



## AMERICAN AUCTIONEERS GROUP

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# PRECISION CNC MACHINING & FAB FACILITY CNC MACHINING / FAB / POWDER COATING

## AUCTION LOCATION:

825 BUCKLEY RD.  
SAN LUIS OBISPO, CA 93401

## AUCTION DATE:

**TUESDAY OCT 13, 2015**

STARTING @ 10:30 A.M.

INSPECTION: Morning of Sale from (8-10:30)

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 14% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

## BID LIVE OR VIA WEBCAST



PUBLIC AUCTION

## MFG OF PRECISION LAPPING EQUIPMENT



1996 Amada APELIO II 357 mdl. AP2357D10 CNC Laser Punch Press s/n 23570351 w/ Amadan O5PL-A Controls, 30 Ton Punch Cap, 58-Stations, (2) Indexable Stations, Fanuc Laser mdl. C1500B 1500 Watt Laser Unit



1999 Haas VF-6 4-Axis CNC Vertical Machining Center s/n 17382 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Brushless Servos, 1mb Extended Memory, Programmable Coolant Nozzle, Quick Code, Rigid Tapping, Hi Volt Transformer, Δ/WYE, Coordinate Scaling



1996 Accurpress mdl. 71008 100 Ton x 8' CNC Hydraulic Press Brake s/n 3486 w/ Accurpress Controls, Pedestal Controller, 10 1/8" Throat, 78" Between Uprights, Light Curtain



Cincinnati mdl. 1812 18GA x 12' Deep Throat Power Shear s/n 35394 w/ Controlled Back Gaging, 18" Throat, 130" Squaring Arm



HTC 200G 200 Ton x 13' Hydraulic Press Brake s/n 473668 w/ Power Back Gaging, 8 1/2" Throat, 125.5" Between Uprights, ISB Light Curtain, Front Support Arms



Amada HA-400 16" Automatic Hydraulic Horizontal Band Saw s/n 40600708 w/ Amada Controls, Hydraulic Clamping and Feeds, Bundling, Chip Auger

**CNC Laser Punch :**

1996 Amada APELIO II 357 mdl. AP2357D10 CNC Laser Punch Press s/n 23570351 w/ Amadan O5PL-A Controls, 30 Ton Punch Cap, 58-Stations, (2) Indexable Stations, Fanuc Laser mdl. C1500B 1500 Watt Laser Unit, Sheet Repositioner, Pneumatic Die Extractor, 50" x 142" Ball-Top Table, Koolant Koolers Cooling Unit, Torit Downflow mdl. SDF6 6-Element Dust Collector.



Power Team 100 Ton Sliding Ram Hydraulic H-Frame Press



Burr King 2" Pedestal Belt Sander

**CNC Mills :**

1999 Haas VF-6 4-Axis CNC Vertical Machining Center s/n 17382 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Brushless Servos, 1mb Extended Memory, Programmable Coolant Nozzle, Quick Code, Rigid Tapping, Hi Volt Transformer, Δ/WYE, Coordinate Scaling, Hand Wheel, Chip Auger, 28" x 64" Table, Coolant. 1995 Haas VF-3 CNC Vertical Machining Center s/n 4700 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Rigid Tapping, Programmable Coolant Nozzle, Chip Auger, 18" x 48" Table, Coolant. (2) Bridgeport / EZ Trak 2-Axis CNC Vertical Mills s/n's 271639, 271117 w/ EZ Trak DX Controls, 2Hp Motor, 60-4200 Dial Change RPM, Kurt Power Drawbar, Chrome Ways, 9" x 48" Table.

**CNC Lathe :**

1996 Romi-Bridgeport EZ-Path CNC Lathe s/n 002-080529-325 w/ Bridgeport / EZ-Path Controls, 37.5-3000 RPM, Tailstock, Steady Rest, Tool Post, Coolant.

**Fabrication :**

1996 Accurpress mdl. 71008 100 Ton x 8' CNC Hydraulic Press Brake s/n 3486 w/ Accurpress Controls, Pedestal Controller, 10 1/8" Throat, 78" Between Uprights, Light Curtain. HTC 200G 200 Ton x 13' Hydraulic Press Brake s/n 473668 w/ Power Back Gaging, 8 1/2" Throat, 125.5" Between Uprights, ISB Light Curtain, Front Support Arms. Cincinnati mdl. 1812 18GA x 12' Deep Throat Power Shear s/n 35394 w/ Controlled Back Gaging, 18" Throat, 130" Squaring Arm, Fool Control. DiAcro No.24 24" Hand Brake s/n FB-2842 w/ Bench. DiAcro Roll No.2A 12" Hand Roll s/n GB-1094 w/ 2" Rolls, Stand. ITW Gema OptiStar Powder Painting System w/ Gun, Cart. Gema Volstatic Powder Paint System w/ Cart. Paint Booth 18'W x 8'D w/ Filtration System. W. Miller Co. mdl. 32908 Gas Fired Curing Oven s/n FCP3480306073-12.



Partial View of Raw Materials Including Aluminum and Stainless Bar and Tube Stock





1995 Haas VF-3 CNC Vertical Machining Center s/n 4700 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Rigid Tapping, Programmable Coolant Nozzle, Chip Auger



1996 Romi-Bridgeport EZ-Path CNC Lathe s/n 002-080529-325 w/ Bridgeport / EZ-Path Controls, 37.5-3000 RPM, Tailstock, Steady Rest, Tool Post



LeBlond Regal Servo Shift 26" x 106" Sliding Gap Bed Lathe s/n 3H1094 w/ 54" @ Gap, 18-720 RPM, Inch Threading, Tailstock, Steady Rest, Trava-Dial, KDK Tool Post, 24" 4-Jaw Chuck



LeBlond Regal Servo Shift 19" x 58" Lathe s/n 12E-524 w/ Sony DRO, 3" Bore Thru Spindle, 40-1600 RPM, Inch/mm Threading, Tailstock, KDK Tool Post, 16" 4-Jaw Chuck



LeBlond Regal Servo Shift 15 1/2" x 45" Lathe s/n 6C289 w/ Sony DRO, 45-1800 RPM, Inch Threading, Tailstock, Steady Rest, KDK Tool Post, 10" 6-Jaw Chuck

**Lathes :**

LeBlond Regal Servo Shift 26" x 106" Sliding Gap Bed Lathe s/n 3H1094 w/ 54" @ Gap, 18-720 RPM, Inch Threading, Tailstock, Steady Rest, Trava-Dial, KDK Tool Post, 24" 4-Jaw Chuck, 12" 3-Jaw Chuck, 52" and 38" Faceplates. LeBlond Regal Servo Shift 19" x 58" Lathe s/n 12E-524 w/ Sony DRO, 3" Bore Thru Spindle, 40-1600 RPM, Inch/mm Threading, Tailstock, KDK Tool Post, 16" 4-Jaw Chuck, 12" 6-Jaw Chuck. LeBlond Regal Servo Shift 15 1/2" x 45" Lathe s/n 6C289 w/ Sony DRO, 45-1800 RPM, Inch Threading, Tailstock, Steady Rest, KDK Tool Post, 10" 6-Jaw Chuck. Hardinge mdl. HC Hand Chucker s/n HC-8271-T w/ 125-3000 RPM, 8-Station Turret, Power Feeds, 5C Collet Closer, Coolant.

**Saws :**

Amada HA-400 16" Automatic Hydraulic Horizontal Band Saw s/n 40600708 w/ Amada Controls, Hydraulic Clamping and Feeds, Bundling, Chip Auger, Coolant. Grob mdl. NS-24 24" Vertical Band Saw s/n 3269 w/ Blade Welder, 24" x 28" Table. Grob mdl. 4V-24 24" Vertical Band Saw s/n 2286 w/ Blade Welder, 24" x 28" Table. Everett mdl. 20DM22 24" Miter Abrasive Cutoff Saw s/n 01-9910 w/ Pneumatic Chain Clamping, Work Supports. Kalamazoo mdl. K10 10" Miter Abrasive Cutoff Saw.

**Grinders :**

DoAll 6" x 18" Surface Grinder w/ Acu-Rite DRO, Magnetic Chuck. Amada mdl. TEC-160ES Punch Die Tool Grinder s/n IE4694 w/ 6" 3-Jaw Chuck, Coolant. Burr King mdl. 760 2" Pedestal Belt Sander. Apex 16" Pedestal Disc Sander. Porter Cable Type G8 8" Wet-Dry Belt Sander s/n 1134. Progress 6" Stroke Sander w/ 30" x 120" Table. Darex Precision Drill Sharpener w/ Stand. Baldor 5Hp Pedestal Grinder. Pedestal Grinders and Buffers.

**Support Machinery :**

Pioneer mdl. VT-315B Vertical Broaching Machine s/n A-1727 w/ Tooling, Coolant. Power Team 100 Ton Sliding Ram Hydraulic H-Frame Press w/ PQ120 Series Electric/Hydraulic Unit, Side-Mounted Dake 2 1/2P Arbor Press. Fosdick 12" Column x 36" Sensitive Radial Drill w/ 60-1200 RPM, Power Feeds, 24" x 48" Power Table. Rockwell / Delta 2-Head Gang Drill Press w/ mdl. 70-6X0 Variable Speed Heads, 125-1250 Variable RPM, 24" x 70" Table. Rockwell Pedestal Drill Press. Flex-Tapper Pneumatic Tapping Arm w/ Rolling Stand. Dayton mdl. 3Z947 Dry Blast Cabinet w/ 40" x 40" Flip Top. Integrated Air Systems, Amtos-Tech, Envirco and EACI Portable Clean Rooms w/ Ventilation and Lights.



Hardinge mdl. HC Hand Chucker s/n HC-8271-T w/ 125-3000 RPM, 8-Station Turret, Power Feeds



# PUBLIC AUCTION



Paint Booth 18'W x 8'D w/ Filtration System



ITW Gema OptiStar Powder Painting System



Grinding Department

2 AVAILABLE



Miller Syncrowave 351 CC-AC/DC Arc Welding Power Source



Fosdick 12" Column x 36" Sensitive Radial Drill



2 AVAILABLE

Bridgeport / EZ Trak 2-Axis CNC Vertical Mills s/n's 271639, 271117 w/ EZ Trak DX Controls, 2Hp Motor, 60-4200 Dial Change RPM, Kurt Power Drawbar, Chrome Ways, 9" x 48" Table



1994

1994 Chevrolet Kodiak 15' Stake Bed Truck Lisc# 4X74665 w/ CAT



Everett mdl. 20DM22 24" Miter Abrasive Cutoff Saw

## Welding :

- (2) Miller Syncrowave 351 CC-AC/DC Arc Welding Power Sources s/n's KG086172, KG959371.
- (2) Lincoln Idealarc R3S-325 CV-DC Arc Welding Power Sources s/n's AC651846, AC454241 w/ Lincoln LN-7 Wire Feeders.
- Lincoln Idealarc R3S-250 CV-DC Arc Welding Power Source s/n AC447596 w/ Lincoln LN-7 Wire Feeder.
- Hypertherm Power-MAX 380 Plasma Cutting System s/n 380-018263 w/ Cart.
- Welding Tables 72" x 102", 48" x 120", (2) 48" x 48".

## Tooling :

- Haas HRT-310 4th Axis 12" Rotary Head w/ 10" 3-Jaw Chuck, Mill Center.
- (85) CAT-40 Taper Tooling.
- 10' Press Brake Dies.
- Lista 8-Drawer Rolling Tooling Cabinet w/ Punch Die Tooling.
- (4) 8" Angle-Lock Vises.
- (8) 6" Angle-Lock Vises.
- (4) 8" 3-Jaw Indexing Chucks.
- 8" 3-Jaw Rotary / Indexing Chuck.
- (3) Huot Frac-Wire-Ltr Drill Cabinets.
- (7) Huot Tap and Endmill Cabinets.
- 5C and R8 Collets.
- Milwaukee Magnetic Drill.

## Inspection :

- Gage Block Sets.
- Pin Gage Sets.
- Mitutoyo and SPI .65"-6" Bore Mics.
- (3) Mitutoyo Dial Bore Gages.
- Mitutoyo OD Mics to 12".
- Mitutoyo 3"-4", 2"-3", 1"-2", 0-1" Thread Pitch Mics.
- Standridge 53" Diameter x 6 1/2" Granite Surface Plate w/ Stand.

## TERMS & DIRECTIONS

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Directions : From San Jose, Take US-101 south. Exit on Los Osos Valley Rd and turn left. Turn left on S. Higuera St, Then a hard right on Vachell Ln. This becomes Buckley Rd. Look for "Auction Today" signs.



## Material and Handling :

- 1994 Chevrolet Kodiak 15' Stake Bed Truck Lisc# 4X74665 w/ CAT Diesel Engine, 10-Speed Manual Trans, AC, Maxon Lift Gate, 202,340 Miles, VIN# 1GBJ7H1J9RJ103094.
- Raw Materials including aluminum bar and tube stock to 6 1/2", plate stock, rectangle and angle stock, round and square bar to 6" dia, stainless tubing to 4" dia.
- Cantilever Material Racks Single and Double Sided.
- Pallet Racking.
- 43" x 60" Hydraulic Die Cart.