotary Form Machine



Moore Die Flipper



Wysong 16GA x 52" Power Shear

CNC Machines :

Matsuura MC-760V2 CNC Vertical Machining Center s/n 83012886 w/ Yasnac M5X Controls, 30-Station ATC, BT-40 Taper Spindle, 25-6000 RPM, 16" x 45" Table, Coolant.

Mori Seiki SL-1A CNC Turning Center s/n 267 w/ Yasnac LX1 Controls, 12-Station Turret, Hydraulic Tailstock, 6 1/2" 3-Jaw Power Chuck, 5C Collet Nose, Coolant.

Fabrication Equipment :

Erie 300 Ton 36" x 36" Bed Straight Side Deep Draw Press w/ 26" Stroke, 7" Shut Height, Custom 100 Ton Dual Piston Air Die Cushion, 300 Ton with 50Hp 2000 PSI Geroter Hydraulic Unit, Or 700 Ton with 50Hp 5000 PSI Denison Variable Volume Hydraulic Unit (Included but not currently in use), Manual Controls, 36" x 36" x 12" Bolster.

Clearing USI 110 Ton Cap Back Geared OBI Stamping Press s/n 11-5001 Press# HC-30- 37-30 w/ 8" Stroke, 18" Shut Height RDAU, 6" Ram Adj., 40 Strokes/Min, Air Cushion, Air Clutch, 30" x 42" Bolster Area, 27"x 42" Top Bolster Plate, 21" x 28" Ram Area.

Multipress 4-Ton Hydraulic C-Frame Press w/ 11" x 18" Bolster.

Clark & Lewis CL-200 Draw Type Rotary Hydraulic Tube Bender s/n 0317 w/ 2" Cap, 10' Tube Length over Hydraulic Mandrel, Full POB and DBB Carriage, Digital Bend Control, 2" Centerline Tool Height, 4" Bend Cylinder, Left-Hand (Counter-Clockwise) Rotation, Low Hours, Original Factory Paint, Bend Tooling 1/2" to 3".

Addison McKee HFM-70 RF Ram Type Hydraulic Tube End Former w/ Special Order 12" Horizontal Ram Stroke, Low Time, In As-New Condition.

Dickey & Son mdl. 3 1/2 Rotary Form Machine s/n 200-A- 10-15- 11-72 w/ 22" Out-Feed Clamping Spindle.

Wysong 16GA x 52" Power Shear.

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Acme mdl. P TOP-6- 50
50 kVA Seam Welder



Kimura Denyoki SW-605P
60 kVA Spot



Multipress 4-Ton Hydraulic
C-Frame Press



Porter Cable Type G8 8"
Wet-Dry Belt Grinder
s/n 1342.



Mori Seiki SL-1A CNC Turning Center w/ Yasnac
LX1 Controls



Matsuura MC-760V2 CNC Vertical Machining
Center w/ Yasnac M5X Controls

Support Equipment :

Grand Rapids No. 480 12" x 30" 3-Way Automatic Surface Grinder w/ 12" x 31" Electromagnetic Chuck, Wheel Dresser, 14" Wheel Cap, Coolant.

Jotes SPC-20b 8" x 20" 3-Way Automatic Hydraulic Surface Grinder s/n 5578 w/ 8" x 20" Electromagnetic Chuck, Wheel Dresser, Coolant.

Nicholas Correa F3HA Universal Power Mill s/n 5320102 w/ 34-1700 Spindle RPM's, Compound Vertical Head, 50-Taper Spindles, Power Feeds, Arbor Supports.

True-Trace / Bridgeport Tracer Mill w/ True-Trace Synchro-Trace 180 Tracing Unit, Bridgeport Variable Speed Milling Head, 60-4200 Dial Change RPM, Chrome Box Ways, 11" x 58" Table, Tracing Tips.

Moore Die Flipper w/ 22" x 40" Table, 14" x 40" Roll-Over Upper Platen, Integral Drill Press.

Kattenbach mdl. KKS400NA Up-Acting 16" Automatic Hydraulic Miter Saw s/n 40566 w/ Hydraulic Clamping and Feeds, Drop-In Gripper and Clamp, Gripping Dies to 3" Cap.

Grob mdl. 4V-18 18" Vertical Band Saw s/n 2527 w/ Blade Welder, 24" x 28" Table.

Grob mdl. AB-18 18" Vertical Die Filer.

Sunstrand Engelberg mdl. BG8/A 8" Wet-Dry Belt Grinder s/n 85028SE w/ Front Coolant Spray, 11" x 17 1/2" Table.

Porter Cable Type G8 8" Wet-Dry Belt Grinder s/n 1342.

Airflow Systems mdl. DT3000-PG7- VP 44" x 66" Down-Draft Table s/n 1003276 w/ Internal Filtration.

Airflow Systems mdl. DT3000-PG7- B1 44" x 66" Down-Draft Table s/n DT1097 w/ Internal Filtration.

Curtis 5Hp Horizontal Air Compressor w/ 80 Gallon Tank.
Peerless 200,000 BTU Gas Fired Heater.

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BID LIVE OR VIA WEBCAST
BidSpotter.com



Grand Rapids No. 480 12" x 30" Auto Surface Grinder



Nicholas Correa F3HA Universal Power Mill



Mitutoyo B-231 CMM Machine



Lista Tooling Cabinets ***3-AVAILABLE***

Welding :

Miller Syncrowave 300 CC-AC/DC Arc Welding Power Source s/n JH223019 w/ Pulsing Feature.
Air Products (Private Branded Miller Syncrowave) mdl. THFC-300J55 300 Amp AC/DC Gas Tungsten-Arc or Shielded Arc Welding Power Source w/ Quick Change Torch Mechanism, Double Boom
Air Products (Private Branded Miller) mdl. THF250ECP 250 Amp AC/DC Gas Tungsten-Arc or Shielded Arc Welding Power Source s/n HG021635 w/ Double Torch Boom.
Acme Style AP mdl. P TOP-6- 50 50 kVA Circumferential Seam Welder w/ Robotron Sentry-3 Controls, 6" Throat.
Kimura Denyoki mdl. SW-605P 60 kVA x 24" Spot Welder
Kimura Denyoki Controls.
Federal Type RE1-24 15 kVA x 22" Rocker Arm Spot Welder s/n 12814.

Tooling :

Lista 8-Drawer and (2) 9-Drawer Tooling Cabinets.
Skill mdl. 443 Magnetic Base Drill.
(30) BT-40 Taper Tooling.
(2) 6" Angle-Lock Vises.
5C Spin Fixture.

Inspection :

Mitutoyo B-231 CMM Machine s/n 8202275 w/ Mitutoyo 3-Axis DRO.
Mitutoyo TNM-101 Tool Makers Microscope.

Materials :

Over 7600 Feet of Stainless Steel Tube Stock Including 321 Stainless 1.625", 1.75", 2.0", 304L Stainless 1.5", 1.625", 1.75", 2.0", 304 Stainless .5", .875", 2.25", 2.5", 3.0".



Stainless Steel 1.625" to 3" Tubing Approx. 5500 Ft.

Directions : From San Francisco, take HWY-101 North. Exit on Bel Marin Keys Blvd and turn left on Nave Dr. then right onto Bel Marin Keys Blvd. Turn right on Commercial Blvd, then right onto Pamaron Way.

Look for "Auction Today" signs.

