



AMERICAN AUCTIONEERS GROUP

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Permit No. 298

PRECISION CNC MACHINING & FAB FACILITY

AUCTION DATE :
TUESDAY AUGUST 29, 2017

TERMS AND CONDITIONS
ALL ITEMS ARE SOLD AS-IS / WHERE - IS
NO GUARANTEES, OR WARRANTIES ARE APPLIED
ALL ITEMS MUST BE PICKED UP
BY SPECIFIED DATE

TERMS OF SALE: CASH OR "CASHIERS" CHECK
ONLY 15% "BUYER'S" PREMIUM ON ALL PURCHASES.
\$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH
DEPOSIT TOWARDS ALL PURCHASES. ALL SALES
ARE SUBJECT TO CALIFORNIA SALES TAX. THERE
WILL BE NO EXCEPTIONS.



AUCTION LOCATION:

23102 MARIPOSA AVE
TORRANCE CA. 90502

STARTING @ 10:30A.M. (PST)

Preview : Morning of sale from 8:00am to 10:30 am.

Online bidding thru bidspotter.com

MACHINING AND FABRICATION FACILITY



1997 Haas VF-4 4-Axis CNC Vertical Machining Center



1997 Haas VF-1 4-Axis CNC Vertical Machining Center



1997 BMW Z3 Convertible Roadster



PAV Personal Assault Vehicle w/ 1/2" Armored Shell



Kitamura MyCenter-0 CNC Vertical Machining Center w/ Fanuc 10M Controls



1992 Haas VF-1 4-Axis CNC Vertical Machining Center



American Pacemaker 14"x 54" Lathe

CNC Lathe :

Warner & Swasey WSC-6 mdl. M-5600 CNC Turning center s/n 3281613 w/ Fanuc 0-T Controls, 10-Station Turret, Hydraulic Tailstock, Parts Catcher, 7" 3-Jaw Power Chuck, Chip Conveyor, Coolant.

Lathes :

American Pacemaker 14"x 54" Lathe w/ Taper Attachment, 23-2500 RPM, Inch Threading, Tailstock, 12" 4-Jaw Chuck, 8" 6-Jaw Chuck, 5C Collet Nose, Coolant.

Ramco 14" x 40" Lathe w/ 35-1330 RPM, Inch Threading, Tailstock, Tool Post, 8" 3-Jaw Chuck Hardinge mdl. HC Hand Chucker s/n HC-1207- D w/ Threading Attachment, 125-3000 RPM, Power Feeds, 5C Spindle.

Hardinge mdl. DSM-59 Second OP Lathe w/ 6-Station Turret, Cross-Slide, Tool Post.

Brown & Sharpe No. 2 Automatic Screw Machine s/n 542-2- 5201-14 w/ 6-Station Turret, 3-Cross Slides.

Import mdl. 110-0820 8" x 20" Lathe s/n 0677 w/ 130-2000 RPM, Inch/mm Threading, Tailstock, Tool Post, 110 Volt.

Mills :

Bridgeport Series 1 - 2Hp Vertical Mill s/n 236776 w/ Anilam Miniwizard DRO, 60-4200 Dial RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Bridgeport Series 1 - 2Hp Vertical Mill s/n 236656 w/ Anilam Miniwizard DRO, 60-4200 Dial RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Central Machinery mdl. ZAY7032G Mill/Drill Machine w/ 95-1500 RPM, 9 1/2" x 27 1/2" Table.



Hardinge Hand Chucker w/ Threading Attachment



Hardinge DSM-59 Second OP Lathe



Bridgeport Series 1 - 2Hp Vertical Mill s/n 236656 w/ Anilam DRO



Bridgeport Series 1 - 2Hp Vertical Mill s/n 23677



Timesavers mdl. 325-1 25" Belt Grainer



Chicago 68-B 36-55 Ton x 8' Press Brake w/ Controlled Back Gaging



Haeger HP6-C 6 Ton x 18" Hardware Insertion Press



Minster OBI Stamping Presses



Powermatic mdl. 87 20" Vertical Band Saw



American Machine & Hydraulics "Blue Boy" Hydraulic Tube Bender



Matco WFW160 MIG Wire Welder



Miller Spot Welders

Fabrication:

Edwards mdl. 3-25/2000D 79" x 1/8" Power Shear s/n 74C/38001 w/ 41" Squaring Arm, Front Material Supports.
 Chicago mdl. 68-B 36-55 Ton x 8' Press Brake s/n L-17485 w/ Controlled Back Gaging, 8" Throat, 77 1/2" Between Uprights.
 Minster No. 7 75 Ton OBI Stamping Press s/n 17167 w/ 22" x 34 1/2" Bolster.
 Minster No. 15 OBI Stamping Press w/ Triad Controls and Brake Monitoring System, Light Curtain, 18" x 25" Bolster.
 David Ross No. 0 OBI Stamping Press w/ 7" x 10 1/2" Bolster.
 American Machine & Hydraulics "Blue Boy" Hydraulic Tube Bender w/ AMH Controls.
 Haeger mdl. HP6-C 6 Ton x 18" Hardware Insertion Press s/n 2062 w/ Haeger Bowl Feeder.
 Timesavers mdl. 325-1 25" Belt Grainer s/n 7947.
 Clair Mfg mdl. 603 20" Belt Grainer s/n 3165.
 Custom 18" Power Roll w/ 2" Rolls, Stand.
 36" Finger Brake.

Welding :

Miller 330A/BP AC/DC Gas Tungsten Ark Welding Power Source w/ Cart.
 Matco mdl. WFW160 160 Amp MIG Wire Welder.
 Peer mdl. 103 30kVA x 16" Spot Welder.
 Miller SSW-2020ATT 20kVA x 20" Spot Welder s/n KK204940.
 Miller MPS-10FT 10kVA Portable Spot Welder w/ 9" Throat.
 Import 10kVA x 16" Spot Welder.
 Welding Torch Cart w/ Acces.
 4' x 8' Welding Table.

Grinding :

Boyar Schultz mdl. H-618 "Husk-E- Line" 6" x 18" Surface Grinder w/ 6" x 12" Fine-Line Electromagnetic Chuck.
 Thompson 6" x 18" Surface Grinder s/n D57137 w/ LBP Electromagnetic Chuck.
 Hammond Pedestal Carbide Tool Grinder.
 Baldor and Craftsman Pedestal Grinders.
 Burr King mdl. 960 2 1/2" Pedestal Belt Sander.
 Burr-Chief mdl. 482 2" Belt Sander w/ Stand.
 Kalamazoo 6" Belt / 12" Disc Sander.
 12" Pedestal Disc Sander.

PUBLIC AUCTION: AUGUST 29, 2017

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BID LIVE OR VIA WEBCAST

BidSpotter.com



Edwards mdl. 3-25/2000D 79" x 1/8" Power Shear



Topcon PP-30E 12" Optical Comparator



Amcot STH-8 Cooling Tower



Directions : From Los Angeles, take the 110-FWY South. Exit on Sepulveda Blvd and turn right. Turn right onto Mariposa Ave. Look for "Auction Today" signs.

CNC Mills :

1997 Haas VF-4 4-Axis CNC Vertical Machining Center s/n 4994 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM (NEW SPINDLE), Brushless Servos, Programmable Coolant Spigot, Quick Code, HiVolt Transformer, Rigid Tapping, Chip Auger, 18" x 52" Table, Coolant.

1997 Haas VF-1 4-Axis CNC Vertical Machining Center s/n 9343 w/ Haas Controls, 20-Station ATC, BT-40 Taper Spindle, 7500 RPM, Brushless Servos, Programmable Coolant Spigot, Quick Code, Rigid Tapping, Chip Auger, 14" x 26" Table, Coolant.

1992 Haas VF-1 4-Axis CNC Vertical Machining Center s/n 1465 w/ Haas Controls, 16-Station ATC, CAT-40 Taper Spindle, 7500 RPM, 14" x 26" Table, Coolant.

Kitamura MyCenter-0 CNC Vertical Machining Center s/n 00142 w/ Fanuc System 10M Controls, 16-Station ATC, BT-30 Taper Spindle, 300-7200 RPM, Travels X=12", Y=10", Z=10", 10" x 20" Table, Coolant, (NEW BALL SCREWS ALL AXES).

Support Machinery :

Powermatic mdl. 87 20" Vertical Band Saw s/n 487301.

Import mdl. RF712N 7" Horizontal Band Saw.

Kalamazoo mdl. KI-7 7" Horizontal Band Saw.

(2) Clausing 20" Variable Speed Drill Heads.

Bench Model Drill Press.

Dunlap Table Model Drill Press.

Howard Strasbaugh mdl. 68K 5" Lapping Machine s/n 557-9- 83.

LOH mdl. ALC Pass-Thru Wash Line w/ 3 1/4" x 7" Cap.

Electric/Hydraulic H-Frame Press.

Vitap Pin Router w/ 27" Throat, 32" x 39" Table.

Rockwell 8" Jointer.

Media Tumbler w/ 16" x 32" Tub.

Amcot mdl. STH-8 Cooling Tower.

US General 7.5Hp Vertical Air Compressor w/ 80 Gallon Tank.

Husky 7Hp Vertical Air Compressor.

Diebold and Major Safes.

Inspection :

Topcon mdl. PP-30E 12" Bench Model Optical Comparator w/ Surface and Profile Illumination.

(2) Kodak 14" Optical Comparators (NEEDS REPAIRS).

Standridge 36" x 48" x 6" 4-Ledge Granite Surface Plate w/ Stand.

Mojave 24" x 36" x 6" 2-Ledge Granite Surface Plate w/ Stand.