



AMERICAN AUCTIONEERS GROUP

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STA CLARITA, CA
Permit No. 298

PRECISION CNC MACHINING FACILITY

AUCTION DATE :
TUESDAY DECEMBER 6, 2016

AUCTION LOCATION:
950 E. GRANT LIND RD.
TRACY, CA. 95376

STARTING @ 10:30A.M. (PST)

Preview : Morning of sale from 8:00am to 10:30 am.

Online bidding thru bidspotter.com

TERMS OF SALE: CASH OR "CASHIERS" CHECK ONLY 15% "BUYER'S" PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.



FADAL CNC MACHINING FACILITY



1995 Fadal VMC15RT mdl. 914-15 4-Axis CNC Vertical Machining Center w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Spindle, Rigid Tapping



2003 Hardinge Talent 8/52 Live Turret CNC Turning Center w/ Fanuc Series 0i-TB Controls, Tool Presetter, 12-Station Live Turret, 5000 Max Spindle RPM, 5000 Max Live Tooling RPM, Live Tooling



MUST SEE
Hardinge HLV-H Wide Bed Tool Room Lathe w/ Acu-Rite Master-TP Programmable DRO, 125-3000 RPM, Inch Threading, Tailstock, Power Feeds



1987 Fadal VMC4020 mdl. 904-1 CNC Vertical Machining Center w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Spindle

PUBLIC AUCTION

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1995 Fadal VMC15RT mdl. 914-15 4-Axis CNC Vertical Machining Center w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Spindle, Rigid Tapping



1988 Fadal VMC40 mdl. 904-1 4-Axis CNC Vertical Machining Center w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Spindle, 10,000 RPM



1991 Fadal VMC4020 mdl. 906-1 4-Axis CNC Vertical Machining Center w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Spindle, 10,000 RPM

FEATURING:

CNC MILLS :

1995 Fadal VMC15RT mdl. 914-15 4-Axis CNC Vertical Machining Center s/n 9508667 w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Rigid Tapping, High Speed CPU, Graphics, 16" x 38" Table, Coolant.
 1991 Fadal VMC4020 mdl. 906-1 4-Axis CNC Vertical Machining Center s/n 9103110 w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, 20" x 48" Table, Coolant.
 1988 Fadal VMC40 mdl. 904-1 4-Axis CNC Vertical Machining Center s/n 8807635 w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, 16" x 39" Table, Coolant.
 1987 Fadal VMC4020 mdl. 904-1 CNC Vertical Machining Center s/n 8707818 w/ Fadal CNC88 Controls, 21-Station ATC, CAT-40 Taper Spindle, 7500 RPM, 20" x 48" Table, Coolant.

CNC LATHE :

2003 Hardinge Talent 8/52 Live Turret CNC Turning Center s/n BLBA3L0114 w/ Fanuc Series 0i-TB Controls, Tool Presetter, 12-Station Live Turret, "C" Axis is Programmable, 5000 Max Spindle RPM, 5000 Max Live Tooling RPM, (4) Live Tooling, Hydraulic Tailstock, Parts Catcher, 8" 3-Jaw Power Chuck, 5C Collet Nose, Chip Conveyor, Coolant, 2147.5 Metered Hours.

LATHE :

Hardinge HLV-H Wide Bed Tool Room Lathe s/n HLV-H-15097-T w/ Acu-Rite Master-TP Programmable DRO, 125-3000 RPM, Inch Threading, Tailstock, Power Feeds, Hardinge Tool Post and Holders, 5C Collet Closer, 6" 6-Jaw Chuck, 6" 3-Jaw Chuck, 6" 4-Jaw Chuck, Coolant.

MILLS :

Bridgeport Vertical Mill s/n 252596 w/ Newall Topaz DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.
 Bridgeport Series 1 - 2Hp Vertical Mill s/n 194479 w/ Newall Topaz DRO, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.

GRINDERS :

Harig "Super 612" 6" x 12" Automatic Hydraulic Surface Grinder w/ Walker Fine-Line Electromagnetic Chuck.
 Baldor Pedestal Carbide Tool Grinder.
 Baldor Pedestal Grinder.
 Bench Grinders.
 Dayton 2" Belt / 8" Disc Sander w/ Stand.
 Drill Doctor Drill Sharpener.

SUPPORT MACHINERY :

Leten mdl. DCM-6 24" Vertical Band Saw s/n 600286 w/ Blade Welder, 1800 Max FPM.
 Wellsaw mdl. 850 10" Horizontal Band Saw s/n 2089 w/ 4-Speeds, Manual Clamping, Coolant.
 Trincó mdl. 48/BP Dry Blast Cabinet s/n 40888-4 w/ Dust Collector.
 12-Ton Hydraulic H-Frame Press.
 JD Squared Manual Pipe Bender w/ Bending Dies.
 1992 Kaeser AB1000 7.5Hp Piston Style Air Compressor s/n 4711354 w/ 35.3 CFM @ 145 PSIG.
 Kaeser KRD025 Refrigerated Air Dryer.
 150 Gallon Air Storage Tank.
 Tru-Drill 16-Speed Pedestal Drill Press.
 Media Tumbler.
 (2) Tub Style Media Tumblers.
 Central Machinery 36" Hand Brake.



FADAL 4TH AXIS ROTARY HEADS



Bridgeport Series 1
2Hp Vertical Mill w/ Newall
DRO, 60-4200 Dial RPM,
Chrome Ways, Power Feed



Bridgeport Vertical Mill w/
Newall DRO, 2Hp, 60-4200
Dial RPM, Chrome Ways,
Power Feed



HARIG "SUPER 612" 6" X 12"
AUTOMATIC HYDRAULIC
SURFACE GRINDER



DELTRONIC DH214-
MPC5E 14" OPTICAL COM-
PARATOR W/ DELTRONIC
MPC-5 PROGRAMMABLE
DRO, DIGITAL ANGULAR
READOUT,



LETEN MDL. DCM-6 24"
VERTICAL BAND SAW
W/ BLADE WELDER



GIDDINGS & LEWIS CORDAX
1808-M MEA CMM MACHINE
W/ RENISHAW PH6 PROBE

TOOLING :

Fadal mdl. VH65 4th Axis 6 1/2" Rotary Head s/n 3240491 w/ 5C Collet Closer Attachment.
Fadal mdl. VH5C 4th Axis 5C Rotary Head s/n 052001070951 w/ Mill Center.
Fadal mdl. VH5C 4th Axis 5C Rotary Head s/n 5040995.
(110) CAT-40 Taper Tooling.
Procurier "Tru-Tap and Tapmatic 40-Taper Tapping Heads.
(15) Kurt 6" Angle-Lock Vises.
Kurt 4" Angle-Lock Vise.
3" Precision Sine Vise.
Bridgeport 90 Degree Milling Head.
(250) 5C Collets.
(68) R8 Tooling and Collets.
Huot Fractional-Number-Letter Drill Cabinet.
(11) Huot Drill and Tap Cabinets.
Arbor Presses.
Procurier Tapping Heads.
5C Indexing Heads.
Mill Clamp Sets.
Heli-Coils and Insertion Tools.
Pittsburgh Hydraulic Knockout Punch Set.
Milwaukee and Makita Cordless Power Tools.
Parallel Sets.
Drills, Taps, Reamers, Endmills and Perishable Tooling.

INSPECTION :

Giddings & Lewis Cordax 1808-M MEA CMM Machine s/n C-6422-1092 w/ Renishaw PH6 Probe Head, "X"=1000mm, "Y"=625mm, "Z"=500mm Work Envelope, QC-5000 V2.40 Software, Computer.
Deltronic DH214-MPC5E 14" Optical Comparator s/n 249093783 w/ Deltronic MPC-5 Programmable DRO, Digital Angular Readout, Shadow Detection Arm, Surface and Profile Illumination, Table.
Mitutoyo mdl. TM Tool Makers Microscope s/n 400128 w/ Digital Read-out Heads, Light Source.
Mitutoyo 24" and 12" Dial Height Gages.
Mitutoyo Surface Roughness Gage w/ Printout.
Exact Level 14" Master Level.
Gage Blocks and Angle Blocks.
Aerospace Bore Mics
2"-2.25", 1.6"-2.0", 1.2"-1.6", 1.0"-1.2", 0.8"-1.0", 0.65"-0.8", 0.5"-0.65".
Yuasa 0-12" OD Mic Set.
Mitutoyo and Fowler Digital OD Mics.
Fowler 40" Vernier Caliper.
Mitutoyo and Peacock Dial Bore Gages.
Brenco Dial Chamfer Gages.
Mitutoyo 6" Digital and Dial Calipers.
Mitutoyo 1"-2"; 0-1" Thread Pitch Mics.
Starrett Depth Mics.
Mitutoyo 0-1" Anvil Mics.
Mitutoyo 0-1" Blade Mics.
Deltronic Gage Pin Sets and Gage Pins.
24" x 36" x 6" Granite Surface Plate w/ Roll Stand.
Mojave 24" x 36" x 3.5" 2-Ledge Granite Surface Plate w/ Stand.

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BID LIVE OR VIA WEBCAST




1986 Fruehauf 20' Box Trailer



1992

1992 Kaeser
 AB1000 7.5Hp
 Piston Style
 Air Compressor



Trinco mdl. 48/BP Dry
 Blast Cabinet w/ Dust Collector



Raw Materials



Big Joe 1500 Lb
 Cap Electric Pallet
 Mover

DIRECTIONS:

FROM THE BAY AREA, TAKE THE 580-FWY EAST TO THE 205-FWY EAST. EXIT ON N. MACARTHUR DR. AND TURN RIGHT. TURN LEFT ONTO E. GRANT LINE RR. LOOK FOR "AUCTION TODAY" SIGNS.

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BID LIVE OR VIA WEBCAST
